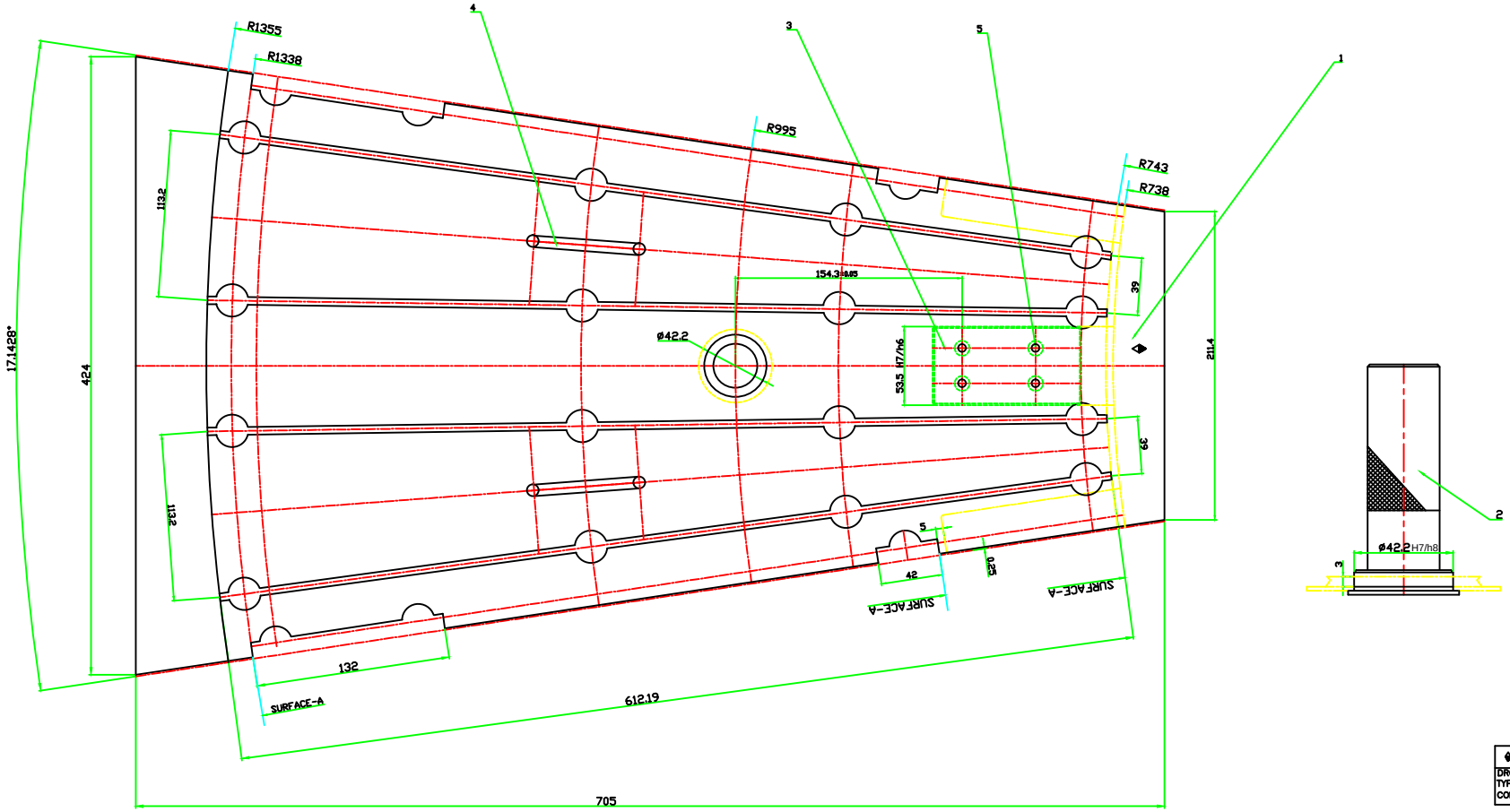
FIRST ANGLE PROJECTION | (ALL DIMENSIONS ARE IN mm)

FORM DG 46 B

DRAWING No. R0850-0650



◆ MARK
DRG. No.
TYPE OF PROD.
COMP.DRG.No.

1–FOR WELDING OF SPACERS USE SURFACES MARKED 'A' AS REFERENCE
2–FIXTURE TO BE ACCEPTED AFTER TRIAL ONLY
3–FIXTURE TO BE CONSERVED AS PER TL-30007

VAR.CO	REMARKS	ITEM No.	DESCRIPTION	DRAWING No.	MATERIAL CODE / MATERIAL SPECIFICATION	UNIT WT.(Kg.)
		5	RIVET FLAT CSK 5X20-ST	–	AA2174018-034 / AA2174018	4
		4	HANDLE	TL-10043	F.e-4.1 CWA / AI0108 Bs2882	2
		3	GUIDE PLATE	R0850-0650/003	XT215Cr12 / AAMMS 13-374B	0.1
		2	GUIDE PIN	R0850-0650/002	40Cr1/En24 / HR1571/AI1591	1
		1	TEMPLATE	R0850-0650/001	AL.LIMINIUM / –	1.7

CHD TYPE-3 — CHD TYPE-4 — CHD TYPE-5

CHD REV./CHD.SP.No.		STATUS OF CHD.	TYPE OF PRODUCT: THDF-115/67
DRW.	NAME	SIGN.	DATE
EMT	ALMETAL		

COMP. DRG. No. 213504010BF-00
BEMM CHDSP No. 0704PTB1GD0484
M/S TOOL TRANS No.
MODEL No.
REF. DRG. No. R0850-0649

GRADE OF UNTOL.DIM. :–
M/CO-S/M/F AA0230208
WELDING-F/B/S/S AWX021104
GAS CUTING-T3/MOES2101

REV.	DATE	ALTERED CHECKED	REV.	DATE	ALTERED CHECKED

BHEL — BHARAT HEAVY ELECTRICALS LTD.
HARDWAR

	NAME	SIGN.	DATE
DRN.	V.SINGH		24.1.07
CHD	SHB		24.1.07
APD	SHB		24.1.07

DEPT. JTE | SCALE NTS | WEIGHT(Kg.) 1.7 | REF. TO ASSY. DRG. –

CODE SHP

TITLE: SPOT WELDING FIXTURE

DRAWING No. R0850-0650
SHEET No. 1 No. OF SHEET
SIZE A 0

INVENTORY No. | SCHD.ARDATE | REF. DRG. No.

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