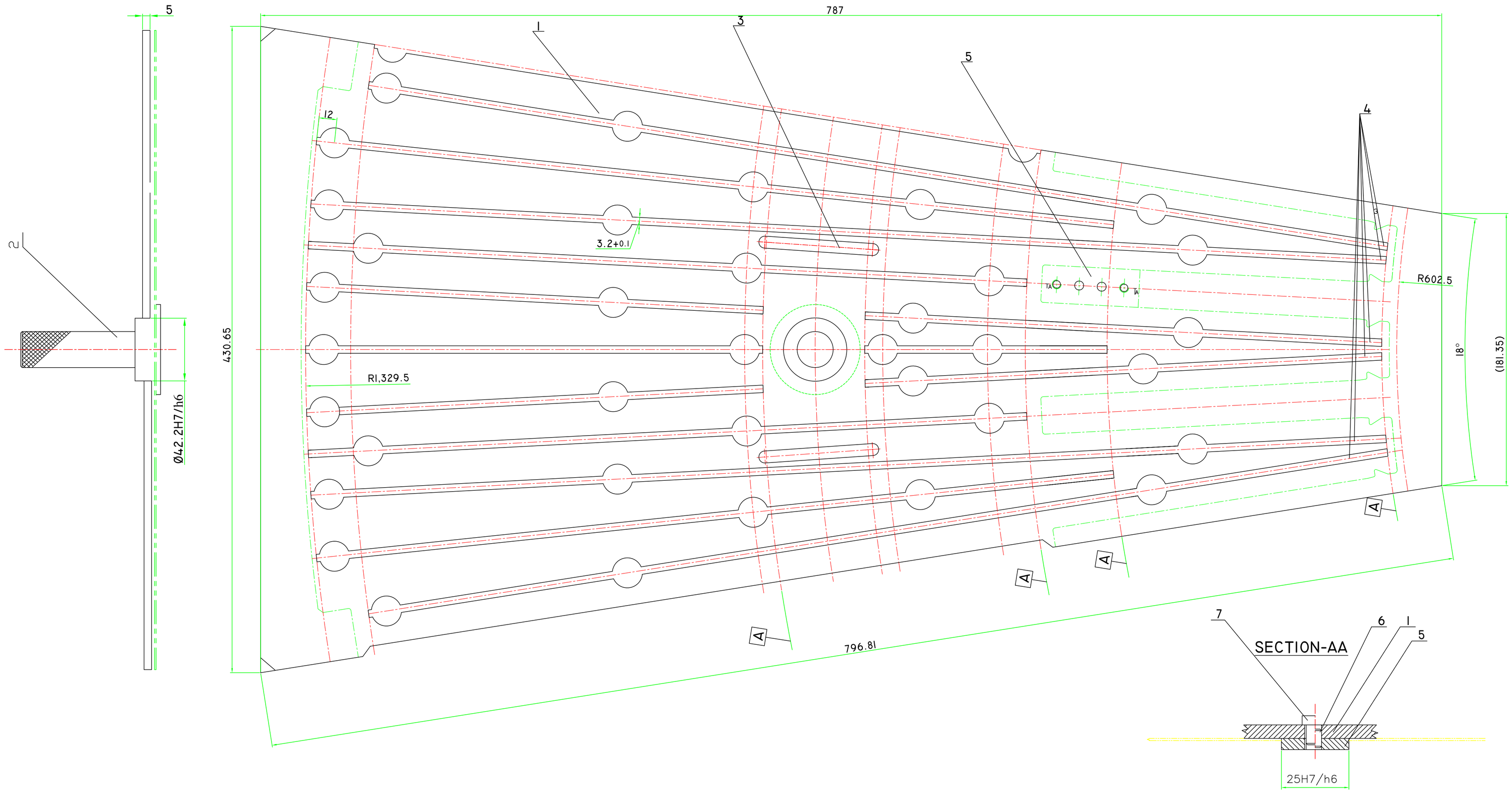
FIRST ANGLE PROJECTION | (ALL DIMENSIONS ARE IN mm)

FORM: DG 46 B

DRAWING No. R0850-0665



◆ MARK
DRG. No.
TYPE OF PROD.
COMP.DRG.No.

USE SPACER R0850-0665/003 FOR VAR.02 OF COMPONENT
USE SPACER R0850-0665/004 FOR VAR.03 OF COMPONENT
DO NOT USE SPACER ITEM-4 FOR VAR.01 OF COMPONENT

1-FOR WELDING OF SPACERS USE SURFACES MARKED 'A' AS REFERENCE
2-FIXTURE TO BE ACCEPTED AFTER TRIAL ONLY
3-FIXTURE TO BE CONSERVED AS PER TL-30007

ITEM No.	DESCRIPTION	DRAWING No.	MATERIAL CODE / MATERIAL SPECN.	UNIT WT.(Kg.)
7	SCREW CAP SOC P M6X12-ST		AA7123123-018 / AA7123123	0.003 / 2
6	PIN.CYL RND END Ø6m6x14-ST	———	AA7171001-024 / AA7171001	0.003 / 2
5	GUIDE PLATE	R0850-0665/005	XT215Cr12 / AA10822 IS:3748	0.05 / 1
4	SPACER	R0850-0665/003-004	SEE PART DRG.	6 EACH
3	HANDLE	TL-10043	Fe410 WA / AA10108 IS:2062	0.07 / 2
2	GUIDE PIN	R0850-0665/002	40Cr1/En24 / HW10571/AA10501	0.2 / 1
1	TEMPLATE	R0850-0665/001	ALUMINIUM / –	3.8 / 1

VAR.00 | REMARKS | STD. | A.S.S. | UNIT | ZONE

CARD TYPE-3 28 → 28 → CARD TYPE-1 28 → CARD TYPE-2

GMS No./GR.SP.No.		STATUS OFDRG.	TYPE OF PRODUCT THRI 108/40
AGREED DEPT. EMT	NAME NEERAJ	SIGN. Sd/	DATE 04.07.13

COMP. DRG. No. 01350401139-01,02,03
DESIGN ORDER No. 1304PT6TG00492
M/C TOOL TRANS No. S.W M/C
MODEL No. –
REF. DRG. No. R0850-0607& R0850-0571

GRADE OF UNTOL.DIM. :–
M/CG–E/M/E AA0230208
WELDING–A/B/E/D–XAA0822104
GAS CUTTING–T3/AA0822101

REV.	DATE	ALTERED / CHECKED	REV	DATE	ALTERED / CHECKED

BHARAT HEAVY ELECTRICALS LTD. HARDWARE

	NAME	SIGN.	DATE
DRN.	BRIJESH	–Sd–	20.06.13
CHD	P.K.GUPTA	–Sd–	20.06.13
APD	P.K.GUPTA	–Sd–	04.07.13

No. OF VAR.

DEPT. JTE | CODE 209 | SCALE 1:1 | WEIGHT(Kg.) 4.8 | REF. TO ASSY. DRG. | ITEM No. | No. OF ITEM

TITLE: SPOT WELDING FIXTURE

DRAWING No. R0850-0665 | REV.

SHEET No. | No. OF SHEET

SIZE A 0

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INVENTORY No. | SIGN.&DATE | REF. DRG. No.