







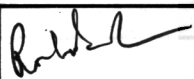


दिनांक एवं हस्ताक्षर SIGN & DATE	 HARDWAR	<b>Technical Delivery Condition for procurement of fabricated / finish component / assembly</b>		<b>TDC-M-21602870029-00</b> Rev No. 00	
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SUPERSEDES INVENTORY	<p align="center"><b><u>Condenser Tube Support Plate – 250 MW Set</u></b></p> <p>Condenser <b>Tube Support Plate</b> shall be manufactured with vendor material and supplied in finished condition including painting &amp; other requirements as specified in Drawing No.21602870029-00 &amp; material specification as per AA10119 (IS:2062 Gr B) or equivalent.</p> <p>Vendor to confirm and ensure compliance to following points (as applicable) during offer submission / execution of order:</p> <ol style="list-style-type: none"> <li>1. Material shall conform to material specifications AA10119 (IS:2062 Gr B) and shall be procured from <b>BHEL approved vendors</b>.</li> <li>2. Vendor shall submit Manufacturing Plan (MP) and Quality Plan (QP) with the offer. The MP shall also include the details of all operations outsourced to sub-vendors.</li> <li>3. One set of major drawings and standards are attached with the enquiry for preparation of offer by the vendor.</li> </ol> <p>Drawings and documents furnished to vendor are BHEL property. Strict confidentiality is to be maintained and under no circumstances these documents or copy of these should be transferred to third party without express permission of BHEL. On completion of supply, all documents must be returned to BHEL.</p> <ol style="list-style-type: none"> <li>4. Vendor will get the MP and QP approved from BHEL before start of manufacturing.</li> <li>5. Vendor to ensure following technological necessity / process control during manufacturing to control distortion and achieve dimensional accuracy:           <ol style="list-style-type: none"> <li>(a) Proper handling during turning, shifting and transportation.</li> <li>(b) Flatness as mentioned in drawing before and after drilling.</li> <li>(c) Use of technological supports / fixtures.</li> <li>(d) Support Plates may be drilled in packets each containing maximum 4 nos. of plates. No tool drift is permitted during drilling.</li> <li>(e) No weld joint in support plate.</li> </ol> </li> </ol>				
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<p align="center"><b>स्वत्वधिकार एवं गोपनीय</b></p> <p>इस प्रलेख में दी गई सूचना भारत हेवी इलेक्ट्रिकल्स की सम्पत्ति है इसका प्रत्यक्ष एवं अप्रत्यक्ष रूप से किसी भी तरह प्रयोग, जो कि कंपनी के हित में हानिकारक हो न किया जाए।</p>					
			DEPTT. : HXE	नाम NAME	दिनांक एवं हस्ताक्षर SIGNATURE & DATE
WT	T S Chakravarthy	 28.1.10	निर्माणकर्ता WORKED BY	R.BANSAL	 28/1/10
QAX	Malvinder Singh		जांचकर्ता CHECKED BY	M.K.LAHOTI	
सहमत विभाग AGREED DEPTT	नाम NAME	दिनांक एवं हस्ताक्षर DATE & SIGNATURE	पर्यवेक्षणकर्ता BY	LALIT KISHORE	

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SUPERSEDES INVENTORY संश्लेषी सूची संख्या को	<ol style="list-style-type: none"> <li>6. Control marking and drilling of holes as per tube layout drg no.01600070032 shall be done by vendor.</li> <li>7. Painting shall be done as specified in respective drawings.</li> <li>8. Revisions in Drawings/documents if any shall be communicated at the time of award of order or later.</li> <li>9. Inspection of the job at supplier's works shall be carried out by BHEL / BHEL authorized agency for which adequate prior notice (minimum 4 weeks) shall be given by the vendor.</li> <li>10. Vendor shall furnish following test certificates in a Data Folder prior to dispatch of material.           <ol style="list-style-type: none"> <li>10.1 Material test certificates.</li> <li>10.2 Inspection record of major dimensions specified in drawing</li> </ol> </li> <li>11. Dispatch of finished Tube support plates may be done in packet form. Sequence of placing the plates in a packet shall be same as during drilling.</li> <li>12. Dispatch drawing of the package to be got approved from BHEL prior to dispatch.</li> </ol>					
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<p style="text-align: center;"><b><u>List of Drawings / Standards</u></b></p> <ol style="list-style-type: none"> <li>1. Drawings..... 21602870029, 01600070032</li> <li>2. Material Specifications ..... AA10119 (IS 2062, Gr.B)</li> <li>3. Painting..... HE77001, AA55151</li> </ol>						
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				जांचकर्ता CHECKED BY	M.K.LAHOTI	

निम्नक एवं हस्ताक्षर SIGN & DATE	 HARDWAR	<b>Technical Delivery Condition for procurement of fabricated / finish component / assembly</b>		TDC-M-21602870029-00 Rev No. 00													
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<div style="text-align: center;"> <b>RECORDS OF CHANGES</b> </div> <table border="1" style="width: 100%; border-collapse: collapse;"> <thead> <tr> <th>SL. NO.</th> <th>PARA NO. / ANNEXURE NO.</th> <th>DOC. NO. / REV. NO.</th> <th>REISSUE/ REV. NO.</th> <th>REVISION DATE</th> <th>NATURE OF CHANGE</th> </tr> </thead> <tbody> <tr> <td> </td> <td> </td> <td> </td> <td> </td> <td> </td> <td> </td> </tr> </tbody> </table>						SL. NO.	PARA NO. / ANNEXURE NO.	DOC. NO. / REV. NO.	REISSUE/ REV. NO.	REVISION DATE	NATURE OF CHANGE						
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