



PLANT PURCHASE SPECIFICATION  
CSU JAGDISIPUR  
DEPARTMENT: PRODUCTION

NO.: BHEL/CSU/TS/003  
REV NO : 00  
REV .DT :  
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**8.0 Inspection**

Inspection will be carried out at our works with reference to the accepted sample and test reports.

**9.0 Guarantee Certificate:**

Guarantee certificate to be given for any manufacturing defects along with its consignment for free replacement within Six months from the date of receipt at stores.

	Prepared By	Checked by	Approved By
Signature :			
Name :	S. Singh, AE	Shobhit Maurya, Engr.	A. Goswami, Sr. Mgr.
Date of Issue :	02.05.2013		



CSU

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Sheet 1 of 2

**CANVAS HAND GLOVES (300 MM)****1.0 Scope**

This standard covers the requirement of Canvas Hand Gloves (300 mm).

**2.0 Compliance with standards**

1. Have uniform thickness as per Is: 1424 - 1983 Reaffirmed 1999,
2. Clute pattern as per IS : 6994 - 1973 Reaffirmed - 1996 and
3. Size and shape as per IS 2573 -1986 Reaffirmed 2003.

**3.0 Technical Requirement**

1. They shall be made out of good quality, thick canvas cloth.
2. They shall be five fingers type clute pattern as per IS.
3. Back of the fingers except index & cuff shall be made of canvas.
4. The palm, front of fingers, back of the index finger and whole thumb shall be made of chrome tanned split leather.
5. Chrome tanned split leather used shall be of thickness 1.2 to 1.8 mm, it shall be free from cuts, holes flaws and loose fibres and natural in colour.
6. The dimensions of gloves as given below with tolerance of (+4mm, - 2mm).
 

Little Finger	-	50mm
Ring Finger	-	75mm
Middle Finger	-	83mm
Index Finger	-	79mm
Thumb	-	88mm
Upto the wrist	-	200mm
Width at the edge of the cuff	-	145mm

 The overall length of gloves shall be 300mm + 5 mm.
7. It shall be of good appearance, good finishing, without abrasion and after stitching unwanted leather should be trimmed off from inside.
8. The stitches shall be 2.5 mm with the end of all stitching securely back stitched.
9. The cotton sewing thread conforming to Variety No. 23 shall be used.
10. The size shall be 300 mm & glove will give protection against dirt, dust, oil, grease etc.

**3.0 Sample:**

Sample shall be supplied along with technical offer for approval.

**4.0 Test Certificate**

- 4.1 The supplier shall submit the test certificate along with the bulk supply as per IS for
  1. Quality of canvas
  2. Quality of Leather
- 4.2 The test certificate shall also indicate the following.
  - a. P.O. Number

**5.0 Packing**

The gloves shall be supplied, packed individually for protection from dust &amp; damage.

**7.0 Marking**

The gloves shall be marked with the following information

- a. BHEL Logo
- b. Supplier Identity, manufacture's name/brand name.
- c. Month & Year of manufacturing.

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Signature :			
Name :	S I. Singh, AE	Shobhit Murya, Engr.	A Goswami, Sr. Mgr.
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