



**PLANT STANDARD
HYDERABAD**

HY7242570

REV. NO: 03

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CAP, CARBON STEEL (SA 234 WPB), BUTTWELDED

ORDERING SPECIFICATION

1.0 COMPLIANCE WITH STANDARDS:

1.1 Dimensions, Tolerances, and other requirements: ASME: B16.9 - (Latest revision).

2.0 MATERIAL:

Stainless steel to ASME SA 234 WPB (Latest revision).

3.0 SIZES:

As specified in the order.

4.0 TECHNICAL DELIVERY CONDITIONS:

As per plant standard no. HY0851495 (latest revision)
(A copy to be enclosed with this ordering specification).

5.0 MARKING AND COLOUR CODING:

Marking and colour coding shall be done on all the pieces as per plant standard HY0851495 as above.

6.0 DESIGNATION:

Typically a cap carbon steel, size 1"-schedule 40 butt welded shall be designated as :
CAP-1"-SCH 40-BW-CS (SA 234 WPB)

7.0 REFERENCE STANDARDS:

i) ASME B36.10 M ii) ASME B36.19 M

Revisions:

As per MOM dtd. 6.11.2004.

Issued :

**STANDARDS ENGINEERING
DEPARTMENT**

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