



## PLANT PURCHASING SPECIFICATION

HY 10761

REV. No: 00

PAGE 1 OF 1

### STAINLESS STEEL PLATE AUSTENITIC FOR PRESSURE VESSEL

#### ORDERING DESCRIPTION FOR ASME-SA 240 Gr.304

**1.0 APPLICATION:**

For use in fusion welded unfired pressure vessels and condensers.

**2.0 PROCESS :**

As per ASME SA 240

**3.0 MANUFACTURE :**

As per ASME SA 240

**4.0 HEAT TREATMENT :**

As per ASME SA 240.

**5.0 CHEMICAL COMPOSITION AND MECHANICAL PROPERTIES :**

As per ASME SA 240 Gr.304.

**6.0 SPECIAL REQUIREMENTS :**

Test for resistance to intergranular corrosion to ASTM-A 262-Practice E.

**7.0 INSPECTION AND TEST REPORTS REQUIRED :**

As per ASME SA 240.

**8.0 MARKRING AND PACKING**

As per ASME SA 240.

**9.0 SIZE AND QUANTITY :**

As per purchase order.

**10.0 ASME & DESIGNATION**

ASME SA 240 Gr.304.

<b>Revisions:</b>			<b>ISSUED :</b> <b>STANDARDS ENGINEERING DEPARTMENT</b>		
<b>Rev.No.</b>	<b>Amd.No.</b>	<b>Reaffirmed</b>	<b>Prepared:</b> MATLS.ENGG	<b>Approved:</b> SR.DGM (P,T& I SERVICES)	<b>Dt. of 1<sup>st</sup> issue</b> DEC. 98
<b>Dt.</b>	<b>Dt.</b>	<b>Year:</b>			