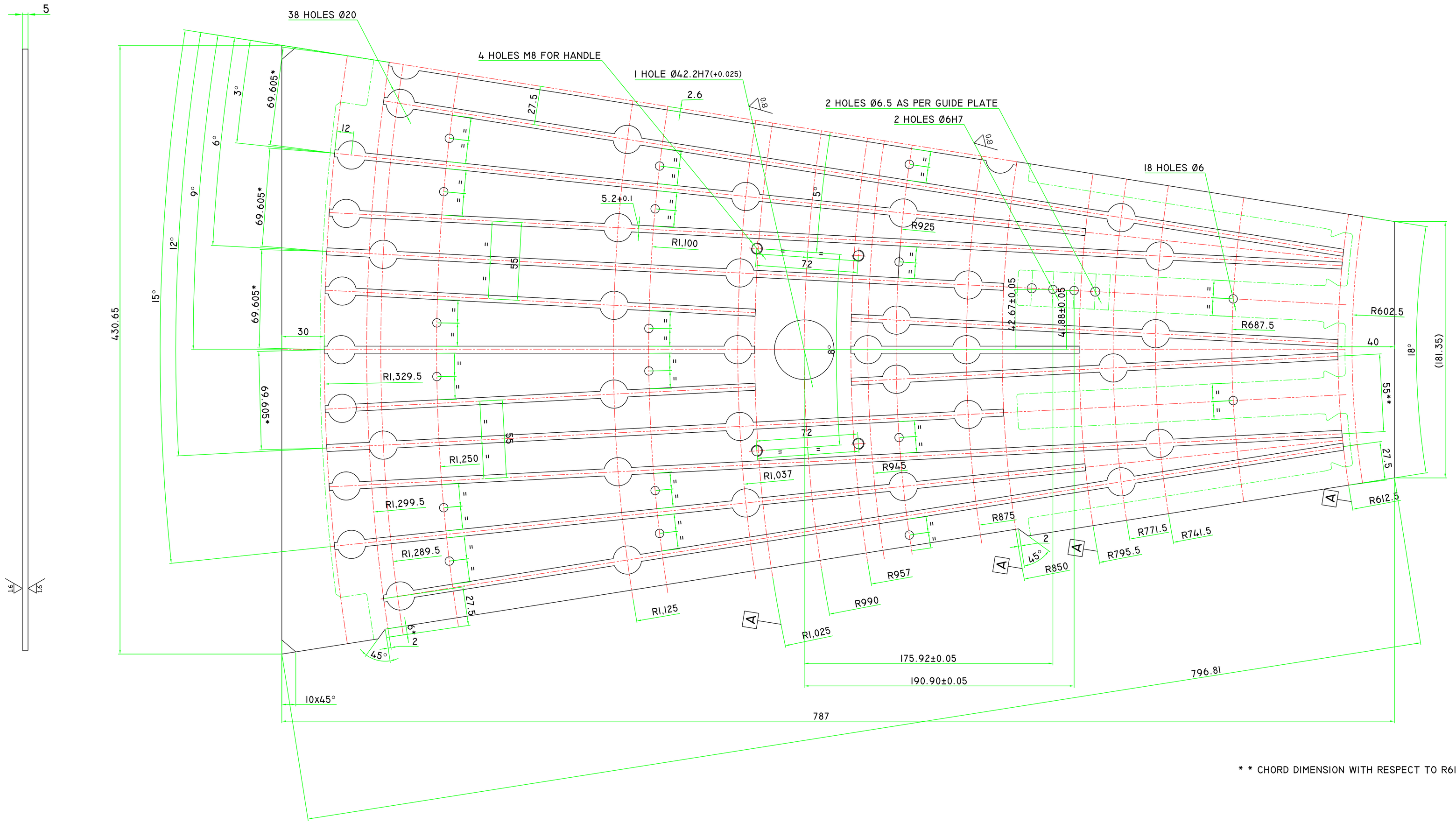
FIRST ANGLE PROJECTION | (ALL DIMENSIONS ARE IN mm)

FORM: DG 46 B

DRAWING No. R0850-0664/001

6.3 THE REST



* CHORD DIMENSION WITH RESPECT TO R1329.5

* * CHORD DIMENSION WITH RESPECT TO R612.5

TECH. REQUIREMENTS

1-FOR WELDING OF SPACERS USE SURFACES MARKED 'A' AS REFERENCE

*2-SLOT OF WIDTH 6MM (LEFT) SHOULD NEVER BE USED FOR WELDING OF ANY SPACERS.

3-SHARP EDGES TO BE ROUNDED OFF

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VAR.00	REMARKS	ITEM No.	DESCRIPTION	STD.	DRAWING No.	MATERIAL CODE / MATERIAL SPECN.	UNIT	UNIT WT.(Kg.)	ZONE
						ALUMINIUM –		1	

CARD TYPE-3 28 → 28 → CARD TYPE-1 28 → CARD TYPE-2

GMS No./GR.SP.No.			STATUS OFDRG.	TYPE OF PRODUCT	COMP. DRG. No.	M/C TOOL TRANS No.	REF. DRG. No.
AGREED DEPT.	NAME	SIGN.	DATE		DESIGN ORDER No.	MODEL No.	

GRADE OF UNTOL.DIM. :-
M/CG-E/M/F AA0230208
WELDING-N/B/E/D-XAA0821104
GAS CUTTING-'T3'AA0821101

REV.	DATE	ALTERED / CHECKED	REV.	DATE	ALTERED / CHECKED

भारत हेवी बीएचईएल BHARAT HEAVY ELECTRICALS LTD. HARDWAR

	NAME	SIGN.	DATE	No. OF VAR.
DRN.	BRIJESH	-Sd-	20.06.13	
CHD	P.K.GUPTA	-Sd-	20.06.13	
APD	P.K.GUPTA	-Sd-		

DEPT.	SCALE	WEIGHT(Kg.)	REF. TO ASSY. DRG.	ITEM No.	No. OF ITEM
JTE	1:1	3.7	R0850-0664		

CODE 209

TITLE: TEMPLATE

DRAWING No. R0850-0664/001 REV.

SHEET No. No. OF SHEET

SIZE A 0

INVENTORY No. | SIGN.&DATE | REF. DRG. No.