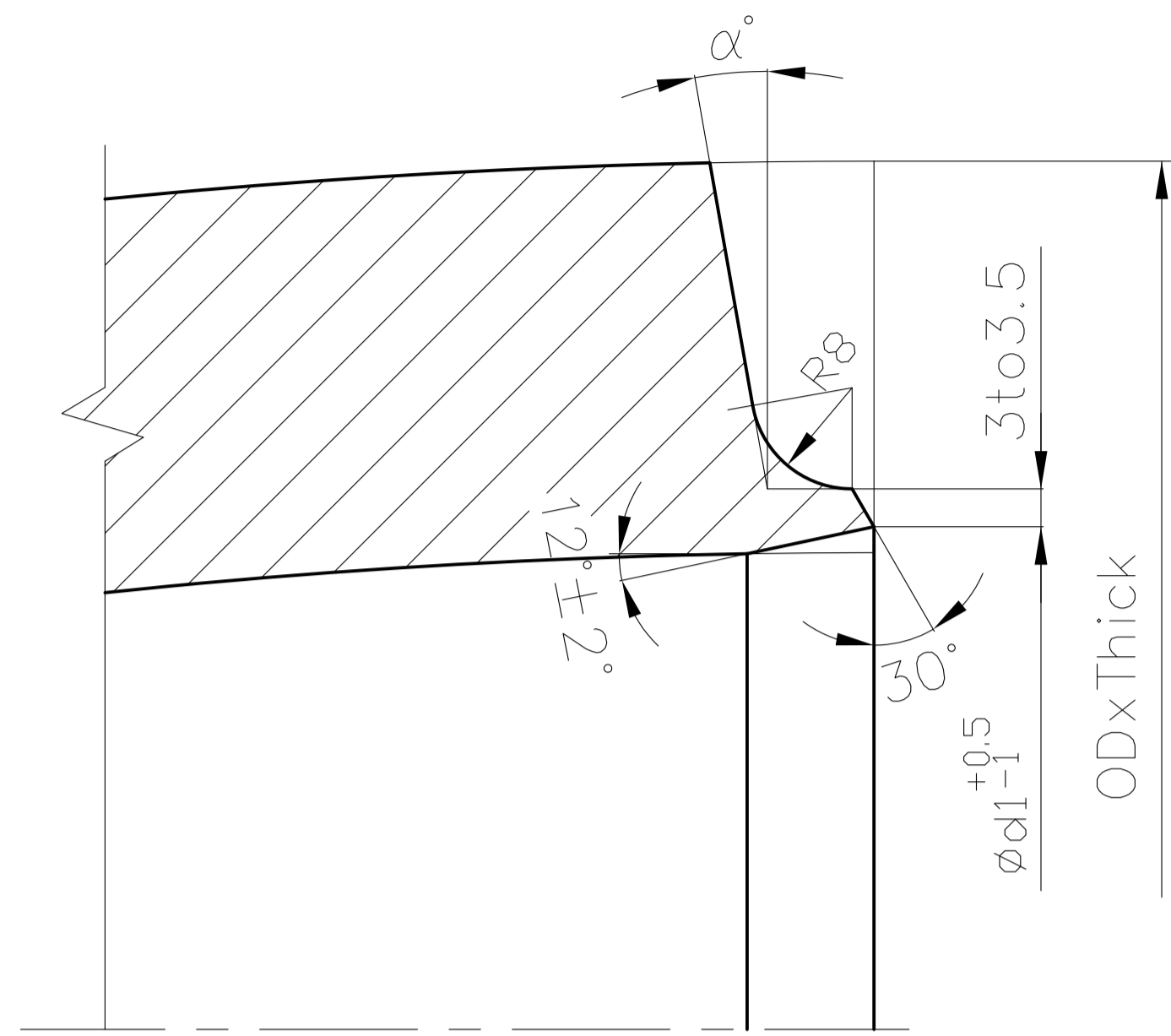


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3-80-999-97744
DRAWING NO.



$\alpha^\circ = 6^\circ$ FOR WALL THICKNESS ≤ 30 mm.
 $\alpha^\circ = 10^\circ$ FOR WALL THICKNESS > 30 mm.

FIGURE-Xf

STANDARD

| | | | |
|---|------------------------|---------------|--------------|
|  BHARAT HEAVY ELECTRICALS LTD., PIPING CENTRE, CHENNAI, 600 017 | NAME | SIGN | DATE |
| | DRN | R.ANANTH | 19.01.2009 |
| | CHD | R.ANANTH | 19.01.2009 |
| | APPD | M.N.VASUDEVAN | 19.01.2009 |
| DEPT. | GRADE OF UN TOL. DIM | SCALE | WEIGHT (Kg). |
| CODE | C/M/F | N.T.S. | |
| TITLE | REF.TO ASSY / OLD DRG. | | |
| BW EP FOR WP91 ASMEB16.9 FITTINGS | CARD CODE | DRAWING No. | REV |
| U 01 | 3-80-999-97744 | 00 | |

| | | |
|-----|------|----------|
| REV | DATE | ALTERED |
| 01 | | APPROVED |