



**PLANT STANDARD  
HYDERABAD**

**HY7242570**

**REV. NO: 03**

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**CAP, CARBON STEEL (SA 234 WPB), BUTTWELDED**

**ORDERING SPECIFICATION**

**1.0 COMPLIANCE WITH STANDARDS:**

1.1 Dimensions, Tolerances, and other requirements: ASME: B16.9 - (Latest revision).

**2.0 MATERIAL:**

Stainless steel to ASME SA 234 WPB (Latest revision).

**3.0 SIZES:**

As specified in the order.

**4.0 TECHNICAL DELIVERY CONDITIONS:**

As per plant standard no. HY0851495 (latest revision)  
**(A copy to be enclosed with this ordering specification).**

**5.0 MARKING AND COLOUR CODING:**

Marking and colour coding shall be done on all the pieces as per plant standard HY0851495 as above.

**6.0 DESIGNATION:**

Typically a cap carbon steel, size 1"-schedule 40 butt welded shall be designated as :  
CAP-1"-SCH 40-BW-CS (SA 234 WPB)

**7.0 REFERENCE STANDARDS:**

i) ASME B36.10 M    ii) ASME B36.19 M

**Revisions:**  
As per MOM dtd. 6.11.2004.

**Issued :**  
**STANDARDS ENGINEERING  
DEPARTMENT**

**Rev. No. 03**

**Amd. No.**

**Reaffirmed:**

**Prepared:**

**Approved:**

**Date:**

**Dt. NOV.2004**

**Dt.**

**Year:**

**PDP**

**SR. M (STDS)**

**APR. 1984**