

SECTION B-B

2x2 COMMON TOLERANCE ZONE

$\perp$	0.05	B
$\parallel$	0.05	

POS. NO.: 1

## DESIGN 'RIGHT'

SCHEME FOR D AND S DIMENSIONS

\*) REFERED TO ADJACENT BLADE

3.2 ALL OVER EXCEPT  
OTHERWISE STATED

$$\left( \frac{x}{\nabla} = \frac{\sqrt{Rz100}}{R_{\max 160}} = \frac{12.5}{\nabla} \frac{\sqrt{Rz25}}{\nabla} = \frac{0.4}{\nabla} \frac{\sqrt{Rz10}}{\nabla} = \frac{1.6}{\nabla} \right)$$

DESIGN: "LEFT"

DESIGN: "RIGHT"

**L**

POS NO.:1

# R

1 **R**

POS NO.:2

JOINT BLADE AT PARTING PLANE (2 NO.)  
MADE BY REDUCING ON DIRECTION OF STEAM FLOW

[illegible]

SECTION D-D

VIEW X

SECTION C-C


CENTRE DISTANCES IN SEMI-FINISHED CONDITION


## TECHNICAL REQUIREMENTS

1. TOLERANCES:

2. STRAK NUMBER: 80552 ✓  
3. NUMBER OF BLADES/ROW: 132  
(INCLUDING JOINT BLADES)

TYPE OF PRODUCT OR NAME OF CUSTOMER/PROJECT	
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	<b>BHARAT HEAVY ELECTRICALS LTD.</b> <b>HYDERABAD</b>		NAME	SIGN.	DATE
		DDRN.	A. HEMASUNDAR		09.03.2018
		CHD.	K. THIRUMUTHULU		09.03.2018

DEPT. LTD.	UNTOOL. DIMS. C/M/F		SCALE NTS	WEIGHT (KG) 0,25	REF. TO ASSY. DRG. -NA-	ITEM
CODE						

TITLE	GUIDE BLADE - LEFT	CARD CODE	DRAWING NO. 0-105-18-62011
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		SHT. No 14	NO. OF SHT.
	15	16	

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S-135-S28-TR157/110C2S

COMPUTER FILE NAME  
T-1134

AND DATE	REF. DRG. NO.

INVENTORY NO	SIGN.

Mar Tue 10 10:43 2015

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