

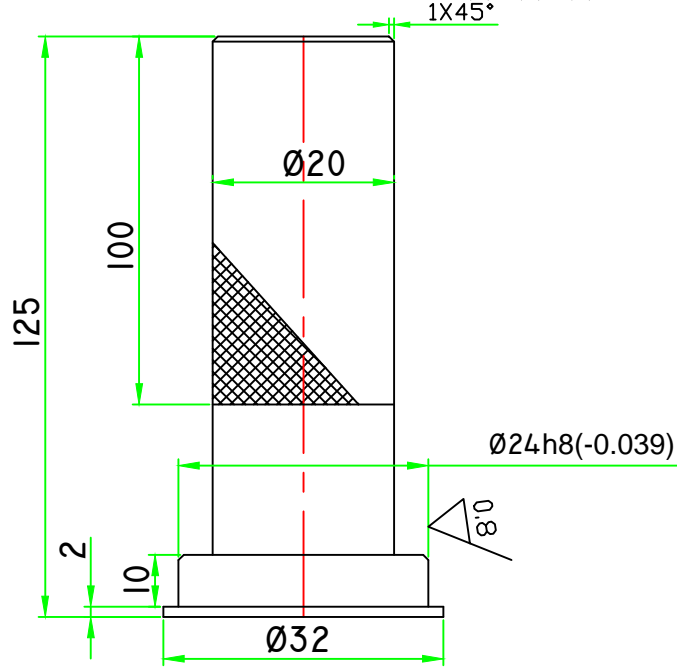
FIRST ANGLE PROJECTION

(ALL DIMENSIONS ARE IN mm) FORM DG39(B)

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|     |      |                    |     |      |                    |                  |                   |
|-----|------|--------------------|-----|------|--------------------|------------------|-------------------|
| REV | DATE | ALTERED<br>CHECKED | REV | DATE | ALTERED<br>CHECKED | GMSNo./GR.SP.No. | STATUS<br>OF DRG. |
|     |      |                    |     |      |                    |                  |                   |
|     |      |                    |     |      |                    | AGREED<br>DEPT.  | NAME              |
|     |      |                    |     |      |                    | SIGN.            | DATE              |
|     |      |                    |     |      |                    |                  |                   |

GRADE OF UNTOL. DIM.M/CG>C/M/R/-AA0230208 WELDING M/B/C/D AA0621104 GASCUTTING-T3'AA0621101



6.3/  
THE REST

1-HARDEN TO HRC 40-45 AS PER INST. NO 0912.008  
 2-SHARP EDGES TO BE ROUNDED OFF.

|                  |  |             |            |                       |                 |        |      |             |
|------------------|--|-------------|------------|-----------------------|-----------------|--------|------|-------------|
| REMARKS          | ITEM No.                                 | DESCRIPTION | STD        | VAR                   | 40Cr1/En24      | A      | UNIT | UNIT WEIGHT |
|                  |  |             |            |                       | HW10571/AA10501 |        |      |             |
|                  |  |             |            |                       | MATERIAL CODE   |        |      |             |
|                  |  |             |            |                       | MATERIAL SPECN  |        |      |             |
| SIGN & DATE      | BHARAT HEAVY ELECTRICALS LTD.<br>HARDWAR | DRN         | V.SINGH    | Sd                    | 16.1.09         | No. OF |      |             |
|                  |  | CHD         | SKB        | Sd                    | 16.1.09         | VAR    |      |             |
|                  |  | APD         |            |                       |                 |        |      |             |
| DEPT             | JTE                                      | SCALE       | WEIGHT(Kg) | REF. TO ASSY. DRG.    | ITEM No.        | No. OF | ITEM |             |
| CODE             | 209                                      | NTS         | -          | <b>R0850-0649</b>     |                 |        |      |             |
| TITLE            |  |             |            | DRAWING No.           | REV             |        |      |             |
| <b>GUIDE PIN</b> |  |             |            | <b>R0850-0649/002</b> |                 |        |      |             |
|                  |  |             |            | SHEET No.             | No. OF SHEETS   |        |      |             |

SIZE A4