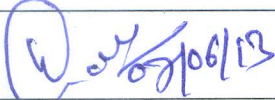

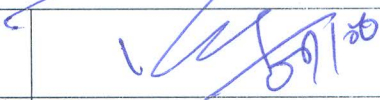


ITEM:- JOURNAL HEAD

DRAWING NO.:- 06100400744 R00

INSTRUCTIONS FOR MACHINING

1. Mark and machine w.r.t. finish machine drg.
2. Finish machining to be carried out strictly as per dimension, tolerance, accuracy & finish as per drg.
3. Special attention to be paid to the taper machining of bore as per Section C-C and note 3 of the drawing.
4. Offered casting shall have 5-7 mm allowance on tool point on all surfaces requiring finish machining.
5. Finish machining surfaces to be suitably protected.
6. Job to be suitably packed to avoid any damage in loading, unloading, transportation.
7. Vendor to arrange tools, instruments, template, jig, fixture, gauge, etc. required for finish machining of the job.
8. Finished machine castings to be delivered to: MANAGER, ST54 STORES, BHEL RAMACHANDRAPURAM, HYDERABAD-502032

		
R.K.GOEL Dy. Engineer (M/c shop)	R.K.SINGH Sr. Manager (M/c shop)	R.MEHRA AGM(Forge & M/c shop)