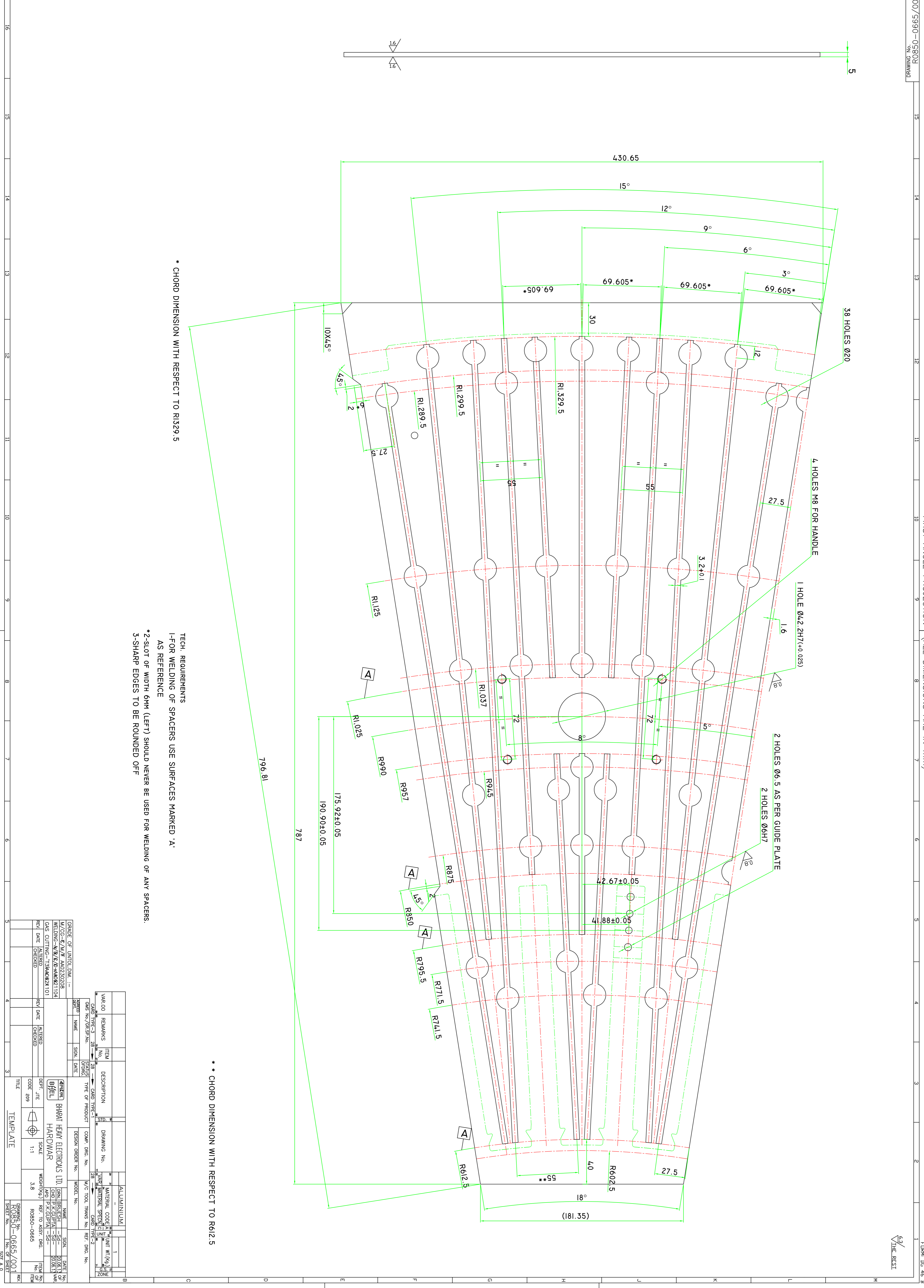


COPYRIGHT AND CONFIDENTIAL
 THE INFORMATION ON THIS DOCUMENT IS THE PROPERTY OF BHARAT HEAVY ELECTRICALS LIMITED IT MUST NOT BE USED DIRECTLY OR INDIRECTLY IN ANYWAY DETRIMENTAL TO THE INTEREST OF THE COMPANY.

INVENTORY No.	SIGN.&DATE	REF. DRG. No.



* CHORD DIMENSION WITH RESPECT TO R12.5

TECH. REQUIREMENTS
 1-FOR WELDING OF SPACERS USE SURFACES MARKED 'A'
 AS REFERENCE
 *2-SLOT OF WIDTH 6MM (LEFT) SHOULD NEVER BE USED FOR WELDING OF ANY SPACERS.
 3-SHARP EDGES TO BE ROUNDED OFF

** CHORD DIMENSION WITH RESPECT TO R162.5

VAR.00	REMARKS	ITEM No.	DESCRIPTION	DRAWING No.	SCALE	DATE

REV	DATE	ALTERED	CHECKED

GRADE OF UNTOOLING	---
M/C G-S/M/F	AA0230208
WELDING-M/R/B/D/W/M/R21104	
CAS CUTTING-T3MAD0821101	

DESIGN ORDER No.	MODEL No.

DATE	REV	NO.	BY	CHKD	APPD