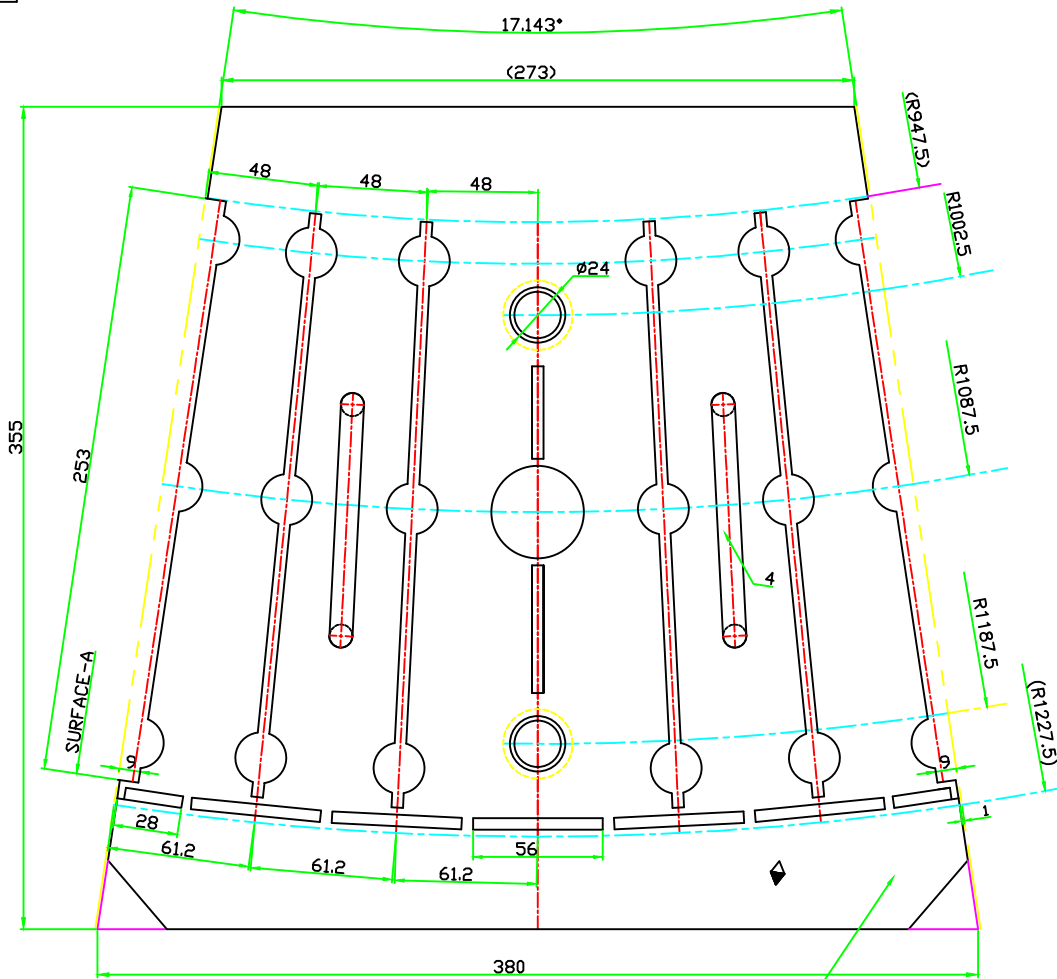
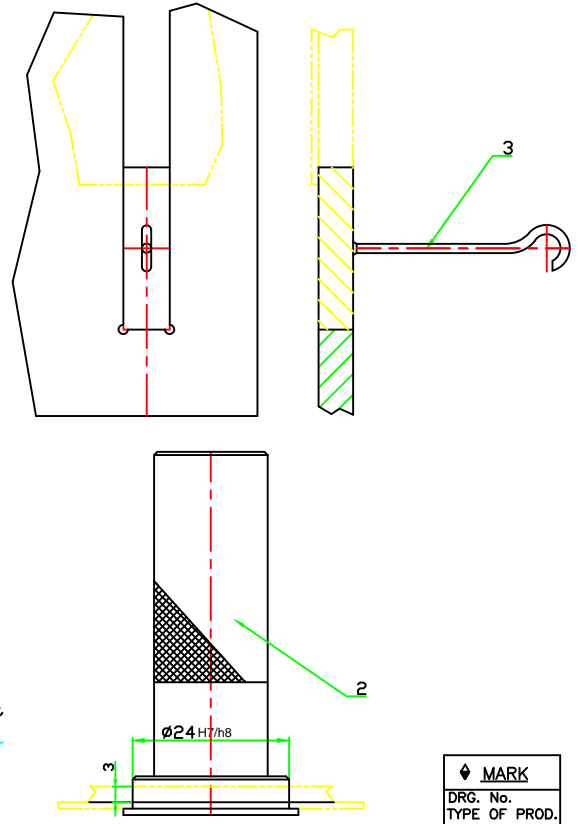


6790-0649
DRAWING No. R0850-0649



SCHEME FOR VARIANTS



- 1-FOR WELDING OF SPACERS USE SURFACES MARKED 'A' AS REFERENCE
- 2-FIXTURE TO BE ACCEPTED AFTER TRIAL ONLY
- 3-FIXTURE TO BE CONSERVED AS PER TL-30007
- 4-FOR COMP.NO.21352101045,USE SPACER (IT.NO.3)VAR.01 R0850-0649/003
- 5-FOR COMP.NO.21352101047,USE SPACER (IT.NO.3)VAR.02 R0850-0649/004

VAR.00	REMARKS	ITEM No.	DESCRIPTION	STD.	DRAWING No.	MATERIAL CODE	UNIT WEIGHT	QTY.
		4	HANDLE		TL-10043	Fe41 OWA		2
		3	SPACER		R0850-0649/003-004	Al10108 IS2082		ONE EACH
		2	GUIDE PIN		R0850-0649/002	40Cr1/En24		2
		1	TEMPLATE		R0850-0649/001	Al10571/Al10501		3.0

GMS No./GR.SP.No.	STATUS OF DRG.	TYPE OF PRODUCT	COMP. DRG. No.	M/C TOOL TRANS. No.	REF. DRG. No.
		THDF-115/67	21352101043,45,47		R0850-0642
DESIGN ORDER No.			0704PT6TGD0446	MODEL No.	

GRADE OF UNTOL.DIM. :-	M/CG-C/M/E A4023020B	WELDING-A/B/C/D-A40821104	GAS CUTTING-T3/A40821101
DEPT.	JTE	SCALE	NTS
CODE	209	WEIGHT(Kg.)	1.7
TITLE	SPOT WELDING FIXTURE		
ISSUING No.	R0850-0649		
SHEET No.	01	No. OF SHEET	01

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INVENTORY No. SIGN. & DATE REF. DRG. No.