



- 1-FOR WELDING OF SPACERS USE SURFACES MARKED 'A' AS REFERENCE
- 2-FIXTURE TO BE ACCEPTED AFTER TRIAL ONLY
- 3-FIXTURE TO BE CONSERVED AS PER TL-30007

◆ MARK  
DRG. No.  
TYPE OF PROD.  
COMP.DRG.No.

VAR.00	REMARKS	ITEM No.	DESCRIPTION	DRAWING No.	MATERIAL CODE	UNIT WEIGHT	QTY.
3	HANDLE	TL-10043			Fe41 OWA M10108 IS-2062	2	
2	GUIDE PIN	R0850-0644/002			40Cr1/EN24 HWF037/M10501	2	
1	TEMPLATE	R0850-0644/001			ALUMINIUM	1.8	

GMS No./GR.SP.No.	STATUS OF DRG.	TYPE OF PRODUCT	COMP. DRG. No.	M/C TOOL TRANS No.	REF. DRG. No.
		THDF-115/67	21352101049-00	S.W M/C	R0850-0314
DESIGN NAME	DATE	DESIGN ORDER No.	MODEL No.		
EMT DLBEHL	19.1.09	0704PT6TGD0452	1-115		
GRADE OF UNTOL.DIM. :- M/CG-E/M/F AAO230208 WELDING-A/B/C/D-AA021104 GAS CUTTING-T3'AA021101			NAME DRN. V/SINGH Sd LSHD SKB Sd APD SKB Sd DATE 13.09 13.09 13.09		
DEPT. JTE CODE 209			SCALE NTS		
TITLE SPOT WELDING FIXTURE			REF. TO ASSY. DRG. -		
INVENTORY No./SERIAL & DATE (REF. DRG. No.)			DRAWING No. R0850-0644 SHEET No. 01 1 No. OF SHEET 01		

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INVENTORY No./SERIAL & DATE (REF. DRG. No.)