



DESPATCH TABLE

SL. NO.	DESCRIPTION	DU NO.	NO. OFF.	ITEM NO.	NO. OFF.
1	T DUCT WALL	091	1	01 41 50 54	
2	T DUCT WALL	092	1	02 24 25 41 55	
3	T DUCT WALL	093	1	03 26 42 51 56	
4	T DUCT WALL	094	1	04 27 42 51 57	
5	T DUCT WALL	095	1	05 28 29 43 44 51 58	
6	T DUCT WALL	096	1	06 30 43 51 59	
7	T DUCT WALL	097	1	07 31 43 51 60	
8	T DUCT WALL	098	1	08 32 43 61	
9	T DUCT WALL	099	1	09 21 33 35 63 64 65 66 67	
10	T DUCT WALL	100	1	10 22 23 33 62	
11	T DUCT WALL	101	1	11 36 48 69	
12	T DUCT WALL	102	1	12 49 52 68	
13	T DUCT WALL	103	1	13 45	
14	T DUCT WALL	104	1	14 36 68 49 52	
15	T DUCT WALL	105	1	15 36 69 48 39	
16	T DUCT WALL	106	1	16 47 53	
17	T DUCT WALL	107	1	17 36 48 46	
18	T DUCT WALL	108	1	18 49 52 22 38	
18	T DUCT WALL	109	1	19 34 37	
18	T DUCT WALL	110	1	20 34 37	
18	COLLECTOR FLANGE	111	2	40	
18	BEAM	112	1	70	

ITEM NO.	DESCRIPTION	STD.	DRAWING NUMBER	ITEM NO.	MATERIAL CODE	UNIT WEIGHT
77	PIPE 88.90x5.49	151821380000				50.170
76	PIPE 88.90x5.49	ASME SA106 GR B				52.030
75	PIPE 76.1x4.5	151821380000				24.230
74	PLATE 10 250x353	ASTM A 53 GR				5.430
73	PLATE 10 21x208	150110980000				3.120
72	PLATE 10 101x175	IS2062Fe410A				1.380
71	PLATE 10 350x200	150110980000				5.390
70	ISMB 200 5025	IS2062Fe410A				127.630
69	ISMB 200 2414	150090120000				61.310
68	ISMB 200 1757	IS2062Fe410A				44.620
67	PLATE 8 361x1127	150110270000				25.550
66	PLATE 10 100x1260	IS2062Fe410A				9.890
65	PLATE 10 100x959	150110980000				7.520
64	ISMB 200 229	IS2062Fe410A				5.810
63	ISMB 200 367.5	150090120000				9.330
62	ISMB 200 935	IS2062Fe410A				23.740
61	ISMB 200 2258	150090120000				57.350
60	ISMB 200 2136	IS2062Fe410A				54.250
59	ISMB 200 2297	150090120000				58.340
58	ISMB 200 2566	IS2062Fe410A				65.170
57	ISMB 200 2536	150090120000				64.410

FLANGE DETAILS

FLANGE NO.	REF	D	X	A	B	W	S	E	F	N
FL1	REF109/6922	570	3	2742	3512	693	1	914	28	

NOTES:

- FOR GENERAL NOTES REFER PAGE NO. 41 (REF:41) OF DUCT CONSTRUCTION MANUAL.
- REF121 FOR CONSTRUCTION DETAIL.
- NTPC, CORNER DS TYPE, FIELD ASSEMBLED DUCT

CAUTION: The information in this drawing is the property of Bharat Heavy Electricals Ltd. It is not to be used for any other purpose without the written consent of the company.

TYPE OF PRODUCT OR NAME OF CUSTOMER/PROJECT: **T DUCT**

UNIT: HIGH PRESSURE BOILER PLANT TIRUCHIRAPALLI - 620014

DEPT: **DU** DIV: **ASSEMBLY** SCALE: **N.T.S.** WEIGHT (kg): **16373.468**

DATE: 26/12/13 CHD & APPD: RAMANA

DATE: 26/12/13 CHD & APPD: RAMANA

DATE: 03-09-13

DATE: 03-09-13

DATE: 03-09-13

DRAWING NO: **0-48-462-35922/02**

