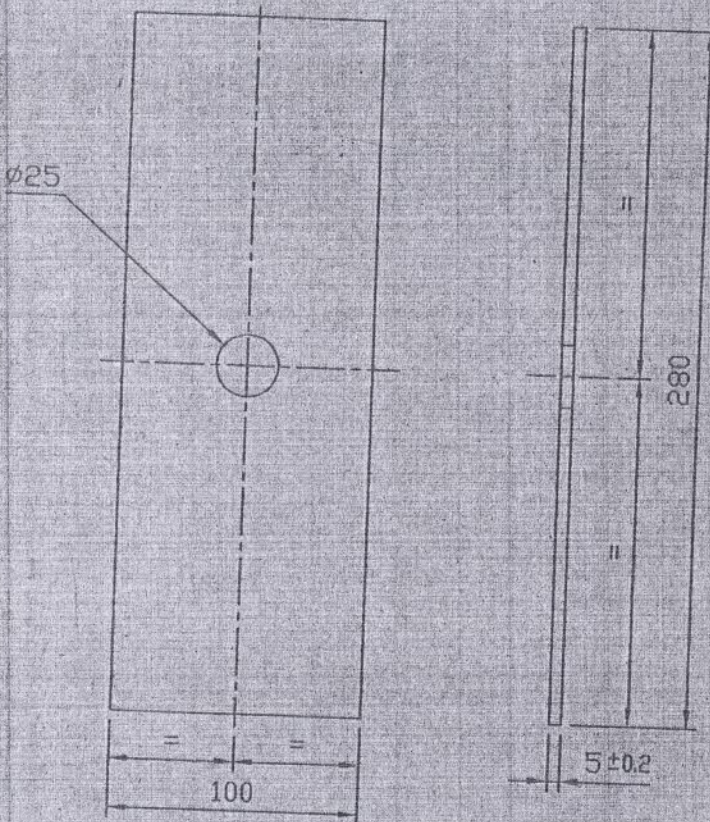


FIRST ANGLE PROJECTION

(ALL DIMENSIONS ARE IN mm)

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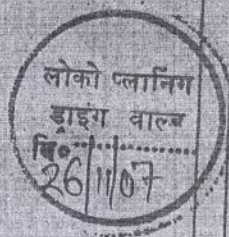
REV	DATE	ALTERED	SUCCESS	REV	DATE	ALTERED	Sd/-	ADDITIONAL INFORMATION	
03	01.10.07	CHECKED	APPD.	02	11.1.99	CHECKED	Sd/-		
DRG. REDRAWN AND UPDATED.								STATUS OF DRAWING	U
								DISTRIBUTION OF PRINTS	
								LME - 1 LHP - 1 LHM - 3	



NOTES:-

001

1. ALL SHARP EDGES AND CORNERS TO BE ROUNDED OFF.
2. MATERIAL TO BE CONFORM TO IRS - R65



REF. DRG. No.	001	mm	280	DESCRIPTION	LINER 5TK x 100 Mn. STL GR.I (B.OI)	ITEM No.	001	MATL CODE	ST. 956009	UNIT WEIGHT (kg)	1.081
VARI-ANT NO		BASIC VARI-ANT		R.M UNIT QTY.		DRAWING No.		MATL SPECN.	SEE NOTE-2	QTY.	

CARD TYPE-2 CARD TYPE-1

BHARAT HEAVY ELECTRICALS LTD. JHANSI

DEPT.	LME	CODE	404	SCALE	1 : 2.5	WEIGHT (kg.)	1.081	REF. TO ASSY. DRG.	0 718 12 01 109	IT. 003		
TITLE	LINER						DRAWN	S.P.R.	SIGN	Sd/-	DATE	12.05.88
						CHECKED	D.R.	Sd/-			25.05.88	
						APPROVED	R.N.D.	Sd/-			26.05.88	

DIMENSIONS TO BE CONTROLLED WITHIN AS LIMITS SHOWN. MACHINING TOLERANCE ± 0.25mm UNLESS OTHERWISE SHOWN. NON-MACHINING TOLERANCE ±	CARD CODE	DRAWING No.	4 718 16 01 003	REV	03
		SHEET No	01	No. OF SHEET	01

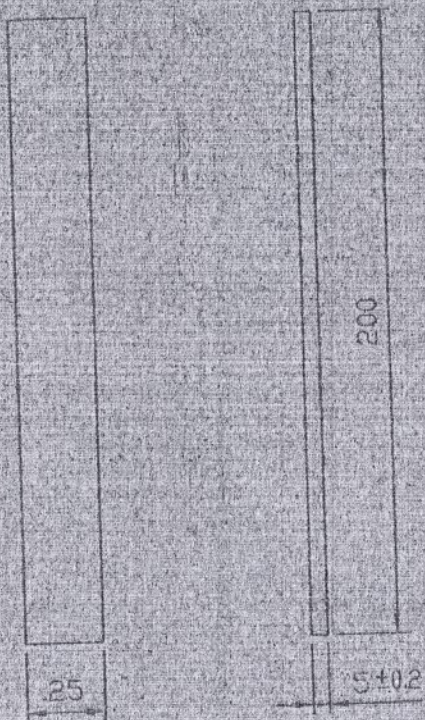
SIZE A4

FIRST ANGLE PROJECTION

(ALL DIMENSIONS ARE IN mm)

REV. DATE	ALTERED	SUCCESS	REV. DATE	ALTERED	Sd/-	ADDITIONAL INFORMATION
01.10.07	CHECKED	APPD	02.11.199	CHECKED	Sd/-	
DRG. REDRAWN AND UPDATED.						
						DISTRIBUTION OF PRINTS
						LMP - 1 LHP - 1 LHM - 3

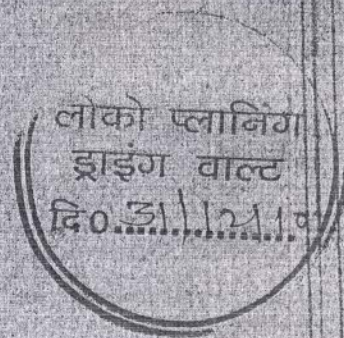
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001

NOTES:-

1. ALL SHARP EDGES AND CORNERS TO BE ROUNDED OFF.
2. MATERIAL TO BE CONFORM TO IRS - P65

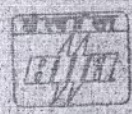


REF. DRG. No.	001	mm	200	DESCRIPTION	ITEM No.	001	ST. 956005	0.197
		UNIT OF QTY.					SEE NOTE-2	
VAR. PART	DISP. UNIT	REAL UNIT					MAIL CODE	UNIT WEIGHT (kg)
00	00	QTY.					MATL. SPECN.	QTY.

CARD TYPE-2

CARD TYPE-1

SIGN & DATE



**BHARAT HEAVY ELECTRICALS LTD
JHANSI**

DEPT. LME	CODE 404	SCALE 1:2	WEIGHT (kg) 0.197	REF. TO ASSY. DRG. 0 718 12 01 109	IT. 002
TITLE	LINER			DRAWN S.P.R.	SIGN Sd/- DATE 12.05.88
				CHECKED D.R.	SIGN Sd/- DATE 25.05.88
				APPROVED R.N.D.	SIGN Sd/- DATE 26.05.88

DIMENSIONS TO BE CONTROLLED WITHIN 25% LIMITS SHOWN.
MACHINING TOLERANCE ± 0.25mm UNLESS OTHERWISE SHOWN
NON-MACHINING TOLERANCE ± 0.5mm

CARD CODE	DRAWING No. 4 718 16 01 002	REV 03
	SHEET No. 01	No. OF SHEET 01

SIZE A47