

PRE-BID MEETING PROCEEDINGS HELD ON 20.05.2014 AGAINST BHEL TENDER REF.88/14/6007/SV DTD: 12.05.2014 FOR THE WORKS OF PU COATING AND SURFACE PAINTING OF 450NB MS ERW PIPE FOR AWR SYSTEM FOR 2X520 MW HNPCL VIZAG TPP.

As per clause No.9 of NIT & Qualifying criteria of Volume-1, Section-1 of the above Tender, Pre-bid Meeting was held on 20.05.2014 at BHEL-ISG Bangalore with the prospective contractors . The following points were discussed and clarified during the said meeting.

1) The distance between BHEL Store/Storage yard and the proposed coating/painting yard :

It was clarified that the distance will be approximately 1.5 KM (one-way) for taking delivery of the 450 NB MS ERW Pipes from BHEL stores/storage yard for carrying out PU coating and surface painting and return the coated/painted pipes back to BHEL store/storage yard.

2) Space requirement for proposed coating & painting yard:

It was informed by the participating contractors that approximately 500 sq. Metres space is required for them.

3) Electrical & water points for the proposed coating and painting yard :

It was clarified to participating contractors that 30 HP power supply point at one place shall be provided by BHEL on chargeable basis. Similarly the water point shall also be provided at one place at free of charge.

4) Completion period :

It was informed by participating contractors that the mobilization shall take 2 weeks after placement of work order and approximately 45 days for completion of PU coating & surface painting thereafter.

5) PU Coating :

Participating contractors have informed that the PU coating thickness of 2000 microns shall be carried out in single coating only since multiple coating in stages is practically not possible to meet the overall thickness of 2000 microns.

6) Labor License :

It was clarified to all the participating contractors that labor license has to be organized by the contractor themselves only as per the labor contract provisions prevailing in the State of Andhra Pradesh.

7) **Taxes & Duties on Raw Materials :**

It was clarified to the participating contractors that all Taxes & duties pertaining to raw material for PU coating & surface painting shall have to be borne by the contractor only. No separate payment shall be made to them and also no statutory variation shall be allowed on this account.

8) **E-way bills :**

It was clarified to all the participating contractors that “E-way bills” shall be organized by BHEL/HNPCL for bringing **ONLY** raw materials required for PU coating/Surface painting.

However, it was clarified that E-way bills shall not be provided for bringing Plant & Machineries for PU coating/Surface painting work. Contractors shall make their own arrangements for the same.

9) **Power supply for field jointing work:**

It was clarified to all the participating contractors that **no** separate electrical power supply shall be made available to them to carry out PU coating for field joints. For this purpose, contractors shall arrange DG power supply at their own cost.

10) **Site Visit :**

It was informed to the participating contractors that they should visit HNPCL site to acquaint themselves about the site conditions and also to ascertain the various formalities and procedures to carry out PU coating and Surface painting works contract, from BHEL site, other contractors and customer.

11) **Mock Test :**

BHEL requested the participating contractors to furnish the procedures to conduct “Mock Test” to satisfy the procedure to be adopted during field joint coating. This procedure shall be submitted along with Techno-commercial offer and Mock Test shall be organized before Technical acceptance of their offer.

12) **Additional Pre-qualification Requirement :**

Submission of Mock Test procedure and conducting Mock Test to prove the Technical competence of the contractor for “**Field joint PU coating**” shall be treated as part of PQ requirement of clause No. 7 of NIT & Qualifying Criteria of Volume-1, Section-1 of BHEL Tender for Technical evaluation of their bids.