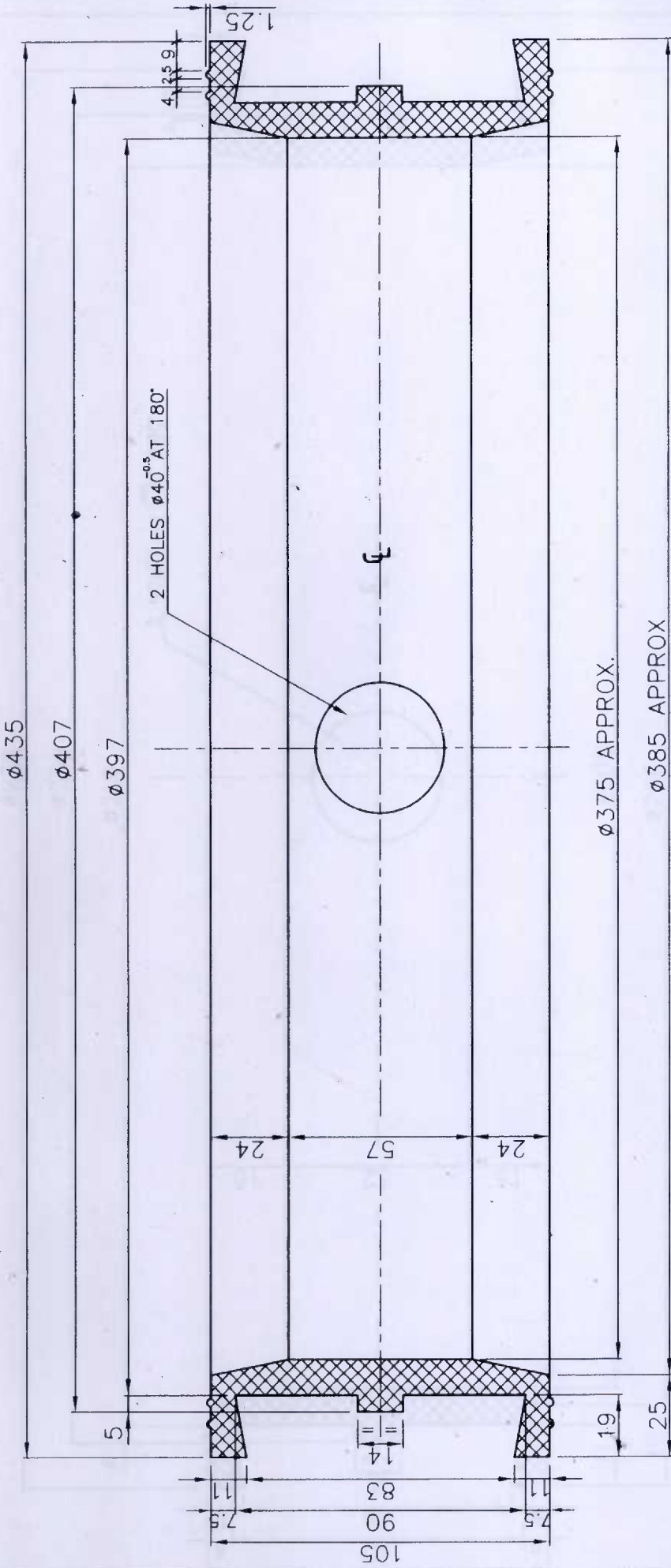


FIRST ANGLE PROJECTION

( ALL DIMENSIONS ARE IN mm )

DRAWING No. 02-03-055



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Inventory No. FF8301650850  
 Sign & Date  
 Ref. Drawing No.

DEPT CODE		SCALE NTS		WEIGHT (KG)		REF. TO ASSY. DRG.		ITEM No.		NO. OF ITEMS	
MATERIAL: SILICON RUBBER		REV DATE ALTERED CHECKED		REV DATE ALTERED CHECKED		REV DATE ALTERED CHECKED		REV DATE ALTERED CHECKED		REV DATE ALTERED CHECKED	
BHARAT HEAVY ELECTRICALS LTD. UNIT: CENTRAL FOUNDRY FORGE PLANT RANIPUR, HARDWAR				NAME PRAVEEN CHD ANAMIKA APPROV		SIGN [Signature]		DATE 13.02.16 13.02.16		NO. OF VAR 73 74	
TITLE: SILICON RUBBER SEAL OF 400 NB BUTTER FLY VALVE FOR VACUUM EJECTOR SYSTEM (SMS)				DRAWING NO. 02-03-055		SHEET No. 1		NO. OF SHEETS 1		INVENTORY No. FF8301650850	

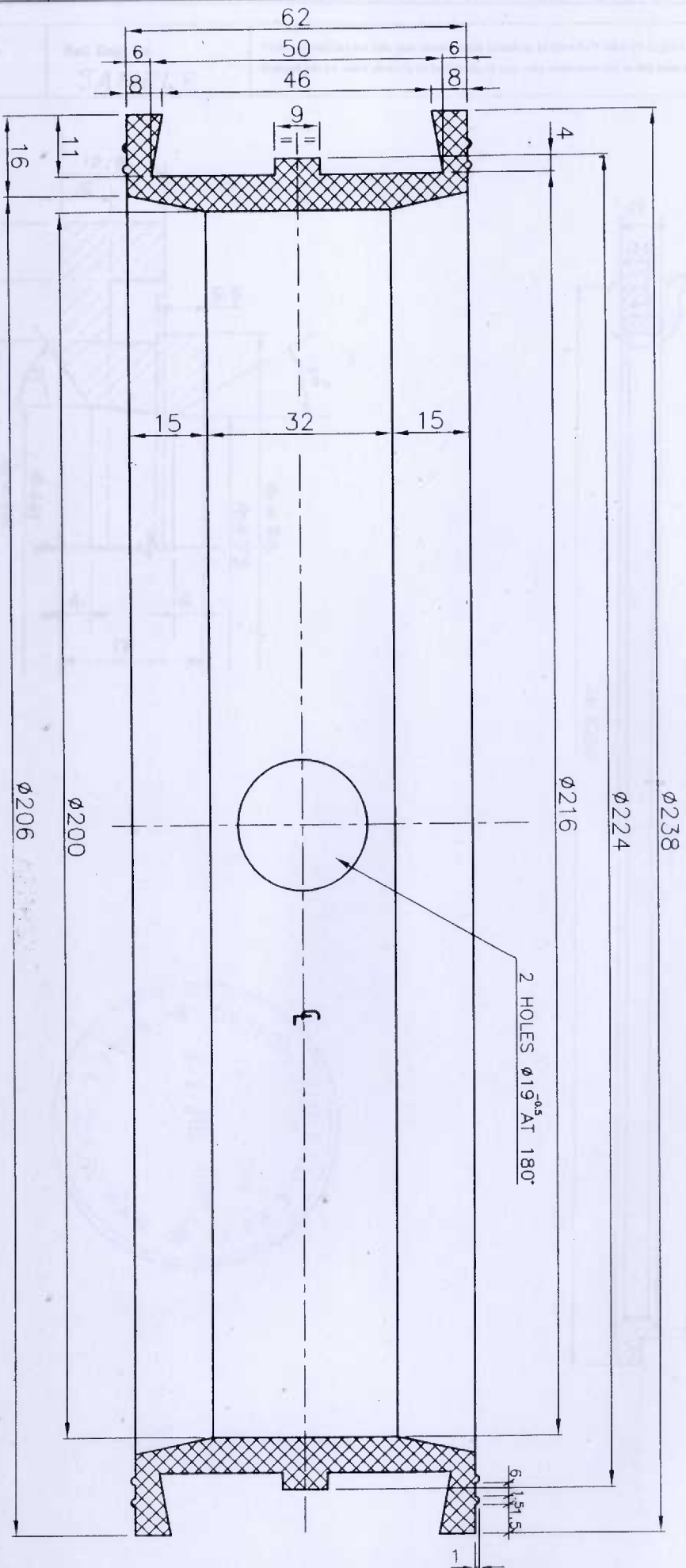
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950-30-20

DRAWING No.

FIRST ANGLE PROJECTION

( ALL DIMENSIONS ARE IN mm )



FFB301650869

Inventory No.

Sign & Date

Ref. Drawing No.

REV	DATE	ALTERED	CHECKED

REV	DATE	ALTERED	CHECKED

REV	DATE	ALTERED	CHECKED

MATERIAL: SILICON RUBBER



BHARAT HEAVY ELECTRICALS LTD.  
UNIT: CENTRAL FOUNDRY FORCE PLANT  
RANIPUR, HARDWAR

DEPT	SCALE	WEIGHT (KG)

CARD CODE

REF. TO ASSY. DRG.

ITEM No.

TITLE: SILICON RUBBER SEAL

OF 200 NB BUTTER FLY VALVE FOR VACUUM EJECTOR SYSTEM (SMS)

CARD CODE

DRAWING NO. 02-03-056

NO. OF YEAR

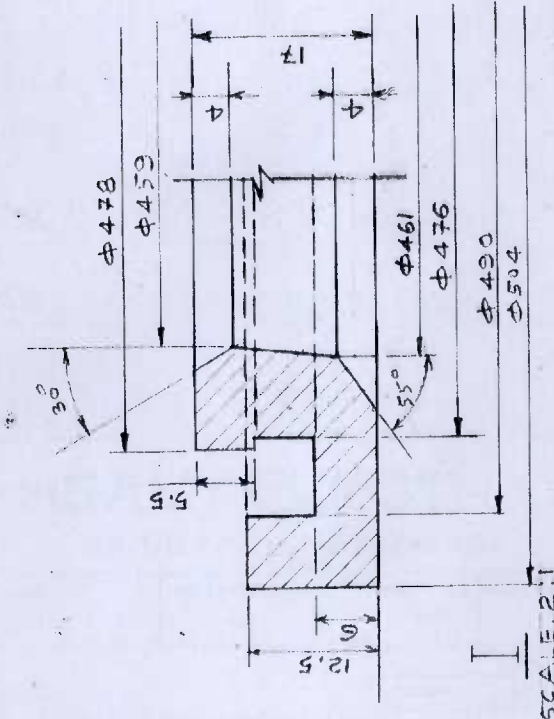
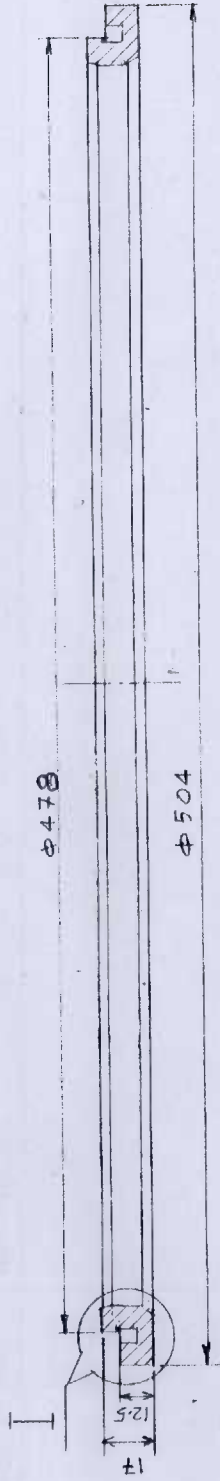
SHEET No. 1

No. OF SHEETS

SHORE HARDNESS = 70-80

3

FIRST ANGLE PROJECTION (ALL DIMENSIONS ARE IN M.M.)



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Ref. Drg. No. SAMPLE

Sign & Date

Inventory No. FFB301650877

ALL SHARP CORNERS TO BE ROUNDED OFF.

MATERIAL: TEFLON

REV.	DATE	ALTERED CHECKED	REV.	DATE	ALTERED CHECKED	REV.	DATE	ALTERED CHECKED

	DEPTT. DESIGN BUREAU	SCALE 1:2 (2:1)	WEIGHT(KGS.)	REF. to ASSY. DRG.	ITEM NO.	
	TITLE	500mm VACUUM VALVE FORRESS MAKE S.M.S.				
	DRAWN	GUPTA MK	NAME	GUPTA MK	SIGN.	DATE
	CHECKED	GUPTA PB	APPROVED	GUPTA PB		
Dimensions to be controlled Within Limits as Shown Machining Tolerance $\pm 0.25$ mm Unless Otherwise Shown. Non Machining Tolerance $\pm$				DRAWING NO	02.03.037	
				SHEET NO.	01	
				NO. OF SHEETS	01	

**BHARAT HEAVY ELECTRICALS LIMITED.**  
 UNIT:CENTRAL FOUNDRY FORGE PLANT.  
 HARDWAR

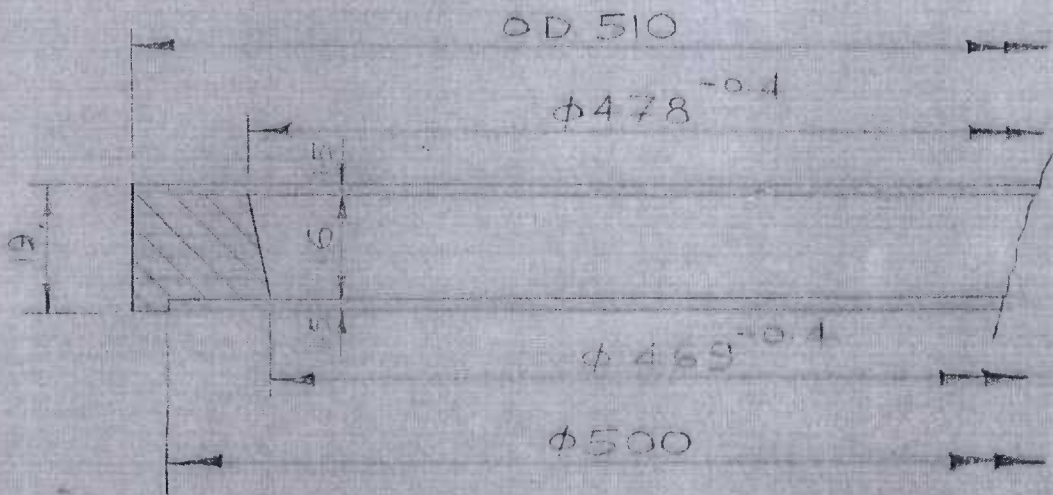
SIZE-A.3

FIRST ANGLE PROJECTION (ALL DIMENSIONS ARE IN mm)

REV	DATE	ALTERED	REV	DATE	ALTERED
		CHECKED			CHECKED

1

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MATERIAL: VITON

SHORE HARDNESS: 70-80

DRG NO. TO BE INGRAVED

SAMPLE Ref. Dwg. No.



**BHARAT HEAVY ELECTRICALS LTD.**  
UNIT: C.F.F.P., HARDWAR.

DEPT. DESIGN	CODE	SCALE 1:1	WEIGHT (KG) -	REF. TO ASSY. DRG.	ITEM NO.
SEAL FOR MAIN VACUUM VALVE (VACUUM) VACUUM DEGASSING UNIT (SMS)				DRAWN	13-76
				CHECKED	
				APPROVED	6-2-76
Dimensions to be Controlled Within Limits as Shown Machining Tolerance + 25 mm Unless Otherwise Shown. Non Machining Tolerance +			CARD CODE	DRAWING NO. 02,03,030	15 16 REV. 17
			SHEET NO. 1	NO. OF SHEETS. 1	

Inventory No. FF 9122500200