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S-135-S25-TR086/21901L

GENERAL DIMENSIONAL LIMITS, FITS & TOLERANCES AS PER HY0230261

INVENTORY NO. _____

SIGN. AND DATE _____

REF. ENG. NO. _____

COMP. DATE _____

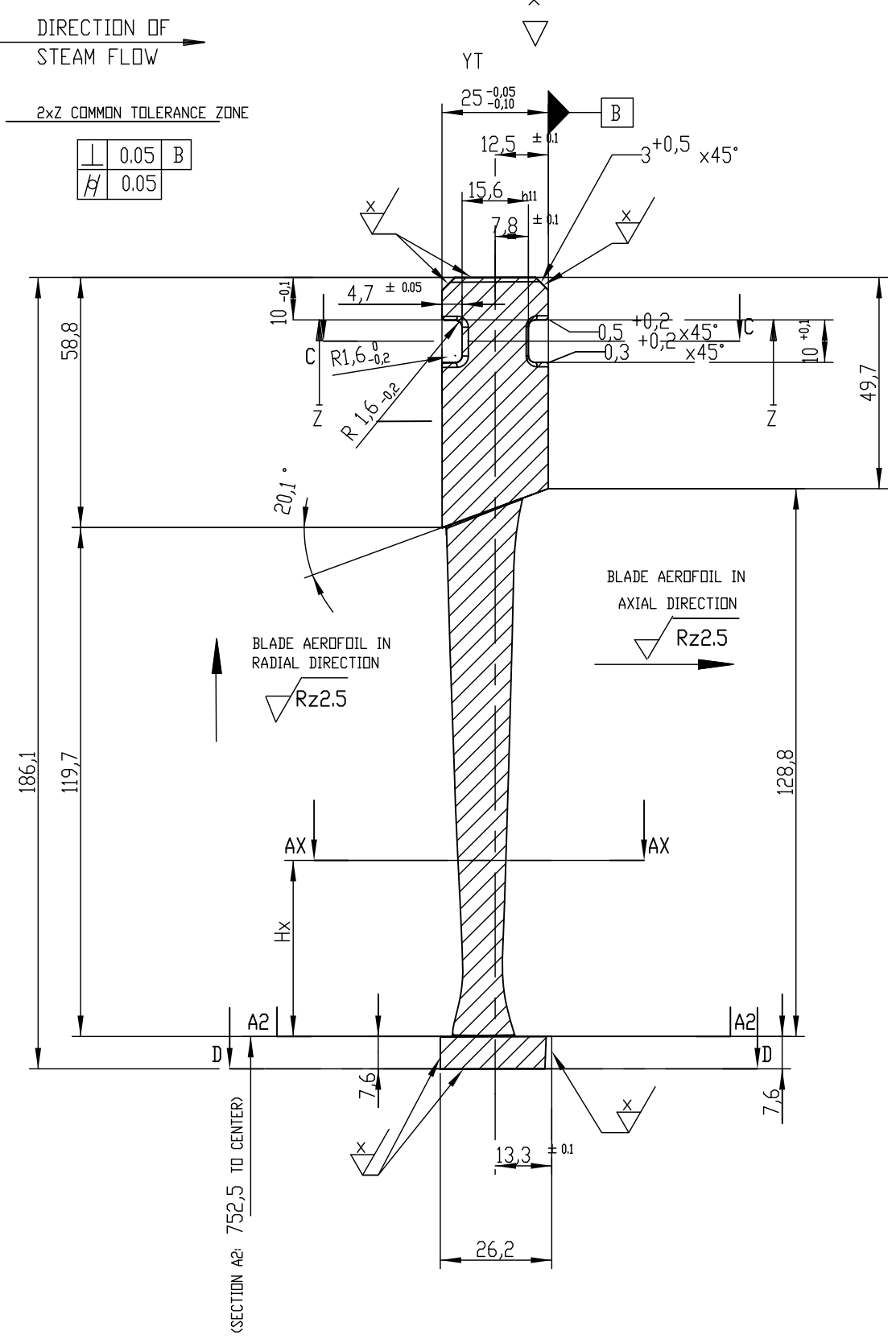
FILE NAME _____

1-134

FIRST ANGLE PROJECTION

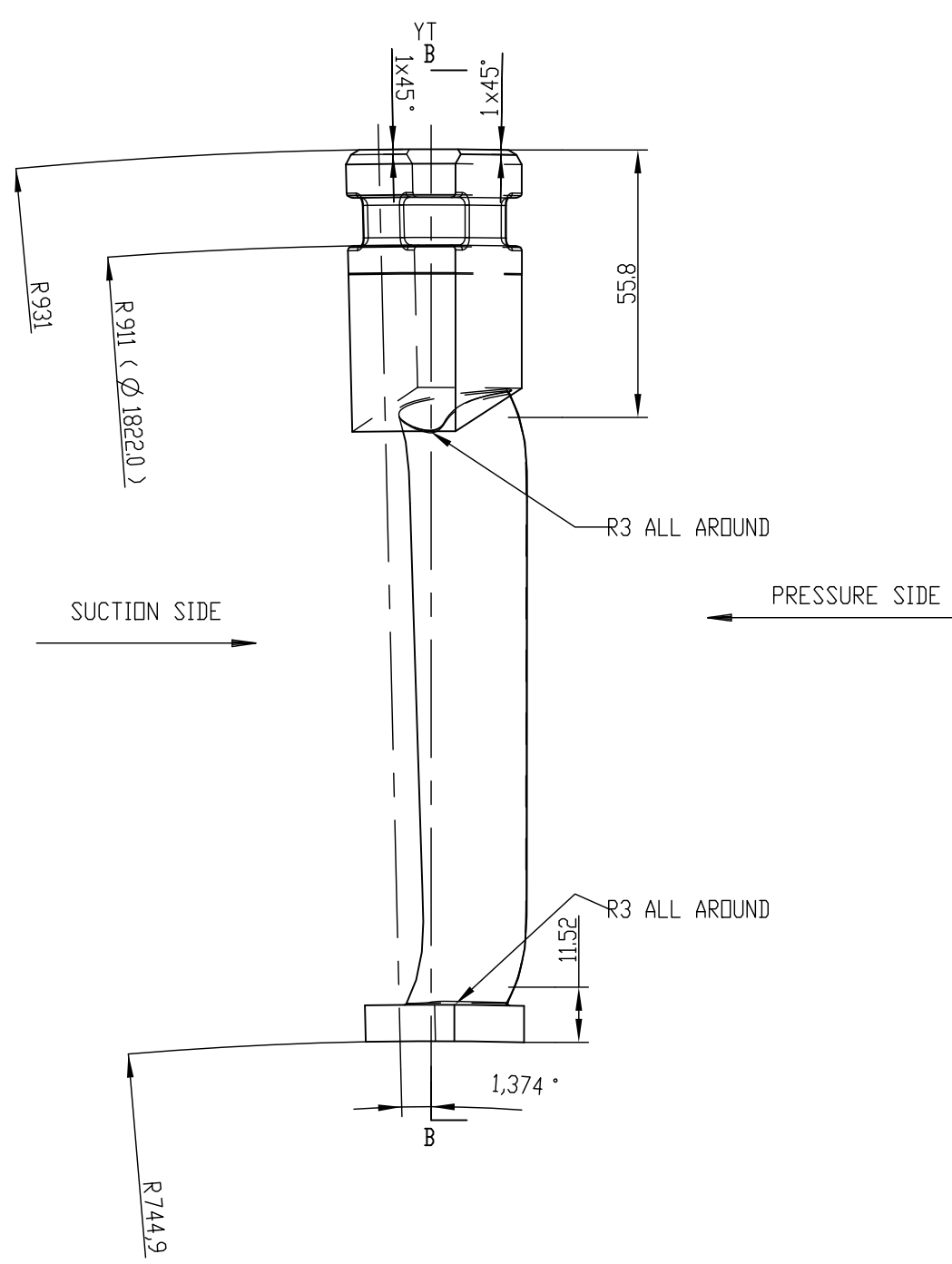
90029-7-7-01-0 0-107-47-62006

SECTION B-B



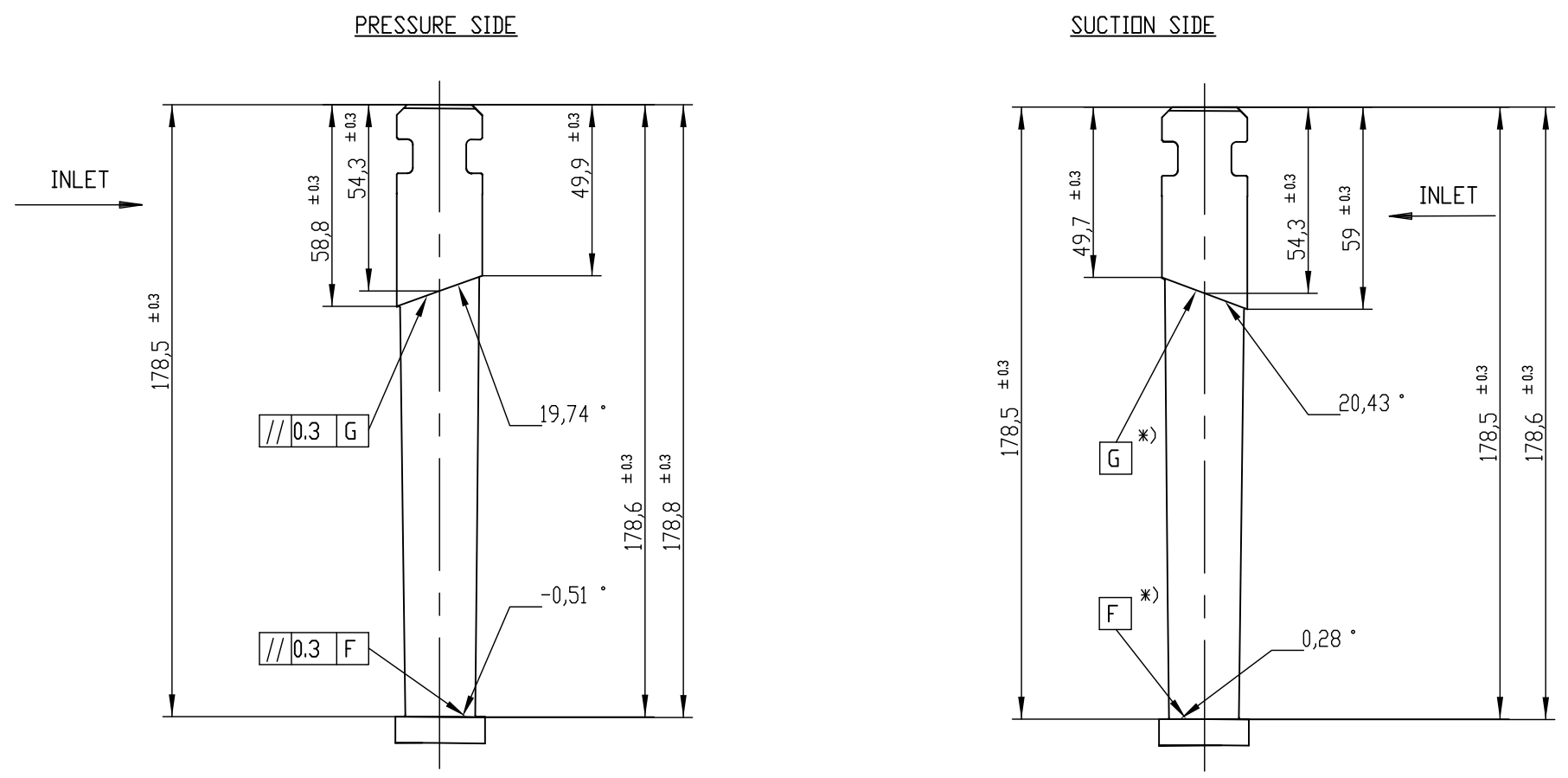
POS. NO: 1

DESIGN "RIGHT"



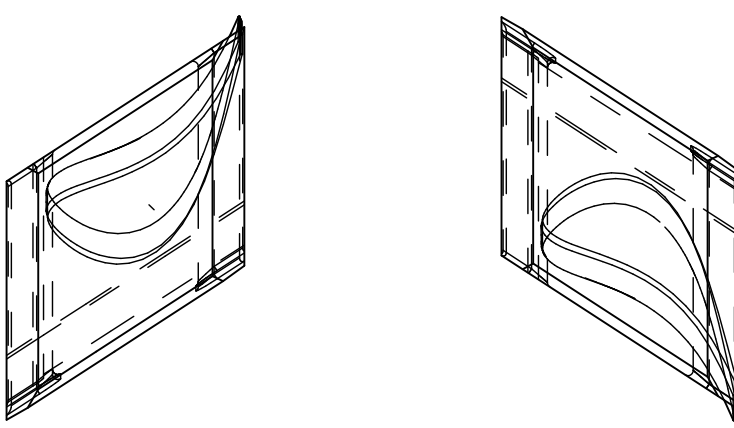
SCHEME FOR D AND S DIMENSIONS

*) REFERED TO ADJACENT BLADE



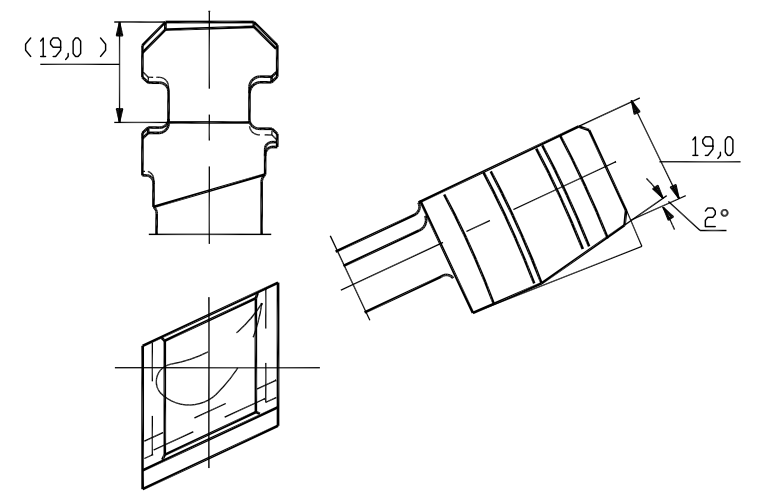
DESIGN: "LEFT" DESIGN: "RIGHT"

POS NO:1



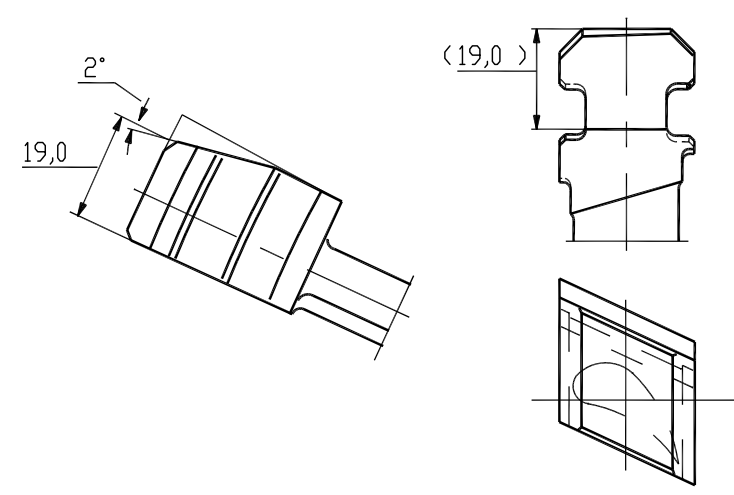
POS NO:2 (LEFT)

BLADE SHOWN IN DIRECTION OF STEAM FLOW
JOINT BLADE AT PARTING PLANE (2 NO.)
MADE BY REWORKING ON GUIDE BLADE(LEFT)

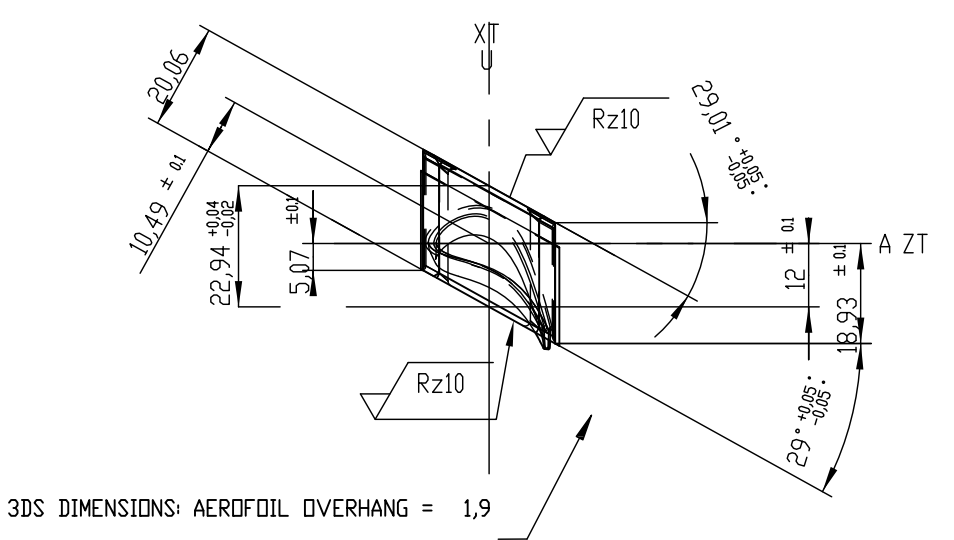


POS NO:2 (RIGHT)

JOINT BLADE AT PARTING PLANE (2 NO.)
MADE BY REWORKING ON GUIDE BLADE(RIGHT)

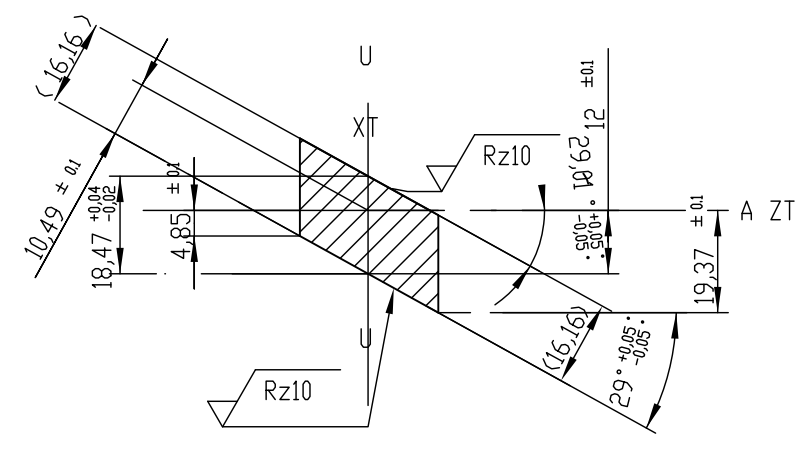


VIEW X

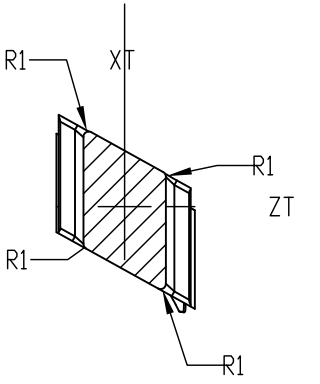


3DS DIMENSIONS: AEROFOIL OVERHANG = 1.9

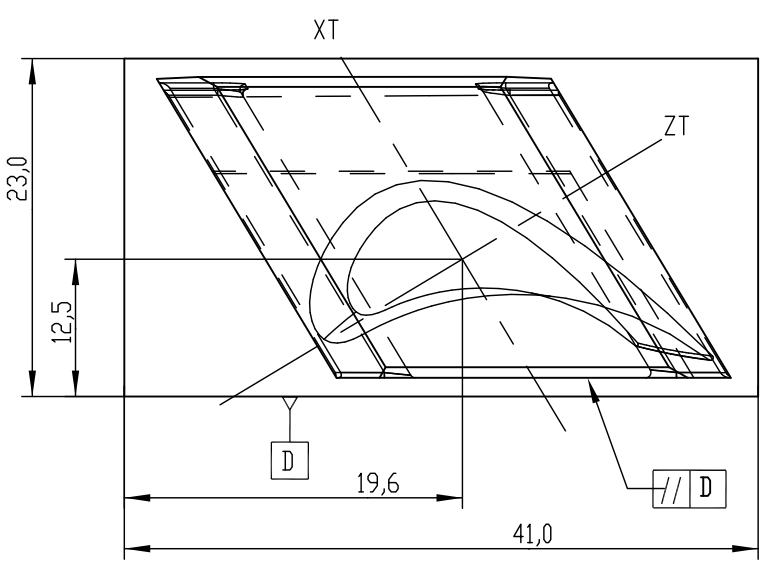
SECTION D-D



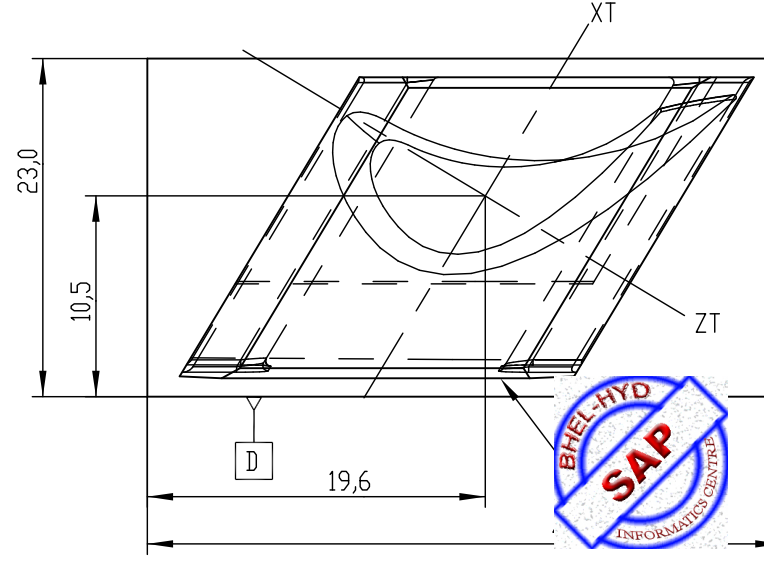
SECTION C-C



DESIGN: "RIGHT"



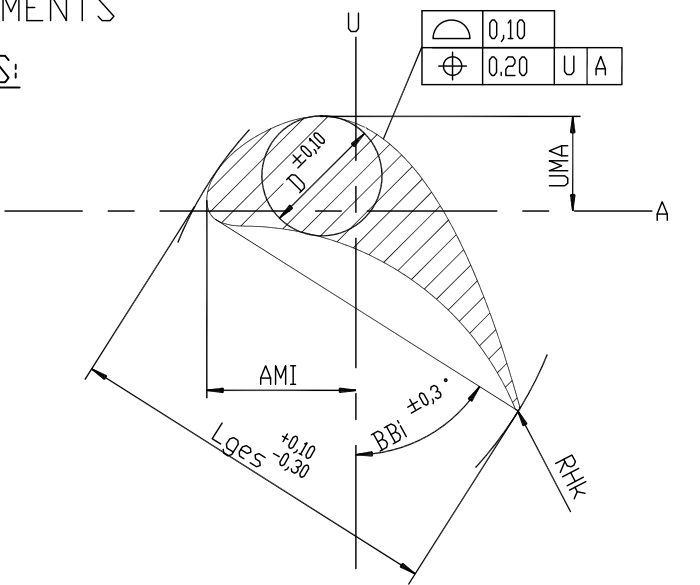
DESIGN: "LEFT"



CENTRE DISTANCES IN SEMI-FINISHED CONDITION

TECHNICAL REQUIREMENTS

1. TOLERANCES:



2. STRAK NUMBER: 80509
3. NUMBER OF BLADES/ROW: 256
(INCLUDING JOINT BLADES)

04(RIGHT)	09
04(LEFT)	04
ROW NO.	VAR

TYPE OF PRODUCT OR NAME OF CUSTOMER/PROJECT		NAME		SIGN.	DATE	IND OF
BHARAT HEAVY ELECTRICALS LTD.		A. HEMASUNDAR			08/02/2015	VAR.
HYDERABAD		K. THIRUMATHULU			08/02/2015	-NA-
		T.S. PRABHAKAR			08/02/2015	-NA-
DEPT. LTB	UNITS. OR C/M/F	SCALE	WEIGHT (KG)	REF. TO ASSY. DRG.	ITEM NO.	IND OF
415		NTS	0.25	-NA-	-NA-	VAR.
TITLE		DRAWING NO.		REV.		
GUIDE BLADE		0-107-47-62006		00		
		SHT. No 04		IND. OF SHT. 05		