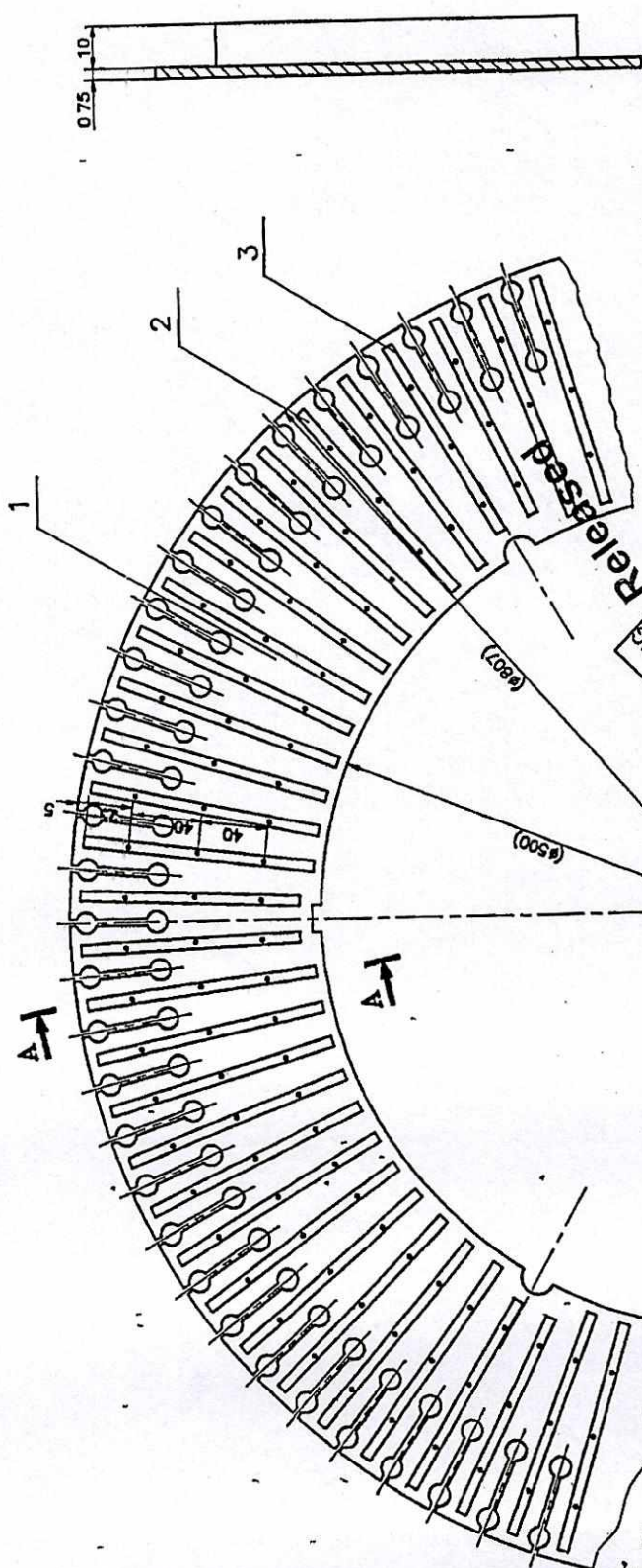


FIRST ANGLE PROJECTION (ALL DIMENSIONS ARE IN MM)

DRAWING NO. 5662 026



SECTION A-A

1025-01

TECHNICAL REQUIREMENTS

- 1 SPACER (ITEM 2&3) SHALL BE WELDED VERTICALLY ON RADIAL LINE IN THE MIDDLE OF TOOTH
- 2 PROJECTION WELDING OF SPACERS TO BE DONE AS PER TL-30002, THE WELDING OF SPACER OF EACH VENTILATING STAMPING SHALL BE CHECKED
- 3 DIMENSIONS WITHIN BRACKETS ARE FOR REFERENCE ONLY
4. AFTER WELDING THE FINGERS, STAMPING TO BE COATED ON BOTH SIDE WITH INSULATING ENAMEL IE-82, AR2753.

NO	ITEM NO	REMARKS	DESCRIPTION	DRAWING NO	VAR	MATERIAL SPEC	UNIT WEIGHT	NO	DATE	SIGN	NAME	DRN	CHD	APD	ITEM NO	NO	NO	NO
8	003		SPACER	14026232005	33		0.02											
68	002		SPACER	14026232005	11		0.021											
1	001		ROTOR STAMPING	2-8662 021			1.111.633											

VAR 00	REMARKS	ITEM NO	DESCRIPTION	DRAWING NO	VAR	MATERIAL SPEC	UNIT WEIGHT	NO	DATE	SIGN	NAME	DRN	CHD	APD	ITEM NO	NO	NO	NO	
55		44.55	ROTOR STAMPING	2-8662 021			1.111.633												

8	003	SPACER	14026232005	33			0.02											
68	002	SPACER	14026232005	11			0.021											
1	001	ROTOR STAMPING	2-8662 021				1.111.633											

TYPE OF PRODUCT: **DAYO 14 - 64 - 6 MT**  
 NAME OF CUSTOMER: **PROJECT**

DEPT AME: **4277** SCALE: **N 7.5** WEIGHT (kg): **4.974** REF TO ASSY DRG: **5663 003**

REVDATE: **ALTERED** CHECKED: **20/07/78**

REVISION: **ALTERED** CHECKED: **20/07/78**

ZONE: **SUPERSEDES OLD TRACING**

GRADE OF UNTOL DIM: **---**

M-CG-C/M/L/A: **AA-0230308**

WELDING: **W/B/1/1/AA0621104**

GAS: **SHUTTLE-12-AA0641104**

REVDATE: **ALTERED** CHECKED: **20/07/78**

ZONE: **SUPERSEDES OLD TRACING**

ROTOR STAMPING (VENT)

AME-98-118

AS PER S/A NP.

DRAWING NO. 5662 026

SHEET NO. 1

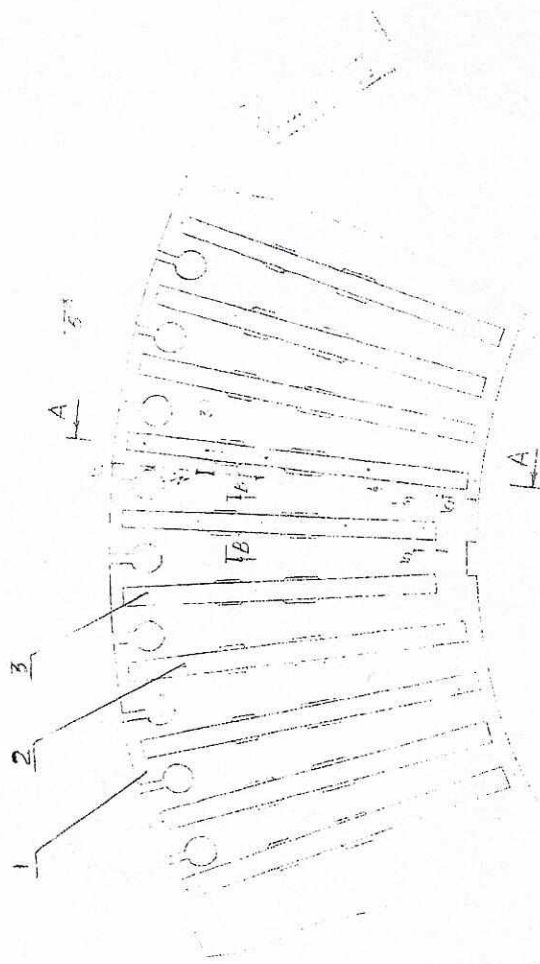
NO. OF SHEETS 7

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ENGINEERING DIVISION  
OSB & EMP  
BHEL, MUMBAI-400 093.

4023-02



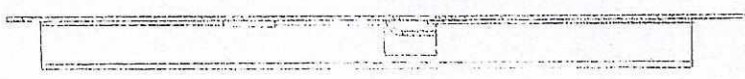
SECTION B-B  
SCALE 1:1

TO BE BENT



5662.058

SECTION A-A  
SCALE 1:1



ITEM NO	DESIGNATION	DESCRIPTION	QTY	P.R.	TOTAL WEIGHT	MATERIAL	REMARKS
3	2-8132-122	SPACER	1	1.4	1.4	SPECIAL PROFILE M.2. 0500.FE.8	
2	1-8132-122	SPACER	1	1.4	1.4	SPECIAL PROFILE M.2. 0500.FE.8	
1	8062-056	ROTOR STAMPING (VENTILATING)	1	1.4	1.4	SLIP THREAD STEEL ITEM 80260 M.2. 0500.FE.8	
				P.R.	TOTAL		
							5663.010 \$
							5662.058
							DA2015-54-6PT
							ROTOR STAMPING (VENTILATING)

- TECHNICAL REQUIREMENTS**
- BEFORE WELDING ITEMS 2 AND ITEMS 3 TO STAMPING (ITEM 1), THE STAMPING IS TO BE CLEANED OFF FROM DIRT AND DEGREASE.
  - ROTOR STAMPING IS TO BE COATED WITH RED OXIDE PRIMER P. 52 U.504-601 FOLLOWED WITH A COAT OF GREEN INSULATING ENAMEL U-83, U.504-514 ON BOTH SIDES.
- COATING SURFACE AREA 2.6 m<sup>2</sup>

1201 110

