



ENQUIRY

Ref: No. **HY/SC/HE&F/E9/15/1400150362**

Date: **14-08-2015.**

To,
M/s. XXXXXXXXXX

Dear Concerned,

Sub: - Quotations are invited for drilling, tapping and chamfering operations of HP Heater Tube Sheets as per BHEL scope.

1. **Details Of the job:** - Drilling, tapping and chamfering operations of above jobs as per scope and terms and conditions of BHEL.
2. **Quantity:-** 06 Nos of tube sheets with app 1,05,45,000 mm drill length.
3. **Quotation:** - You are requested to send your offer price in "Rs per mm" basis. Please submit your offer in two parts.

- a) Part – I Techno commercial bid
- b) Part – II Price bid

In two separate sealed covers put in simple cover duly super – scribing the enquiry No. and due date so as to reach us on or before 04/09/2015.

4. **Scope of Work: - "AS per BHEL SCOPE ATTACHED".**
Drilling, tapping and chamfering of HP Heater Tube Sheets as per drawings.
 - a) Tube sheet forging supplied will be overlayed and in machined condition. Drilling, tapping and chamfering are in subcontractors scope as per drawing Nos: 31750102328 rev-01,31750501000,31750101010 and 31750102329
 - b) Layout marking, drilling and periodic inspection for hole size, finish and ligament to be ensured by subcontractor.
 - c) 100% inspection for hole size, finish, chamfering and ligament to be ensured by subcontractor before offering to third party inspector. All measuring instruments shall have valid calibration records.
 - d) Drilled tube sheet shall be protected with temporary rust preventive as per standard.
 - f) No deviations are permitted beyond tolerances.
 - g) All the tools which are required are in vendor scope.
 - h) Tie rod holes need to be drilled at vendor works. Raw material will be sent to vendor works at BHEL cost.
And remaining as per BHEL scope attached herewith in annexure-ii.
5. **Clarification:** - If any further clarification is required kindly depute your representative for discussion before submitting your offer. Contact phone no: 040-23184721/5266&9951373337 or 9490167322.
6. **Tender Opening:** - Quotations should reach us on or before the due date. Quotations will be accepted till 10:00 hrs on due date and open in the presence of Finance/ Purchase/S.C Executives at 13.00 hrs on the due date of opening in the presence of such vendors present at that time.
7. Any deviation from BHEL enquiry terms and conditions in part –I techno commercial bid and part –II price bid will be summarily rejected.
8. **It is to be noted that all the Bidders quoting have to send the Cost of Tender Documents(Rs.5000/- as mentioned in our paper advtsmt) (DD-non refundable) in separate sealed cover to consider their bid(i:e offers received without DD will be summarily rejected).**
9. Quotation should be neatly typed and the rates quoted should be mentioned in 'WORDS' also. Duly filled and signed copies of ITB and GCC also has to be sent along with bids.
10. **BHEL reserves the right to resort to Reverse Auction.** L1 may be evaluated on 'REVERSE AUCTION' method.

**Vendors shall not claim any right for placement of orders.
Extension of tender due date shall not be entertained.**

Thanking you,

Yours faithfully,
For BHARAT HEAVY ELECTRICALS LTD,
Bha Narasimha Raju
DGM (SC / HE & Fab)