

SECTION B-B

SCHEME FOR D AND S DIMENSIONS

\*) REFERED TO ADJACENT BLADE

3.2 ALL OVER EXCEPT OTHERWISE STATED (  $\sqrt{\frac{x}{R_{z100}}}$  =  $\sqrt{\frac{12.5}{R_{z2.5}}}$  =  $\sqrt{\frac{0.4}{R_{z10}}}$  =  $\sqrt{\frac{1.6}{R_{z10}}}$  )

DESIGN: "LEFT"

DESIGN: "RIGHT"

**L**

POS NO.:1

# R

'RIGHT'  
AS DRAWN

PDS NO.2 (1 FFT)

JOINT BLADE AT PARTING PLANE (2 NO.)  
MADE BY REWORKING ON GUIDE BLADE(LEFT)

BLADE SHOWN IN DIRECTION OF STEAM FLOW

POS NO.2 (RIGHT)

JOINT BLADE AT PARTING PLANE (2 NO.)  
MADE BY REWORKING ON GUIDE BLADE (RIGHT)

## TECHNICAL REQUIREMENTS


2. STRAK NUMBER: 80510  
3. NUMBER OF BLADES/ROW: (INCLUDING JOINT BLADES)

05(RIGHT)	10
05(LEFT)	05
ROW NO.	VAR

TYPE OF PRODUCT OR  
NAME OF CUSTOMER/PROJECT



**BHARAT HEAVY ELECTRICALS LIMITED**  
HYDERABAD

DEPT. L.T.D.	UNTOOL. DIMS. GR.		SCALE
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415	5117	5	110
TITLE GUIDE BLADE			

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	NAME	SIGN.	D
LT DORN.	A HEMASUNDAR		1802
	GHD. K THIRUMURTHU		1802

APPD.	T.SPRABHAKAR	1802
RIGHT (KG)	REF. TO ASSY. DRG.	ITE

CARD CODE	DRAWING NO.
	0-107-47-6200

-	SHT. No 05	ND. OF SH
	16	

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