

3.2 ☒ ALL OVER EXCEPT
OTHERWISE STATED

DESIGN: "RIGHT"

POS NO.:1

K

BLADE SHOWN IN DIRECTION OF STEAM FLOW

JOINT BLADE AT PARTING PLANE (2 NO.)
MADE BY REWORKING ON GUIDE BLADE(LEFT)

| SECTION | AX | Hx | Lges | AMI | UMA | Rhk | BBI | D |
|---------|----|-------|-------|-------|-------|------|-------|-------|
| A1 - A1 | 1 | 10.0 | 27.17 | 8.68 | 12.06 | 0.14 | 52.81 | 8.76 |
| A2 - A2 | 1 | 0.0 | 27.73 | 8.88 | 6.51 | 0.15 | 52.65 | 8.94 |
| A6 - A6 | 1 | 12.0 | 28.40 | 9.13 | 2.73 | 0.15 | 52.47 | 9.15 |
| A24-A24 | 1 | 66.0 | 31.41 | 10.22 | 3.41 | 0.16 | 51.64 | 10.12 |
| A41-A41 | 1 | 117.0 | 34.26 | 11.23 | 4.86 | 0.17 | 50.82 | 11.04 |

LOCAL SMALLEST RADIUS OF CURVATURE ON PRESSURE SIDE: 17.8 MM

SECTION D-D

SECTION C-C

TECHNICAL REQUIREMENTS


1. TOLERANCES:

2. STRAK NUMBER: 80557
3. NUMBER OF BLADES/ROW:
(INCLUDING JOINT BLADES)

| | |
|----------|-----|
| 19(LEFT) | 19 |
| ROW NO. | VAR |

TYPE OF PRODUCT OR
NAME OF CUSTOMER/PROJECT


BHARAT HEAVY ELECTRICALS LTD.
HYDERABAD

| | | | | |
|----------------|---------------------|---|-------|------|
| DEPT. I.T.D | UNTOL. DIMS. GR. |  | SCALE | WEEK |
| CODE 45 | C/M/F | | NTS | 0 |

TITLE GUIDE BLADE - LEFT

| | NAME | SIGN. | DATE | NO. OF PAGE |
|------|---------------|-------|------------|----------------|
| URN. | A HEMASUNDAR | | 09.03.2015 | VAR |
| URN. | K. TIRUMURTHY | | 10.03.2015 | VAR |

| | | | |
|------|--------------------|----------|----------------|
| (KG) | REF. TO ASSY. DRG. | ITEM NO. | NO. OF ITEM |
| | -NA- | -NA- | -NA- |

| | |
|----------------|----|
| DRAWING NO. | RE |
| 0-105-18-62011 | 00 |

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