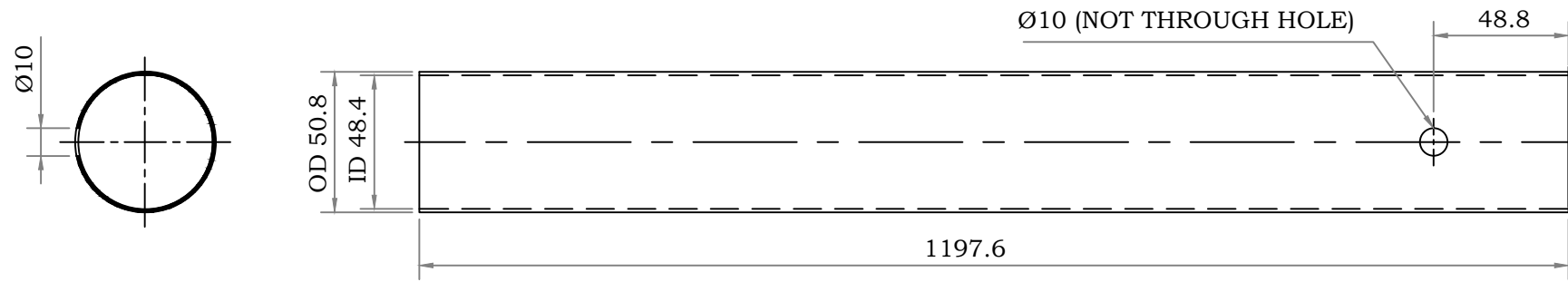


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DRAWING No. 3-13-572-62-34-01

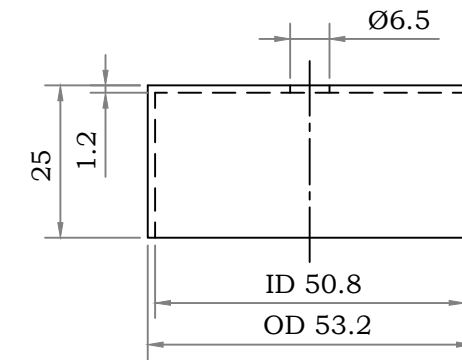
First Angle Projection



CONTAINER (Pipe OD 50.8, Wall Thickness 1.2)

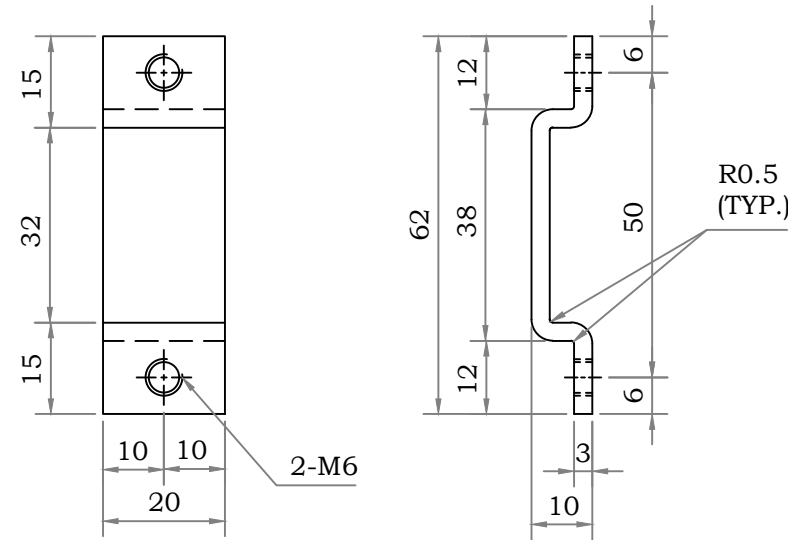
MATERIAL : SS 202
QUANTITY : 36 Nos.

All dimensions are in MM



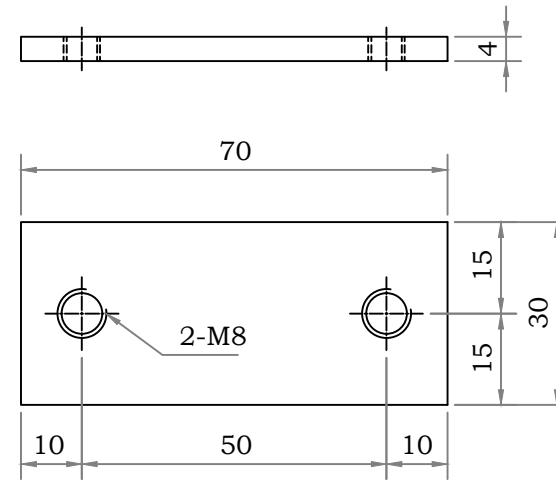
END CAP (TOP)

MATERIAL : SS 202
QUANTITY : 36 Nos.



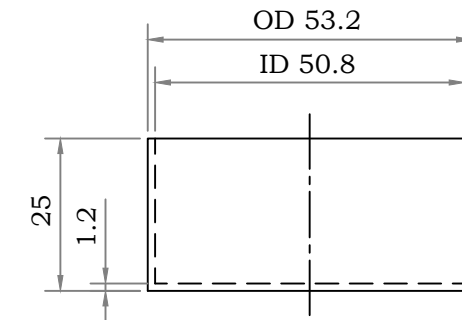
SHADOW COVER BRACKET

MATERIAL : SS 202
QUANTITY : 108 Nos.



CONTAINER PLATE

MATERIAL : SS 202
QUANTITY : 72 Nos.



END CAP (BOTTOM)

MATERIAL : SS 202
QUANTITY : 36 Nos.

NOTES :

- MATERIAL SHALL BE STRAIGHTENED BEFORE FABRICATION.
- ALL JOINTS ARE TO BE WELDED UNLESS OTHERWISE SPECIFIED.
- END CAP (TOP & BOTTOM) SHALL BE WELDED TO THE CONTAINER AT BOTH THE ENDS (STUDY **CONTAINER (RIGHT SIDE), DRAWING No. 3-13-572-62-34-00** BEFORE WELDING).
- CONTAINER PLATE AND SHADOW COVER BRACKET SHALL BE WELDED TO THE CONTAINER AS PER THE DIMENSION AND ORIENTATION SHOWN IN THE **CONTAINER (RIGHT SIDE), DRAWING No. 3-13-572-62-34-00**.
- SHARP CORNERS/BURRS SHALL BE REMOVED/SMOOTHENED.

ITEM No.	DESCRIPTION	DRAWING No.	MTL. SPCN.	QTY.	UNIT WT. (Kg.)
			MTL. CODE		

TYPE OF PRODUCT OR NAME OF THE CUSTOMER/PROJECT: **Field Demonstration of 100 kWp SPV System with Solar Thermal Sun Trackers**

BHARAT HEAVY ELECTRICALS LTD. CORPORATE RESEARCH AND DEVELOPMENT	NAME	SIGN	DATE	No. OF VAR
	DRN	KVPR RAO		
	CKD	SURYA ASP		
APPD	M R PAWAR			

DEPT	MATERIAL	SCALE	TOTAL WT. (Kg.)	REF. TO ASSY. DRG.	ITEM No.	No. OF ITEM
FCR	SS 202	NTS		3-13-572-62-34-00		
CODE						
62						

TITLE	DRAWING No.	REV.
CONTAINER PARTS (RIGHT SIDE) (50 kWp HORIZONTAL AXIS PASSIVE TRACKERS)	3-13-572-62-34-01	0
SHT. No.	No. OF SHTS.	