

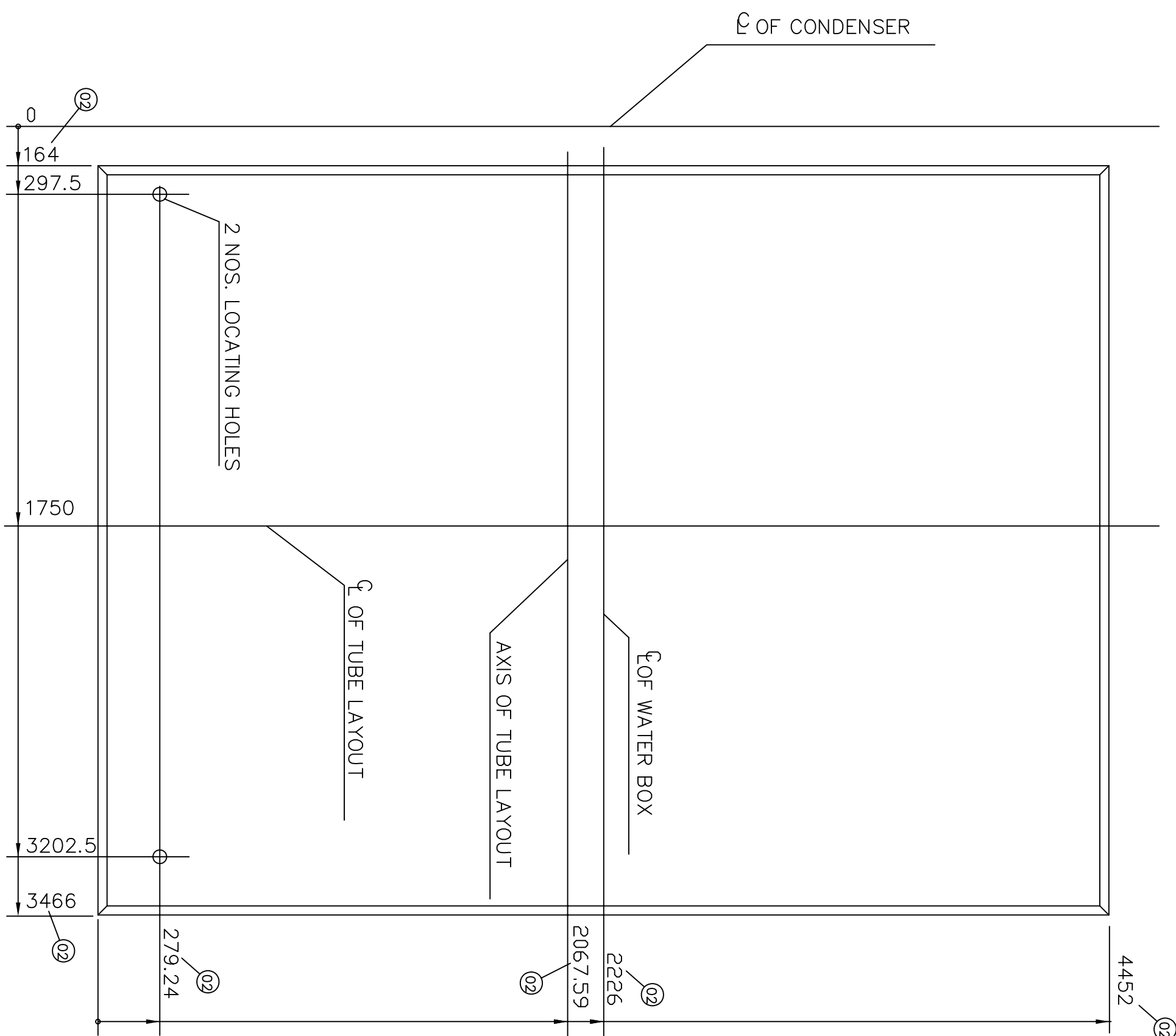
25C00/000910

98. 99mm/0.391 in

60° THE REST.

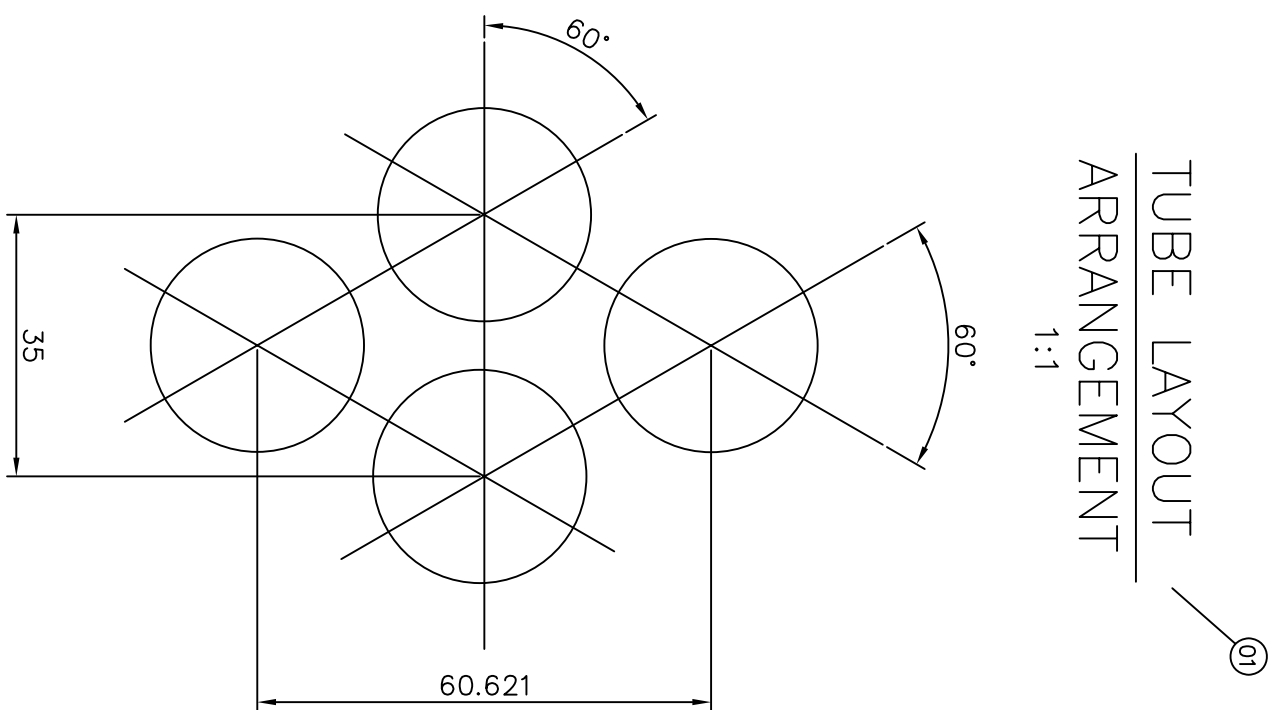
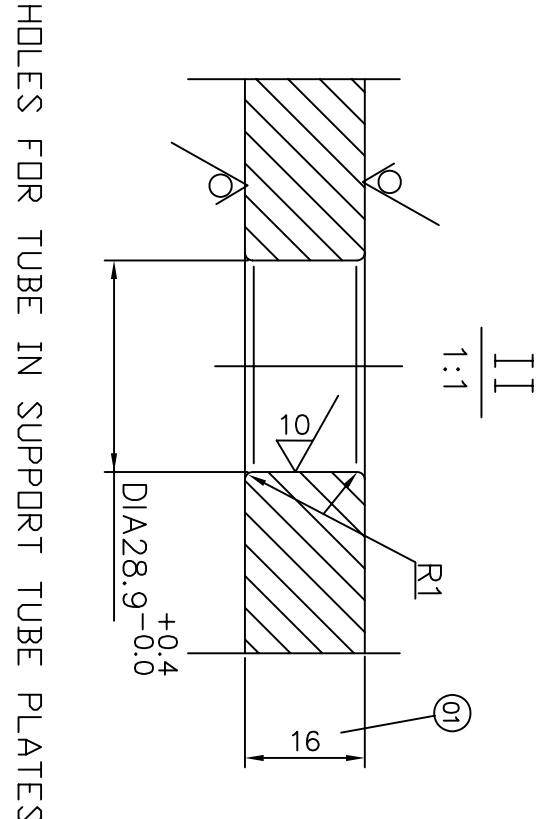
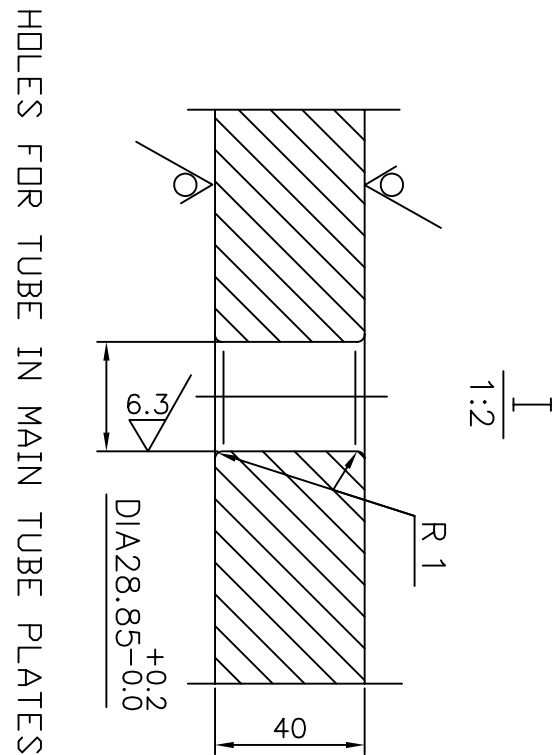
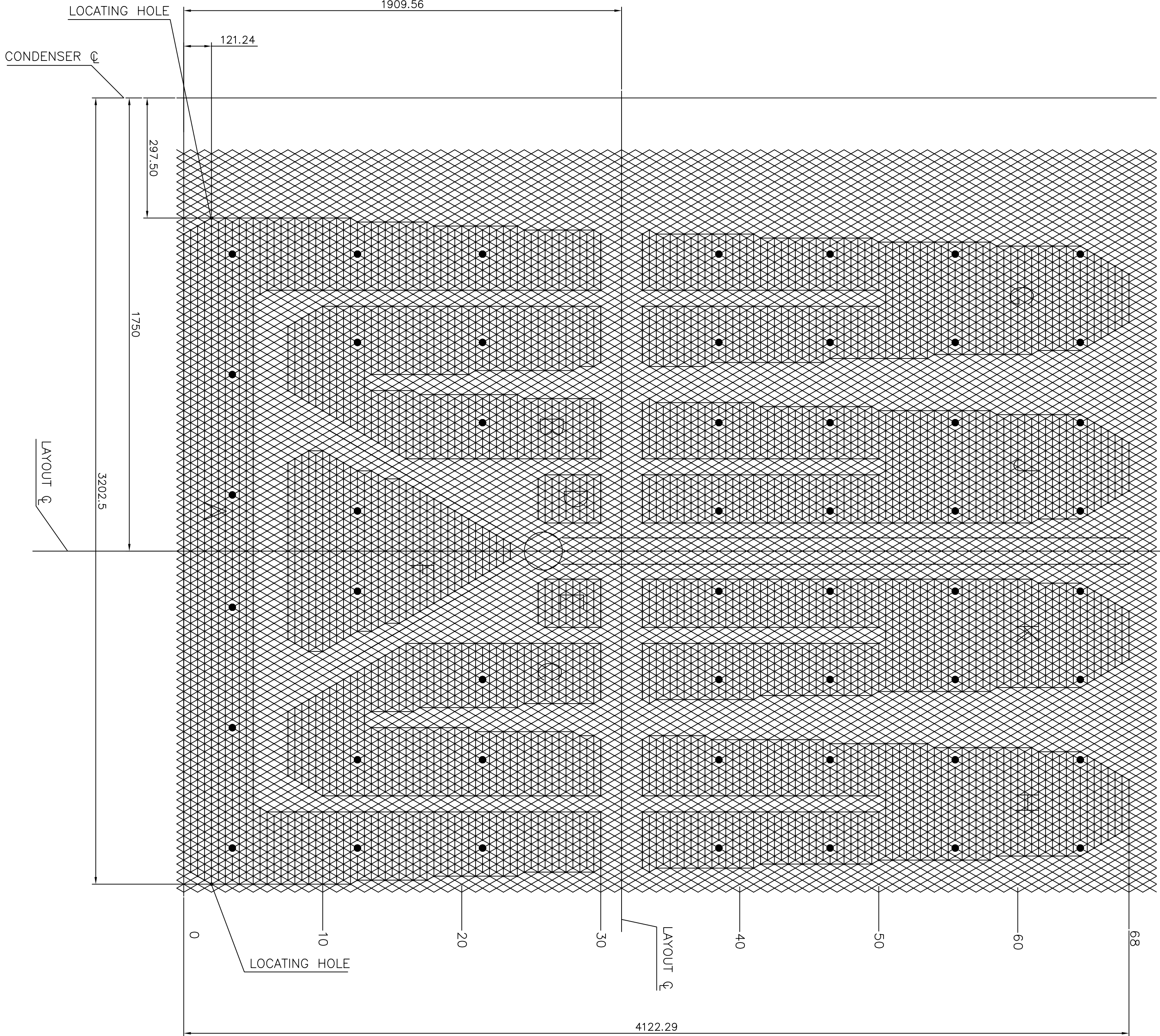
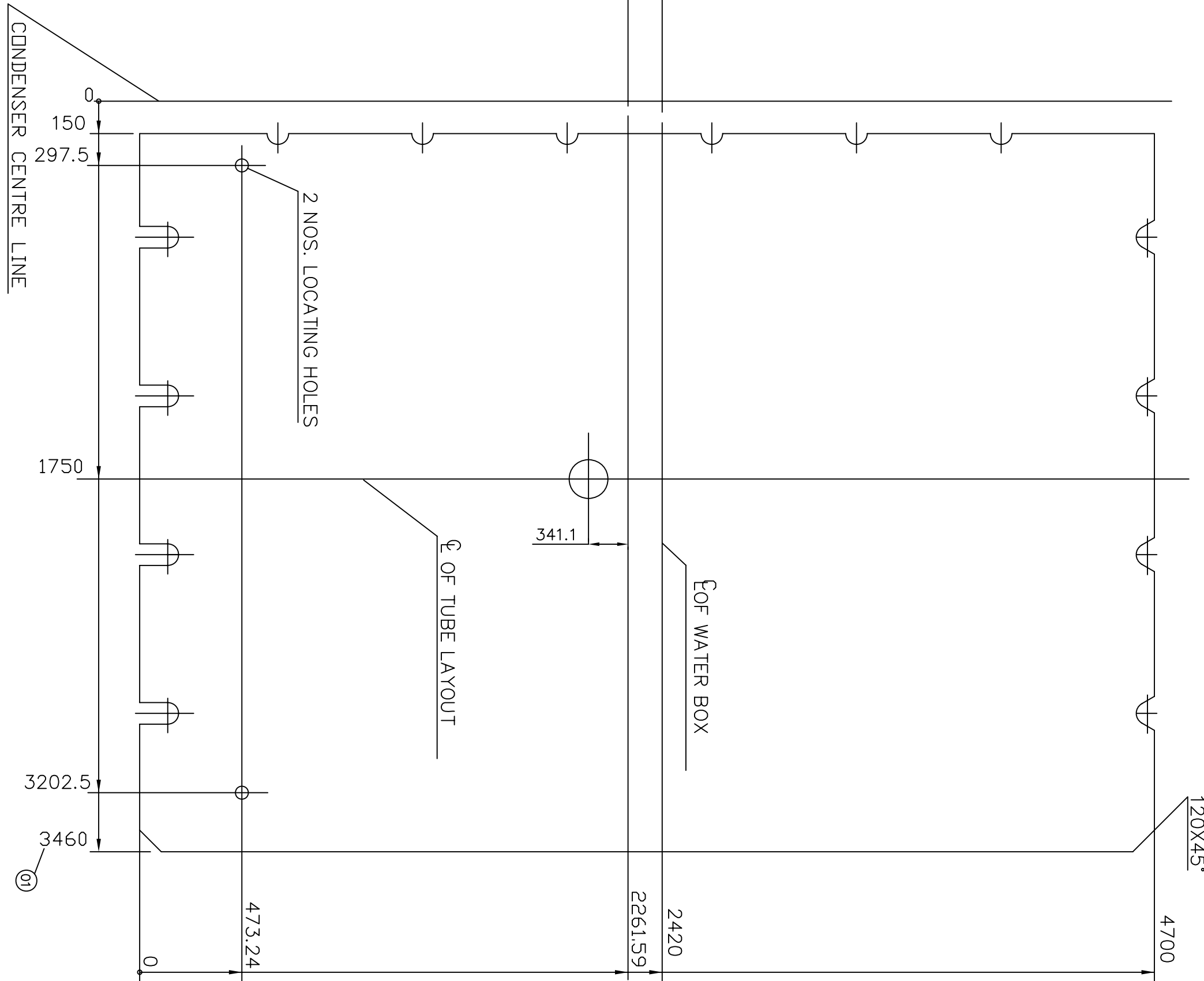
MAIN TUBE PLATE

1: 20



TUBE SUPPORT PLATE

1: 20



DETAIL OF TUBE HOLES:

SEGMENT	MAIN TUBE PLATE	SUPPORT TUBE PLATE
	TOTAL HOLES	TOTAL HOLES
A	1781	297
B	735	116
C	735	116
D	65	21
E	65	21
F	547	82
G	996	139
H	996	139
J	956	136
K	956	136
TOTAL	7832	7882

NOTES :-

1. NO. OF TUBE HOLES IN EACH SUPPORT PLATE = NOS 7882
2. NO. OF TUBE HOLES IN EACH MAIN TUBE PLATE = NOS 7832
3. HOLES SIZE ARE AS SHOWN IN THE DETAIL I & II.
4. TUBE SIZE :- 28.575 X 0.712 mm.
5. PITCH = 35mm.
6. TOLERANCE ON PITCH ± 1 mm.
7. CUMULATIVE TOLERANCE ON PITCHES + 2.0 mm
8. LOCAMENT BETWEEN HOLES MUST NOT BE LESS THAN 1 mm FROM NOMINAL.
9. NO SPIRAL OR AXIAL GROOVE IN HOLES IS ALLOWED.
10. UP TO 4% OF HOLES MAY BE ALLOWED WITH MAXIMUM $\phi 0.125$ SURFACE FINISH IN TUBE PLATE AND TUBE SUPPORT PLATE RESPECTIVELY.
11. REFER TABLE FOR NO. OF HOLES IN EACH ZONE.
12. RADIUS OF 1 mm ON BOTH SIDE OF HOLES IS FOR REMOVING BURNS FROM HOLES ONLY.
13. THE LAYOUT SHOWN IS FOR THE RIGHT HAND SIDE LAYOUT FOR THE OTHER HALF IS THE MIRROR IMAGE OF THIS LAYOUT.
14. HOLES MARKED \blacktriangledown ARE NOT TO BE DRILLED ON MAIN TUBE PLATE.

REFERENCE DRAWINGS:

1. MAIN TUBE PLATE 21601870029
2. SUPPORT TUBE PLATE 21602870029

250 MW PANIPAT

CUSTOMER/PROJECT

TYPE OF PRODUCT OR NAME OF

RAINPUR, HARDWAR

TUBE LAYOUT

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