



**TAMILNADU GENERATION AND DISTRIBUTION
CORPORATION LIMITED.**

2 X 660 MW ENNORE SEZ STPP,

VOLUME IIB & III

**TECHNICAL SPECIFICATION
FOR
ELEVATOR**

SPECIFICATION NO.: PE-TS-412-502-A001



BHARAT HEAVY ELECTRICALS LIMITED

(A Govt. of India Undertaking)

POWER SECTOR

PROJECT ENGINEERING MANAGEMENT

NOIDA, U.P

INDIA



TITLE
2X660 MW ENNORE SEZ STPP
ELEVATOR

SPECIFICATION NO. PE-TS-412-502-A001
VOLUME: II B
REV 00
SHEET 1 OF 1

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VOLUME – IIB

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SCOPE OF ENQUIRY



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SCOPE OF ENQUIRY / INTENT OF SPECIFICATION

- 1.1 This specification includes, but not limited to design, engineering, material selection, manufacturing and assembly, inspection, testing at manufacturer's works, packing, forwarding and transportation to site, unloading, storage & handling at site, erection & commissioning, carrying out trial run and acceptance / functional guarantee test at site & final painting of passenger elevator for **2X660 MW ENNORE SEZ STPP at ASH DYKE OF NCTPS IN VAYALUR VILLAGE, POONERI District, TAMILNADU STATE** and necessary accessories including supply of mandatory spares, erection and commissioning spares, special maintenance tools and tackles etc.
- 1.2 The contractor shall be responsible for providing all material, equipment & services, which are required to fulfil the intent of ensuring operability, maintainability, reliability and complete safety of the complete work covered under this specification, irrespective of whether it has been specifically listed herein or not. Omission of specific reference to any component / accessory necessary for proper performance of the equipment shall not relieve the responsibility of providing such facilities to complete the supply, erection and commissioning of the **Elevators** and its accessories.
- 1.3 It is not the intent to specify herein all the details of design and manufacture. However, the equipment shall conform in all respects to high standards of design, engineering and workmanship and shall be capable of performing the required duties in a manner acceptable to purchaser who will interpret the meaning of drawings and specifications and shall be entitled to reject any work or material which in his judgement is not in full accordance herewith.
- 1.4 The extent of supply under the contract includes all items shown in the drawings, notwithstanding the fact that such items may have been omitted from the specification or schedules. Similarly, the extent of supply also includes all items mentioned in the specification and /or schedules, notwithstanding the fact that such items may have been omitted in the drawing.
- 1.5 The general term and conditions, instructions to tenderer and other attachment referred to elsewhere are made part of the tender specification. The equipment materials and works covered by this specification is subject to compliance to all attachments referred to in the specification. The bidder shall be responsible for and governed by all requirements stipulated herein.
- 1.6 While all efforts have been made to make the specification requirement complete & unambiguous, it shall be bidders' responsibility to ask for missing information, ensure completeness of specification, to bring out any contradictory / conflicting requirement in different sections of the specification and within a section itself to the notice of BHEL and to seek any clarification on specification requirement in the format enclosed under Vol-III of the specification. In absence of any such clarifications, in case of any contradictory requirement, the more stringent requirement as per interpretation of Purchaser/Customer shall prevail and shall be complied by the bidder without any commercial implication on account of the same. Further in case of any missing information in the specification not brought out by the prospective bidders as part of pre-bid clarification, the same shall be furnished by Purchaser/ Customer as and when brought to their notice either by the bidder or by purchaser/ customer themselves. However, such requirements shall be binding on the successful bidder without any commercial & delivery implication.
- 1.7 The bidder's offer shall not carry any sections like clarification, interpretations and /or assumptions.
- 1.8 Deviations, if any, should be very clearly brought out clause by clause in the enclosed schedule; otherwise, it will be presumed that the vendor's offer is strictly in line with NIT specification.



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- 1.9 In case all above requirements are not complied with, the offer may be considered as incomplete and would become liable for rejection.
- 1.10 Unless specified otherwise, all through the specification, the word contractor shall have same meaning as successful bidder /vendor and Customer/ Purchaser/Employer will mean BHEL and /or customer including their consultant as interpreted by BHEL in the relevant context.
- 1.11 The standard quality plan is included in this specification to enable the bidder to understand the extent of inspection and testing requirements to execute this job. The successful bidder has to follow the quality plan as minimum requirement during manufacturing and testing.
- 1.12 Site Visit before submission of offer.
- Bidders shall make Site visit in order to familiarize themselves with existing condition of site before submitting the bid in order to make their offer complete. During detail engineering also, the successful bidder shall be responsible for the correctness of details wrt existing facility at site. Customer approval on any drawing having details of existing facility shall not be cited by the successful bidder a valid reason for any shortcoming in the work by them. BHEL shall also not entertain any cost implication for any lack of input data with regard to site during detail engineering.
- 1.13 Compliance cum confirmation certificate is to be accepted by bidder without any modification.
- 1.14 Other requirements
- Successful bidder shall furnish detailed erection manual for each of the equipment supplied under this contract at least 3 months before the scheduled erection of the concerned equipment / component or along with supply of concerned equipment / component whichever is earlier.
- Document approval by customer under Approval category or information category shall not absolve the vendor of their contractual obligations of completing the work as per specification requirement. Any deviation from specified requirement shall be reported by the vendor in writing and require written approval. Unless any change in specified requirement has been brought out by the vendor during detail engineering in writing while submitting the document to customer for approval, approved document (with implicit deviation) will not be cited as a reason for not following the specification requirement.
- In case vendor submits revised drawing after approval of the corresponding drawing, any delay in approval of revised drawing shall be to vendor's account and shall not be used as a reason for extension in contract completion.



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SECTION - B

PROJECT INFORMATION

SPECIFICATION FOR EPC CUM DEBT FINANCING CONTRACT VOLUME II – GENERAL & SCHEDULES

CHAPTER 1

PROJECT SYNOPSIS

1.0 GENERAL BACKGROUND AND SALIENT FEATURES

1.1 Introduction

Tamilnadu Generation and Distribution Corporation owns the proposed green-field 1320 MW (2 units of 660 MW each) Coal Based Thermal Power Station at Katupalli. This is an expansion of North Chennai Thermal Power Station (NCTPS) and located on some portion of the ashdyke of NCTPS.

1.2 Location

The proposed site for main power plant is located near Ennore port (approx 5 kms).

The nearest Railway station is at Athipattu Pudunagar (approx 5 kms)

All weather road from Pattamandri on the Thiruvottiyur-Ponneri district highway is the nearest road access.

The nearest airport is at Chennai at a distance of 60 km.

1.3 Type of Plant

The proposed 2x660 MW Super-Critical Power Project consists of coal fired steam generator connected to a reheat type steam turbine generator along with all the required auxiliaries. Circulating cooling water system is envisaged for condenser cooling.

The description and salient technical data of the Steam Generator, Steam Turbine Generator, Auxiliary systems, Electrical, Control & Instrumentation, Civil etc. are explained elsewhere in the specification:

1.4 PROJECT INFORMATION

Project Title : **2 x 660 MW Ennore SEZ Coal Based Supercritical Thermal Power Project at Ash Dyke of NCTPS**



2 x 660 MW Ennore SEZ Supercritical Thermal Power
Project at Ash Dyke of NCTPS
Spec. No. CE/C/P&E/EE/E/OT.No.03 /2013-14



Owner : **TAMIL NADU GENERATION AND DISTRIBUTION CORPORATION (TANGEDCO)**

LOCATION

The site is located near Vayalur Village, Ennore

Latitude : 13⁰17' N to 13⁰18' N

Longitude : 80⁰18' E to 80⁰19' E

Distance from Chennai City : 35 km

Nearest Airport is at Chennai at a

Distance of : 60 km

Nearest Seaport is : Ennore

Nearest Railway Station is : Athipattu Pudunagar (approx 5 kms)

Meteorological Condition

Climate : Tropical ,very dry and hot summer, dry and cold winter and good rain-fall in monsoon accompanied with strong wind.

Climatological data : Ambient temp. (°C)
Annual Maximum Mean Temp 41.5(°C)
Annual Minimum Mean Temp 24(°C)
Design Ambient temperature 35(°C)

Relative Humidity

Maximum 100%

Minimum 36%

Design 75%

Annual Rainfall

Maximum 2540 mm

Average 1600 mm

Minimum 1175 mm

Prevailing Wind Direction

Nov to Jan – From NW & NE



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Feb to Mar – From East & SE
 Apr to May – From South & SE
 June – From SW
 July to Aug – From NW
 Sept to Oct – From SE & SW
 Wind Speed 11.8 kmph (avg)
 50 kmph (max)
 Seismic Zone III as per
 IS:1893-2002

1.5 Access to Site

Site is well connected to all weather road from Pattamandri on the Thiruvottiyur – Ponneri district highway. Site is located adjacent to the Chennai – Howrah broad gauge line and thus well connected by rail also.

1.6 Plant Rating, Capacity, Availability, PLF

Each of the two units shall have a Turbine maximum continuous rating (TMCR) of 660 MW at generator terminals based on the following site conditions.

- Ambient air temperature
- Condenser cooling water inlet temperature of 33°C and 9°C temperature rise across the condenser.
- Generator power factor of 0.85.
- Fuel specification as given elsewhere.
- Design temperature for electrical equipment is 50°C.

The VVO capacity of the steam turbine shall not be less than 105% of TMCR flow at rated parameters. Boiler maximum Continuous Rating (BMCR) will be established to match the steam flow at VVO conditions, but BMCR flow shall not less than 108% of TMCR flow.

The capacity of the unit is selected so as to deliver the rated output even after ageing that will occur between overhauls, as a result of deposition of salts in turbine blades, wear and tear etc.

The plant load factor (PLF) being considered is 85%.

1.7 Power Evacuation

Power will be evacuated from the proposed thermal power station at 400 KV voltage level through 400 KV transmission lines. The power evacuation lines would be double circuit 400 KV lines which will act as Line in & Line out circuit.



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1.8 Site Selection

The following factors which influence the project site selection have been found very favourable to establish and operate the project.

- a. Availability of fuel.
- b. Existing power plant
- c. Availability of adequate cooling water.
- d. Availability of adequate land for locating the power plant with approach roads.
- e. Suitability of land from topographical and geological aspects
- f. Proximity of National Highways, Ports & Transport of fuel & heavy equipment.
- g. Facility for interconnection with transmission and distribution system for evacuation of power.
- h. Environmental aspects.

Total land required for the project is 500 acres which is under the possession of TANGEDCO.

1.9 Fuel

1.9.1 Source of Fuel

Domestic coal requirement for the power plant will be sourced from Kalinga block of Talcher coal fields, Mahanadi and IB valley coal fields in the state of Orissa. Coal will be transported by sea. The port of dispatch and port of receipt for domestic coal would be Paradip port and Ennore port respectively. Imported coal shall be sourced from foreign countries through sea to Ennore port.

Coal can be transported from coal mines to Ennore port by sea and unloaded at proposed coal berth-III. Further the coal can be transported to the proposed power plant through pipe conveyor which shall have a system capacity of 2 x 2000TPH.

The steam generator shall be designed for the following conditions :

- **Best Coal** – 100% Imported Coal
- **Design Coal** – 70% Imported & 30% Domestic Coal
- **Worst Coal** – 50% Imported & 50% Domestic Coal

The analysis of fuel is given below :

1.9.2 Coal Analysis:

Coal Quality Parameters

SL.NO	DESCRIPTION	DOMESTIC COAL	IMPORTED COAL
1.	HIGHER HEATING	2800 (GCV as	6250 (GCV Air



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1.11 Source of Equipment

The proposed plant will be supplied, erected and commissioned on Single EPC basis.

1.12 Power Evacuation Plan

Power will be evacuated from the proposed thermal power station at 400 KV voltage level through 400 KV transmission lines . The power evacuation lines would be double circuit 400 KV lines.

1.13 400 KV GIS Switchyard

The 400 KV Switchyard is proposed to have one and a half bus arrangement and will comprise following bays/circuits :

- ◆ 2 – Generator transformer bays
- ◆ 1– Start up transformer bay
- ◆ 4 – Line Bays
- ◆ 2 – Bus VT's
- ◆ 2 – Bus Reactor Bays
- ◆ 2 – Spare bay (Equipped)
- ◆ 1 – Equipped bay for future GT
- ◆ 2 – Equipped bays for future lines

The switchyard will be complete with galvanized steel structures, lightning surge arrestors, OPGW Equipment, CTs, PTs of suitable VA burden and accuracy class as required for measurement protection and communication, insulators, bus-bars clamps & hard wares etc. The switchyard will be controlled by computerized control and data acquisition (SCADA) system.

1.14 Average Yearly Generation

The average yearly generation is calculated considering the following.

- The expected plant load factor is 85 %. With this PLF the average yearly generation will be around 11914 Million units.

1.15 INFORMATION FOR ENVIRONMENTAL APPRAISAL**1.0 GENERAL INFORMATION ABOUT THE PROJECT**

- 1.1 Name / Title of the Project : 2 x 660 MW Ennore SEZ Coal Based Supercritical Thermal Power Project at Ash Dyke of NCTPS
- 1.2 Name of Owner : Tamilnadu Generation and Distribution Corporation (TANGEDCO)



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- 1.3 Location of the Project : Near Vayalur Village, Ennore, Tamil Nadu
- 1.4 Site where proposed plant is to be located : Ash dyke of NCTPS
- 1.5 Capacity of the project under consideration : 2x 660MW
- 1.5.1 Govt. land / Private land / others : TANGEDCO land
- 1.5.2 Topographical feature, demographic profile & physiography : Site has differential levels and require filling to maintain the desired grade level of +10.00 meter above MSL
- 1.5.3 Nature of soil : Clayey soil
- 1.5.4 Distance from the nearest town / city / major human settlements : Chennai -35 km
- 1.5.5 Population to be displaced : Nil
- 1.5.6 Distance from water source : Approx. 5 km (from Cooling Water Forebay of NCTPS Stage II)
- 1.5.7 Area of forest land, if involved : Nil
- 1.5.8 Distance of forest from the site : N.A
- 1.6 Is this an extension? : No
If so indicate capacity of existing plant
- 1.7 What is the ultimate capacity envisaged : 2x660 MW
- 2.0 GENERAL ENVIRONMENTAL INFORMATION**
- 2.1 Area of the land proposed to be acquired : Refer Plot Plan Land already acquired
- i. Area required for plant : 500 Acres
- ii. Ash disposal : 100 % dry fly ash disposal and



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SECTION C1-A

SCOPE OF SUPPLY & SERVICES, EXCLUSION AND TERMINAL POINTS.



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1.0 Introduction

Passenger elevator shall be provided for access to various operating floors / platforms in TG building, Service building, Administrative building and ESP control building for 2X660 MW ENNORE SEZ TPS to facilitate movement of operating and maintenance personnel.

2.0 Scope of equipment supply and services

2.0.1 Design, Engineering, Manufacture, Inspection & Testing at manufacturer's works or at their sub-vendor's works, Painting at manufacturer's or at their sub-vendor's works, duly packed for transportation to site, delivery to site, storage and handling at site, Erection & Commissioning, carrying out trial run and Acceptance / functional tests at site & final painting of Passenger Elevators for 2 X 660 MW ENNORE SEZ STPP as listed below:-

Sl. no	Building	No. of elevators	Capacity	No. of landings	Total rise	Type	Speed
1	TG building # 1	1 No.	680 Kg	Four including ground (0.0 m, 8.5 m, 17.0 m, last landing at 24.0 m)	24 M	Conventional (passenger elevator)	1 M/s
2	TG building # 2	1 No.	680 Kg	Five including ground (0.0 m, 8.5 m, 17.0 m, 24.0 m, & last landing at 27.5 m)	27.5 M	Conventional (passenger elevator)	1 M/s
3	Service Building	2 Nos.	680 Kg	Five including ground (0.0 m, 4.25 m, 8.5 m, 12.75 m, & last landing at 17.0 m)	17 M	Conventional (passenger elevator)	1 M/s
4	Administrative Building	1 No.	680 Kg	Two including ground (0.0 m, & last landing at 4.25 m)	4.25 M	Conventional (passenger elevator)	1 M/s
5	ESP Control room	2 Nos.	680 Kg	Three including ground (0.0 m, 4.0 m, & last landing at 8.9 m)	8.9 M	Conventional (passenger elevator)	1 M/s

2.0.2 Elevator shall include but shall not be limited to the following:-

- 1) Elevator car with SS 304, 1.5 mm (min) thick sheet of hair line finish.
- 2) Guide rails for car and counterweights.
- 3) Counterweight.
- 4) DCEM brakes.



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- 5) Spring buffer for car and counterweight.
- 6) Driving arrangement including motor, gear box, sheaves etc.
- 7) All electrical equipment including power cable, control cable, controller panel, safety devices including push buttons, limit switches, safety switches, indicators etc.
- 8) Isolating switch / MCBs.
- 9) Car doors, car ceiling and hoist way doors of SS 304, 1.5 MM (min) thick sheet of hair line finish.
- 10) Car operating panel, digital control, car position indicator at all floors, luminous hall buttons, auto door operating mechanism, alarm bell, car light & car fan.
- 11) Intercom connection through EPABX or PA which shall be finalized during contract stage.
- 12) Ropes for hoisting.
- 13) Circuit breaker, switch fuse unit etc. in machine room for terminating the power supply cable (power supply cable provided by purchaser up to machine room level), other power/control and trailing cabling and equipment earthing.
- 14) Ladder in pits.
- 15) Emergency light with rechargeable battery.
- 16) All fixing materials require fixing rails, brackets, equipment including nuts and bolts.
- 17) Fascia plates (750 mm minimum) & sill angels.
- 18) Full length infra-red Curtain safety feature in door along with pressure limiter as an extra mechanical safety.
- 19) ELCB if required as per statutory requirement.
- 20) Any other equipment required to meet the requirement of local statutory and regulatory body and prevailing lift etc.
- 21) Car lighting, recessed fluorescent light fittings for illumination level of 100 lux on car floor.
- 22) Elevator shaft, pit cable conduit fixtures, switches 3 pin or as required by bidder during erection / maintenance purpose at every 3 m.
- 23) Mirror for the car rear panel.



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- 24) Floor announcement cum music system to be provided.
- 25) Special maintenance tools and tackles along with un-priced list with the offer.
- 26) Three (3) sided SS- mirror finish hand railing at suitable height.
- 27) Minor civil work including grouting as well as foundation bolt grouting as required during installation of elevator.
- 28) Scaffolding for erection.
- 29) Automatic rescue device with battery drive - Modern advanced electronic drive system of rescuing passenger trapped in an elevator shall be provided.
- 30) Emergency safety devices - The lift shall be provided with safety device attached to the lift car frame and sustaining the lift car up at governor tripping speed with full rated load in car.
- 31) All steel embedment for fixing landing doors / indicators etc. to the elevator well shaft and fascia plate shall be supplied by the bidder
- 32) Guide rails complete with supporting brackets for the car and counter weights.
- 33) Elevator drive machines complete with electric motor, reduction gear unit, suspension ropes, buffers for the cars and the counter weights and other drives and control mechanism. All foundation anchor bolts, sleeves, anchoring steels and any item required to complete the job satisfactorily shall be provided by the bidder. The bidder shall also provide for the grouting of anchor bolts, sleeves, anchoring steel etc. and other anchorages.
- 34) Any other steel works as well as all other accessories / components not specified in the technical specification but necessary for making the elevator complete.
- 35) All minor building works including the supply of steel items, associated with installations of equipments in the machine room hoist way, hoist way door, frames and elevator pit, shall form part of bidder's scope of supply, BHEL / customer will provide the elevator well complete with foundation and brick walls around the lift well together with overhead machine room. The machine room will be provided with RCC floor slab with necessary pockets for anchor bolts and slots.
- 36) Dummy landing/s, as required in case travel between two consecutive landings is more than 10 m, shall be considered by bidder in his offer.
- 37) Any other requirement stipulated by state statutory body and prevailing local lift act requirement shall also to be included by bidder in their scope.



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38) Bidder shall use latest IS 14665 (all parts) for outline dimensions of elevator & shaft, installation, operation, maintenance & inspection and testing and for elevator components design.

39) Mandatory Spares:

A complete unused and new set of Mandatory Spare parts shall be supplied. The items supplied shall be of the best quality and specially protected against rusting in tropical climate. The minimum requirement of mandatory spare parts is listed in Annexure –II section-C, volume II-B of this specification.

NOTES:

- 1) Flooring for all elevators shall be vitrified ceramic tiles of mat finish as indicated in the Data sheet.
- 2) Functional Guarantee test shall be carried out at site for over speed test and over load test, travel and hoist speed checks as per latest IS.
- 3) Car, landing door and car ceiling shall be of SS-304 sheet with thickness (min) 1.5 mm.
- 4) Min dimensions as specified in applicable IS 14665 (all five parts) shall be considered / provided for lift shaft / pit / car / M/c Room. Safety requirement shall be as per latest IS 14665 (Relevant part). Bidder to refer the layout attached in the specification for different buildings.
- 5) All Equipment's / facilities needed for erection & commissioning shall be in bidder's scope.
- 6) Bidder to note that all LT Power cables (Fixed power and control cables etc), Trailing cable and instrument / signal cable for elevator shall be as per electrical specification. Trailing cable shall be FRLS type (with strain bearing member).
- 7) Make of various bought out items & QAP shall subject to approval of BHEL / Customer during detail engineering stage without any commercial implication at contract stage.
- 8) Bidder shall supply erection and commissioning spares as required during E&C stage without any commercial implication.
- 9) Car frame and structure (guide brackets, supports etc) shall be painted with epoxy based paint for all elevators.
- 10) Protection class for motor shall be IP 54 and main control panel shall be min IP 54 and elevator control shall be VVVF type. Push buttons, Car operating Panel, Landing Operating Panel, Landing door motor and other equipment shall be IP-54.



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- 11) Factor of safety for rope shall be 12 (min).
- 12) All Landing door shall be fire rated for at min 1 hour or as per latest IS / as per the state statutory requirement whichever is more stringent.
- 13) Motor shall be S4 / S5 duty with insulation class F & temp rise limited to class B.
- 14) Bidder shall submit the following documents (min) for BHEL/customer approval during detail engineering stage:-
 - a) General arrangement of Elevator
 - b) Technical data sheet of elevator
 - c) Technical data sheet of motor along with power, control and trailing cable details
 - d) Wiring schematic diagram
 - e) MQP for elevator along with test procedure of various components.
- 15) Bidder shall comply to the quality requirements as enclosed with specification. Quality plan shall be submitted by the successful bidder for approval during detail engineering.
- 16) Bidder shall confirm that supply, installation and commissioning of elevator shall be completed within project schedule as indicated elsewhere from placement of intent / letter of intent.
- 17) Bidder shall be responsible for obtaining all necessary approval from statutory and regulatory body and lift inspector. However, purchaser will furnish required information time to time basis, if required.
- 18) Bidder shall include scaffoldings required in their scope of supply.
- 19) Elevator shall be provided with AC VVVF type drive control system.

Bidder shall furnish the following documents only during tender stage as a part of technical bid. Any other technical documents furnished by bidder shall not be considered as the part of offer :-

- 1) Signed and stamped copy of electrical load list for each elevator
- 2) Signed and stamped copy of Deviation schedule (if any).
- 3) Signed and stamped copy of Compliance cum confirmation sheet.

Note : In case bidder fails to furnish any document specified above, bidder's offer shall be treated as incomplete and shall liable to be rejected.



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3.0 SCOPE OF SERVICES

Scope of services will broadly include the followings:-

- 1) Complete erection, testing and commissioning including all testing and commissioning materials, consumables and other tools and tackles required for erection of complete elevator package.
- 2) Painting of all equipments / items within the battery limit.
- 3) Unloading, storage, handling and transportation at site for all items of elevator.
- 4) Minor civil and structural works shall be carried out by the bidder if required at site for which no additional commercial implication shall be entertained by BHEL.
- 5) Necessary consumables and instrumentation as required for inspection and testing at works as well as at site including pre-commissioning activities, if any, shall be arranged by the successful bidder at their own cost.
- 6) Functional testing of complete elevator package.
- 7) Preparation of civil input drawings including elevator pit, shaft, machine room etc.
- 8) Preparation of all necessary drawings / data sheets / documents / calculations as required for obtaining necessary local administration permits / approval from statutory authority and make arrangements for inspection and tests required thereby for necessary approval on behalf of the customer. Fees as required for obtaining approval from statutory bodies shall also be included in the scope of work of the bidder.
- 9) Any other service as required for making the installation complete in all respect and satisfactory erection and commissioning of the system.
- 10) Relevant requirements as per GCC, ECC & SCC.
- 11) Split Air conditioner of min 2 Ton capacity in the machine room which includes fans, air filter and accessories to prevent dust ingress in the machine room. However, successful bidder shall furnish the heat load calculation and capacity of air conditioner after considering all actual heat loads of elevator machine room during detail engineering stage for selection of final capacity of air conditioner.
- 12) 1/2 Kg CO2/suitable type Fire extinguisher in bidder scope. Fixing arrangement shall be provided in Car accordingly.

4.0 Exclusion

- 1) Complete civil works for hoist way, machine room, pit complete with the side enclosure (brick / RCC), interconnecting platform (if any) and monorail beam.
- 2) Electric hoist with travelling trolley of 3T capacity to facilitate handling of equipment in the machine room.



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3) Power supply cable (AC 415 V, 3 Ph, 50 Hz) up to machine room level. Further cabling (all cables including power, control and instrumentation as per tender specification) shall be provided by the bidder.

4) Electrical exclusion as per separate scope sheet attached in the specification.

5.0 Operation

Elevator shall have provision to meet followings operational requirements:-

- a) Selective simplex / duplex collective, automatic operation with or without attendant through illuminated push button station located inside the lift car.
- b) Door operating shall be automatic door operation and electronic door protection system for opening / closing of car and landing doors.
- c) Bidder shall provide car operating panel with luminous buttons, car position indication in car (both visual and audio) combined with direction arrows, overload warning indicator, battery operated alarm bell and emergency light and fan and hands free speaker telephone set with suitable battery, charger and controls.
- d) Bidder shall provide emergency indicator to indicate the location of elevator in case of elevator being stuck up between the floors through automatic flashers/display (both audio and visual as out of service).
- e) Two (2) push buttons, one for upward movement and the other for downward movement at each intermediate landing and one (1) push button at each terminal landing shall be provided in order to call the car. Digital hall position indicator at all floors, tell lights at all floors shall also be provided by the bidder.
- f) All fixtures shall be in stainless steel face plates.
- g) Push buttons shall be fixed in the car for holding the door open for any length of time required.
- h) All other safety / protection / operation interlocks as required by IS – 14665 (all parts) latest edition.

6.0 Electric Motor

The driving motors shall conform to IS 325 and suitable for variable voltage variable frequency (VVVF) application. All motors shall be squirrel cage induction type, suitable for operation at 415 V (+/- 10% variation), 3 Phase, 3 wire, 50 Hz (+3% to -5% variation) supply. Motors shall be provided with class F insulation & temp rise limited to class 130 (B).



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7.0 Controls

The control shall be variable voltage and variable frequency type and shall provide smooth and constant acceleration and retardation under all conditions of operation. Suitable control panels shall be provided in the machine room. The lift will be automatically stopped by upper and lower terminal switches. The elevators will have an emergency stop switch, limit switches and other safety devices according to statutory rule.

8.0 Cables and wirings

The cables used in the elevator installations shall conform to the latest edition of IS 4289. All wiring / cabling between the equipments in the lift machine room and that between the machine room and equipment in the lift well and at the landing shall be wired in HDP conduits / galvanised steel conduits to be supplied by the bidder. Alternatively, armoured cables may be used. However, bidder shall refer detailed specification of cables / wirings elsewhere in the specification.


9.0 Earthing

The elevator structures and all electrical equipments, including metal conduits shall be effectively earthed with the earth conductors provided in the machine room as per IS 3043.

10.0 DESIGN CRITERIA

The design criteria and equipment specification will be as follows:

- i) The rated speed will be 1.0 m/sec. Proper allowance will be made for impact and wear and the factor of safety for rope shall not be less than twelve (12) or as per IS 14665 (all parts). The suspension wire rope will confirm to IS-14665 or approved equivalent international standard.
- ii) The lift will be providing with automatic travelling device which will take care of overrun and under run of the car and rope stretch that the car floor is within 6.0 mm from the landing level at the floors while in operation.
- iii) The lift will be equipped with upper and lower terminal switches arranged to stop the car automatically within the limit of the top car clearance and bottom run-by, from the any normal operating speed.
- iv) The elevator car shall be provided with SS-304 sheet fabricated, bright finished to approved shade (including landing doors of the car). Vitrified ceramic tile of matt finish flooring as indicated in the data sheet - A, concealed fan and indirect lighting, emergency lighting, intercom, car position and travel direction indicator.

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- v) As the elevator is to provide service in a power station, it is necessary for the equipment to be specially coated (painted). This will include application of anticorrosive paint as applicable. The electrical equipment will have enclosures meeting degree of protection as covered under electrical specification.
- vi) The elevator as a whole will comply with relevant Indian Standard i.e. 14665 or approved international standard. The outline dimensions of electric lift shall meet the requirements of IS 14665 (latest edition).
- vii) The elevator shall be provided with AC VVVF type drive control system.
- viii) Doors are automatic, center opening with emergency key opening at all landings, horizontal sliding type for car as well as for hoist way. Trap door shall be provided by client as per IS-14665 (latest edition).

11.0 Other Technical Requirements

- 1) Characteristic curves of all motors shall be furnished by the bidder during detail engineering stage for approval showing torque, speed, current and voltage.
- 2) Electrical requirements shall be as per requirements enclosed elsewhere in the specification.
- 3) Complete elevator installation shall be in accordance with the requirements of concerned approving authority.
- 4) In case of any contradictory requirement amongst the various clauses within the specification and clarifications not having been sought by the bidders, the most stringent requirement as per interpretation of BHEL's engineer shall be final and binding on the bidder for which BHEL will not entertain any commercial implication.
- 5) Data sheets of various items shall be prepared by the bidder and shall be submitted to BHEL / customer / consultant for approval after placement of order and any changes required by BHEL / customer / consultant for the same shall be incorporated and adhered by the bidder without any commercial implications.
- 6) GA drawing indicating design data, material of construction etc. shall be prepared by the bidder during detail engineering stage based on specification / contractual requirement and there should be no commercial implication on account of finalization of the drawings and documents.
- 7) O & M manual shall be furnished to BHEL / customer / consultant for approval during detailed engineering stage.
- 8) Field quality plan / quality assurance plan / check list shall be prepared by the bidder for each item of elevator and shall be submitted to BHEL / customer / consultant for approval after placement of order and any changes required by



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BHEL / customer / consultant for the same shall be incorporated and adhered by the bidder without any commercial implications.

- 9) All possible efforts shall be made by the bidder to get the approval of drawings and documents from BHEL / customer / consultant at the earliest and the documents prepared / generated by them or their sub-vendors shall be checked by their competent authority before submission to BHEL.
- 10) Revision made by the bidder in any drawings and documents shall be highlighted by indicating the no. of revisions in a triangle without fail so that the minimum time is required by BHEL to review the drawings and documents.
- 11) Bidder to note that all the drawings shall be prepared in Auto Cad - 2010 version and required number of hardcopies and soft copies shall be furnished to BHEL during detailed engineering stage. Exact requirement of number of hard copies and soft copies of all drawings and documents as required by BHEL / customer / consultant shall be informed to the successful bidder during detail engineering stage and bidder to furnish the same for which no additional cost shall be entertained.
- 12) 21 days' time is required by BHEL to offer their comments on the drawings and documents being submitted by the bidder (during detailed engineering stage in the event of L.O.I being placed) from the date of receipt.
- 13) Civil works will be provided by BHEL / customer. Hence, bidder has to furnish the civil inputs in time. Bidder has to carry out the rectification in the civil works in the event of any changes in the civil input data furnished by them or delay in submission of input data by them. Bidder to furnish the civil foundation drawing along with the loading data for approval during detailed engineering stage showing / indicating the followings :-
 - a) Scope of work by BHEL and bidder shall be indicated with different legend or in the form of note.
 - b) Recommended locations of earthing pads.
 - c) Civil loads along with detailed calculation of loading
 - d) Details of pockets / cut outs as required for anchor bolts.
- 14) Bidder to depute competent designer (s) at BHEL's office during detailed engineering stage to discuss drawings and other technical documents as and when required by BHEL. However, minimum seven (7) days' notice shall be served for the same.
- 15) All the drawings which are required to be furnished to BHEL during detailed engineering stage shall include technical parameters, details of paints, BOQ / BOM etc in tabular form indicating all components including bought out items and



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their quantity, material of construction indicating its applicable code / standard, weight, make etc.

- 16) All drawings and documents including general arrangement drawing, data sheet, calculation etc. shall be furnished to BHEL during detailed engineering stage and shall include / indicate the following details for clarity w.r.t. inspection, construction, erection and maintenance etc.:-
 - a) All drawings and documents shall bear BHEL's title block and drawing / document number. However, BHEL's drawing / document numbering scheme shall be furnished to the successful bidder after the placement of L.O.I.
 - b) All drawings and documents shall indicate the list of all reference drawings including general arrangement.
 - c) All drawings shall include / show plan, elevation, side view, cross - section, skin section, blow - up view, all major self manufactured and bought out items shall be labeled and included in BOQ / BOM in tabular form.
 - d) Specification / schedule of painting shall be made as a part of general arrangement drawing of each item indicating at least three (3) makes.
- 17) Bidder to assess the capability of their sub-vendors in terms of preparation of drawings, calculations, documents, quality assurance, supply of material etc. as per project schedule before placing the order on them. No deviations shall be entertained.
- 18) Bidder to furnish prices and unit price of each item of proposed system as per BHEL's price format only along with the final price bid.
- 19) Bidder shall check that specifications of all the items are available in the NIT specification. However, in the event of absence of specification for any item, bidder will approach BHEL to furnish the specification of missing items and new specification will be adhered by the bidder for which no commercial implication shall be entertained by BHEL.
- 20) Bar chart, list of drawings and documents including data sheet, manual calculation, quality plan, field quality plan, PG test procedure, list of sub – vendors (mechanical, C & I and erection and commissioning), technical specification and material of construction, painting specification / schedule, dispatch schedule etc. of various items as required by BHEL / customer / consultant shall be submitted to BHEL / customer / consultant during detail engineering stage for approval and the approved drawings / documents shall be adhered by the bidder without any commercial implication.
- 21) List of commissioning spares and tools and tackles in terms of numbers shall be furnished by the bidder along with the offer.



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- 22) "Technical deviations" shall be clearly indicated in bidder's offer in prescribed format only.
- 23) All drawings shall be prepared as per BHEL's title block and bear BHEL's drawing No. and customer / consultant's drawing no; which will be forwarded to the successful bidder during detail engineering stage.

CHAPTER 20

20.0 ELEVATORS**20.1 Scope**

20.1.1 Scope covers design, engineering, fabrication, installation, commissioning and testing of elevators listed below.

20.1.2 The required equipment and services shall be as described below:

~~20.1.2.1 One (1) no. rack & pinion type stack elevator of 500 kg capacity complete with all other accessories and associated steel works for 275 m high chimney.~~

~~20.1.2.2 One (1) no. passenger cum goods elevator of 3000 kg capacity for crusher house CRH-1.~~

~~20.1.2.3 One (1) no. passenger cum goods elevator of 3000 kg capacity for TT-8.~~

~~20.1.2.4 One (1) no. passenger cum goods elevator of 3000 kg capacity for JTB-4 located in NCTPS Stage II.~~

~~20.1.2.5 Four (4) nos. 3000 kg conventional passenger cum goods elevator for boiler structure as described in Chapter -1, section -1 Clause 18.0 - Steam Generator and auxiliaries.~~

20.1.2.6 Two (2) 680 kg conventional passenger elevator for Turbine building. This elevator shall travel upto Deaerator floor level.

20.1.2.7 Two (2) 680 kg conventional passenger elevators for Service Building.

20.1.2.8 One (1) 680 kg conventional passenger elevator for Administration building.

20.1.2.9 One (1) 680 kg conventional passenger elevators for ESP Control Building.

~~20.1.2.10 One (1) no. rack & pinion type elevator of passenger cum goods 2000 kg capacity for Flyash Silos. All the silos shall be interconnected with platform and accessed by this common elevator.~~

20.1.2.11 Any other building/ control room/ MCC room apart from what has been listed above and having more than two floors (>G+2) shall also be provided with 680 kg passenger elevator (each).

20.1.2.12 Electrical equipment such as motors, starters, switches, switch gears, control panels, interlocks, control & power cabling and earthing of electrical equipment.

20.1.2.13 Any other equipment or accessories not specified here in but required for the satisfactory and safe operation of the Elevator shall also be included in scope of work.

~~**20.2 Rack & Pinion Elevators**~~~~**20.2.1 Design Criteria for Rack & Pinion Elevators**~~

~~20.2.1.1 Elevator shall be located outside the RCC stack, Crusher house CRH-1, TT-5 & JTB-5 and shall be capable of operating from the ground floor to the top interior platform with intermediate stops at all interior platforms.~~



- i. One auxiliary panel shall be furnished and mounted on the ground level enclosure. Panel shall be in enclosure equipped with a main "ON-OFF" selector switch, main contactor, relays, control transformer and MCB's, tone frequency transmitter, terminal blocks, and all other accessories required for normal operation of the elevator.
- j. One main control panel shall be furnished and mounted on the top of the cab. Panel shall be in enclosure equipped with necessary equipment like rectifier, battery, battery charger, tone frequency receiver, contactors, breakers, control transformer and MCB's, thermal overload relays and all other equipment and accessories required for normal operation of the elevator.
- k. Cab shall be controlled by a semi-automatic control system with push buttons for 'UP', 'Down' and 'Stop next landing'. Cab shall be furnished with grounding type receptacle, emergency alarm push button with a normally open contact rated one ampere at 1 volts Dc, indicating light, limit switches, and all other necessary control devices required to ensure safe and continuous cab operation. One trailing cable shall connect the cab main control panel to the auxiliary panel at ground level. Cable shall supply the cab with all power requirements. Multicore cables shall be used and installed in accordance with latest applicable IS or equivalent international standards. Cable guides shall be installed every 6 metres to avoid entanglement of this cable. Control signals between the auxiliary panel at ground level, the main control panel on the cab, and the landings shall be provided with the tone frequency receiver. However, tone frequency receiver system is not available, system with trailing control cable is acceptable.
- l. Each landing assembly shall include a limit switch and push button control station installed and wired to a landing, junction box.
- m. Cab shall be equipped with a 220 volt AC interior light & duplex outlet

20.3 Equipment Specifications for Conventional Elevators

- 20.3.1 Elevators shall be of conventional type. The elevator shall meet the quality of international standard.
- 20.3.2 No. of floors/ landings served shall be decided during detailed engineering based on the approved layouts.
- 20.3.3 For additional requirements of boiler elevators please refer chapter 1 also in addition to requirements listed below.
- 20.3.3.1 Elevators shall be designed based on following criteria :

i)	Design/ Construction codes	:	Latest edition of IS:14665
ii)	Load carrying capacity	:	As indicated above
iii)	Rated speed	:	1 m/s
iv)	Position of machine room	:	Directly above elevator shaft
v)	Machine room	:	Machine room shall be provided with minimum 2T capacity air conditioner for each elevator.



20.3.3.2 **Construction**

20.3.3.3 Construction of the elevators shall specifically meet all requirements of the codes indicated and shall have the following additional features.

i)	Flooring of cabin	:	Vitrified ceramic tiles of mat finish
ii)	Car enclosure and panels	:	Stainless steel
iii)	Handrails on 3 sides	:	Mirror stainless steel
iv)	False ceiling	:	Powder coated
v)	Car opening & hoist way opening	:	Protected by central opening sliding stainless steel.
vi)	Cabin accessories	:	<ul style="list-style-type: none"> i. Recessed fluorescent light fittings on car floor. ii. Car control station iii. Emergency stop switch iv. 5/15A plug socket with switch on top of lift car.

20.3.3.4 Automatic Rescue Device (ARD) – (Battery drive)

Bidder to provide a modern advanced electronic drive system of “Rescuing passenger trapped in an elevator”.

20.3.3.5 **Emergency Safety Devices**

The lift shall be provided with safety devices attached to the lift car frame and placed beneath the car. The safety device shall be capable of stopping and sustaining the lift car up at the governor tripping speed with full rated load in car.

20.3.3.6 All steel embedment for fixing landing doors/ indicators etc to the elevator well shaft and fascia plate shall be supplied by the bidder.

20.3.3.7 Guide rails complete with supporting brackets for the car and counter weights.

20.3.3.8 Elevator drive machines complete with electric motor, reduction gear unit, suspension ropes, buffers for the cars and the counter weights and other drive and control mechanism. All foundation anchor bolts sleeves, anchoring steel and any item required to complete the job satisfactorily shall be provided by the bidder. The bidder shall also provide for the grouting of anchor bolts, sleeves, anchoring steel etc and other anchorages. Bidder shall provide hoist and hoisting beam in the machine room ceiling.

20.3.3.9 Any other steel works as well as all other accessories/ components not specified in the specification but necessary for making the elevator complete.

20.3.4 **Operation**

20.3.4.1 Elevator shall have provisions to meet the following operational requirements

1. Selective duplex collective, automatic operation with or without attendant through illuminated push button station located inside the lift car.
2. Door opening shall be automatic door operation and electronic door protection system for opening/ closing of car and landing doors.
3. Bidder shall provide car operating panel with luminous buttons, car position indication in car (both visual and audio) combined with direction arrows, overload



- warning indicator, battery operated alarm bell and emergency light and fan & hands free speaker telephone set with suitable battery charger & controls.
4. Bidder shall provide emergency indicator to indicate the location of elevator in case of elevator being stuck up between the floors through automatic flashers (both audio and visual).
 5. Bidder shall provide electronic door detector (infra red curtain type).
 6. Two push button stations, one for upward movement and the other for downward movement at each intermediate landing and one push button at each terminal landing shall be provided in order to call the car. Digital hall position indicator at all floors, tell lights at all floors shall also be provided by the bidder.
 7. For facilitating movement of visually & hearing impaired persons, hall lantern and car arrival chimes shall be provided.
 8. All fixtures shall be in stainless steel face plates.
 9. Push buttons shall be fixed in the car holding the doors open for any length of the time required.
 10. All other safety/ protection/ operation interlocks as required by IS:14665 (latest edition).

20.3.5 Elevator Electrical

20.3.5.1 Electric Motor

- The driving motors shall conform to IS 325 and suitable for variable voltage variable frequency (VVVF) application. All motors shall be squirrel cage induction type, suitable for operation at 415 V(+/- 10% variation), 3 phase, 3 wire 50 HZ (+3 % to -5% variation) supply. Motors shall be provided with class F Insulation.

20.3.5.2 Controls

The controls shall be variable voltage and variable frequency type and shall provide smooth and constant acceleration and retardation under all conditions of operation. Suitable control shall be provided in the machine room.

20.3.5.3 Cables & Wiring

All the cables except trailing cables shall be as per IS 1554-1 or IS 7098-1. The PVC outer sheath of these cables shall be flame retardant, low smoke (FRLS) type with the following FRLS properties.

1. Oxygen index of min 29 (as per IS:10810 Part 58).
2. Acid gas emission of max 20% (as per IEC 754-1)
3. Smoke density rating shall not be more than 60% (as per ASTM D-2843)

The circular trailing cables shall be either in accordance with IS 4289 Part-I (elastomer insulated) or IS 4289 Part II (PVC insulated). The flat type trailing cables if offered shall be in accordance with IEC 60227-6.

All wiring/ cabling between the equipments in the lift machine room and that between the machine room and equipments in the lift well and at the landings shall be wired in HDP conduits/ galvanized steel conduits to be supplied by the contractor. Alternatively armored cables may be used.

20.3.5.4 Earthing

The elevator structures and all equipment including metal conduits shall be effectively earthed with earth conductors provided in the machine room as per IS 3043.







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**SECTION – C
DATA SHEET A**


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S. No.	DESCRIPTION	PASSENGER ELEVATOR				
		TG building #1	TG building #2	Service building	Admin. Building	ESP CR
1.	Elevator					
2.	Type of Service	Passenger elevator, Con. Type	Passenger elevator, Con. Type	Passenger elevator, Con. Type	Passenger elevator, Con. Type	Passenger elevator, Con. Type
3.	Rated Load on Elevator	680 KG (10 Person)	680 KG (10 Person)	680 KG (10 Person)	680 KG (10 Person)	680 KG (10 Person)
4.	Quantity	1 No. (One no.)	1 Nos. (One nos.)	1 Nos. (One nos.)	1 Nos. (One nos.)	1 Nos. (One nos.)
5.	Rated Speed of Lift	1.0 M/Sec	1.0 M/Sec	1.0 M/Sec	1.0 M/Sec	1.0 M/Sec
6.	Total Travel	24 M	27.5 M	17.0 M	4.25 M	8.9 M
7.	Nos. of floors to be served	Four (4) Nos. including Ground.	Five (5) Nos. including Ground	Five (5) Nos. including Ground	Two (2) Nos. including Ground	Three (3) Nos. including Ground
8.	Method of control.	ACVVVF Control with automatic level adjustment.				
9.	Position of Machine Room	Directly above the lift Shaft.				
10.	Car enclosure construction, design and finish car.	SS -304, min 1.5 mm thick. sheet,				
11.	Design, construction, installation codes including car size, door size, Shaft size, Size of platform and car entrance.	As per IS: 14665 (all parts), latest edition				
12.	Car and landing door	Protected by central opening sliding stainless steel door (Horizontal bi-parting door).				
13.	Flooring	Vitrified ceramic tiles of mat finish.				
14.	Operation	Automatic simplex collective with and without attendant with provision for locking control in "auto" or "Attendant" position. Key type lock switch shall be provided.				
15.	Signal	Car position indicator in car, car position indicator at car floors, telltale lights at all floors, battery operated alarm bell and emergency light with suitable battery, battery charger and controls, Remote alarm shall be provided.				
16.	Method of operation of car and landing doors.	Power operated with automatic door opening and closing devices.				
17.	Lighting & fan	One cabin fan, two recessed fluorescent light fittings on car roof. Lux level : 100 min.				
18.	Power supply : a) Power b) Lighting & fan	415 Volts, (+/- 10% variation), 3 Phase, 50 Hz (+3% to -5% variation), combined voltage variation 10%, 4 wire system,				

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		240 Volts, 1 Phase, 50 c/s.
19.	Other requirements	Internal telephone wiring and telephone hand set to be provided. The external connection shall be provided by Customer. Also, automatic rescue device shall be provided.
20.	Additional requirements :-	
a)	Isolating cushion between car and car frame shall be provided.	Type of cushion shall be rubber pad or spring which shall be as per manufacturer's standard.
b)	Three pin plug with socket on car top	5/15A, 3 pin plug socket with switch on top of lift car and inside shaft to take care maintenance requirement.
c)	Car frame Material and type of construction	Steel and bolted construction
d)	Landing Door	Fire rated for min. 1 hour
e)	Type of operation	Automatic
f)	Door hanger tracks along with accessories shall be provided.	Required
g)	Safety shoes complete with accessories shall be provided.	Yes
h)	Safety device for door operation shall be provided.	Full length Infrared light curtain along with pressure limiter as an extra mechanical safety is required.
i)	Handrails on three sides of car	Mirror finish stainless steel
j)	False ceiling	Powder painted
k)	Emergency stop switch	Yes
21.	Control and operation	
	(a) Type of control	Simplex
	(b) Type of drive	Variable voltage variable frequency drive
22.	Car operating panel	Provided
	(a) Type of construction	Partial Height car operating panel (COP), Removable type from Car with SS face plate.
	(b) Push Buttons	Luminous push buttons with IP 54
23.	Car position indicator	Provided.
	(a) Type of construction	As per manufacturer's standard
	(b) Type of display	7 segment LED display.
24.	Push button station and call registered tell-tale lights at each landing	Provided in each landing
	(a) Type of construction	Box type with SS face plate
	(b) Push Buttons	Luminous push buttons with IP 54
25.	Apron / Facia Plate provided as per IS 14665	Yes (To be provided by supplier)
26.	Emergency Light	Required
27.	Terminal buffers, their types and number of buffers	Spring buffers shall be Provided as per IS 14665.

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28.	Load plate	As per manufacturer's standard / as applicable		
29.	Counter weights frame	Fabricated Steel Construction		
30.	Counter weight fillers	Cast Iron		
31.	Number of Limit Switches	As per requirement		
	a) Location	Bottom & top terminal		
	b) Type	Electromechanical		
	c) Operation	Cam Operated		
32.	Controller and type	Selective Collective Controller with variable voltage variable frequency drive and Microprocessor based software controlled logic system		
33.	Reverse phase relay and other protective devices	Required		
34.	Car Safety & Governor			
	a) Stopping distance	As per IS:14665		
	b) Type and mode of operation of Over speed Governor device	Centrifugal action		
	c) Tripping speed and design code conforming to	As per IS 14665		
	d) Location	At machine room		
35.	Motor details			
	(a) Type	3 phase AC squirrel Cage Induction motor		
	(b) Type of Duty	Lift Duty		
	(c) Motor Duty	S4 /S5		
	(d) Duty Cycle of Motor	60%		
	(e) Applicable standard	IS:325		
	f) No. Of Starts Per Hour	Elevator Motor shall be suitable for minimum of 150 Starts per hour.		
	g) Direction of rotation	Both Clockwise & Anticlockwise		
	h) Class of Insulation	F, temp rise limited to class B. Motor shall be provided with thermal class 130 (B) or better insulation.		
	i) Method of Starting	AC Variable Voltage Variable Frequency Drive		
36.	Door Motor			
	a) Equipment driven by Motor	Door		
	b) Direction of rotation	Both Clockwise & Anticlockwise		
	c) Type of enclosures	IP54		
37.	Metallic Wire Mesh between Car & Counter Weight	Required		
38.	Fire Man Switch	Required		
39.	Sound Reducing Material	Isolation Rubber / other arrangement in the Machine shall be provided		
40.	Automatic Rescue Device (Battery Drive)	Provided		

	TITLE: DATA SHEET - A FOR BUILDING ELEVATOR	SPEC. NO. PE-TS-412-502-A001	
		VOLUME IIB	
		SECTION C	SUB-SECTION
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41.	Trailing cables	FRLS type.
42.	Design seismic coefficient	According to IS 1893 - 1977
43.	Split Air condition in machine room	As per Machine room area (not less than 2T Capacity).
44.	1/2 Kg CO2/suitable type Fire extinguisher with fixing arrangement.	Provided.



TITLE:
**TECHNICAL SPECIFICATION
FOR
ELEVATOR**

SPEC. NO. PE-TS-412502-A001

VOLUME IIB

SECTION C

SUB-SECTION

REV. 00

DATE: 27/04/2015

SHEET 1 OF 1

SECTION C1-B GENERAL REQUIREMENT

(General technical requirement, Special conditions for erection and commission, General conditions, engineering services)

CHAPTER – 3

GENERAL TECHNICAL REQUIREMENTS

1.00.00 INTRODUCTION

This part covers technical requirements, which will form an integral part of the Contract. The following provisions shall supplement all the detailed technical requirements brought out in the Technical Specifications and the Technical Data Sheets.

2.00.00 BRAND NAME

Whenever a material or article is specified or described by the name of a particular brand, manufacturer or vendor, the specific item mentioned shall be understood to be indicative of the function and quality desired, and not restrictive; other manufacturer's products may be considered provided sufficient information is furnished to enable the Owner to determine that the products proposed are equivalent to those named.

3.00.00 BASE OFFER & ALTERNATE PROPOSALS

The Bidder's proposal shall be based upon the use of equipment and material complying fully with the requirements specified herein. It is recognized that the Bidder may have standardized on the use of certain components, materials, processes or procedures different than those specified herein. Alternate proposals offering similar equipment based on the manufacturer's standard practice may also be considered, provided the base offer is in line with technical specifications and such proposals meet the specified design standards and performance requirement and are acceptable to the Owner. Sufficient amount of information for justifying such proposals shall be furnished to Owner along with the bid to enable the Owner to determine the acceptability of these proposals.

4.00.00 COMPLETENESS OF FACILITIES

4.01.00 Bidders may note that this is a contract inclusive of the scope as indicated elsewhere in the specification. Each of the plant shall be engineered and designed in accordance with the specification requirement. All engineering and associated services are required to ensure that a completely engineered plant is provided.

4.02.00 All equipment furnished by the Bidder shall be complete in every respect, with all mountings, fittings, fixtures and standard accessories normally provided with such equipment and/or those needed for erection, completion and safe operation & maintenance of the equipment and for the safety of the operating personnel, as required by applicable codes, though they may not have been specifically detailed in the respective specifications, unless included in the list of exclusions.



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All similar standard components/ parts of similar standard equipment provided, shall be interchangeable with one another.

5.00.00 CODES & STANDARDS

5.01.00 In addition to the codes and standards specifically mentioned in the relevant technical specifications for the equipment / plant / system, all equipment parts, systems and works covered under this specification shall comply with all currently applicable statutory regulations and safety codes of the Republic of India as well as of the locality where they will be installed, including the following:

- (a.) Bureau of Indian Standards (BIS)
- (b.) Indian electricity act
- (c.) Indian electricity rules
- (d.) Indian Explosives Act
- (e.) Indian Factories Act and State Factories Act
- (f.) Indian Boiler Regulations (IBR)
- (g.) Regulations of the Central Pollution Control Board, India
- (h.) Regulations of the Ministry of Environment & Forest (MoEF), Government of India
- (i.) Pollution Control Regulations of Department of Environment, Government of India
- (j.) State Pollution Control Board.
- (k.) Rules for Electrical installation by Tariff Advisory Committee (TAC).
- (l.) Any other statutory codes / standards / regulations, as may be applicable.

5.02.00 Unless covered otherwise by Indian codes & standards and in case nothing to the contrary is specifically mentioned elsewhere in the specifications, the latest editions (as applicable as on date of bid opening), of the codes and standards given below shall also apply:

- (a.) Japanese Industrial Standards (JIS)
- (b.) American National Standards Institute (ANSI)
- (c.) American Society of Testing and Materials (ASTM)
- (d.) American Society of Mechanical Engineers (ASME)



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- (e.) American Petroleum Institute (API)
- (f.) Standards of the Hydraulic Institute, U.S.A.
- (g.) International Organisation for Standardization (ISO)
- (h.) Tubular Exchanger Manufacturer's Association (TEMA)
- (i.) American Welding Society (AWS)
- (j.) National Electrical Manufacturers Association (NEMA)
- (k.) National Fire Protection Association (NFPA)
- (l.) International Electro-Technical Commission (IEC)
- (m.) Expansion Joint Manufacturers Association (EJMA)
- (n.) Heat Exchange Institute (HEI)

5.03.00 Other International/ National standards such as DIN, VDI, BS, etc. shall also be accepted for only material codes and manufacturing standards, subject to the Owner's approval, for which the Bidder shall furnish, alongwith the offer, adequate information to justify that these standards are equivalent or superior to the standards mentioned above. In all such cases the Bidder shall furnish specifically the variations and deviations from the standards mentioned else where in the specification together with the complete word to word translation of the standard that is normally not published in English.

5.04.00 As regards highly standardized equipment such as Steam Turbine and Generator, National /International standards such as JIS, DIN, VDI, ISO, SEL, SEW, VDE, IEC & VGB shall also be considered as far as applicable for Design, Manufacturing and Testing of the respective equipment. In addition, these standards shall be referred for the design of machine foundations, wherever specifically mentioned in the specifications. However, for those of the above equipment not covered by these National / International standards, established and proven standards of manufacturers shall also be considered.

5.05.00 In the event of any conflict between the codes and standards referred to in the above clauses and the requirement of this specification, the requirement of Technical Specification shall govern.

5.06.00 Two (2) English language copies of all-national and international codes and/or standards used in the design of the plant, equipment, civil and structural works shall be provided by the Bidder to the Owner within two calendar months from the date of the Notification of Award.

5.07.00 In case of any change in codes, standards & regulations between the date of bid opening and the date when vendors proceed with fabrication, the Owner shall have the option to incorporate the changed requirements or to retain the original standard. It shall be the responsibility of the Bidder to bring to the notice of the Owner such changes and advise Owner of the resulting effect.

6.00.00 EQUIPMENT FUNCTIONAL GUARANTEE



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6.01.00 The Equipment and Auxiliaries shall be capable of continuous operation in frequency range of 47.5 to 51.5 Hz.

6.02.00 The functional guarantees of the equipment under the scope of the Contract is given elsewhere in the technical specification. These guarantees shall supplement the general functional guarantee provisions covered under General Conditions of Contract.

6.03.00 Liquidated damages for shortfall in meeting functional guarantee(s) during the performance and guarantee tests shall be assessed and recovered from the Bidder as specified elsewhere in this specification.

7.00.00 DESIGN OF FACILITIES/ MAINTENANCE & AVAILABILITY CONSIDERATIONS

7.01.00 Design of Facilities

All the design procedures, systems and components proposed shall have already been adequately developed and shall have demonstrated good reliability under similar conditions elsewhere.

The Bidder shall be responsible for the selection and design of appropriate equipment to provide the best co-ordinate performance of the entire system. The basic requirements are detailed out in various clauses of the Technical Specifications. The design of various components, assemblies and subassemblies shall be done so that it facilitates easy field assembly and dismantling. All the rotating components shall be so selected that the natural frequency of the complete unit is not critical or close to the operating range of the unit.

7.02.00 Maintenance and Availability Considerations

Equipment/facilities offered shall be designed for high availability, low maintenance and ease of maintenance. The Bidder shall specifically state the design features incorporated to achieve high degree of reliability/ availability and ease of maintenance. The Bidder shall also furnish details of availability records in the reference plants stated in his experience list.

Bidder shall state in his offer the various maintenance intervals, spare parts and man-hour requirement during such operation. The intervals for each type of maintenance namely inspection of the furnace, inspection of the entire hot gas path and the minor and major overhauls shall be specified in terms of fired hours, clearly defining the spare parts and man-hour requirement for each stage.

Lifting devices i.e. hoists and chain pulley jacks, etc. shall be provided by the Bidder for handling of any equipment or any of its part having weight in excess of 500 Kgs during erection and maintenance activities.



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Lifting devices like lifting tackles, slings, etc. to be connected to hook of the hoist / crane shall be provided by the Bidder for lifting the equipment and accessories covered under the specification.

8.00.00 DOCUMENTS, DATA AND DRAWINGS TO BE FURNISHED BY BIDDER

8.01.00 Each of the plant and equipment shall be fully integrated, engineered and designed to perform in accordance with the technical specification. All engineering and technical services required ensuring a completely engineered plant shall be provided in respect of mechanical, electrical, control & instrumentation, civil & structural works as per the scope.

The Bidder shall furnish engineering data/drgs. in accordance with the schedule of information as specified in Technical Specification and data sheets.

8.02.00 The number of copies/prints/CD-ROMs/manuals to be furnished for various types of documents is given in Annexure-I attached with Chapter 3.

8.03.00 The documentation that shall be provided by the Bidder is indicated in various sections of specification. The documentation shall include but not be limited to the following:

Basic Engineering Documentation

Prior to commencement of the detailed engineering work, the Bidder shall furnish a Plant Definition Manual within 4-6 weeks from the date of the Notification of Award. This manual shall contain the following as a minimum:

- i. System description of all the mechanical, electrical, control & instrumentation & civil systems.
- ii. Technology scan for each system / sub-system & equipment.
- iii. Selection of appropriate technology / schemes for various systems/ subsystems including techno-economic studies between various options.
- iv. Optimization studies including thermal cycle optimization.
- v. Sizing criteria of all the systems, sub-systems including various piping systems/ equipment/ structures/ equipment foundations along with all calculations justifying and identifying the sizing and the design margins.
- vi. Schemes and Process & Instrumentation diagrams for the various systems/ sub-system with functional write-ups.
- vii. Operation Philosophy and the control philosophy of the Main Plant and other plants.



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- viii. General Layout plan of the power station incorporating all facilities in Bidder's as well as those in the Owner's scope. This drawing shall also be furnished in the form of floppy discs to the Owner for engineering of areas not included in Bidder's scope.
- ix. Basic layouts and cross sections of the main plant building (various floor elevations), boiler, fuel oil area and other areas included in the scope of the Bidder.
- x. Documentation in respect of Quality Assurance System as listed out elsewhere in this specification.
- xi. The successful bidder shall furnish within three (3) weeks from the date of Notification of Award, a list of contents of the Plant Definition Manual (PDMs) including techno-economic studies, which shall then be mutually discussed & finalised with the Owner.
- xii. After approval of Plant Definition Manual / Design Basis Report, Bidder shall furnish detailed technical specification of all system / packages of the Plant.
 - i. Layouts, general arrangements, elevations and cross-sections drawings for all the equipment and facilities of the plant.
 - ii. Flow diagrams, Process & Instrumentation Diagrams alongwith write-up and system description.
 - iii. Start-up curves for turbine, boiler and both turbine and boiler combined together as a unit for various start-ups, viz. cold, warm and hot start-up.
 - iv. Piping isometric, composite layout and fabrication drawings.
 - v. Piping engineering diagrams, pipe and fittings schedules, valve schedules, hanger and support schedules, insulation schedules.
 - vi. Technical data sheets for all bought out and manufactured items. Bidder shall use the specifications as a base for placement of orders on their sub-vendors.
 - vii. Detailed design calculations for components, system/sub-system,, piping etc., wherever applicable including sizing calculations for all auxiliaries as per criteria specified elsewhere in specification.
 - viii. Boiler pressure part schedule and sizing calculations. Boiler performance data and boiler design dossier.
 - ix. Transient, hydraulic and thermal stress analysis of piping and system wherever applicable & input and output data alongwith stress analysis isometrics showing nodes.



- x. Thermal cycle information (heat balance diagrams, boiler performance calculations, condenser and heat exchanger thermal calculations etc.).
- xi. Characteristic Curves/ Performance Correction Curves. Hydraulic & Mechanical design calculations for condensers & heaters.
- xii. Comprehensive list of all terminal points which interface with Owner's facilities giving details of location, terminal pressure, temperature, fluid handled & end connection details, forces, moments etc.
- xiii. Power supply single line diagram, block logics, control schematics, electrical schematics, etc.
- xiv. Protection system diagrams and relay settings.
- xv. Interconnection diagrams.
- xvi. Cable routing plan.
- xvii. Instrument schedule, measuring point list, I/O list, Interconnection & wiring diagram, functional write-ups, installation drawings for field mounted instruments, logic diagrams, control schematics, wiring and tubing diagrams of panels and enclosures etc. Drawings for open loop and close loop controls (both hardware and software). Motor list and valve schedule including type of actuator etc.
- xviii. Alarm and annunciation list and alarms & trip set points.
- xix. Sequence and protection interlock schemes.
- xx. Type test reports and power system stability study report.
- xxi. Control system configuration diagrams and card circuit diagrams and maintenance details.
- xxii. Detailed software manuals & source software listing.
- xxiii. Detailed flow chart for digital control system.
- xxiv. Mimic diagram layout.
- xxv. Civil Task drawings(for the Engineering by Owner),Design and Drawings for the Civil & Structural works in the scope of the Bidder.
- xxvi. Model study reports wherever applicable.
- xxvii. Functional & guarantee test procedures and test reports.



- xxviii. Documentation in respect of Quality Assurance System as listed out elsewhere in this specification.
- xxix. Documentation in respect of commissioning as listed out elsewhere in this specification.
- xxx. The Bidder while submitting the above documents / drawings for approval / reference as the case may be, shall mark on each copy of submission the reference letter alongwith the date vide which the submissions are made.

8.03.01

Instruction Manuals

The Bidder shall submit to the Owner, draft Instruction Manuals for all the equipment covered under the Contract by the end of one year from the date of his acceptance of the Letter of Award. The Instruction manuals shall contain full details required for erection, commissioning, operation and maintenance of each equipment. The manual shall be specifically compiled for this project. After finalization and approval of the Owner the Instruction Manuals shall be submitted as indicated in Annexure-I. The Contract shall not be considered to be completed for purposes of taking over until the final Instructions manuals have been supplied to the Owner. The Instruction Manuals shall comprise of the following.

Erection Manuals

The erection manuals shall be submitted atleast three (3) months prior to the commencement of erection activities of particular equipment/system. The erection manual should contain the following as a minimum.

- a) Erection strategy.
- b) Sequence of erection.
- c) Erection instructions.
- d) Critical checks and permissible deviation/tolerances.
- e) List of tool, tackles, heavy equipment like cranes, dozers, etc.
- f) Bill of Materials
- g) Procedure for erection.
- h) General safety procedures to followed during erection/installation.
- i) Procedure for initial checking after erection.
- j) Procedure for testing and acceptance norms.
- k) Procedure / Check list for pre-commissioning activities.
- l) Procedure / Check list for commissioning of the system.



- m) Safety precautions to be followed in electrical supply distribution during erection

Operation & Maintenance Manuals

- i. The operating and maintenance instructions together with drawings (other than shop drawings) of the equipment, as completed, shall be in sufficient detail to enable the Owner to operate, maintain, dismantle, reassemble and adjust all parts of the equipment. They shall give a step by step procedure for all operations likely to be carried out during the life of the plant / equipment including, operation, maintenance, dismantling and repair including periodical activities such as chemical cleaning of the generator. Each manual shall also include a complete set of drawings together with performance/rating curves of the equipment and test certificates wherever applicable. The contract shall not be considered to be completed for purposes for taking over until these manuals have been supplied to the Owner.
- ii. If after the commissioning and initial operation of the plant, the manuals require any modification / additions / changes, the same shall be incorporated and the updated final instruction manuals shall be submitted to the Owner for records.
- iii. A separate section of the manual shall be for each size/ type of equipment and shall contain a detailed description of construction and operation, together with all relevant pamphlets and drawings.
- iv. The manuals shall include the following :
- a) List of spare parts along with their drawing and catalogues and procedure for ordering spares.
- b) Lubrication Schedule including charts showing lubrication checking, testing and replacement procedure to be carried daily, weekly, monthly & at longer intervals to ensure trouble free operation.
- c) Where applicable, fault location charts shall be included to facilitate finding the cause of maloperation or break down.
- v. Detailed specifications for all the consumables including lubricant oils, greases, chemicals etc. system/equipment/assembly/sub-assembly - wise required for the complete plant.
- vi. On completion of erection, a complete list of bearings / equipment giving their location, and identification marks etc. shall also be furnished to the Owner indicating lubrication method for each type/category of bearing.

8.03.02

Plant Handbook



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The Bidder shall submit to the Owner a preliminary plant hand book preferably in A-4 size sheets which shall contain the design and performance data of various plants, equipment and systems covering the complete project including

1. Design and performance data.
2. Process & Instrumentation diagrams.
3. Single line diagrams.
4. Sequence & Protection Interlock Schemes.
5. Alarm and trip values.
6. Performance Curves.
7. General layout plan and layout of main plant building and auxiliary buildings.
8. Important Do's & Don't's

The plant handbook shall be submitted within twelve (12) months from the date of award of contract. After the incorporation of Owner's comments, the final plant handbook complete in all respects shall be submitted three (3) months before start-up and commissioning activities.

8.03.03 **Project Completion Report**

The Bidder shall submit a Project Completion Report at the time of handing over the plant.

8.03.04 **Drawings**

- (a.) All documents submitted by the Bidder for Owner's review shall be in electronic form (soft copies) along with the desired number of hard copies as per Annexure-I. The soft copies to be supplied shall be either in CDs, or through direct transfer via E-mail, etc. depending upon the nature/volume/size of the document. The drawings submitted for approval could be in the Image form.
- (b.) Final copies of the approved drawings shall be submitted on CD-ROM along with the requisite number of hard copies as per Annexure-I.
- (c.) The completed plant documentation with equipment drawings, data sheets, P&ID, BOQ, schematics, logic diagrams, test reports and quality plan, etc. shall be furnished to Owner.
- (d.) All documents/text information shall be in latest version of MS Office.



- (e.) All drawings submitted by the Bidder including those submitted at the time of bid shall be in sufficient detail indicating the type, size, arrangement, weight of each component for packing and shipment, the external connection, fixing arrangement required, the dimensions required for installation and interconnections with other equipment and materials, clearance and spaces required between various portions of equipment and any other information specifically requested in the drawing schedules.
- (f.) Each drawing submitted by the Bidder (including those of sub-vendors) shall bear a title block at the right hand bottom corner with clear mention of the name of the Owner, Consultant, name of the Project, system designation, the specifications title, the specification number, drawing/document number and revisions. If standard catalogue pages are submitted the applicable items shall be indicated therein. All titles, notings, markings and writings on the drawing shall be in English. All the dimensions should be in metric units.
- (g.) The Bidder shall also furnish a "Master Drawing List" which shall be a comprehensive list of all drawings/ documents/ calculations envisaged to be furnished by him during the detailed engineering to the Owner. Such list should clearly indicate the purpose of submission of these drawings i.e. "FOR APPROVAL" or "FOR INFORMATION ONLY".
- (h.) Similarly, all the drawings/ documents submitted by the Bidder during detailed engineering stage shall be stamped "FOR APPROVAL" or "FOR INFORMATION" prior to submission.
- (i.) The furnishing of detailed engineering data and drawings by the Bidder shall be in accordance with the time schedule for the project. The review of these documents/ data/ drawings by the Owner will cover only general conformance of the data/ drawings/ documents to the specifications and contract, interfaces with the equipment provided by others and external connections & dimensions which might affect plant layout. The review by the Owner should not be construed to be a thorough review of all dimensions, quantities and details of the equipment, materials, any devices or items indicated or the accuracy of the information submitted. The review and/ or approval by the Owner / Project Manager shall not relieve the Bidder of any of his responsibilities and liabilities under this contract.
- (j.) After the approval of the drawings, further work by the Bidder shall be in strict accordance with these approved drawings and no deviation shall be permitted without the written approval of the Owner.
- (k.) All manufacturing, fabrication and execution of work in connection with the equipment / system, prior to the approval of the drawings, shall be at the Bidder's risk. The Bidder is expected not to make any changes in the design of the equipment /system, once they are approved by the Owner. However, if some changes are necessitated in the design of the equipment/system at a later date, the Bidder may do so, but such



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changes shall promptly be brought to the notice of the Owner indicating the reasons for the change and get the revised drawing approved again in strict conformance to the provisions of the Technical Specification.

- (l.) Drawings shall include all installations and detailed piping layout drawings. Layout drawings for all piping of 65 mm and larger diameter shall be submitted for review/ approval of Owner prior to erection. Small diameter pipes shall however be routed as per site conditions in consultation with site authority/representative of Owner based on requirements of such piping indicated in approved / finalized Flow Scheme / Process & Instrumentation Diagrams and/or the requirements cropping up for draining & venting of larger diameter piping or otherwise after their erection as per actual physical condition for the entire scope of work of this package.
- (m.) Assessing & anticipating the requirement and supply of all piping and equipment shall be done by the Bidder well in advance so as not to hinder the progress of piping & equipment erection, subsequent system charging and its effective draining & venting arrangement as per site suitability.
- (n.) As Built Drawings

After final acceptance of individual equipment/system by the Owner, the Bidder will update all original drawings and documents for the equipment/system to "as built" conditions.

- (o.) Drawings must be checked by the Bidder in terms of its completeness, data adequacy and relevance with respect to Engineering schedule prior to submission to the Owner. In case drawings are found to be submitted without proper endorsement for checking by the Bidder, the same shall not be reviewed and returned to the Bidder for re-submission. The Bidder shall make a visit to site to see the existing facilities and understand the layout completely and collect all necessary data/drawings at site which are needed as an input to the engineering. The Bidder shall do the complete engineering including interfacing and integration of all his equipment, systems & facilities within his scope of work as well as interface engineering & integration of systems, facilities, equipment & works under Owner's scope and submit all necessary drawings/ documents for the same.
- (p.) The Bidder shall submit adequate prints of drawing/data/document for Owner's review and approval. The Owner shall review the drawings and return one (1) copy to the Bidder authorizing either to proceed with manufacture or fabrication, or marked to show changes desired. When changes are required, drawings shall be re-submitted promptly, with revisions clearly marked, for final review. Any delays arising out of the failure of the Bidder to submit/rectify and resubmit in time shall not be accepted as a reason for delay in the contract schedule.



- (q.) All engineering data submitted by the Bidder after final process including review and approval by the Owner shall form part of the contract documents and the entire works covered under these specification shall be performed in strict conformity with technical specifications unless otherwise expressly requested by the Owner in writing.

8.04.00 **Engineering Information Submission Schedule**

Prior to the award of Contract, a Detailed Engineering Information Submission Schedule shall be tied up with the Owner. For this, the bidder shall furnish a detailed list of engineering information alongwith the proposed submission schedule. This list would be a comprehensive one including all engineering data / drawings / information for all bought out items and manufactured items. The information shall be categorised into the following parts.

- (a.) Information that shall be submitted for the approval of the Owner before proceeding further, and
- (b.) Information that would be submitted for Owner's information only.

The Engineering Information Schedule shall be updated monthwise.

The schedule should allow adequate time for proper review and incorporation of changes/ modifications, if any, to meet the contract without affecting the equipment delivery schedule and overall project schedule. The early submission of drawings and data is as important as the manufacture and delivery of equipment and hardware and this shall be duly considered while determining the overall performance and progress.

8.05.00 **Engineering Progress and Exception Report**

8.05.01 Report giving the status of each engineering information including

- (a.) A list of drawings/engineering information which remains unapproved for more than four (4) weeks after the date of first submission
- (b.) Drawings which were not submitted as per agreed schedule.

8.05.02 The draft format for this report shall be furnished to the Owner within four (4) weeks of the award of the contract, which shall then be discussed and finalized with the Owner.

8.06.00 **Co-Ordination Meetings**

8.06.01 The Bidder shall be called upon to organize and attend monthly Design/ Co-ordination Meetings with the Owner/Owner's representatives, Project Consultant during the period of contract. The Bidder shall attend such meetings at his own cost at mutually agreed venue as and when required and



- fully co-operate with such persons and agencies involved during the discussions.
- 8.06.02 The Bidder should note that Time is the essence of the contract. In order to expedite the early completion of engineering activities, the Bidder shall submit all drawings as per the agreed Engineering Information Submission Schedule. The drawings submitted by the Bidder will be reviewed by the Owner as far as practicable within three (3) weeks from the date of receipt of the drawing. The comments of the Owner shall then be discussed across the table during the above co-ordination Meetings wherein best efforts shall be made by both sides to ensure the approval of the drawing.
- 8.06.03 The Bidder shall ensure availability of the concerned experts / consultants/ personnel who are empowered to take necessary decisions during these meetings. The Bidder shall be equipped with necessary tools and facilities so that the drawings/documents can be resubmitted after incorporating necessary changes and approved during the meeting itself.
- 8.06.04 Should any drawing remain unapproved for more than six (6) weeks after it's first submission, this shall be brought out in the monthly Engineering Progress and Exception Report with reasons thereof.
- 8.06.05 Any delays arising out of failure by the Bidder to incorporate Owner's comments and resubmit the same during the TCM shall be considered as a default and in no case shall entitle the Bidder to alter the Contract completion date.
- 8.07.00 **Design Improvements**
- The Owner or the Bidder may propose changes in the specification of the equipment or quality thereof and if the parties agree upon any such changes the specification shall be modified accordingly.
- If any such agreed upon change is such that it affects the price and schedule of completion, the parties shall agree in writing as to the extent of any changing the price and/or schedule of completion before the Bidder proceeds with the change. Following such agreement, the provision thereof, shall be deemed to have been amended accordingly.
- 8.08.00 **Equipment Bases**
- A cast iron or welded steel base plate shall be provided for all rotating equipment which is to be installed on a concrete base, unless otherwise specifically agreed to by the Owner. Each base plate which support the unit and its drive assembly, shall be of a neat design with pads for anchoring the units, shall have a raised lip all around, and shall have threaded drain connections.
- 8.09.00 **Protective Guards**
- Suitable guards shall be provided for protection of personnel on all exposed rotating and/or moving machine parts. All such guards shall be designed for easy installation and removal for maintenance purpose.



8.10.00 Lubricants, Servo Fluids and Chemicals

8.10.01 The Bidder's scope includes all the first fill and one year's topping, requirements of consumables such as oils, lubricants including grease, servo fluids, gases and essential chemicals etc. Consumption of all these consumables during the initial operation and final filling after the initial operation shall also be included in the scope of the Bidder. Bidder shall also supply a quantity not less than 10% of the full charge of each variety of lubricants, servo fluids, gases, chemicals etc. used which is expected to be utilised during the first year of operation. This additional quantity shall be supplied in separate Containers.

8.10.02 As far as possible lubricants marketed by the Indian Oil Corporation shall be used. The variety of lubricants shall be kept to a minimum possible.

Detailed specifications for the lubricating oil, grease, gases, servo fluids, control fluids, chemicals etc. required for the complete plant covered herein shall be furnished. On completion of erection, a complete list of bearings/ equipment giving their location and identification marks shall be furnished to the Owner along with lubrication requirements.

8.11.00 Lubrication

8.11.01 Equipment shall be lubricated by systems designed for continuous operation. Lubricant level indicators shall be furnished and marked to indicate proper levels under both standstill and operating conditions.

8.12.00 Material of Construction

8.12.01 All materials used for the construction of the equipment shall be new and shall be in accordance with the requirements of this specification. Materials utilized for various components shall be those which have established themselves for use in such applications.

8.13.00 Rating Plates, Name Plates & Labels

8.13.01 Each main and auxiliary item of plant including instruments shall have permanently attached to it in a conspicuous position, a rating plate of non-corrosive material upon which shall be engraved manufacturer's name, equipment, type or serial number together with details of the ratings, service conditions under which the item of plant in question has been designed to operate, and such diagram plates as may be required by the Owner.

8.13.02 Each item of plant shall be provided with nameplate or label designating the service of the particular equipment. The inscriptions shall be approved by the Owner or as detailed in appropriate section of the technical specifications.

8.13.03 Such nameplates or labels shall be of white non-hygroscopic material with engraved black lettering or alternately, in the case of indoor circuit breakers, starters, etc. of transparent plastic material with suitably coloured lettering



engraved on the back. The name plates shall be suitably fixed on both front and rear sides.

- 8.13.04 Items of plant such as valves, which are subject to handling, shall be provided with an engraved chromium plated nameplate or label with engraving filled with epoxy. The name plates for valves shall be marked in accordance with MSS standard SP-25 and ANSI B 16.34 as a minimum.
- 8.13.05 Hanger/ support numbers shall be marked on all pipe supports, anchors, hangers, snubbers and restraint assemblies. Each constant and variable spring support shall also have stamped upon it the designed hot and cold load which it is intended to support. Suitable scale shall also be provided to indicate load on support/hanger.
- 8.13.06 Valves, steam traps and strainers shall be identified by Owner's tag number of a metal tap permanently attached to non pressure parts such as the yoke by a stainless steel wire. The direction of flow shall also be marked on the body.
- 8.13.07 Safety and relief valves shall be provided with the following :
- (a.) Manufacturer's identification.
 - (b.) Nominal inlet and outlet sizes in mm.
 - (c.) Set pressure in Kg/cm² (abs).
 - (d.) Blowdown and accumulation as percentage of set pressure.
 - (e.) Certified capacity in Kg of saturated steam per hour or in case of liquid certified capacity in litres of water per minute.
- 8.13.08 All such plates, instruction plates, etc. shall be bilingual with Hindi inscription first, followed by English. Alternatively, two separate plates one with Hindi and the other with English inscriptions may be provided.
- 8.13.09 All segregated phases of conductors or bus ducts, indoor or outdoor, shall be provided with coloured phase plates to clearly identify the phase of the system

8.14.00 **Tools and Tackles**

The Bidder shall supply with the equipment one complete set of all special tools and tackles and other instruments required for the erection, assembly, disassembly and proper maintenance of the plant and equipment and systems (including software). These special tools will also include special material handling equipment, jigs and fixtures for maintenance and calibration / readjustment, checking and measurement aids etc. A list of such tools and tackles shall be submitted by the Bidder alongwith the offer.



The price of each tool / tackle shall be deemed to have been included in the total bid price. These tools and tackles shall be separately packed and sent to site. The Bidder shall also ensure that these tools and tackles are not used by him during erection, commissioning and initial operation. For this period the Bidder should bring his own tools and tackles. All the tools and tackles shall be of reputed make acceptable to the Owner.

8.15.00 Welding

8.15.01 If the manufacturer has special requirements relating to the welding procedures for welds at the terminals of the equipment to be performed by others the requirements shall be submitted to the Owner in advance of commencement of erection work.

8.16.00 Colour Code for all Equipment/ Pipings/ Pipe Services

8.16.01 All equipment/ piping/ pipe services are to be painted by the Bidder in accordance with Owner's standard colour coding scheme, which will be furnished to the Bidder during detailed engineering stage.

8.17.00 Protection and Preservative Shop Coating

8.17.01 Protection

All coated surfaces shall be protected against abrasion, impact, discoloration and any other damages. All exposed threaded portions shall be suitably protected with either metallic or a nonmetallic protection device. All ends of all valves and piping and conduit equipment connections shall be properly sealed with suitable devices to protect them from damage. The parts which are likely to get rusted, due to exposure to weather, should also be properly treated and protected in a suitable manner. All primers/paints/coatings shall take into account the hot humid, corrosive & alkaline, subsoil or overground environment as the case may be.

8.17.02 Preservative Shop Coating

All exposed metallic surfaces subject to corrosion shall be protected by shop application of suitable coatings. All surfaces which will not be easily accessible after the shop assembly, shall be treated beforehand and protected for the life of the equipment. All surfaces shall be thoroughly cleaned of all mill scales, oxides and other coatings and prepared in the shop. The surfaces that are to be finish-painted after installation or require corrosion protection until installation, shall be shop painted with at least two coats of primer.

Transformers and other electrical equipment if included shall be shop finished with one or more coats of primer and two coats of high grade epoxy. The finished colors shall be as per manufacturer's standards, to be selected and specified by the Owner at a later date.



- 8.17.03 Shop primer for all steel surfaces which will be exposed to operating temperature below 95 degrees Celsius shall be selected by the Bidder after obtaining specific approval of the Owner regarding the quality of primer proposed to be applied. Special high temperature primer shall be used on surfaces exposed to temperature higher than 95 degrees Celsius and such primer shall also be subject to the approval of the Owner.
- 8.17.04 All other steel surfaces which are not to be painted shall be coated with suitable rust preventive compound subject to the approval of the Owner.
- 8.17.05 All piping shall be cleaned after shop assembly by shot blasting or other means approved by the Owner. Lube oil piping or carbon steel shall be pickled.
- 8.17.06 Painting for Civil structures shall be done as per relevant part of technical specification.

9.00.00 QUALITY ASSURANCE PROGRAMME

9.01.00 The Bidder shall adopt suitable quality assurance programme to ensure that the equipment and services under the scope of contract whether manufactured or performed within the Bidder's works or at his sub-Bidder's premises or at the Owner's site or at any other place of work are in accordance with the specifications. Such programs shall be outlined by the Bidder and shall be finally accepted by the Owner/authorized representative after discussions before the award of the contract. The QA programme shall be generally in line with IS/ISO-9001. A quality assurance programme of the Bidder shall generally cover the following:

- (a.) His organization structure for the management and implementation of the proposed quality assurance programme
- (b.) Quality System Manual
- (c.) Design Control System
- (d.) Documentation and Data Control System
- (e.) Qualification data for bidder's key personnel.
- (f.) The procedure for purchase of materials, parts, components and selection of sub-Bidder's services including vendor analysis, source inspection, incoming raw-material inspection, verification of materials purchased etc.
- (g.) System for shop manufacturing and site erection controls including process, fabrication and assembly.
- (h.) Control of non-conforming items and system for corrective actions and resolution of deviations.
- (i.) Inspection and test procedure both for manufacture and field activities.



- (j.) Control of calibration and testing of measuring testing equipment.
- (k.) System for Quality Audits.
- (l.) System for identification and appraisal of inspection status.
- (m.) System for authorising release of manufactured product to the Owner.
- (n.) System for handling, storage and delivery.
- (o.) System for maintenance of records, and
- (p.) Quality plans for manufacturing and field activities detailing out the specific quality control procedure adopted for controlling the quality characteristics relevant to each item of equipment/component.

9.02.00 **General Requirements - Quality Assurance**

- 9.02.01 All materials, components and equipment covered under this specification shall be procured, manufactured, erected, commissioned and tested at all the stages, as per a comprehensive Quality Assurance Programme. An indicative programme of inspection/tests to be carried out by the Bidder for some of the major items is given in the respective technical specification. This is, however, not intended to form a comprehensive programme as it is the Bidder's responsibility to draw up and implement such programme duly approved by the Owner. The detailed Quality Plans for manufacturing and field activities shall be drawn up by the Bidder and will be submitted to Owner for approval. Schedule of finalisation of such quality plans will be finalised before award. Monthly progress reports on MQP/FQP submission/approval shall be furnished.
- 9.02.02 Manufacturing Quality Plan will detail out for all the components and equipment, various tests/inspection, to be carried out as per the requirements of this specification and standards mentioned therein and quality practices and procedures followed by Bidder's/ Sub-Bidder's/ sub-supplier's Quality Control Organisation, the relevant reference documents and standards, acceptance norms, inspection documents raised etc., during all stages of materials procurement, manufacture, assembly and final testing/performance testing. The Quality Plan shall be submitted on electronic media e.g. Compact Disc or E-mail in addition to hard copy, for review and approval. After approval the same shall be submitted in compiled form on CD-ROM.
- 9.02.03 Field Quality Plans will detail out for all the equipment, the quality practices and procedures etc. to be followed by the Bidder's "Site Quality Control Organisation", during various stages of site activities starting from receipt of materials/equipment at site.
- 9.02.04 The Bidder shall also furnish copies of the reference documents/plant standards/acceptance norms/tests and inspection procedure etc., as referred in Quality Plans along with Quality Plans. These Quality Plans and reference



documents/standards etc. will be subject to Owner's approval without which manufacturer shall not proceed. These approved documents shall form a part of the contract. In these approved Quality Plans, Owner shall identify customer hold points (CHP), i.e. test/checks which shall be carried out in presence of the Owner's Project Manager or his authorised representative and beyond which the work will not proceed without consent of Owner in writing. All deviations to this specification, approved quality plans and applicable standards must be documented and referred to Owner along with technical justification for approval and dispositioning.

- 9.02.05 No material shall be despatched from the manufacturer's works before the same is accepted, subsequent to pre-despatch final inspection including verification of records of all previous tests/inspections by Owner's Project Manager/Authorised representative and duly authorised for despatch by issuance of Material Despatch Clearance Certificate (MDCC).
- 9.02.06 All material used for equipment manufacture including casting and forging etc. shall be of tested quality as per relevant codes/standards. Details of results of the tests conducted to determine the mechanical properties; chemical analysis and details of heat treatment procedure recommended and actually followed shall be recorded on certificates and time temperature chart. Tests shall be carried out as per applicable material standards and/or agreed details.
- 9.02.07 The Bidder shall submit to the Owner Field Welding Schedule for field welding activities in the enclosed format No.: QS-01-QAI-P-02/F3. The field welding schedule shall be submitted to the Owner along with all supporting documents, like welding procedures, heat treatment procedures, NDT procedures etc. at least ninety days before schedule start of erection work at site.
- 9.02.08 All welding and brazing shall be carried out as per procedure drawn and qualified in accordance with requirements of ASME Section IX/BS-4870 or other International equivalent standard acceptable to the Owner.
- All welding/brazing procedures shall be submitted to the Owner or its authorised representative for approval prior to carrying out the welding/brazing.
- 9.02.09 All brazers, welders and welding operators employed on any part of the contract either in Bidder's/sub-Bidder's works or at site or elsewhere shall be qualified as per ASME Section-IX or BS-4871 or other equivalent International Standards acceptable to the Owner.
- 9.02.10 Welding procedure qualification & Welder qualification test results shall be furnished to the Owner for approval. However, where required by the Owner, tests shall be conducted in presence of Owner/authorised representative.
- 9.02.11 For all pressure parts and high pressure piping welding, the latest applicable requirements of the IBR (Indian Boiler Regulations) shall also be essentially complied with. Similarly, any other statutory requirements for the



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equipment/systems shall also be complied with. On all back-gauged welds MPI/LPI shall be carried before seal welding.

9.02.12 Unless otherwise proven and specifically agreed with the Owner, welding of dissimilar materials and high alloy materials shall be carried out at shop only.

9.02.13 No welding shall be carried out on cast iron components for repair.

9.02.14 All the heat treatment results shall be recorded on time temperature charts and verified with recommended regimes.

9.02.15 All non-destructive examination shall be performed in accordance with written procedures as per International Standards, The NDT operator shall be qualified as per SNT-TC-IA (of the American Society of non-destructive examination). NDT shall be recorded in a report, which includes details of methods and equipment used, result/evaluation, job data and identification of personnel employed and details of co-relation of the test report with the job.

All plates of thickness above 40mm & all bar stock/Forging above 40mm dia shall be ultrasonically tested. For pressure parts, plate of thickness equal to or above 25mm shall be ultrasonically tested.

9.02.16 The Bidder shall list out all major items/ equipment/ components to be manufactured in house as well as procured from sub-contractors bought out items (BOI). All the sub-Bidder proposed by the Bidder for procurement of major bought out items including castings, forging, semi-finished and finished components/equipment etc., list of which shall be drawn up by the Bidder and finalised with the Owner, shall be subject to Owner's approval. The Bidder's proposal shall include vendor's facilities established at the respective works, the process capability, process stabilization, QC systems followed, experience list, etc. along with his own technical evaluation for identified sub-contractors enclosed and shall be submitted to the Owner for approval within the period agreed at the time of pre-awards discussion and identified in review category prior to any procurement. Monthly progress reports on sub-Bidder detail submission / approval shall be furnished. Such vendor approval shall not relieve the Bidder from any obligation, duty or responsibility under the contract.

9.02.17 For components/equipment procured by the contractors for the purpose of the contract, after obtaining the written approval of the Owner, the Bidder's purchase specifications and inquiries shall call for quality plans to be submitted by the suppliers. The quality plans called for from the sub-Bidder shall set out, during the various stages of manufacture and installation, the quality practices and procedures followed by the vendor's quality control organisation, the relevant reference documents/standards used, acceptance level, inspection of documentation raised, etc. Such quality plans of the successful vendors shall be finalised with the Owner and such approved Quality Plans shall form a part of the purchase order/contract between the Bidder and sub-Bidder. Within three weeks of the release of the purchase orders /contracts for such bought out items /components, a copy of the same without price details but together with the detailed purchase specifications,



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quality plans and delivery conditions shall be furnished to the Owner on the monthly basis by the Bidder along with a report of the Purchase Order placed so far for the contract.

- 9.02.18 Owner reserves the right to carry out quality audit and quality surveillance of the systems and procedures of the Bidder's or their sub-Bidder's quality management and control activities. The Bidder shall provide all necessary assistance to enable the Owner carry out such audit and surveillance.
- 9.02.19 The Bidder shall carry out an inspection and testing programme during manufacture in his work and that of his sub-Bidder's and at site to ensure the mechanical accuracy of components, compliance with drawings, conformance to functional and performance requirements, identity and acceptability of all materials parts and equipment. Bidder shall carry out all tests/inspection required to establish that the items/equipment conform to requirements of the specification and the relevant codes/standards specified in the specification, in addition to carrying out tests as per the approved quality plan.
- 9.02.20 Quality audit/surveillance/approval of the results of the tests and inspection will not, however, prejudice the right of the Owner to reject the equipment if it does not comply with the specification when erected or does not give complete satisfaction in service and the above shall in no way limit the liabilities and responsibilities of the Bidder in ensuring complete conformance of the materials/equipment supplied to relevant specification, standard, data sheets, drawings, etc.
- 9.02.21 For all spares and replacement items, the quality requirements as agreed for the main equipment supply shall be applicable.
- 9.02.22 Repair/rectification procedures to be adopted to make the job acceptable shall be subject to the approval of the Owner/ authorised representative.
- 9.02.23 Burn in and Elevated Temperature Test Requirement for Electronics Solid State Equipment

All solid state electronic systems/equipment shall be tested as a complete system/equipment with all devices connected for a minimum of 168 hours (7 Days) continuously under energized conditions prior to shipment from manufacturing works, as per the following cycle.

Elevated Temperature Test Cycle

During the elevated temperature test which shall be for 48 hours of the total 168 hours of testing, the ambient temperature shall be maintained at 50 deg.C. The equipment shall be interconnected with devices which will cause it to repeatedly perform all operations it is expected to perform in actual service with load on various components being equal to those which will be experienced in actual service.

During the elevated temperature test the cubicle doors shall be closed (or shall be in the position same as they are supposed to be in the field) and



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inside temperature in the zone of highest heat dissipating components/modules shall be monitored. The temperature rise inside the cubicle should not exceed 10 deg.C above the ambient temp. at 50 deg.C.

Burn in Test Cycle

The 48 hours elevated temperature test shall be followed by 120 hours of burn in test as above except that the temperature shall be reduced to the ambient temperature prevalent at that time.

During the above tests, the process I/O and other load on the system shall be simulated by simulated inputs and in the case of control systems, the process which is to be controlled shall also be simulated. Testing of individual components or modules shall not be acceptable.

In case the Bidder/ sub-Bidder is having any alternate established procedure of eliminating infant mortile components, the detail procedures followed by the Bidder/ sub- Bidder along with the statistical figures to validate the alternate procedure to be forwarded.

The Bidder/Sub-Bidder shall carry out routine test on 100% item at Bidder/sub-Bidder's works. The quantum of check/test for routine & acceptance test by Owner shall be generally as per criteria/sampling plan defined in referred standards. Wherever standards have not been mentioned quantum of check/test for routine / acceptance test shall be as agreed during detailed engineering stage.

9.03.00 QA Documentation Package

The Bidder shall be required to submit the QA Documentation in two hard copies and two CD ROMs, as identified in respective quality plan with tick (?) mark.

9.03.01 Each QA Documentation shall have a project specific Cover Sheet bearing name & identification number of equipment and including an index of its contents with page control on each document.

The QA Documentation file shall be progressively completed by the Supplier's sub- supplier to allow regular reviews by all parties during the manufacturing.

The final quality document will be compiled and issued at the final assembly place of equipment before despatch. However CD-Rom may be issued not later than three weeks.

9.03.02 Typical contents of QA Documentation is as below:-

- (a.) Quality Plan
- (b.) Material mill test reports on components as specified by the specification and approved Quality Plans.



- (c.) Manufacturer / works test reports/results for testing required as per applicable codes and standard referred in the specification and approved Quality Plans.
- (d.) Non-destructive examination results /reports including radiography interpretation reports. Sketches/drawings used for indicating the method of traceability of the radiographs to the location on the equipment.
- (e.) Heat Treatment Certificate/Record (Time- temperature Chart)
- (f.) All the accepted Non-conformance Reports (Major/Minor) / deviation, including complete technical details / repair procedure).
- (g.) CHP / Inspection reports duly signed by the Inspector of the Owner and Bidder for the agreed Customer Hold Points.
- (h.) Certificate of Conformance (COC) wherever applicable.
- (i.) MDCC

9.03.03 Similarly, the Bidder shall be required to submit two sets (two hard copies and two CD ROMs), containing QA Documentation pertaining to field activities as per Approved Field Quality Plans and other agreed manuals/ procedures, prior to commissioning of individual system.

9.03.04 Before despatch / commissioning of any equipment, the Supplier shall make sure that the corresponding quality document or in the case of protracted phased deliveries, the applicable section of the quality document file is completed. The supplier will then notify the Inspector regarding the readiness of the quality document (or applicable section) for review.

- (a.) If the result of the review carried out by the Inspector is satisfactory, the Inspector shall stamp the quality document (or applicable section) for release.
- (b.) If the quality document is unsatisfactory, the Supplier shall endeavor to correct the incompleteness, thus allowing to finalize the quality document (or applicable section) by time compatible with the requirements as per contract documents. When it is done, the quality document (or applicable section) is stamped by the Inspector.
- (c.) If a decision is made despatch, whereas all outstanding actions cannot be readily cleared for the release of the quality document by that time. The supplier shall immediately, upon shipment of the equipment, send a copy of the quality document Review Status signed by the Supplier Representative to the Inspector and notify of the committed date for the completion of all outstanding actions & submission. The Inspector shall stamp the quality document for applicable section when it is effectively completed. The submission of



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QA documentation package shall not be later than 3 weeks after the despatch of equipment.

9.03.05 **Transmission Of QA Documentation**

On release of QA Documentation by Inspector, one set of quality document shall be forwarded to Corporate Quality Assurance Department and other set to respective Project Site of Owner.

For the particular case of phased deliveries, the complete quality document to the Owner shall be issued not later than 3 weeks after the date of the last delivery of equipment.

9.04.00 **Project Manager's Supervision**

9.04.01 To eliminate delays and avoid disputes and litigation, it is agreed between the parties to the Contract that all matters and questions shall be referred to the Project Manager and without prejudice to the provisions of 'Arbitration' clause in Section General Conditions of Contract, the Bidder shall proceed to comply with the Project Manager's decision.

9.04.02 The work shall be performed under the supervision of the Project Manager. The scope of the duties of the Project Manager pursuant to the Contract, will include but not be limited to the following:

- (a.) Interpretation of all the terms and conditions of these documents and specifications:
- (b.) Review and interpretation of all the Bidder's drawing, engineering data, etc:
- (c.) Witness or his authorised representative to witness tests and trials either at the manufacturer's works or at site, or at any place where work is performed under the contract :
- (d.) Inspect, accept or reject any equipment, material and work under the contract.
- (e.) Issue certificate of acceptance and/or progressive payment and final payment certificates
- (f.) Review and suggest modifications and improvement in completion schedules from time to time, and
- (g.) Supervise Quality Assurance Programme implementation at all stages of the works.

9.05.00 **Inspection, Testing And Inspection Certificates**

9.05.01 The word 'Inspector' shall mean the Project Manager and/or his authorized representative and/or an outside inspection agency acting on behalf of the



Owner to inspect and examine the materials and workmanship of the works during its manufacture or erection.

- 9.05.02 The Project Manager or his duly authorized representative and/or an outside inspection agency acting on behalf of the Owner shall have access at all reasonable times to inspect and examine the materials and workmanship of the works during its manufacture or erection and if part of the works is being manufactured or assembled on other premises or works, the Bidder shall obtain for the Project Manager and for his duly authorized representative permission to inspect as if the works were manufactured or assembled on the Bidder's own premises or works.
- 9.05.03 The Bidder shall give the Project Manager/Inspector fifteen (15) days written notice of any material being ready for testing. Such tests shall be to the Bidder's account except for the expenses of the Inspector's. The Project Manager/Inspector, unless the witnessing of the tests is virtually waived and confirmed in writing, will attend such tests within fifteen (15) days of the date on which the equipment is noticed as being ready for test/inspection failing which the Bidder may proceed with test which shall be deemed to have been made in the inspector's presence and he shall forthwith forward to the inspector duly certified copies of test reports in two (2) copies.
- 9.05.04 The Project Manager or Inspector shall within fifteen (15) days from the date of inspection as defined herein give notice in writing to the Bidder, or any objection to any drawings and all or any equipment and workmanship which is in his opinion not in accordance with the contract. The Bidder shall give due consideration to such objections and shall either make modifications that may be necessary to meet the said objections or shall inform in writing to the Project Manager/Inspector giving reasons therein, that no modifications are necessary to comply with the contract.
- 9.05.05 When the factory tests have been completed at the Bidder's or sub-Bidder's works, the Project Manager /Inspector shall issue a certificate to this effect fifteen (15) days after completion of tests but if the tests are not witnessed by the Project Manager /Inspectors, the certificate shall be issued within fifteen (15) days of the receipt of the Bidder's test certificate by the Project Manager /Inspector. Project Manager /Inspector to issue such a certificate shall not prevent the Bidder from proceeding with the works. The completion of these tests or the issue of the certificates shall not bind the Owner to accept the equipment should it, on further tests after erection be found not to comply with the contract.
- 9.05.06 In all cases where the contract provides for tests whether at the premises or works of the Bidder or any sub-Bidder, the Bidder, except where otherwise specified shall provide free of charge such items as labour, material, electricity, fuel, water, stores, apparatus and instruments as may be reasonably demanded by the Project Manager /Inspector or his authorized representatives to carry out effectively such tests on the equipment in accordance with the Bidder and shall give facilities to the Project Manager/Inspector or to his authorized representative to accomplish testing.



- 9.05.07 The inspection by Project Manager / Inspector and issue of Inspection Certificate thereon shall in no way limit the liabilities and responsibilities of the Bidder in respect of the agreed Quality Assurance Programme forming a part of the contract.
- 9.05.08 To facilitate advance planning of inspection in addition to giving inspection notice as specified at clause no 9.05.03- of this chapter, the Bidder shall furnish quarterly inspection programme indicating schedule dates of inspection at Customer Hold Point and final inspection stages. Updated quarterly inspection plans will be made for each three consecutive months and shall be furnished before beginning of each calendar month.
- 9.05.09 All inspection, measuring and test equipment used by Bidder shall be calibrated periodically depending on its use and criticality of the test/measurement to be done. The Bidder shall maintain all the relevant records of periodic calibration and instrument identification, and shall produce the same for inspection by the Owner. Wherever asked specifically, the Bidder shall re-calibrate the measuring/test equipment in the presence of Project Manager/Inspector.
- 9.06.00 **Associated document for quality assurance programme:**
- 9.06.01 List of items requiring quality plan and sub supplier approval. (Annexure-III).
- 9.06.02 Status of items requiring Quality Plan and sub supplier approval. (Annexure-IV).
- 9.06.03 Field Welding Schedule (Annexure-V).
- 9.06.04 Manufacturing Quality Plan (Annexure-VI).
- 9.06.05 Field Quality Plan (Annexure-VII).

10.00.00 PRE-COMMISSIONING AND COMMISSIONING FACILITIES

- (a.) As soon as the facilities or part thereof has been completed operationally and structurally and before start-up, each item of the equipment and systems forming part of facilities shall be thoroughly cleaned and then inspected jointly by the Owner and the Bidder for correctness of and completeness of facility or part thereof and acceptability for initial pre-commissioning tests, commissioning and start-up at Site. The list of pre-commissioning tests to be performed shall be as mutually agreed and included in the Bidder's quality assurance programme as well as those included elsewhere in the Technical Specifications.
- (b.) The Bidder's pre-commissioning/ commissioning/start-up engineers, specially identified as far as possible, shall be responsible for carrying out all the pre-commissioning tests at Site. On completion of inspection, checking and after the pre-commissioning tests are satisfactorily over, the commissioning of the complete facilities shall



be commenced during which period the complete facilities, equipment shall be operated integral with sub-systems and supporting equipment as a complete plant.

It will be the responsibility of the Bidder to assess and furnish a list of all commissioning spares required for successful commissioning of all the equipment covered under the contract. Such a list shall be furnished by the Bidder within 12 months from the date of LOA, separately for each equipment and shall be reviewed by the Owner and discussed for mutual agreement. The commissioning spares will be so identified as not to allow the trial operation to suffer for want of such commissioning spares. The identification of commissioning spares will not in any way relieve the Bidder of any of his responsibilities of satisfactory performance under the provisions of other conditions of contract. All the commissioning spares shall be deemed to be included in scope of the Bidder as a part of the respective equipment package at no extra cost to the Owner.

- (c.) All piping system shall be flushed, steam blown, air blown as required and cleanliness demonstrated using acceptable industry standards. Procedures to accomplish this work shall be submitted for approval to the Owner six months prior to the respective implementations. The Owner will approve final verification of cleanliness.
- (d.) The time consumed in the inspection and checking of the units shall be considered as a part of the erection and installation period.
- (e.) The check outs during the pre - commissioning period should be programmed to follow the construction completion schedule. Each equipment/system, as it is completed in construction and turned over to Owner's commissioning (start-up) Engineer(s), should be checked out and cleaned. The checking and inspection of individual systems should then follow a prescribed commissioning documentation [SLs (Standard Check List) / TS (Testing Schedule) / CS (Commissioning Schedule)] approved by the Owner.
- (f.) The Bidder during initial operation and performance testing shall conduct vibration testing to determine the 'base line' of performance of all plant rotating equipment. These tests shall be conducted when the equipment is running at the base load, peak load as well as lowest sustained operating condition as far as practicable.
- (g.) Bidder shall furnish the commissioning organization chart for review & acceptance of Owner at least eighteen months prior to the schedule date of synchronization of 1st unit. The chart should contain :
 - (1.) Biodata including experience of the Commissioning Engineers.
 - (2.) Role and responsibilities of the Commissioning Organisation members.



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- (3.) Expected duration of posting of the above Commissioning Engineers at site.

10.02.00 Initial Operation

- a) On completion of all pre-commissioning activities / tests and as a part of commissioning the complete facilities shall be put on 'Initial Operation' during which period all necessary adjustments shall be made while operating over the full load range enabling the facilities to be made ready for the Guarantee Tests.
- b) The 'Initial Operation' of the complete facility as an integral unit shall be conducted for 720 continuous hours. During the period of initial operation of 720 hours, the unit shall operate continuously at full rated load for a period not less than 72 hours.
- c) The Initial Operation shall be considered successful, provided that each item/ part of the facility can operate continuously at the specified operating characteristics, for the period of Initial Operation with all operating parameters within the specified limits and at or near the predicted performance of the equipment/ facility.
- d) The Bidder shall intimate the Owner about the commencement of initial operation and shall furnish adequate notice to the Owner in this respect.
- e) Any loss of generation due to constraints attributable to the Owner shall be construed as Deemed Generation.
- f) An Initial Operation report comprising of observations and recordings of various parameters to be measured in respect of the above Initial Operation shall be prepared by the Bidder. This report, besides recording the details of the various observations during initial operation shall also include the dates of start and finish of the Initial Operation and shall be signed by the representatives of both the parties. The report shall have sheets, recording all the details of interruptions occurred, adjustments made and any minor repairs done during the Initial Operation. Based on the observations, necessary modifications/repairs to the plant shall be carried out by the Bidder to the full satisfaction of the Owner to enable the latter to accord permission to carry out the Guarantee tests on the facilities. However, minor defects which do not endanger the safe operation of the equipment, shall not be considered as reasons for withholding the aforesaid permission.

10.03.00 Guarantee Tests

- a) The final test as to prove the Functional Guarantees shall be conducted at Site by the Bidder in presence of the Owner. The Bidder's Commissioning, Start-up Purchaser shall make the unit ready to conduct such test. Such test will be commenced and completed as per schedule indicated in Vol I GCC
- b) These tests shall be binding on both the parties of the Contract to determine compliance of the equipment with the functional guarantee.



- c) For performance/ demonstration tests instrumentations, of accuracy class, to the approval of the Owner shall be used. The numbers and location of the instruments shall be as per the specified test codes. In addition the values of parameters shall be logged from the information system provided under Owner's Distributed Digital Control Monitoring and Information system. Test will be conducted at specified load points.
- d) Any special equipment, tools and tackles required for the successful completion of the Guarantee Tests shall be provided by the Bidder, free of cost.
- e) The Guarantee tests and specific tests to be conducted on equipment have been brought out in detail elsewhere in the specification.

11.00.00 TAKING OVER

Upon successful completion of Initial Operations and all the tests other than guarantee tests conducted to the Owner's satisfaction, the Owner shall issue to the Bidder a Taking over Certificate as a proof of the final acceptance of the equipment. Such certificate shall not unreasonably be withheld nor will the Owner delay the issuance thereof, on account of minor omissions or defects which do not affect the commercial operation and/or cause any serious risk to the equipment. Such certificate shall not relieve the Bidder of any of his obligations which otherwise survive, by the terms and conditions of the Contract after issuance of such certificate.

12.00.00 TRAINING OF OWNER'S PERSONNEL

12.01.00 The scope of service under training of Owner shall include a training module in the areas of Operation & Maintenance.

Such training should cover the following areas as a minimum in order to enable these personnel to individually take the responsibility of operating and maintaining the power station in a manner acceptable to the Owner:

- (a.) Training for Steam Generator Equipment
- (b.) Training for TG and related equipment.
- (c.) DDCMIS
- (d.) Training for Electric Power Supply systems
- (e.) Training for HT motor
- (f.) Training for power cycle piping/critical piping.

The above training shall be provided taken by the EPC Bidder in one of the reference power plant.



12.02.00 The scope of services under training shall also necessarily include training of Owner's Engineering personnel covering a training module of upto 52 man months. This shall cover all disciplines viz, Mechanical, Electrical, C&I, & QA etc. and shall include all the related areas like Design familiarization, training on product design features and product design softwares of major equipment and systems, engineering, manufacturing, erection, commissioning, training on operating features of equipment, quality assurance and testing, plant visits and visits to manufacturer's works, exposure to various kinds of problems which may be encountered in fabrication, manufacturing, erection, welding etc. An indicative module of the training requirement of Owner's Engineering personnel is attached as Annexure-II.

Four (4) man month and two (2) man month training for Purchasers Engineering Personnel on the offered CFD modelling code for SG & ESP including alternative geometry modelling technique to be provided.

12.03.00 Bidder shall furnish in his offer, details of training module(s) covering above requirements which shall be subject to Owner's approval. Consolidated training period included above (i.e. 35 and 52 man months respectively for O&M and Engineering) is indicative only. Owner reserves the right to reappropriate the training period between O&M and engineering depending upon the details of training module proposed by the Bidder.

12.04.00 Clause 12.02.00 & 12.03.00 shall be applicable for domestic bidders. For foreign bidders refer Vol I GCC.

12.05.00 Exact details, extent of training and the training schedule shall be finalised based on the Bidder's proposal within two (2) months from placement of award.

12.06.00 In all the above cases, wherever the training of Owner's personnel is arranged at the works of the manufacturer's it shall be noted that the lodging and boarding of the Owner's personnel shall be at the cost of Bidder. The Bidder shall make all necessary arrangements towards the same.

12.07.00 Take off prices (product wise) should be indicated by the Bidder in the Bid Proposal Sheets. Owner reserves the right to include or exclude these item(s) during place of Award. All expenses except travelling expenses shall be borne by the contractor.

13.00.00 SAFETY ASPECTS DURING CONSTRUCTION AND ERECTION

In addition to the requirements given in Erection Conditions of Contract (ECC) the following shall also cover:

- (a.) Working platforms should be fenced and shall have means of access.
- (b.) Ladders in accordance with Owner's safety rules for construction and erection shall be used. Rungs shall not be welded on columns. All the stairs shall be provided with handrails immediately after its erection.



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14.00.00 NOISE LEVEL

The equivalent 'A' weighted sound pressure level measured at a height of 1.0 m above floor level in elevation and at a distance of one (1) meter horizontally from the nearest surface of any equipment / machine, furnished and installed under these specifications, expressed in decibels to a reference of 0.0002 microbar, shall not exceed 85 dBA except for

- (a.) Safety valves and associated vent pipes for which it shall not exceed 105 dBA.
- (b.) Regulating drain valves in which case it shall be limited to 90 dBA.
- (c.) TG unit in which case it shall not exceed 90 dBA.
- (d.) For HP-LP bypass valves and other intermittently operating control valves, the noise level shall be within the limit of 85 dBA.

15.00.00 PACKAGING AND TRANSPORTATION

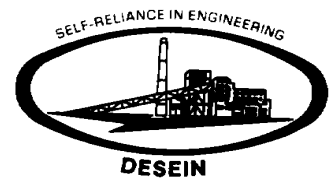
All the equipment & spares shall be suitably protected, coated, covered or boxed and crated to prevent damage or deterioration during transit, handling and storage at Site till the time of erection. Each spare shall be clearly marked or labeled on the outside of the packing with its description. When more than one spare part is packaged in a single case, a general description of the contents shall be shown on the outside of such a case and other packages must be suitably marked and numbered for the purpose of identification. All cases, containers or packages, are liable to be opened for such examination as may be considered reasonable by the Engineer. In case of equipment supplied with grease/lubricants from imported origin, the supplied shall clearly indicate the indigenous equivalent of the grease/lubricant and source of supply so as to enable the Owner to procure these items from indigenous sources. While packing all the materials, the limitation from the point of view of the sizes of railway wagons available in India should be taken account of. The Bidder shall be responsible for any loss or damage during transportation, handling and storage due to improper packing. The Bidder shall ascertain the availability of Railway wagon sizes from the Indian Railways or any other agency concerned in India well before effecting dispatch of equipment. Before dispatch it shall be ensured that complete processing and manufacturing of the components is carried out at shop, only restricted by transport limitation, in order to ensure that site works like grinding, welding, cutting & pre-assembly to bare minimum. The Owner's Inspector shall have right to insist for completion of works in shops before dispatch of materials for transportation.

16.00.00 ELECTRICAL ENCLOSURE

All electrical equipment and devices, including insulation, heating and ventilation devices shall be designed for ambient temperature and a maximum relative humidity as specified elsewhere in the specification.



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17.00.00 INSTRUMENTATION AND CONTROL

All instrumentation and control systems/ equipment/ devices/ components, furnished under this contract shall be in accordance with the requirements stated herein, unless otherwise specified in the detailed specifications.

17.01.00 All instrument scales and charts shall be calibrated and printed in metric units and shall have linear graduation. The ranges shall be selected to have the normal reading at 75% of full scale.

All scales and charts shall be calibrated and printed in Metric Units as follows:

a)	Temperature	-	Degree centigrade (deg C)
b)	Pressure	-	Kilograms per square centimeter (Kg/cm ²). Pressure instrument shall have the unit suffixed with 'a' to indicate absolute pressure. If nothing is there, that will mean that the indicated pressure is gauge pressure.
c)	Draught	-	Millimeters of water column (mm wc).
d)	Vacuum	-	Millimeters of mercury column (mm Hg) or water column (mm Wcl).
e)	Flow (Gas)	-	Tonnes/ hour
f)	Flow (Steam)	-	Tonnes/ hour
g)	Flow (Liquid)	-	Tonnes / hour
h)	Flow base	-	760 mm Hg. 15 deg.C
i)	Density		Grams per cubic centimeter.

17.02.00 All instruments and control devices provided on panels shall be of miniaturized design, suitable for modular flush mounting on panels with front draw out facility and flexible plug-in connection at rear.

17.03.00 All electronic modules shall have gold plated connector fingers and further all input and output modules shall be short circuit proof. These shall also be tropicalized & components shall be of industrial grade or better.

18.00.00 ELECTRICAL NOISE CONTROL

The equipment furnished by the Bidder shall incorporate necessary techniques to eliminate measurement and control problems caused by electrical noise. Areas in Bidder's equipment, which are vulnerable to electrical noise shall be hardened to eliminate possible problems. Any additional equipment, services required for effectively eliminating the noise problems shall be included in the proposal. The equipment shall be protected against ESD as per IEC-801- 2. Radio Frequency interference (RFI) and Electro Magnetic Interference (EMI) protection against hardware damage and control system mal-operations/errors shall be provided for all systems.

19.00.00 INSTRUMENT AIR SYSTEM

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The instrument air supply system as supplied by the Bidder for various pneumatic control & instrumentation devices like pneumatic actuators, power cylinders, E/P converters, piping / tubing etc. shall be as per the details furnished elsewhere.

Each pneumatic instrument shall have an individual air shut - off valve. The pressure-regulating valve shall be equipped with an internal filter, a 50 mm pressure gauge and a built-in filter housing blow down valve.

20.00.00 TAPPING POINTS FOR MEASUREMENTS

Tapping points shall include probes, wherever applicable, for analytical measurements and sampling.

For direct temperature measurement of all working media, one stub with internal threading of approved pattern shall be provided along with suitable plug and washer. The Bidder will be intimated about thread standard to be adopted.

The following shall be provided on equipment by the Bidder. The standard which is to be adopted, will be intimated to the Bidder.

- (a.) Temperature test pockets with stub and thermowell
- (b.) Pressure test pockets

21.00.00 ELECTRONIC MODULE/COMPONENT DETAILS

The Bidder shall have to furnish all technical details including circuit diagrams, specifications of components, etc., in respect of each and every electronic card/module as employed on the various solid state as well as microprocessor based systems and equipment including conventional instruments, peripherals etc.

It is mandatory for the Bidder to identify clearly the custom built ICs used in the package. The Bidder shall also furnish the details of any equivalents of the same.

22.00.00 ENVIRONMENTAL MONITORING & CONTROL MEASURES

Bidder to note that MOEF has declared Manali area as critically polluted area and also imposed certain restrictions on consideration of developmental projects.

Concerned authorities have been addressed to have self monitoring system (for Air, Water & Land) so as to ascertain the level of compliance of standards prescribed by MOEF and also to furnish the action plan i.e., for the establishment of self monitoring system. It is also directed to undertake Environmental Audit (EA) to ascertain the compliance level of standards notified by MOEF.



In this context it is to be noted that our proposed project is also located in the said critically polluted cluster. Though environmental clearance for the said project has been obtained the Controlling Authorities will be highly keen and keep a tight vigil on the availability/provision of self monitoring system (for Air, Water & Land) so as to ascertain the level of compliance of standards prescribed by MOEF.

Environmental Clearance:

The environmental appraisal minutes are indicated below.

“Expert Appraisal Committee/MoEF has considered the project on 25th June 2012 and recommended issue of EC subject to TANGEDCO furnishing the cumulative impact on air, water and soil considering the Industries located 15km radius from the Ennore SEZ Project Site. The same is being furnished. Copy of Minutes of EAC is enclosed. Final Environmental Clearance yet to be received. For Compliance of conditions stipulated by TNPCB under section 21 of the Air (Prevention and control of Pollution) Act 1981 as amended in 1987, the following are included in the specification:

- a) RCC chimney with designed height of 275mtrs included in the specification.
- b) High efficiency ESPs (99.9% efficiency) have been proposed to ensure emission of particulate matter within 50 mg/Nm³.
- c) Bag filters have been proposed for the coal crushers to collect suspended particulate emission.
- d) Dust suppression system has been proposed for the coal yard.
- e) Equipment for continuous monitoring of Ambient Air Quality has been proposed.
- f) On line / automatic continuous stack monitor has been proposed.
- g) Port holes in the chimney and sampling facilities for the stack for the proposed Boiler, as per the Central Pollution Control Board guide lines.
- h) The unit shall have suitable sufficient acoustic measures for Generator, Turbine, Coal crusher and other sources including special anti vibration Foundation for which all the heavy rotating equipments / machines shall be erected over the Anti vibration foundations to reduce noise, vibration etc.,
- i) The unit shall have separate energy meter for the operation of the Electro Static Precipitator, the Air pollution control equipment for the proposed Boiler.



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- j) Alternate power source will come into effect in case of power failure for the operation of Air Pollution Control measures
- k) laboratory for analysis of gaseous / particulate emissions
- l) The coal shall be stored in a completely paved area with the provisions for leach ate collection. The coal storage yard shall be provided with wind barriers of sufficient height. The height of the coal piles shall be lower than that of the wind barrier.
- m) The location of wind barriers shall be based on the predominant wind direction and shall be in consultation with TNPCB so as to avoid fugitive dust emission.
- n) Closed conveyors for coal transport and Bag filters in all the transfer points to control dust emission have been proposed
- o) Dust suppression system / water sprinklers to keep the stock pile sufficiently wet all the time to avoid carryover of dust.
- p) All the internal roads shall be well paved and be provided with water sprinkling arrangement to avoid fugitive dust emission during vehicle movement. The unit shall limit the speed of the vehicle to 10KM/hr. for heavy vehicles within the plant premises to prevent the road dust emission.
- q) Burners have been designed for low NOx.
- r) Space provision made for installation of FGD of requisite efficiency of removal of SO₂, if required at a later stage for which adequate space is provided near the chimney.
- s) The unit shall ensure that the velocity of the exit gas from the stack shall be greater than 25 m/sec and the ratio of the exit gas to wind velocity shall not be less than 1.5 to eliminate or reduce pollutant down wash.
- t) The unit shall have on line/automatic continuous stack monitors with computer recording arrangement for monitoring SPM, Sox and Nox in the boiler emission.
- u) Sewage Treatment Plant & Effluent Treatment Plant has been proposed.
- v) Natural draft cooling tower has been included in the specification.
- w) 100% Dry fly ash collection system and conventional wet bottom ash disposal is included. However ash water recovery system is included in this scope if ash slurry is disposed in the ash pond in emergencies.



- x) Ash slurry pipe lines and ash water recovery pipe lines of adequate capacity and strength are proposed to be provided. However these pipe lines will be used only during emergency, since 100% dry fly ash collection is proposed.

Hence, it is stated that the implementation of Environmental measures including self monitoring system (for air, Water and land) as per the EC granted, especially in the following areas have to be ensured by the bidder without any exception:

Continuous Air quality monitoring stations
Online monitoring system
Effluent Treatment plant
Sewage treatment plant
Optimum use of land area
100% Ash collection & utilisation
Green Belt Development.



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ANNEXURE-I

S. NO.	DESCRIPTION OF MANUALS	NO OF PRINTS (sets)	NO. OF CD- ROMs (sets)
1.	PLANT DEFINITION MANUAL		3 CD-ROMs
2.	Drawings "FOR APPROVAL"	10	Soft Copy
3.	Drawings "FOR INFORMATION"	10	Soft Copy
4.	Drawings "FINAL APPROVED DRAWING"	8	Soft Copy
5.	Drawings "AS BUILT "	8	3 CD-ROMs
6	DATASHEETS,DESIGNCALCULATIONS,PURCHASE SPECIFICATIONS, etc. and Other type of documents		
	i) For Approval	10	SOFT COPY
	ii) FINAL	8	3 CD-ROMs -
	iii) Analysis reports of equipment/ piping/ structures components/ systems employing software packages as detailed in the specifications		
	a) Input	10	SOFT COPY
	b) Output	10	SOFT COPY
	c) Drawings/ Sketches	10	SOFT COPY
7	Erection manual "FINAL"	8	3CD ROMS
8	Operation & Maintenance manual	10	3CD ROMS
9	Plant Hand Book "DRAFT"	6	SOFT COPY
10	Plant Hand Book "FINAL"	15	3CD ROMS
11	Commissioning and Performance Procedure manual	10	3CD ROMS
12	Performance and Functional Guarantees test report	6	3CD ROMS
13	Progress Reports	6	3CD ROMS
14	Project completion report	10	3CD ROMS
15	QA programme including	1	



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S. NO.	DESCRIPTION OF MANUALS	NO OF PRINTS (sets)	NO. OF CD- ROMs (sets)
	Organization for implementation and QA system manual (with revision-servicing)		
16	Vendor details in respect of proposed vendors including Bidder's evaluation report.	1	
17	Manufacturing QPs, Field QPs, Field welding schedules and their reference documents like test procedures, WPS, POR etc.		
	(i) For review/comment	3	
	(ii) For final approval	4	1 set CD ROMS
18	Welding Manual, Heat Treatment Manuals, Storage & preservation manuals	4	
	Final	4	2 CD ROMS
19	Monthly Vendor Approval and QP approval status	2	1 CD ROM
20	QA Documentation Package for items / equipment manufactured and dispatched to site	2	2 CD ROMS
21	QA Documentation Package for field activities on equipment/systems at site	2	2 CD ROMS



ANNEXURE-II

(Total within 52 man months)

PRODUCT	AREAS OF TRAINING REQUIREMENT			
	Product Design	Plant Visit	Visit To Manufacturer's Work	Operation & Maintenance Of Plant
STEAM GENERATOR	Thermal design and hydraulic circulation balance Combustion and Air & gas weight calculation Pressure part calculation Pressure part and strength calculation Tube metal temp. calculation and selection. Performance calculation Duct design. Pressure part	Familiarization with various system and equipment Performance data collection analysis and review O&M feed back Operation history of various equipment and system Failure analysis	Manufacturing processes of pressure parts, and equipment Welding process Testing facilities Product development in process Future plan for technology induction R&D work inprogress	Control philosophy operation, notices, logic & protection schemes, O&M manual familiarization O&M issues Familiarization of special maintenance techniques. Special tool and tackles familiarization



PRODUCT	AREAS OF TRAINING REQUIREMENT			
	Product Design	Plant Visit	Visit To Manufacturer's Work	Operation & Maintenance Of Plant
	Equipment and system sizing and selection of mills, fans, airpreheater, soot blowers, dampers, valves heater, soot blowers, dampers, valves, feeders, burners startup system, fuel firing system, draft plant Flow scheme develop- ment of air & flue gas, fuel oil, auxiliary steam, main and reheat steam feed water.			
	Layout of over all plant, steam generator area, pressure part arrangements, platforms, equipment, piping and duct, coal pipe, flue gas ducts, bunker arrangement, valves and damper, ESP area, cable & piping tressels etc.			
	Erection strategies, erection procedures			
	Performance and demonstration tests.			
MANDAYS	120	20	20	20
CFD model development and validation for Steam Generator	Familiarisation of fundamentals and basis for the development of the CFD models.			
	Solving of set of simple problems by Employer's engineers with the help of trainer.			



PRODUCT	AREAS OF TRAINING REQUIREMENT			
	Product Design	Plant Visit	Visit To Manufacturer's Work	Operation & Maintenance Of Plant
	Hands on experience on the development of detailed/realistic CFD models for the steam generator and ESP. The Bidder/trainer shall develop CFD models for SG & ESPas per the Contract requirement with complete association of the Owner's engineers.			
	Validation of the above CFD model for SG & ESPby Bidder in association with the Owner's Engineers.			
MANDAYS	120 for SG and 60 for ESP	-	-	-



PRODUCT	AREAS OF TRAINING REQUIREMENT			
	Product Design	Plant Visit	Visit To Manufacturer's Work	Operation & Maintenance Of Plant
TURBINE GENERATOR AND IT'S INTEGRAL AUXILIARIES	<p>Turbine cycle optimization and turbine performance in off design condition.</p> <p>Rotor design and strength calculation</p> <p>Rotor dynamic behavior studies wrt natural frequency, critical speed, vibration etc.</p> <p>Blade profile/root design and blade strength design, blade vibration analysis</p> <p>Casing & diaphragm design</p> <p>Labyrinth seal selection & design for different turbine configurations</p> <p>Selection of turbine type (i.e. Tandem vs cross compounding, separate HP/IP vs combined HP/IP, material of construction etc.)</p>	<p>Familiarization of power plants of various makes of turbines for super critical units</p> <p>Collection of data for analysis of availability of turbines</p> <p>Comparative studies for integral systems of turbine</p> <p>O&M history/problems related to turbine</p> <p>Failure analysis</p>	<p>Manufacturing processes of turbine</p> <p>Assembly of turbine</p> <p>Testing of turbines</p> <p>Product development in process</p> <p>Future plan for technology induction</p> <p>R&D work in progress</p>	



PRODUCT	AREAS OF TRAINING REQUIREMENT			
	Product Design	Plant Visit	Visit To Manufacturer's Work	Operation & Maintenance Of Plant
	Design principle for Up rating/down rating of existing design/ modules for the specific project.			
	Selection of nos., type and arrangement of bearings, load calculation on bearings, bearing oil flow calculation Selection, design and control principle for Turbine governing system Performance calculation Steam path audit Layout principle of various equipment's of TG and its integral system Latest technological advancements			
MANDAYS	45	10	10	
Boiler Feed Pumps	Techno-economic syudies for Selection of BFP Configuration and its drive Criteria for selection of boiler	Familiarization of power plants of various makes of feed pumps Data collection of BFP	Manufacturing process of various components of BFP Assembly of BFP	



PRODUCT	AREAS OF TRAINING REQUIREMENT			
	Product Design	Plant Visit	Visit To Manufacturer's Work	Operation & Maintenance Of Plant
	Feed Pump parameters Rotor design, strength calculation and rotor dynamic behavior studies wrt critical speed, vibration etc	parameters and configuration Collection of data for analysis of availability of BFP	Testing, capabilities of BFP at works wrt performance, NPSH, thermal shock, dry run, visual cavitation, string test, axial thrust measurement	
	Impeller design and its hydraulic behavior Role of critical parameters such as NPSH(R), Suction specific speed, running clearances, speed etc. in design of feed pumps Material selection of BFP components Guiding factors for selection of BFP seals Computation of axial thrust under various flows Performance calculation Transient analysis in pump	O&M history/problems related to BFP Comparative studies for various types of BFP & its features	Product development in process Future plan for technology induction R&D work in progress	



PRODUCT	AREAS OF TRAINING REQUIREMENT			
	Product Design	Plant Visit	Visit To Manufacturer's Work	Operation & Maintenance Of Plant
	suction piping wrt NPSH margin Latest technological trends in BFP design			
MANDAYS	20	5	10	
Condenser	Selection of condenser type and its optimization wrt temp rise across condenser, pressure drop in condenser, surface area etc.	Comparative studies of salient features	Manufacturing process of various components of condenser Assembly	
	Techno economic studies for Selection of condenser tube material and other parts depending on water quality Condenser support selection & design Sizing of condenser w.r.t. super critical units Latest technological trends in condenser arrangement and design Condenser vacuum system design	Collection of data for analysis of availability of Condenser O&M history/problems related to condenser	Testing capability at works Product development in process Future plan for technology induction R&D work in progress	



PRODUCT	AREAS OF TRAINING REQUIREMENT			
	Product Design	Plant Visit	Visit To Manufacturer's Work	Operation & Maintenance Of Plant
MANDAYS	10	5	5	
Feed Regenerative Equipment's	Thermal and mechanical design calculation of heaters Basis of selecting horizontal/vertical heaters Selection of TTD and DCAs for various heaters, and their effect on turbine heat rate Configuration of HP heaters (2x50% v/s100% capacity)	Comparative studies of salient features Analysis of data O&M history/problems related to heaters	Manufacturing process of various components of heaters Assembly Testing capability at works Product development in process	
	Sizing criteria for De-aerator/Heaters Selection of tube & tube sheet material of heaters Latest technological trends in heaters design		Future plan for technology induction R&D work in progress	
MANDAYS	15	10	10	
3-dimensional CFD modeling	CFD model development and validation of design data for steam turbine, BFP, CEP, condenser, heaters etc.			



PRODUCT	AREAS OF TRAINING REQUIREMENT			
	Product Design	Plant Visit	Visit To Manufacturer's Work	Operation & Maintenance Of Plant
MANDAYS	20			
Compressors	Equipment Theory & Maintenance Practice			
MANDAYS	16	-----	4	
Ash Handling System	Equipment Theory & Maintenance Practice			
MANDAYS	16	4	4	
Coal Handling System	Equipment Theory & Maintenance Practice			
MANDAYS	20	5	5	
H₂ Plant	Equipment Theory & Maintenance Practice			
MANDAYS	10	3	3	
Condensate Polishing Unit	Equipment Theory & Maintenance Practice			
MANDAYS	15	5	5	



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PRODUCT	AREAS OF TRAINING REQUIREMENT			
	Product Design	Plant Visit	Visit To Manufacturer's Work	Operation & Maintenance Of Plant
CONTROL & INSTRUMENTATION				
DDCMIS-Man Machine Interface - Hardware & Operating System	Hardware & Software organization of the system Basis of selection of H/W memory sizing Operating system features, interface with other system, openness & inter- operability Upgradability System testing features	Operational feedback		
MANDAYS	24	6		16
DDCMIS-Man Machine Interface System Engineering & Application Software	Specific system customisation Various system modules & interface with OS Database organization & development Development of mimics Other application like calculations, logs historical storage functionalities & use	Operation feedback		
MANDAYS	40	6		8



PRODUCT	AREAS OF TRAINING REQUIREMENT			
	Product Design	Plant Visit	Visit To Manufacturer's Work	Operation & Maintenance Of Plant
DDCMIS - Control System Hardware	Basic design features for system & its modules System capabilities & system design techniques Communication with MMI & other system	Operation feedback	Manufacturing processes special attention to handling of the modules Maintenance facilities	
MANDAYS	24	5	10	
DDCMIS-Control system Application Software	Database structure Organisation & inter- face between application program & database	Operational feedback	System integration & System capabilities testing	
	Application for implementation of Control functions			
	Study of standard algorithms & development of new algorithms			
MANDAYS	18	4	4	
DDCMIS - Control Loop Study Loop Study	General description of closed loop controls of thermal power plant	Specific operational feedback		
	Critical analysis of few control loops e.g., TSCS Stress Control boiler startup control etc.			



PRODUCT	AREAS OF TRAINING REQUIREMENT			
	Product Design	Plant Visit	Visit To Manufacturer's Work	Operation & Maintenance Of Plant
MANDAYS	12	4		
DDCMIS-Burner Management System	Hardware logic, NFPA/ VDE requirements other safety standard Flame scanner location	Operational feedback	Manufacturing procedure & precautions for handling the system System testing facilities	
MANDAYS	16	6	6	12
DDCMIS - EHTC, Turbine stress control system, Turbine protection system & ATRS	Basic design concept & features Logics of turbine stress control system Implementation of failsafe philosophy in turbine protection system	Operational feedback	Manufacturing procedure & precautions for handling for handling the system System testing facilities	
MANDAYS	16	6	6	12
Furnace and Flame Viewing System.	Theory & principle of operation Details of software & methods of modification/ customisation	Operational feedback		
Misc. systems for SG/TG C&I				



PRODUCT	AREAS OF TRAINING REQUIREMENT			
	Product Design	Plant Visit	Visit To Manufacturer's Work	Operation & Maintenance Of Plant
MANDAYS	6	3		
BOP (DDCMIS)	Hardware organization		Manufacturing process of PLC hardware	
	Operating system features		Integration & testing facilities	
	Data base organization			
	Logic/loop algorithm Development of control logic & loop s/w & MMI application development			
MANDAYS	24	-	6	
BOP System Controller				
1) Hard Ware	Equipment Theory & Maintenance Practice			
MANDAYS	30	10	10	
2) Soft Ware	Equipment Theory & Maintenance Practice			
MANDAYS	30	10	10	
VMS				
1) Hardware	Equipment Theory &			



PRODUCT	AREAS OF TRAINING REQUIREMENT			
	Product Design	Plant Visit	Visit To Manufacturer's Work	Operation & Maintenance Of Plant
	Maintenance Practice			
MANDAYS	12	-	6	
2)Vibration Analysis	Equipment Theory & Maintenance Practice			
MANDAYS	12	-	6	
Analyser				
Water & Gas	Equipment Theory & Maintenance Practice			
MANDAYS	20	-	8	
PADO: System Engineering	Equipment Theory & Maintenance Practice			
MANDAYS	6	3	3	
PADO: Operation & Analysis	Equipment Theory & Maintenance Practice			
MANDAYS	18	6	-	
Actuators	Equipment Theory & Maintenance Practice			
MANDAYS	18	-	6	
Simulator	Equipment Theory &			



2 x 660 MW Ennore SEZ Supercritical
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PRODUCT	AREAS OF TRAINING REQUIREMENT			
	Product Design	Plant Visit	Visit To Manufacturer's Work	Operation & Maintenance Of Plant
	Maintenance Practice			
MANDAYS	16	-	4	
Networking / MIS	Equipment Theory & Maintenance Practice			
MANDAYS	12	-	4	
Electric Power Supply System	Theory & design features		Manufacturing/assembly process	
			Testing methodology	
MANDAYS	5	2		



PRODUCT	AREAS OF TRAINING REQUIREMENT			
	Product Design	Plant Visit	Visit To Manufacturer's Work	Operation & Maintenance Of Plant
(ELECTRICAL) GENERATOR	(a) Design aspects of the following areas	<ul style="list-style-type: none"> - Operational feed back - Familiarisation with different sub-systems 	(a) Manufacturing process for	
	- Insulation system		- Core	
	- Cooling medium & arrangement		- Winding bars	
	- Winding & core support systems		- Assembly	
	b) Design aspects of other auxiliary systems		(b) Testing facilities	
MANDAYS	30	15	15	
Generator Excitation System including AVR.	Design features of various sub-systems	- Operational feed back	- Manufacturing process & testing facilities for various equipment of excitation system	
	Excitor	- Familiarisation with various equipment functioning at reference plants		
	PMG			
	Transformer			
	Controllers & different limiters etc.			
	PSS & associated system studies			
MANDAYS	30	15	15	



PRODUCT	AREAS OF TRAINING REQUIREMENT			
	Product Design	Plant Visit	Visit To Manufacturer's Work	Operation & Maintenance Of Plant
Boiler Feed pump H.T. Motor	Design Criteria for the Stator core & wdg Rotor core & wdg Insulation system Cooling arrangement	Operational feed back	Manufacturing process & test facilities	
MANDAYS	20		5	
POWER TRANSFORMER	Equipment Theory & Maintenance Practice			
MANDAYS	12	-	4	4
UPS/BATTERY CHARGER	Equipment Theory & Maintenance Practice			
MANDAYS	8	-	4	4
GIS	Equipment Theory & Maintenance Practice			
MANDAYS	24	4	12	24
SAS	Equipment Theory & Maintenance Practice			
MANDAYS	12	-	6	6



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PRODUCT	AREAS OF TRAINING REQUIREMENT			
	Product Design	Plant Visit	Visit To Manufacturer's Work	Operation & Maintenance Of Plant
CRITICAL PIPING & POWER CYCLE PIPING	<p>Design familiarization for critical piping of supercritical Plant</p> <p>Optimization study for sizing including pressure drop calculation and selection of single or double lead together with Owner's engineers</p> <p>Design and stress analysis of lines with Expansion Joints together with Owner's engineers</p> <p>Design and stress analysis of piping systems with two phase flow involving Owner's engineers</p> <p>Transient analysis and optimum sizing of feed suction piping together with Owner's engineers.</p>	<p>Familiarization with feed back (in super critical plant) on failure analysis and vibration analysis of piping.</p> <p>Study of Feed back regarding hanger setting strategies and practice</p>	<p>Cold Setting of spring hanger</p> <p>Cyclic tests carried on spring hangers.</p> <p>Cyclic tests carried on expansion joints</p> <p>Manufacturing process of critical piping components and appreciation of their testing facilities at shop</p>	



PRODUCT	AREAS OF TRAINING REQUIREMENT			
	Product Design	Plant Visit	Visit To Manufacturer's Work	Operation & Maintenance Of Plant
	<p>Static and dynamic analysis of critical piping including seismic and other occasional load analysis (safety valve blowing condition). A joint activity together with Owner's engineers.</p> <p>Study and collection of data pertaining to special welding requirements (pre and post weld heat treatment and electrode selection criteria etc.) of materials used in high temp piping system.</p> <p>Study and collection of data on special requirements in case of welding dissimilar metals and electrode selection criteria</p>			
MANDAYS	45	10	10	



ANNEXURE-III

		Project : Stage : Package : Supplier : Bidder No. :		LIST OF ITEMS REQUIRING QUALITY PLAN AND SUB-SUPPLIER APPROVAL					DOC. NO.:		
				SUB-SYSTEM:					REV. NO.:		
									DATE :		
									PAGE : OF		
S. N.	Item	QP/ Cat.	Insp.	QP No.	QP Sub. Schedule	QP approval schedule	Proposed sub-supplier	Place	Sub-suppliers approval status/ category	Sub-supplier Details submission schedule	Remarks
LEGENDS											
1. SYSTEM SUPPLIER/SUB-SUPPLIER APPROVAL STATUS CATEGORY (SHALL BE FILLED BY the Owner)											
A – For these items proposed vendor is acceptable to the Owner. To be indicated with letter “A” in the list alongwith the condition of approval, if any.											
DR – For these items “Detailed required” for the Owner review. To be identified with letter “DR” in the list.											
NOTED – For these items vendors are approved by Main Supplier and accepted by the Owner without specific vendor approval from the Owner. To be identified with “NOTED.”											
2. QP/INSPN CATEGORY:											
CAT-I : For these items the Quality Plans are approved by the Owner and the final acceptance will be on physical inspection witness by the Owner.											
CAT-II : For these items the Quality Plans approved by the Owner. However no physical inspection shall be done by the Owner. The final acceptance by the Owner shall be on the basis review of documents as per approved QP.											
CAT-III : For these items Main Supplier approves the Quality Plans. The final acceptance by the Owner shall be on the basis certificate of conformance by the main supplier.											
UNITS/WORKS : Place of manufacturing Place of Main Supplier of multi units/works.											



ANNEXURE-V


		Project :		Stage :		FIELD WELDING SCHEDULE						DOC. NO.:				
		Bidder :				(To be raised by the Bidder)						REV. NO.:				
		Bidder No. :				Welding Code:						DATE :				
		System :										PAGE :		OF		
Sl. No.	DRG No. for Weld Location and Identification mark	Description of parts to welded	Matl. Spec.	Dimensions		Process of welding	Type of Weld	Electrode filler spec.	WPS. No.	Min. pre-heat	Heat treatment		NDT method/ Quantum	REF		Remarks
											Temp.	Holdin g time		Spec. No.	ACC Norm Ref.	
NOTES:																
SIGNATURE																



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ANNEXURE-VI

MFGR.'s LOGO	MANUFACTURER'S NAME AND ADDRESS		MANUFACTURING QUALITY PLAN				PROJECT :					
			ITEM :	QP NO.:		REV.NO.:		PACKAGE :		CONTRACT NO. :		
		SUB-SYSTEM:		DATE:		PAGE: OF....		MAIN-SUPPLIER:				
SL. NO	COMPONENT & OPERATIONS	CHARACTERISTICS	CLASS	TYPE OF CHECK	QUANTUM OF CHECK	REFERENCE DOCUMENT	ACCEPTANCE NORMS	FORMAT OF RECORD	AGENCY			REMARKS
									M	C	N	
1.	2.	3.	4.	5.	6.	7.	8.	9.	D*	**	10.	11.
				LEGEND: * RECORDS, IDENTIFIED WITH "TICK" (√) SHALL BE ESSENTIALLY INCLUDED BY SUPPLIER IN QA DOCUMENTATION. ** M: MANUFACTURER/SUB-SUPPLIER C: SUPPLIER/NOMINATED INSPECTION AGENCY, N: THE OWNER						DOC. NO.: REV..... CAT.....		
MANUFACTURER/SUB-SUPPLIER		MAIN-SUPPLIER						FOR THE				



SIGNATURE	P: PERFORM VERIFICATION. W: WITNESS AND AS APPROPRIATE, CHP: THE OWNER SHALL IDENTIFIED IN COLUMN "N"	OWNER USE	REVIEWED BY	APPROVED BY	APPROVAL SEAL
------------------	--	------------------	--------------------	--------------------	----------------------



ANNEXURE-VII

MFGR.'s LOGO	SUPPLIER'S NAME AND ADDRESS		FIELD QUALITY PLAN				PROJECT :			
			ITEM :		QP NO.:		PACKAGE :		CONTRACT NO. :	
		SUB-SYSTEM :		REV.NO.:		DATE:		MAIN-SUPPLIER:		
PAGE: OF....										
SL NO	ACTIVITY AND OPERATION	CHARACTERISTICS INSTRUMENTS	CLASS# OF CHECK	TYPE OF CHEC K	QUANT UM OF CHECK	REFEREN CE DOCUMEN T	ACCEPTANCE NORMS	FORMAT OF RECORD		REMAR KS
1.	2.	3.	4.	5.	6.	7.	8.	9.	D*	10.
		LEGEND: * RECORDS , INDENTIFIED WITH "TICK" (√) SHALL BE ESSENTIALLY INCLUDED BY SUPPLIER IN QA DOCUMENTATION. LEGEND TO BE USED: CLASS #: A = CRITICAL, B=MAJOR, C=MINOR;						DOC. NO.: REV.....		
MANUFACTURER/ SUB-SUPPLIER		MAIN- SUPPLIER				FOR THE				



2 x 660 MW Ennore SEZ Supercritical
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SIGNATURE	'A' SHALL BE WITNESSED BY THE OWNER FQA, 'B' SHALL BE WITNESSED BY OWNER'S ERECTION / CONSTRUCTION DEPTT. AND 'C' SHALL BE WITNESSED BY ERECTION SUPPLIER (A & B CHECK SHALL BE OWNER CHP STAGE)	OWNER USE	REVIEWED BY	APPROVED BY	APPROVAL SEAL
-----------	--	-----------	-------------	-------------	---------------





TITLE:
**TECHNICAL SPECIFICATION
FOR
ELEVATOR**

SPEC. NO. PE-TS-412-502-A001

VOLUME IIB

SECTION C

SUB-SECTION

REV. 00

DATE: 27/04/2015

SHEET 1 OF 1

SECTION C1-C

FUNCTIONAL/PERFORMANCE / DEMONSTRATION GUARANTEE (AS APPLICABLE)



TITLE:
**TECHNICAL SPECIFICATION
FOR
ELEVATOR**

SPEC. NO. PE-TS-412-502-A001

VOLUME IIB

SECTION C

SUB-SECTION

REV. 00

DATE: 27/04/2015

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**TRIAL OPERATION, COMMISSIONING, PERFORMANCE/ DEMONSTRATION
GUARANTEE TESTS:**

Demonstration / Functional guarantee tests of elevator shall be carried out at site as follows

- A. Rated capacity of the elevator.
- B. Travel and hoist Speed of the elevator.
- C. Accurate positioning of the elevator.
- D. Over Load test as per IS.



TITLE:
**TECHNICAL SPECIFICATION
FOR
ELEVATOR**

SPEC. NO. PE-TS-412-502-A001

VOLUME IIB

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SUB-SECTION


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SECTION C1-D
QUALITY ASSURANCE

**ANNEXURE-III
QUALITY ASSURANCE PLAN**

		MANUFACTURING QUALITY PLAN FOR=M/S vendor	PROJECT: PACKAGE: ITEM: ELEVATOR BHEL REF. NO.:	Q.P/FQP. NO & REV: DATE:1 PAGE: 1of 4 JOB NO:									
1	2	3	4	5	6	7	8	9	10				11
Sr. No.	COMPONENT & OPERATION	CHARATERISTICS	CLASS	TYPE OF CHECK	QUANTUM OF CHECK	REFERENCE DOCUMENT	ACCEPTANCE NORMS	FORMATE OF RECORD	AGENCY				REMARKS
									D	VE	M	B	
A. Boughtout Items :													
1	Raw materials, Round Hexagon & Structural. Type : EN-8/EN-8D to EN-9,B and En-24	A: Chemical Composition B: Mechanical Properties C: Dimensional Checks	Major Major Major	Analysis Hardness Measurement	Sample Sample 100%	IS/BS : 970 IS/BS : 970 DRG.	IS/BS : 970 IS/BS : 970 DRG.	O.S.L/ T.C QA REG. D.I.R/Q.C.R		V V V	V V w	V V V	
2	Raw material Rounds, En-8, EN-9, EN-24	Crack Detection	Major	Ultrasonic testing	100%	ASTM-388	ASTM -388	QA/FMT/03		V	W	V	
3	Casting : a. C.I. Graded Castings	A: Chemical Composition B: Mechanical Properties C: Dimensional Checks D: Blow Holes	Major Major Major Major	Analysis Hardness on traction sheave Measurement Visual	Sample Sample Sample 100%	IS-vendor DRG vendor-DRG IS : 210 vendor-DRG —	AS PER DRG. vendor-DRG IS : 210 vendor-DRG -	S.T.C S.T.C QA/FMT/02 QA/REG	√ √ - -	V V - W	V V W -	V V - -	
4	Suppliers Item : a. Manufactured Items b. Moldings Rubber Items (ABSORBER) c. Springs (Buffer) d. Guide Rail. e. Wire rope	Dimensional Check A: Dimensional Checks B: Hardness A: Dimensional Check B: Spring Constant compression. A.Chemical Test. B. Dimension check. A: Dimensional Check B: Mechanical Properties.	Major Major Major Major Major Major Major	Measurement Measurement Compression Test Measurement Compression Analysis Measurement Measurement of O.D/ Const. Measurement	100% 100% Sample 100% Sample Sample Sample Correlate S.T.C	vendor/DRG. vendor-DRG. vendor-DRG. vendor-DRG. vendor-DRG. vendor- DRG vendor-DRG. IS/2365 & IS : 2266	vendor/DRG. vendor/DRG. vendor-DRG. vendor-DRG. vendor-DRG. vendor -DRG vendor-DRG. IS : 2365 & IS : 2266	D.I.R QA/FMT/02 QA/FMT/02 QA/FMT/02 S.T.C S. T.C QA/FMT/02 QA/FMT/02 S.T.C	 - - - √ √ - √ √	 - - W V V V V - V V	 W W W V W W W V V	 - - - V V V - V V	
*V= Verification as appropriat. *M= Manufacturer/Sub contractor. *W=Witness , *VE= Manufacturer/ sub contractor Vendor. *S.T.C= Supplier Test Certificate, *B =BHEL/Nominated inspection agency. *O.S.L = Out Side Lab, *D.I.R=Daily inspection register. *R.Q.C = Rvendiort Quality Control (vendor) . *P =Perform. *Q.C.R = Qua;ity Control Register (vendor) . *T.C. = Test Certificate, *D.I.R = Daily inspection register. * D = Documents. *U.E.R. =Ultra Sonic Examination Record .			MANUFACTURER SEAL AND SIGN	CONTRACTOR SIGN AND SEAL .	NAME & SIGN OF APPROVING AUTHORITY & SEAL								

1	2	3	4	5	6	7	8	9	10				11
Sr. No.	COMPONENT & OPERATION	CHARACTERISTICS	CLASS	TYPE OF CHECK	QUANTUM OF CHECK	REFERENCE DOCUMENT	ACCEPTANCE NORMS	FORMATE OF RECORD	AGENCY				REMARKS
									D	VE	M	B	
	f. Power & control (PVC)cable	a- FRLS , b- Insulation resistance.	Major do	Electrical do	Sampling do	IS - 694 do	IS - 694 do	S.T.C do	√ √	V V	V V	V V	
5	Raw material for motor. (1) Enameled wire. (2) Copper base (Flat)	a) Dimension Check b) High voltage test Chemical check	Major Major Major	Measurement Elect. Analysis	Sample One Sample each roll Sample	vendor -STD IS:4800 Cu=min 99.5%	vendor -STD IS:4800 Cu=min 99.5%	D.I.R D.I.R O.S.L / T.C		V V V	W W V	V V V	
6	Finished Manufactured Components	Plating thickness control	Major	Measurement	Sample	vendor-STD.	vendor-STD.	vendor-STD		V	W	V	
B. Inspection During mfg.													
1	Machine Shop :	A: Dimensional Check B: Crack detection Motor bodies C: Surface check	Major Major Major	Measurement D.P. Test Visual	100% 100% 100%	vendor-DRG. vendor-STD. vendor-STD.	vendor-DRG. vendor-STD. vendor-STD.	QA/FMT/01 - -		- - -	W W W	- - -	
2	Fabrication Shop :	Dimensional Checks of critical items Welding	Major minor	Measurement Visual	100% Sampling	vendor-DRG. do	vendor-DRG. do	Q.C.R .		- .	W W	- .	Welding by approved welder
C. Assembly Inspection.													
1	Winding gear.	A- Back lash of gears & Maching contact. B- Vibration . C- Noise level. D- Visual .	Major Major Major Oil leakage	Measurement Measurement Measurement Visual	100% 100% 100% 100%	vendor INSP NORMS vendor INSP NORMS vendor INSP NORMS vendor INSP NORMS	vendor INSP NORMS vendor INSP NORMS vendor INSP NORMS vendor INSP NORMS	QA/FMT/11 do do do		V V V V	W W W W	- - - -	
*V= Verification as appropriat. *M= Manufacturer/Sub contractor. *W=Witness , *VE= Manufacturer/ sub contractor Vendor. *S.T.C= Supplier Test Certificate, *B =BHEL/Nominated inspection agency. *O.S.L = Out Side Lab, *D.I.R=Daily inspection register. *R.Q.C = Rvendoript Quality Control (vendor) . *P =Perform. *Q.C.R = Qua;ity Control Register (vendor) . *T.C. = Test Certificate, *D.I.R = Daily inspection register. *D = Documents. *U.E.R. =Ultra Sonic Examination Record .			MANUFACTURER SEAL AND SIGN		CONTRACTOR SIGN AND SEAL .		NAME & SIGN OF APPROVING AUTHORITY & SEAL /HPGCIL						

1	2	3	4	5	6	7	8	9	10				11
Sr. No.	COMPONENT & OPERATION	CHARACTERISTICS	CLASS	TYPE OF CHECK	QUANTUM OF CHECK	REFERENCE DOCUMENT	ACCEPTANCE NORMS	FORMAT OF RECORD	AGENCY				REMARKS
									D	VE	M	B	
2	Motor Assembly :	A-Winding Insulation test. B-Insulation Resistance C-Motor testing for elect. Pmt. D-Vibration measurement & noise lev	Major Major Major Major	High Volt. Test Measurement Elect. Measurement	100% 100% 100% 100%	IS :325-96 1.5 KV for 5 SEC > 10 mega ohms IS : 325 vendor - Norms	IS :325-96 1.5 KV for 5 SEC. > 10 mega ohms IS : 325 vendor -Norms	D.I.R QA/FMT/13 Test report Test report Test report		V V V V	W W W W	V V V .	
3	Speed Governor Assembly :	Tripping speed Easy Run test	Major	Function Check	100%	IS : 9878 LCH -112	IS : 9878 LCH - 112	T.C IN Pant.		V	W	V	
4	Controller Assembly / VVVF Unit.	1. Visual Inspection 2. Electrical Checks (Routine Test). 3. Functional Checks 4. Pretreatment in seven tank for sheet & paint thickness.	Major do do Major	Visual Electrical Function Measurement + Visual	100% 100% 100% Sampling	vendor Norms do do do	vendor Norms do do do	T.C do do vendor - FMT.		V V V V	W W W W	V V V V	
*V= Verification as appropriat. *M= Manufacturer/Sub contractor. *W=Witness , *VE= Manufacturer/ sub contractor Vendor. *S.T.C= Supplier Test Certificate, *B =BHEL/Nominated inspection agency. *O.S.L = Out Side Lab, *D.I.R=Daily inspection register. *R.Q.C = Rvendoript Quality Control (vendor) . *P =Perform. *Q.C.R = Qua;ity Control Register (vendor) . *T.C. = Test Certificate, *D.I.R = Daily inspection register. *D = Documents. *U.E.R. =Ultra Sonic Examination Record .			MANUFACTURER SEAL AND SIGN	CONTRACTOR SIGN AND SEAL.	NAME & SIGN OF APPROVING AUTHIRITY & SEAL.								

1	2	3	4	5	6	7	8	9	10				11
Sr. No.	COMPONENT & OPERATION	CHARACTERISTICS	CLASS	TYPE OF CHECK	QUANTUM OF CHECK	REFERENCE DOCUMENT	ACCEPTANCE NORMS	FORMAT OF RECORD	AGENCY				REMARKS
									D	VE	M	B	
5	Mechanical assembly :	Cage assembly .	Major	Measurement	100%	Appd. L/o DRG. vendor-INSP. Norms	Appd. L/o DRG. vendor-INSP. Norms	QA/FMT/15		V	W	V	
6	Painting	Parts & Components	Major	Cross Hatch Test	Sampling	vendor-INSP. Norms	vendor-INSP. Norms	QA / REG.		V	W	V	
			Major	Powder Coating Thickness Test	Sampling	vendor-INSP. Norms	vendor-INSP. Norms	QA / REG.		V	W	V	
6	Electrical Assembly	1- Break assembly .	Minor	Function check	Sampling	vendor- NORMS	vendor - NORMS	TC		V	W	V	
*V= Verification as appropriate. *M= Manufacturer/Sub contractor. *W=Witness , *VE= Manufacturer/ sub contractor Vendor. *S.T.C= Supplier Test Certificate, *B =BHEL/Nominated inspection agency. *O.S.L = Out Side Lab, *D.I.R=Daily inspection register. *R.Q.C = Rvendoript Quality Control (vendor) . *P =Perform. *Q.C.R = Qua;ity Control Register (vendor) . *T.C. = Test Certificate, *D.I.R = Daily inspection register. *D = Documents. *U.E.R. =Ultra Sonic Examination Record .			MANUFACTURER SEAL AND SIGN		CONTRACTOR SIGN AND SEAL.		NAME & SIGN OF APPROVING AUTHORITY & SEAL						



TITLE TECHNICAL SPECIFICATION FOR ELEVATOR	SPEC. NO. PE – TS –412 - 502 – A001	
	VOLUME	II B
	SECTION	C
	REV 0	DATE 27- 04- 15
	SHEET	OF

SECTION- C2
TECHNICAL SPECIFICATION
(Electrical Portion)



**TECHNICAL SPECIFICATION FOR
ELEVATOR
(ELECTRICAL PORTION)**

SPECIFICATION NO. PE-TS-412-174-A001
VOLUME II B
SECTION-C
REV 01 DATE 29.04.2015
PAGE 1 OF 1

SPECIFIC TECHNICAL REQUIREMENTS: ELECTRICAL

1.0 EQUIPMENT & SERVICES TO BE PROVIDED BY BIDDER/ PURCHASER

- 1.1 Scope for supply, and erection & commissioning of various equipment forming part of electrical system for this package shall be as per Annexure-I to Section – C [Scope of Work (Electrical)].
- 1.2 Make of various equipment/ items in the scope of bidder shall be to approval of owner during detailed engineering stage without any commercial implications.
- 1.3 Bidder shall furnish all AC as well as DC loads required for the system at different voltage levels (eg. 415V AC, 240 V AC, 220 V DC etc.) of all types, such as motor feeders, supply feeders in PEM format along with the offer.
- 1.4 All electrical equipment shall be suitable for the power supplies, fault levels and climatic conditions indicated in project information enclosed with the specification.
- 1.5 All drawings, data sheets, Quality Plan, calculations, test reports, test certificates, etc. shall be submitted during detailed engineering stage as per formats enclosed. The same shall be subject to approval without any commercial implications.
- 1.6 Technical requirements shall be as per specifications listed in Clause 3.1, 3.2, 3.3, 3.4 & 3.5. In case of any discrepancy between Customer specification and BHEL standard specification, Customer specification shall prevail.

2.0 DOCUMENTS TO BE SUBMITTED ALONG WITH BID

- 2.1 Bidder shall confirm total compliance to the electrical specification without any deviation from the technical/ quality assurance requirements stipulated. In line with this, the bidder as technical offer shall furnish two signed and stamped copies of the following:
 - a) A copy of this sheet "Electrical Equipment Specification for AC System" and sheet "Electrical Scope between BHEL and Vendor" with bidder's signature and company stamp.
 - b) List of Erection and Commissioning spares.
 - c) List of Erection & Maintenance tools & tackles.
 - d) Electrical load requirement in the load data format.
- 2.2 No technical submittal such as copies of data sheets, drawings, write-up, quality plans, type test certificates, technical literature, etc., is required during tender stage. Any such submission even if made, shall not be considered as part of offer

3.0 LIST OF ENCLOSURES

- 3.1 Electrical scope between BHEL & vendor (Annexure-I).
- 3.2 Technical specification – Customer specification - Motors
- 3.3 BHEL standard specification for LT motors : PE-SS-999-506-E101
- 3.4 Datasheets – A and C
- 3.5 Quality Plan for motors.
- 3.6 Load data format (Annexure-II).
- 3.7 Basic Technical Features for Motors (PE-DC-412-565-E003)

STANDARD ELECTRICAL SCOPE BETWEEN BHEL AND VENDOR (FOR EPC PROJECTS)

PACKAGE: ELEVATORS

SCOPE OF VENDOR: SUPPLY , ERECTION & COMMISSIONING OF VENDOR'S EQUIPMENT





PROJECT : 2 X 660 MW ENNORE

<u>S. NO</u>	<u>DETAILS</u>	<u>SCOPE SUPPLY</u>	<u>SCOPE E&C</u>	<u>REMARKS</u>
1	Isolating Switch	Vendor	Vendor	BHEL will provide two number 415 V (3 ph, 3W) supply feeder only up to isolating switches for elevators. Any other voltage level (AC/DC) required will be derived by the vendor. Motor starter shall be part of elevator control panel.
2	Power cables, control cables, screened control cables and any special cables (if required) between equipment supplied by vendor.	Vendor	Vendor	Cable from supply feeder to isolating switch shall be in BHEL scope.
3	Cabling material (cable trays, accessories, cable tray supporting system, conduits etc).	Vendor	Vendor	
4	Equipment Earthing	Vendor	Vendor	All equipment metallic enclosures / frames, metal structure etc. shall be grounded at two points each to the nearest grounding points / risers provided by BHEL.
5	Motors	Vendor	Vendor	
6	Cable glands and lugs for equipment supplied by vendor	Vendor	Vendor	1. Double compression Ni-Cr plated brass cable glands 2. Solder less crimping type heavy duty tinned copper lugs for power & control cables.
7	a) Input cable schedules (C & I) b) Cable interconnection details for above c) Cable block diagram	Vendor Vendor Vendor	- - -	Cable listing for Control and Instrumentation Cable in enclosed excel format shall be submitted by vendor during detailed engineering stage.
8	Equipment layout drawings	Vendor	-	
9	Electrical Equipment GA drawing	Vendor	-	For necessary interface review.

BASIC TECHNICAL FEATURES

FOR HT/LT MOTORS

(FOR BHEL-PEM SCOPE PACKAGES)

					PROJECT	2X660MW ENNORE SEZ SUPERCRITICAL THERMAL POWER PROJECT AT ASH DYKE OF NCTPS,CHENNAI					
						OWNER	TAMIL NADU GENERATION & DISTRIBUTION CORPORATION LIMITED				
						OWNER'S CONSULTANT	DESEIN PRIVATE LIMITED, DESEIN HOUSE,NEW DELHI				
						EPC CONTRACTOR	BHARAT HEAVY ELECTRICALS LIMITED POWER SECTOR PROJECT ENGINEERING MANAGEMENT NOIDA(U.P) INDIA				
REV	DATE	ALTD	CHD	APPD							
01	13.03.15	BKR	SL	RG							
REVISED AS PER TANGEDCO COMMENTS DATED 13.02.2015											
						BHARAT HEAVY ELECTRICALS LTD. POWER SECTOR PROJECT ENGINEERING MANAGEMENT NOIDA	DEPT CODE	DRN	NAME BKR	SIGN	DATE
							E	DSGN	BKR	-SD-	13.01.15
								CHD	SL	-SD-	13.01.15
								APPD	RG	-SD-	13.01.15
					TITLE	BASIC TECHNICAL FEATURES FOR HT/LT MOTORS					
					DRAWING NO. PE-DC-412-565-E003						
					SHEET 1 OF 7			REV. 01			



2 x 660 MW ENNORE SEZ STPP
BASIC TECHNICAL FEATURES
FOR HT / LT MOTORS
(FOR BHEL-PEM SCOPE PACKAGES)

Doc. No.	PE-DC-412-565-E003
Rev. No.	01
Dated	13-03-2015
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1.0 This document covers the basic technical features of high tension (HT) and low tension (LT) squirrel cage induction AC motors employed for driving auxiliaries of BHEL-PEM scope packages in **2 x 660 MW ENNORE SEZ STPP**.

2.0 CODES AND STANDARDS

The motors shall generally conform to IS 325/IEC-60034. LT motors above 10 kW with continuous duty (S1) shall be energy efficient IE2 conforming to IS-12615: 2011.

3.0 DESIGN REQUIREMENTS

3.1 General Requirements

The design ambient temperature shall be 50 deg C.

3.2 Supply system and rated voltage of motors

KW rating	Supply system	Rated voltage of motor
Above 1500 kW	11 KV	11 KV
Above 160 kW up to & including 1500 kW	3.3 KV	3.3 KV
From 200W up to & including 160 kW	415 V	415 V
Below 200W	240V	240V

3.2.1 Supply voltage & variations shall be as follows:-

Voltage variation (AC Supply) (+/-) 10%
Frequency variation (+) 3% to (-) 5%
Combined V & F variation 10% (sum of absolute values)

3.2.2 Motors shall be capable of running continuously at rated output for each of the conditions specified.

3.3 Motor Rating

Motor ratings shall be adequate to meet the requirements of the drive equipment. Motors shall be continuously rated at the design ambient temperature of 50 degree C and relative humidity of 85%. Maximum continuous motor ratings shall have at least a 10% margin above the maximum load demand of the driven equipment under entire operating range including voltage & frequency variation.

3.4 Starting Requirements

3.4.1 Motor shall start smoothly and rapidly. Motor characteristics such as speed, starting torque, break away torque and starting time shall be properly co-ordinated with the requirements of driven equipment. The accelerating torque at any speed with the minimum starting voltage shall be at least 10% of the motor's full load torque.



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3.4.2 Motors shall be capable of starting and accelerating the load with direct on line starting without exceeding acceptable winding temperature.

Minimum Starting Voltage requirement for all motors (except mill motors):

1. 85 % of rated voltage for motors up to 1000 kW
2. 80 % of rated voltage for above 1000 kW and up to 4000 kW
3. 75 % of rated voltage for above 4000 kW

3.4.3 The locked rotor current of the HV (11 kV) motors (except MDBFP motors) shall not exceed 650% of full load current inclusive of tolerance as per IS: 325 and for MV (3.3 kV) motors locked rotor current shall not exceed 700% of full load current inclusive of tolerance as per IS: 325. For LT motors (except energy efficient motors) locked rotor current shall not exceed 700% of full load current inclusive of tolerance as per IS: 325. For LT energy efficient motors above 10kW with S1 duty, locked rotor current shall be as per IS: 12615-2011.

3.4.4 The following frequency of starts shall apply to **HV (11 kV), MV (3.3 kV) & LT motors**

- i) Two nos. consecutive cold starts in quick succession with third start after 5 minutes in cold condition.
- ii) Two nos. consecutive hot starts in the interval of 15 minutes in hot condition.

3.4.5 Locked motor withstand time of motors under hot condition at highest voltage limit shall be as follows:

- a) For motors with starting time up to 20 sec.
- at least 2.5 sec. more than starting time.
- b) For motor with starting time above 20 secs but not exceeding 45 secs.
- at least 5.0 sec. more than starting time.
- c) For motors with starting time above 45 secs.
- at least 10% more than starting time.

The starting time of the motor referred above is at minimum permissible voltage. For motors and in cases where the above requirements are not complied with, speed switches of approved make & type shall be provided to bypass the locked rotor protection for a pre-selected time during starting of motors. The speed switches shall have one NO & one NC contacts having maximum interrupting capacity of 5 Amps at 240V AC and 0.25 amps at 220 V DC.

3.5 Running Requirements

3.5.1 Motors shall run satisfactorily at a supply voltage of 80% of rated voltage for 5 minutes with full load without injurious heating to the motor.

3.5.2 Pull out torque at rated voltage shall not be less than 205% of full load torque. It shall be 275% for crane duty motors.



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3.6 Stress during bus Transfer

3.6.1 Motors shall withstand the voltage and torque stress developed due to the application of 150% of the rated voltage for at least 1 sec. caused due to vector difference between the motor residual voltage and the incoming supply voltage during occasional auto bus transfer.

3.6.2 Motor windings shall be adequately braced to satisfactorily withstand the mech. Stresses during above condition.

3.6.3 Motors shall be capable of withstanding heavy in-rush transient current caused by bus transfer without damage.

3.6.4 Motor and driven eqpt. Shafts shall be adequately sized to satisfactorily withstand transient torque under above condition.

3.7 Noise level

The maximum noise level for motors shall be in line with IS 12065.

3.8 Vibration

The maximum vibration for motors shall be in line with IS: 12075.

4.0 CONSTRUCTIONAL FEATURES

4.1 Degree of Protection

4.1.1 Indoor motors shall conform to degree of protection IP: 54 as per IS: 4691. Outdoor motors shall conform to degree of protection IP: 55 as per IS: 4691 and shall be of weather-proof construction. **Canopy shall be provided for outdoor motors.** CW motors (in case of screen prot. Drip proof) shall conform to degree of protection IP: 23 as per IS: 4691. The degree of protection for terminal boxes shall be IP 55 for outdoor area & IP 54 for indoor area as per IS 4691.

4.1.2 The stator laminations shall made from suitable silicon steel/magnetic steel sheet varnished on both sides and pressed to form a rigid core.

4.1.3 The rotor shall be of rigid cage construction with die cast aluminium / copper alloy / copper bars firmly wedged in bar slots and brazed to the end rings. The rotor cage shall be designed to operate satisfactorily under respective starting and load duty cycle.

4.2 Enclosure and Cooling

4.2.1 Motors shall generally have totally enclosed fan cooled (TEFC) or totally enclosed tube ventilated (TETV) enclosures or Closed Air circuit Air (CACA), the method of cooling conforming to IC-0141 or IC-0151 or IC-0161 of IS: 6362 up to 3000 kW motor. CW Motors may be screen protected drip proof (SPDP).



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4.2.2 Motors shall not be provided with any electric or pneumatic operated external fan for cooling the motors.

4.2.3 Frames shall be designed to avoid collection of moisture and all enclosures shall be provided with facility for drainage at the lowest point.

4.3 Class of Insulation

HV/MV/LT motors shall have class F insulation. The temperature rise of all motors shall be limited to the limits applicable to Class 'B' insulation. In case of continuous operation at extreme voltage limits, 10deg C rise above the temperature limits specified in IS: 325 shall be permissible.

4.4 Bearings

4.4.1 Horizontally mounted motors shall have grease lubricated ball/roller or sleeve bearings. For HV/MV motors, the bearings shall be regreasable type and for LV motors, these bearings can be either sealed life lubricated type or regreasable type as per manufacturer's standard.

4.4.2 The vertical motors shall have a combined thrust and guide bearing on top and guide bearing at bottom. If the ball or roller bearings can take vertical thrust, thrust and guide bearing need not be provided.

4.4.3 After taking all motor driven equipment loads and thrust (if any) into account, the bearings shall be suitable for min. 20,000 working hours. Re-greasable bearings shall be provided with grease nipples and relief holes for on-line re-greasing and shall be suitable for 8000 working hours without changing of the grease.

4.4.4 The bearings of solidly coupled motors shall be of the same type as those of the driven equipment.

4.4.5 For motors below 15 kW shall be provided with sealed ZZ bearing.

4.4.6 Motors rated above 1000kW shall be provided with insulated end shield on non-driving end to prevent flow of shaft current.

4.5 Terminals and Terminal Boxes

4.5.1 Motors of rating 90 kW and up to 160kW will be controlled by air circuit breaker with numerical protection. For all motors of rating up to 90kW shall be provided with MCCBs. The terminal box of motors for HV (11 kV), MV (3.3 kV) & LT motors shall be designed for the maximum fault current for a duration of at least 0.25 secs.

4.5.2 Unless otherwise specified or approved, phase terminal boxes of horizontal motors shall be positioned on the left hand side of the motor when viewed from the non-driving end.

4.5.3 For HV/MV motors, the main terminal box shall be of phase-segregated type with clamping arrangement for the terminals.

4.5.4 Connections shall be such that when the supply leads R, Y & B are connected to motor terminals A B & C or U, V & W respectively, motor shall rotate in an anticlockwise direction when viewed from the non-driving end. Where such motors require clockwise rotation, the supply leads R, Y, B will be connected to motor terminals A,C,B or V, W & U respectively.



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4.5.5 Permanently attached diagram and instruction plate made preferably of stainless steel shall be mounted inside terminal box cover giving the connection diagram for the desired direction of rotation and reverse rotation.

4.5.6 Motor terminals and terminal leads shall be fully insulated with no bar live parts.

4.5.7 Separate terminal boxes shall be provided for space heaters and temp. Indicators. If this is not possible in case of LT motors, the space heater terminals shall be adequately segregated from the main terminals in the main terminal box. Detachable gland plates of thickness 3 mm (hot/cold rolled sheet steel) or 4 mm (non-magnetic material for single core cables) with double compression tinned brass glands shall be provided in terminal boxes.

4.5.8 Phase terminal boxes shall be suitable for 360 degree of rotation in steps of 180 and 90 degree for HT and LT motors respectively.

4.5.9 Cable glands and cable lugs as per selected cable sizes shall be provided in line with cable erection philosophy. For single core cable termination, gland plates shall be of non-magnetic material.

4.6 Grounding

Two separate earthing terminals suitable for connecting G.I. strip grounding conductor shall be provided on opposite sides of motor frame. Each terminal box shall have a grounding terminal.

4.7 General

4.7.1 Motors provided for similar drives shall be interchangeable.

4.7.2 An arrow block shall be screwed on the body of the motors on the non-driving end to indicate the direction of rotation of the motors.

4.7.3 Motors for Fuel oil unloading and drain oil pumps located in hazardous areas shall be with flame-proof enclosures in accordance with IS 2148 / IEC 60079.

a) Fuel oil area: Group - IIB.

b) Hydrogen generation plant area: Group - IIC

5.0 ACCESSORIES

5.1 SPACE HEATERS

All motors rated 30KW and above shall be provided with space heaters to maintain the motor internal air temperature above the dew point. Space heaters shall be suitable for a supply of 240V AC, single phase, 50 Hz.

The leads from space heaters of each motor shall be brought out to a separate terminal Box. Space heaters shall be mounted inside the motor in accessible places so that their removal and replacement is simple.



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5.2 RESISTANCE TEMPERATURE DETECTORS (RTDs)

5.2.1 HV/MV motors stator windings shall be provided with 12 nos. Simplex 3 wire Platinum RTDs with 100 ohms resistance at 0 deg C for remote monitoring of winding temperature. The leads from RTDs of each motor shall be brought out to a separate terminal Box.

5.2.2 For HV/MV motors, each bearing shall be provided with 1 no. Duplex 3 wire Platinum RTDs with 100 ohms resistance at 0 deg C for remote monitoring of bearing temperature. The leads from these RTDs shall be brought out to a separate terminal Box or the terminal box same as for winding RTDs.

5.3 DIAL TYPE TEMP. INDICATORS

5.3.1 For HV/MV motors, each bearing shall be provided with dial type thermometer with adjustable alarm contact and resistance type temperature detector. The indicators shall have 2 nos. NO contacts rated for 5A, 240 V AC and 0.5 A, 220 V DC for alarm/trip purpose.

5.4 Vibration monitoring pads

5.4.1 Provision shall be made in all HV/MV motors for mounting vibration detectors.

6.0 NAME PLATE

Motors shall have stainless steel name plate with all particulars as per IS: 325. In addition bearing identification number and type of lubricant is to be indicated.

7.0 PAINTING

Motor including fan shall be painted with corrosion proof paints of colour shade Siemens grey (RAL 7032).

8.0 TESTING

8.1 Type Tests

For HT & LT Motors, type test reports for type tests as per IS: 325/ IS: 12615 conducted on equipment similar to those proposed to be supplied and carried out within last five years shall be submitted. However, if such reports are not available, one motor of each type shall be subjected to type tests for free of cost.

8.2 Routine Tests

All motors shall be subjected to routine tests as per IS: 325/ IS: 12615 in the presence of customer or customer representative.

CHAPTER – 12

MOTORS

1.00.00 DESIGN CRITERIA

1.00.01 For the purpose of design of equipments /systems, an ambient temperature of 50 °C and relative humidity of 85% shall be considered. The equipment shall operate in a highly polluted environment.

1.00.02 Transient voltage dip on starting of the largest motor with DOL shall be limited to 20% of the nominal system voltage at the voltage terminals.

1.00.03 Rating

The motor rating shall be arrived at considering 15% margin over the duty point input or 10% over the maximum demand of the driven equipment, whichever is higher, considering highest system frequency.

All motors shall be continuously rated (S1 duty). However, crane motors shall be rated for S4 duty, 40% cyclic duration factor.

Whenever the basis for motor ratings are not specified in the corresponding mechanical specification sub-sections, maximum continuous motor ratings shall be at least 10% above the maximum load demand of the driven equipment under entire operating range including voltage and frequency variations.

1.00.04 Starting Voltage requirement for all motors (except mill motors):

1. 85 % of rated voltage for motors up to 1000 kW
2. 80 % of rated voltage for above 1000 kW and up to 4000 kW
3. 75 % of rated voltage for above 4000 kW

For Mill Motors:

1. 85 % of rated voltage for motors above 1000 kW
2. 90 % of rated voltage for motors up to 1000 kW

1.00.05 Canopy shall be provided for outdoor motors.

1.01.00 Contractor shall provide fully compatible electrical system, equipments, accessories and services.



1.02.00 All the equipment, material and systems shall, in general, conform to the latest edition of relevant National and international Codes & Standards, especially the Indian Statutory Regulations.

1.03.00 Voltage and frequency variations:

Frequency: (+) 3% and (-) 5%

Voltage : **i. AC**

a. $\pm 6\%$ for 11 kV/3.3 kV

b. $\pm 10\%$ for 415 V

Combined 10 % (absolute sum)

ii. DC- +10% to -15% for 220 V DC

1.04.00 All LV motors above 10 kW with S1 duty shall be compulsorily of Energy efficient level IE 2 as per IS 12615: 2011.

1.05.00 The responsibility of coordination with electrical agencies and obtaining all necessary clearances shall be of the contractor.

1.06.00 Type

AC Motors:

(a.) Squirrel cage induction motor suitable for direct-on-line starting.

(b.) Crane duty motors shall be slip ring type induction motor

DC Motors

(a.) Shunt wound.

1.07.00 Temperature Rise

Air cooled motors

70°C by resistance method

Water cooled

80° C over inlet cooling water temperature mentioned elsewhere, by resistance method.

1.08.00 Degree of Protection

Degree of protection for various enclosures shall be as follows :

i) Indoor motors – IP 54



- | | | | |
|------|--|---|-------|
| ii) | Outdoor motors | – | IP 55 |
| iii) | CW motors (in case of screen prot. Drip proof) | – | IP 23 |
| iv) | Cable box – indoor area | – | IP 54 |
| v) | Cable box – outdoor area | – | IP 55 |

2.00.00 CODES AND STANDARDS

2.01.00 All motors shall confirm to the latest editions including all applicable amendment of relevant IS, IEC and CBIP standards/Publications. In case any other standard is followed that ensures equal or better quality, may be accepted. However the English version of the Standard adopted shall be submitted.

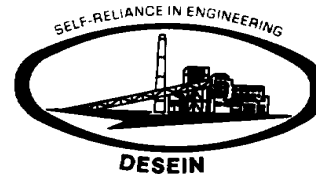
2.02.00 Major Standards, which shall be followed, are listed below. Any other applicable Indian standards for any component part even if not covered in the list shall also be followed

- | | | | |
|-----|---|---|--|
| 1.) | Three phase induction motors | : | IS:325, IEC:60034 |
| 2.) | Single phase AC motors | : | IS:996, IEC:60034 |
| 3.) | Crane duty motors | : | IS:3177, IEC:60034 |
| 4.) | DC motors/generators | : | IS:4722 |
| 5.) | Degree of protection by enclosures for rotating electrical machines | : | IS: 4691
IS: 4728
IS: 6362
IS: 2253 |
| 6.) | Noise levels for rotating electrical machines | : | IS: 12065 |
| | Mechanical Vibrations for rotating electrical machines | : | IS: 12075 |

3.00.00 OPERATIONAL REQUIREMENTS

3.01.00 Starting Time

3.01.01 For motors with starting time up to 20 secs at minimum permissible voltage during starting, the locked rotor withstand time under hot condition at highest voltage limit shall be at least 2.5 secs more than starting time .



- 3.01.02 For motors with starting time more than 20 secs and up to 45 secs at minimum permissible voltage during starting, the locked rotor withstand time under hot condition at highest voltage limit shall be at least 5 secs more than starting time.
- 3.01.03 For motors with starting time more than 45 secs at minimum permissible voltage during starting, the locked rotor withstand time under hot condition at highest voltage limit shall be more than starting time by at least 10% of the starting time.
- 3.01.04 Speed switches mounted on the motor shaft shall be provided in cases where above requirements are not met.
- 3.01.05 Motors shall be capable of restarting under full load after a momentary loss of voltage with the possibility of 150 % nominal voltage during fast bus transfer.
- 3.02.00 Torque Requirements
- 3.02.01 Accelerating torque at any speed with the lowest permissible starting voltage shall be at least 10% motor full load torque.
- 3.02.02 Pull out torque at rated voltage shall not be less than 205% of full load torque. It shall be 275% for crane duty motors.

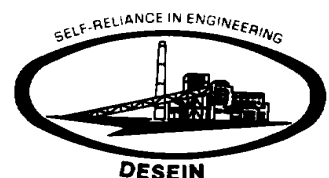
4.00.00 DESIGN AND CONSTRUCTIONAL FEATURES

- 4.00.01 Suitable single phase space heaters shall be provided on motors rated 30 kW and above to maintain windings in dry condition when motor is standstill. Separate terminal box for space heaters & RTDs shall be provided.
- 4.00.02 All motors shall be suitable for direct on line starting through any type of breaker.
L All motors shall be either totally enclosed fan cooled (TEFC) or totally enclosed tube ventilated (TETV) or Closed air circuit air cooled (CACA) type. However, motors rated 3000KW or above can be Closed air circuit water cooled (CACW). CW motors can be screen protected drip proof (SPDP) type. Motors located in hazardous areas shall have flame proof enclosures conforming to IS: 2148 as detailed below

- (a) Fuel oil area : Group - IIB
- (b) Hydrogen generation plant Group - IIC
area :

4.00.03 Winding and Insulation

- (a) Type : Non-hygroscopic, oil resistant, flame resistant



- (b) Starting duty : Two hot starts in succession, with motor initially at normal running temperature
- (c) 11 kV / 3.3 kV AC motors : Class F: with winding temperature rise limited to class B. They shall withstand 1.2/50 micro sec switching surges of $4U+5$ KV (U=Line voltage in KV). The coil inter-turn insulation shall be suitable for 0.3/3 micro sec. surge of 32 KVp and 12 kVp for 11 kV and 3.3 kV system respectively followed by 1 min power frequency high voltage test of appropriate voltage on inter turn insulation.
- (d) 415V AC & 220V DC motors : Class 'F' with temperature rise limited to class 'B'
- 4.00.04 Motors rated above 1000 kW shall have insulated bearings to prevent flow of shaft currents.
- 4.00.05 Motors with heat exchangers shall have dial type thermometer with adjustable alarm contacts to indicate inlet and outlet primary air temperature.
- 4.00.06 Noise level and vibration shall be limited within the limits prescribed in IS: 12065 & IS: 12075 respectively. Motors shall withstand vibrations produced by driven equipment.
- 4.00.07 In MV/HV motors, 12 nos. simplex or 6 nos. duplex RTDs (two per phase), each having D.C. resistance of 100 ohms at 0°C, embedded in the stator winding at locations where highest temperatures may be expected, shall be provided. The material of the ETD's shall be platinum. Each bearing shall be provided with dial type thermometer with adjustable alarm contact and resistance type temperature detector. All HV motors shall be provided with shaft grounding rings for bearing protection and earthing shaft current.
- 4.00.08 MV/HV motors shall also be capable of satisfactory operation at full load at a supply voltage of 80% of the rated voltage and shall be capable of either two starts in quick succession with third start after 5 minutes in cold condition or two starts at 15 minutes intervals in hot condition, both cases with voltage and frequency variation within specified limits.
- 4.00.09 Locked rotor current of the MV motors shall be limited to 600% (subject to IS tolerance) of the full load current of the motors and for HV motor shall be limited to 450% (inclusive of IS tolerance) of full load current of the motor.



Locked rotor current of the LV motor shall not exceed 600% of full load current inclusive of IS tolerance.

- 4.00.10 MV Motors shall be provided with differential protection. These motors shall be provided with star connected stator windings. The 3 nos. current transformers, one for each phase shall be mounted in a separate compartment in the neutral side terminal box. The three phases shall be connected to form the star point after they pass through the CTs. These differential protection CTs shall be supplied loose by 11/ 3.3 kV switchgear manufacturer.
- 4.00.11 Motor body shall be grounded at two earthing points on opposite sides with two separate and distinct grounding pads complete with tapped holes, GI bolts and washers.
- 4.00.12 HV motors can be offered with either elastimould termination or dust tight phase separated double walled (metallic as well as insulated barrier) cable boxes. In case elastimould terminations are offered, then protective cover and trifurcating sleeves shall also be provided. Removable gland plates of thickness 3 mm (hot/cold rolled sheet steel) or 4 mm (non magnetic material for single core cables) shall be provided in case of cable boxes.
- 4.00.13 All motors shall be so designed that maximum inrush currents and locked rotor and pullout torque developed by them at extreme voltage and frequency variations do not endanger the motor and driven equipment.
- 4.00.14 The motors shall be suitable for bus transfer schemes provided on the 11 kV, 3.3 kV/415V systems without any injurious effect on its life.
- 4.00.15 All motors below 15 kW shall be provided with sealed ZZ bearings.
- 4.00.16 For motors rated 1000 KW & above, neutral current transformers of PS class shall be provided on each phase in a separate neutral terminal box.
- 4.00.17 All motors shall be provided with an emergency stop push button near the motor as per the Indian Statutory regulations.
- 4.00.18 The motor terminal box shall be suitable for withstanding the maximum system fault current for a duration of at least 0.25 seconds.
- 4.00.19 Neutral in case of HV motors shall be kept accessible.



- 4.00.20 Motors shall be designed to easy access for drilling holes through motor feed of mounting flange for installation of dowel pins after assembly of the motor and driven equipment.
- 4.00.21 Well spacious working platforms shall be provided around the motor area for carrying out maintenance & testing works. Platform shall be minimum of 300 mm below the level of motor base plate.
- 4.00.22 Flow switches shall be provided for monitoring oil flow of forced lubrication bearings, if used. Alarm switch contact rating shall be minimum 0.5 A at 220 V DC and 10 A at 230 V AC.
- 4.00.23 For bearing temperature measurement, duplex RTDs shall be provided for each bearing and shall be wired up to the terminal box..
- 4.00.24 Lube oil pressure transmitters shall be provided to DCS for remote monitoring. Lube oil pressure very low trip to HV equipment shall be 2 out of 3 logic.
- 4.00.25 Capillary type temperature gauge cum switch shall be provided for DE / NDE of HV Motors
- 4.00.26 Motors with CACA/CACW heat exchangers shall have dial type thermometer with adjustable alarm contacts to indicate the following:
- Hot and cold air temperatures of the closed air circuit for CACA motors.
 - Hot and cold, air and water temperatures for CACW motors.
- The Alarm switch contact rating shall be minimum 0.5 A at 220 V DC and 10 A at 230 V AC.

4.00.27 Lifting Provisions

Motor weighing 25 kg or more shall be provided with eye bolt or other adequate provision for shifting. Electrical hoists shall be provided for motors above 1000 kgs for maintenance of the same.

4.00.28 DC MOTORS

DC motors shall be provided where specified/required. DC Motors shall be sized for operation with fixed resistance starting for reliability. DC motors shall be shunt wound type. Motors shall be capable of delivering the rated output at 220 V DC with (+) 10% and (-) 15% variations without exceeding its guaranteed temperature limits. 220 V DC



system shall be unearthed. Starting current of the DC motors shall be limited to 200% of the full load current of the motor, and is subject to IS tolerance. DC Motors shall be similar to AC Motors with respect to other features like enclosure type, cooling and class of insulation

4.00.30 Painting

Motor including fan shall be painted with corrosion proof paints of colour shade Siemens grey (RAL 7032).

4.00.31 Local Push Button Stations

The LPBS shall be installed near the motors to be controlled. Individual channel supports shall be used for each LPBS. These shall be installed as per approved erection detail drawing. LPBS for hazardous areas shall be CMRS certified and CCE approved.

All LPBS shall have necessary canopies. Wiring of LPBS shall be checked before giving control supply.

5.00.00 LIST OF TESTS TO BE CONDUCTED FOR HV, MV and LV MOTORS

5.01.00 TYPE TESTS

- (a) No load saturation and loss curves up to approximately 115% of rated voltage
- (b) Momentary overload test
- (c) Temperature rise test at rated conditions. During heat run test, bearing temp., winding temp., core temp., coolant flow and its temperature shall also be measured. In case the temperature rise test is carried at load other than rated load, specific approval for the test method and procedure is required to be obtained. Wherever ETD's are provided, the temperature shall be measured by ETD's also for the record purpose.
- (d) Surge withstand test on the sample coil after placing it in stator core at $(4U + 5 \text{ KV})$ and with at least five impulse of 1.2/50 micro sec. wave, for HV motors only, where U is the line to line voltage in kV.
- (e) Surge-withstand test with 0.3/3 micro sec. wave on each type of 3.3/11 kV motor coils with at least five such impulses, followed by one minute power frequency high voltage test on turn to turn insulation, after cutting the coil and bringing out



the turns suitably. The power frequency test voltage shall be decided during detailed engineering.

- f) Dimensions (for motors covered by IS 1231:1974 and IS 2223:1983 only)
- g) Measurement of resistance of windings of stator and wound rotor.
- h) Reduced voltage running up test at no load (for squirrel cage motors up to 37kw only)
- i) Full load test to determine efficiency, power factor and slip.
- j) Insulation resistance test
- k) Test for vibration severity of motor
- l) Test for noise levels of motor
- m) Test for degree of protection by enclosure
- n) Temperature rise test at limiting values of voltage and frequency variations
- o) Over speed test

5.02.00 ROUTINE TESTS

The following shall constitute the routine tests.

- a) Insulation resistance test
- b) Measurement of resistance of windings of stator and wound rotor.
- c) No load test
- d) Locked rotor readings of voltage, current and power input at a suitable reduced voltage
- e) Reduced voltage running up test (for squirrel cage motor)
- f) Open circuit voltage ratio of stator and rotor windings (for slip ring motors); rotor;
- g) High voltage test

6.00.00 INSPECTION AND TESTING AT SITE

6.01.01 Insulation resistance of 415V motors shall be measured between the winding of the machine and its frame by means of a 500/1000V megger. A minimum value of 1 mega ohm for 415V motors shall be considered a safe value. In case of lower I.R. Value, the insulation value shall be brought up by any of the following methods as desired by the Site Engineer:

- (a.) Blowing hot air in case of big motors.
- (b.) Putting the motor in electric oven in case of smaller motors.
- (c.) Placing heaters or lamps around and inside in case of small motors after making suitable guarding and covering arrangements so as to conserve the heat.



6.01.02 Site Test

- (a.) Measurement of vibration.
- (b.) Measurement of insulation resistance and polarization index.
- (c.) Measurement of full load current.
- (d.) Test running of the motors, checking the temperature rise and identifying the hot spot etc.


6.01.03 3.3 kV motors shall be tested for insulation by 500/1000V megger and its value should not be less than the safe minimum insulation of $\geq 20 \text{ M}\Omega$ resistance at 60 deg. C. In case the insulation is low, the following method of drying has to be adopted:

- a. By locking the motor so that it cannot rotate and then applying such a low voltage to the stator terminals that full load current flows in the stator, keeping the stator winding temperature below 90 deg. C. In this a close watch shall be kept for any possible overheating and I.R. Values vs. temperature shall be plotted and heating continued till I.R. Value becomes steady.
- b. By blasting hot air from external source, Maximum temperature of winding while drying should be 70 deg. C to 80 deg. C. (Thermometer) or 90 deg. C. to 95 deg. C. by resistance method. Heating should be done slowly till steady temperature of winding is reached after 4 to 5 hours and for large machines after 10 hours. A record has to be kept for drying process, with half an hour readings and, after steady temperature is reached, at an interval of 2 hours. In case it is essential, the drying process can be supplemented by blower.




SPECIFIC ELECTRICAL REQUIREMENT

SL.NO.	PARAMETERS	UNIT	ENNORE
	MOTOR		
1	DESIGN AMBIENT TEMP	DEG. C	50
2	VOLTAGE SUPPLY AND VARIATION	VOLT	415V, + 10%
3	FREQUENCY WITH VARIATION	Hz	50 (+) 3% to (-) 5%
4	COMBINED VOLTAGE & FREQUENCY VARIATION		10%
5	MAX ACCEPTABLE RATING OF MOTOR AT 415 V	KW	160 kW
6	SYSTEM FAULT LEVEL AND ITS DUARTION	KA	50 KA, 1 Sec
7	SUTABILITY OF TERMINAL BOX FOR FAULT LEVEL AND DURATION		50 KA, 0.25 sec
8	CLASS OF INSULATION & TEMP RISE LIMITED TO		Class-F and temp rise limited to Class-B
9	MIN. STARTING VOLTAGE		85%
10	MOTOR RATING FOR SINGLE PHASE SUPPLY		Upto 200W
11	MAXIMUM LOCKED ROTOR CURRENT	% OF FLC	For LT motors (except energy efficient motors) locked rotor current shall not exceed 700% of full load current inclusive of tolerance as per IS: 325. For LT energy efficient motors above 10kW with S1 duty, locked rotor current shall be as per IS: 12615-2011.
12	ACCEPTABLE NOISE LEVEL	DB	85dB at 1.0m in line with IS 12065
13	TYPE OF STARTER PROVIDED IN MCC		N.A.
14	DOP OF ENCLOSURE		Indoor motors shall conform to degree of protection IP: 54 as per IS: 4691. Outdoor motors shall conform to degree of protection IP: 55 as per IS: 4691 and shall be of weather-proof construction. The degree of protection for terminal boxes shall be IP 55 for outdoor area & IP 54 for indoor area as per IS 4691.
15	SPACE HEATER REQUIREMENT		30KW & ABOVE
16	PAINT SHADE		Shall be confirmed during detailed engineering.
17	SPECIAL REQUIREMENT		For HT & LT Motors, type test reports for type tests as per IS: 325/ IS: 12615 conducted on equipment similar to those proposed to be supplied and carried out within last five years shall be submitted. However, if such reports are not available, one motor of each type shall be subjected to type tests for free of cost. All motors shall be subjected to routine tests as per IS: 325 / IS: 12615. The motors shall generally conform to IS: 325 / IEC-60034.

	TITLE	SPECIFICATION NO.
	MOTOR DATA SHEET - C	VOLUME II B
		SECTION D
		REV NO. 00 DATE 29/08/2005
		SHEET 1 OF 2


S. No.	Description	Data to be filled by successful bidder
A.	General	
1	Manufacturer & country of origin	
2	Motor type	
3	Type of starting	
4	Name of the equipment driven by motor & Quantity	
5	Maximum Power requirement of driven equipment	
6	Rated speed of Driven Equipment	
7	Design ambient temperature	
B.	Design and Performance Data	
1	Frame size & type designation	
2	Type of duty	
3	Rated Voltage	
4	Permissible variation for	
5	a) Voltage	
6	b) Frequency	
7	c) Combined voltage & frequency	
8	Rated output at design ambient temp (by resistance method)	
9	Synchronous speed & Rated slip	
10	Minimum permissible starting voltage	
11	Starting time in sec with mechanism coupled	
12	a) At rated voltage	
13	b) At min starting voltage	
14	Locked rotor current as percentage of FLC (including IS tolerance)	
15	Torque	
	a) Starting	
	b) Maximum	
16	Permissible temp rise at rated output over ambient temp & method	
17	Noise level at 1.0 m (dB)	
18	Amplitude of vibration	
19	Efficiency & P.F. at rated voltage & frequency	
	a) At 100% load	
	c) At 75% load	


NAME OF VENDOR			SEAL	REV.	
NAME	SIGNATURE	DATE			

	TITLE	SPECIFICATION NO.
	MOTOR DATA SHEET - C	VOLUME II B
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S. No.	Description	Data to be filled by successful bidder
	c) At starting	
C.	Constructional Features	
1	Method of connection of motor driven equipment	
2	Applicable Standard	
3	DOP of Enclosure	
4	Method of cooling	
5	Class of insulation	
6	Main terminal box	
	a) Type	
	b) Power Cable details (Conductor, size, armour/unarmour)	
	c) Cable Gland & lugs details (Size, type & material)	
	d) Permissible Fault level (kArms & duration in sec)	
7	Space heater details (Voltage & watts)	
8	Flame proof motor details (if applicable)	
	a) Enclosure	
	b) suitability for hazardous area	
	i Zone	O / I / II
	ii Group	IIA / IIB / IIC
9	No. of Stator winding	
10	Winding connection	
11	Kind of rotor winding	
12	Kind of bearings	
13	Direction of rotation when viewed from NDE	
14	Paint Shade & type	
15	Net weight of motor	
16	Outline mounting drawing No (To be enclosed as annexure)	
D.	Characteristic curves/ drawings (To be enclosed for motors of rating $\geq 55KW$)	
	a) Torque speed characteristic	
	b) Thermal withstand characteristic	
	c) Current vs time	
	d) Speed vs time	

NAME OF VENDOR			SEAL	REV.	
NAME	SIGNATURE	DATE			

		QUALITY PLAN	CUSTOMER :			PROJECT			SPECIFICATION :			
			BIDDER/ VENDOR :			TITLE			NUMBER :			
SHEET 1 OF 2		SYSTEM			ITEM AC ELECT. MOTORS BELOW 55KW (LV)			SECTION		VOLUME III		
SL. NO.	COMPONENT/OPERATION	CHARACTERISTICS CHECK	CAT.	TYPE/METHOD OF CHECK	EXTENT OF CHECK	REFERENCE DOCUMENT	ACCEPTANCE NORM	FORMAT OF RECORD	AGENCY			REMARKS
									P	W	V	
1	2	3	4	5	6	7	8	9	10			11
1.0	ASSEMBLY	1.WORKMANSHIP	MA	VISUAL	100%	MANUF'S SPEC	MANUF'S SPEC	-DO-	2	-	-	
		2.DIMENSIONS	MA	-DO-	-DO-	MFG. DRG./ MFG. SPEC.	MFG. DRG./ MFG. SPEC.	-DO-	2	-	-	
		3.CORRECTNESS COMPLETENESS TERMINATIONS/ MARKING/COLOUR CODE	MA	VISUAL	100%	MFG.SPEC./ RELEVANT IS	MFG.SPEC. RELEVANT IS	-DO-	2	-	-	
2.0	PAINTING	1.SHADE	MA	VISUAL	SAMPLE	MANUFR'S SPEC/BHEL SPEC./RELEVANT STANDARD	BHEL SPEC. SAME AS COL.7	LOG BOOK	2	-	-	
3.0	TESTS	1.ROUTINE TEST INCLUDING SPECIAL TEST AS PER BHEL SPEC.	MA	-DO-	100%	IS-325/ BHEL SPEC./ DATA SHEET	SAME AS COL.7	TEST REPORT	2	1	-	NOTE -1 & NOTE-3
		2.OVERALL DIMENSIONS & ORIENTATION	MA	MEASUREMENT & VISUAL	100%	APPROVED DRG/DATA SHEET	APPROVED DRG/DATA SHEET & RELEVANT IS	INSPN. REPORT	2	1	-	NOTE -1 & NOTE-3
BHEL			PARTICULARS			BIDDER/VENDOR						
			NAME									
			SIGNATURE									

		QUALITY PLAN			CUSTOMER :			PROJECT			SPECIFICATION :		
					BIDDER/ :			TITLE			NUMBER :		
		SHEET 2 OF 2			VENDOR			QUALITY PLAN			SPECIFICATION :		
			SYSTEM			NUMBER PED-506-00-Q-006, REV-01			TITLE :				
						ITEM AC ELECT. MOTORS BELOW 55KW (LV)			SECTION		VOLUME III		
SL. NO.	COMPONENT/OPERATION	CHARACTERISTICS CHECK	CAT.	TYPE/METHOD OF CHECK	EXTENT OF CHECK	REFERENCE DOCUMENT	ACCEPTANCE NORM	FORMAT OF RECORD	AGENCY			REMARKS	
									P	W	V		
1	2	3	4	5	6	7	8	9	10			11	
		3.NAMEPLATE DETAILS	MA	VISUAL	100%	IS-325 & DATA SHEET	IS-325 & DATA SHEET	INSPN. REPORT	2	1	-		
NOTES:													
1 ROUTINE TESTS ON 100% MOTORS SHALL BE DONE BY THE VENDOR. HOWEVER, BHEL SHALL WITNESS ROUTINE TESTS ON RANDOM SAMPLES. THE SAMPLING PLAN SHALL BE MUTUALLY AGREED UPON													
2 WHERE EVER CUSTOMER IS INVOLVED IN INSPECTION, (1) SHALL MEAN BHEL AND CUSTOMERS BOTH TOGETHER.													
3 FOR EXHAUST/VENTILATION FAN MOTORS OF RATING UPTO 1.5KW , ONLY ROUTINE TEST CERTIFICATES SHALL BE FURNISHED FOR SCRUTINY.													
<u>Legends for Inspection agency</u>													
1. BHEL/CUSTOMER 2. VENDOR (MOTOR MANUFACTURER) 3. SUB-VENDOR (RAW MATERIAL/COMPONENTS SUPPLIER)													
P. PERFORM W. WITNESS V. VERIFY													
BHEL			PARTICULARS			BIDDER/VENDOR							
			NAME										
			SIGNATURE										
			DATE									BIDDER'S/VENDORS COMPANY SEAL	



TITLE :
GENERAL TECHNICAL REQUIREMENTS

FOR

LV MOTORS

SPECIFICATION NO. PE-SS-999-506-E101
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GENERAL TECHNICAL REQUIREMENTS

FOR

LV MOTORS

SPECIFICATION NO.: PE-SS-999-506-E101 Rev 00



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FOR

LV MOTORS

SPECIFICATION NO.
PE-SS-999-506-E101
VOLUME NO. : **II-B**
SECTION : **D**
REV NO. : **00** DATE : 29/08/2005
SHEET : 1 OF 4

1.0 INTENT OF SPECIFICATION

The specification covers the design, materials, constructional features, manufacture, inspection and testing at manufacturer's work, and packing of Low voltage (LV) squirrel cage induction motors along with all accessories for driving auxiliaries in thermal power station.

Motors having a voltage rating of below 1000V are referred to as low voltage (LV) motors.

2.0 CODES AND STANDARDS

Motors shall fully comply with latest edition, including all amendments and revision, of following codes and standards:

IS:325	Three phase Induction motors
IS : 900	Code of practice for installation and maintenance of induction motors
IS: 996	Single phase small AC and universal motors
IS: 4722	Rotating Electrical machines
IS: 4691	Degree of Protection provided by enclosures for rotating electrical machines
IS: 4728	Terminal marking and direction of rotation rotating electrical machines
IS: 1231	Dimensions of three phase foot mounted induction motors
IS: 8789	Values of performance characteristics for three phase induction motors
IS: 13555	Guide for selection and application of 3-phase A.C. induction motors for different types of driven equipment
IS: 2148	Flame proof enclosures for electrical appliance
IS: 5571	Guide for selection of electrical equipment for hazardous areas
IS: 12824	Type of duty and classes of rating assigned
IS: 12802	Temperature rise measurement for rotating electrical machines
IS: 12065	Permissible limits of noise level for rotating electrical machines
IS: 12075	Mechanical vibration of rotating electrical machines

In case of imported motors, motors as per IEC-34 shall also be acceptable.

3.0 DESIGN REQUIREMENTS

3.1 Motors and accessories shall be designed to operate satisfactorily under conditions specified in data sheet-A and Project Information, including voltage & frequency variation of supply system as defined in Data sheet-A

3.2 Motors shall be continuously rated at the design ambient temperature specified in Data Sheet-A and other site conditions specified under Project Information
Motor ratings shall have at least a 15% margin over the continuous maximum demand of the driven equipment, under entire operating range including voltage & frequency variation specified above.

3.3 Starting Requirements

3.3.1 Motor characteristics such as speed, starting torque, break away torque and starting time shall be properly co-ordinated with the requirements of driven equipment. The accelerating torque at any speed with the minimum starting voltage shall be at least 10% higher than that of the driven equipment.

3.3.2 Motors shall be capable of starting and accelerating the load with direct on line starting without exceeding acceptable winding temperature.



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The limiting value of voltage at rated frequency under which a motor will successfully start and accelerate to rated speed with load shall be taken to be a constant value as per Data Sheet - A during the starting period of motors.

3.3.3 The following frequency of starts shall apply

- i) Two starts in succession with the motor being initially at a temperature not exceeding the rated load temperature.
- ii) Three equally spread starts in an hour the motor being initially at a temperature not exceeding the rated load operating temperature. (not to be repeated in the second successive hour)
- iii) Motors for coal conveyor and coal crusher application shall be suitable for three consecutive hot starts followed by one hour interval with maximum twenty starts per day and shall be suitable for minimum 20,000 starts during the life time of the motor

3.4 **Running Requirements**

3.4.1 Motors shall run satisfactorily at a supply voltage of 75% of rated voltage for 5 minutes with full load without injurious heating to the motor.

3.4.2 Motor shall not stall due to voltage dip in the system causing momentary drop in voltage upto 70% of the rated voltage for duration of 2 secs.

3.5 **Stress During bus Transfer**

3.5.1 Motors shall withstand the voltage, heavy inrush transient current, mechanical and torque stress developed due to the application of 150% of the rated voltage for at least 1 sec. caused due to vector difference between the motor residual voltage and the incoming supply voltage during occasional auto bus transfer.

3.5.2 Motor and driven equipment shafts shall be adequately sized to satisfactorily withstand transient torque under above condition.

3.6 Maximum noise level measured at distance of 1.0 metres from the outline of motor shall not exceed the values specified in IS 12065.

3.7 The max. vibration velocity or double amplitude of motors vibration as measured at motor bearings shall be within the limits specified in IS: 12075.

4.0 **CONSTRUCTIONAL FEATURES**

4.1 Indoor motors shall conform to degree of protection IP: 54 as per IS: 4691. Outdoor or semi-indoor motors shall conform to degree of protection IP: 55 as per IS: 4691 and shall be of weather-proof construction. Outdoor motors shall be installed under a suitable canopy

4.2 Motors upto 160KW shall have Totally Enclosed Fan Cooled (TEFC) enclosures, the method of cooling conforming to IC-0141 or IC-0151 of IS: 6362.

Motors rated above 160 KW shall be Closed Air Circuit Air (CACA) cooled

4.3 Motors shall be designed with cooling fans suitable for both directions of rotation.



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- 4.4. Motors shall not be provided with any electric or pneumatic operated external fan for cooling the motors.
- 4.5 Frames shall be designed to avoid collection of moisture and all enclosures shall be provided with facility for drainage at the lowest point.
- 4.6 In case Class 'F' insulation is provided for LV motors, temperature rise shall be limited to the limits applicable to Class 'B' insulation.
In case of continuous operation at extreme voltage limits the temperature limits specified in table-1 of IS:325 shall not exceed by more than 10°C.
- 4.7 Terminals and Terminal Boxes**
- 4.7.1 Terminals, terminal leads, terminal boxes, windings tails and associated equipment shall be suitable for connection to a supply system having a short circuit level, specified in the Data Sheet-A.

Unless otherwise stated in Data Sheet-A, motors of rating 110 kW and above will be controlled by circuit breaker and below 110 kW by switch fuse-contactor. The terminal box of motors shall be designed for the fault current mentioned in data sheet "A".
- 4.7.2 unless otherwise specified or approved, phase terminal boxes of horizontal motors shall be positioned on the left hand side of the motor when viewed from the non-driving end.
- 4.7.3 Connections shall be such that when the supply leads R, Y & B are connected to motor terminals A B & C or U, V & W respectively, motor shall rotate in an anticlockwise direction when viewed from the non-driving end. Where such motors require clockwise rotation, the supply leads R, Y, B will be connected to motor terminals A, C, B or U W & V respectively.
- 4.7.4 Permanently attached diagram and instruction plate made preferably of stainless steel shall be mounted inside terminal box cover giving the connection diagram for the desired direction of rotation and reverse rotation.
- 4.7.5 Motor terminals and terminal leads shall be fully insulated with no bar live parts. Adequate space shall be available inside the terminal box so that no difficulty is encountered for terminating the cable specified in Data Sheet-A.
- 4.7.6 Degree of protection for terminal boxes shall be IP 55 as per IS 4691.
- 4.7.7 Separate terminal boxes shall be provided for space heaters.. If this is not possible in case of LV motors, the space heater terminals shall be adequately segregated from the main terminals in the main terminal box. Detachable gland plates with double compression brass glands shall be provided in terminal boxes.
- 4.7.8. Phase terminal boxes shall be suitable for 360 degree of rotation in steps of 90 degree for LV motors.
- 4.7.9 Cable glands and cable lugs as per cable sizes specified in Data Sheet-A shall be included. Cable lugs shall be of tinned Copper, crimping type.
- 4.8 Two separate earthing terminals suitable for connecting G.I. or MS strip grounding conductor of size given in Data Sheet-A shall be provided on opposite sides of motor frame. Each terminal box shall have a grounding terminal.



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- 4.9.1 Motors provided for similar drives shall be interchangeable.
- 4.9.2 Suitable foundation bolts are to be supplied alongwith the motors.
- 4.9.3 Motors shall be provided with eye bolts, or other means to facilitate safe lifting if the weight is 20Kgs. and above.
- 4.9.4 Necessary fitments and accessories shall be provided on motors in accordance with the latest Indian Electricity rules 1956.
- 4.9.5 All motors rated above 30 kW shall be provided with space heaters to maintain the motor internal air temperature above the dew point. Unless otherwise specified, space heaters shall be suitable for a supply of 240V AC, single phase, 50 Hz.
- 4.9.6 Name plate with all particulars as per IS: 325 shall be provided
- 4.9.7 Unless otherwise specified, the colour of finish shall be grey to Shade No. 631 and 632 as per IS:5 for motors installed indoor and outdoor respectively. The paint shall be epoxy based and shall be suitable for withstanding specified site conditions.

5.0 INSPECTION AND TESTING

- 5.1 All materials, components and equipments covered under this specification shall be procured, manufactured, as per the BHEL standard quality plan No. PED-506-00-Q-006/0 and PED-506-00-Q-007/2 enclosed with this specification and which shall be complied.
- 5.2 LV motors of type-tested design shall be provided. Valid type test reports not more than 5 year shall be furnished. In the absence of these, type tests shall have to be conducted by manufacturer without any commercial implication to purchaser.
- 5.3 All motors shall be subjected to routine tests as per IS: 325 and as per BHEL standard quality plan.
- 5.4 Motors shall also be subjected to additional tests, if any, as mentioned in Data Sheet A.

6.0 DRAWINGS TO BE SUBMITTED AFTER AWARD OF CONTRACT

- a) OGA drawing showing the position of terminal boxes, earthing connections etc.
- b) Arrangement drawing of terminal boxes.
- c) Characteristic curves:
(To be given for motor above 55 kW unless otherwise specified in Data Sheet).
 - i) Current vs. time at rated voltage and minimum starting voltage.
 - ii) Speed vs. time at rated voltage and minimum starting voltage.
 - iii) Torque vs. speed at rated voltage and minimum voltage.
For the motors with solid coupling the above curves i), ii), iii) to be furnished for the motors coupled with driven equipment. In case motor is coupled with mechanical equipment by fluid coupling, the above curves shall be furnished with and without coupling.
 - iv) Thermal withstand curve under hot and cold conditions at rated voltage and max. permissible voltage.



TITLE TECHNICAL SPECIFICATION of VVVF drive Elevator	SPEC. NO. PE-TS-412-502-A001	
	for VOLUME II - B	
	SECTION - C	
	DATE 27-04-2015	SUB SECTION
	SHEET	1 OF 5

1.0 General

- a) This part of the specification describes the general requirements for the Variable Voltage Variable frequency Drives, herein referred to as AC Drives, for use with standard IEC design AC squirrel cage induction motors. The nominal values, the standard documents and the drive's minimum performance are defined in this part. **To avoid any mismatch between the motor and its control equipment, the AC Drive shall be capable of auto adjustment by automatic measurement of the motor parameters with/without motor rotation.**

- b) Inverter construction and related devices:

Construction shall be divided in 3 broad sections. Section one converts AC Supply into DC supply. Section 2 Converts and controls DC supply into AC Supply with regulation. Section 3 shall be used for braking action of the motor and Dynamic Braking Unit (DBU) can be inbuilt or external depending upon the drive capacity. VVVF can be used in open loop (without external speed feed back) like in Travel motions or close loop (With external speed feed back) like in Hoist motions. Like all other electronic / electric devices VVVF drives are also protected by MCB / MCCB / Fuses. VVVF drives are sensitive to temperature and hence drive internal as well as external cooling fans are provided.

- c) Programming of VVVF Drives.

VVVF drives shall be programmable and for that purpose detachable digital Operator display unit shall be supplied along with the VVVF having required buttons for setting the user constant, functions etc. The VVVF drive is to be fine tuned by matching the motor parameters and setting the parameters on full load.

- d) VVVF drives shall be connected with power supply and these drives generate their own low voltage control supply. Potential free contacts shall be connected to this control supply and few programmable control terminals. Starting / stopping / set speeds operations of VVVF drive shall be achieved by above control connection.
- e) VVVF shall give smooth control over acceleration and deceleration making the motion jerk free and using Variable voltage variable frequency limits the inrush current to the squirrel cage motors. VVVF provides controlled torque to the motor due to which elevator operations are jerk free.

1.1 Experience

The Frequency Converter Manufacturer shall have adequate experience in frequency converter manufacturing and have adequate business volume in order to provide credibility in his commitments and a capability of long term support.

1.2 Local support

The Supplier shall have a permanent representative office with a trained and skilled support staff, in the country where the goods are delivered, in order to prove his commitment for local support and to provide a channel for communication.



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The engineers employed by the Supplier's regional office shall be certified by the Manufacturer and provide start-up service including physical inspection of the drive, connected wiring and final adjustments, to ensure that the AC Drive meets the required performance.

The Supplier shall be able to give basic drives training to the Customer's engineers, preferably on the site. The training shall, as a minimum, include system concepts and basic troubleshooting.

2.0 Basic requirements for the AC Drives

2.1 General requirements

The AC Drive shall comply with National (country of origin) and International standards and the recommendations for electrical industrial control devices (IEC, EN, UL, NFC, and VDE).

The AC Drive shall be of the most modern design, yet user friendly and be simple to install commission and maintain. The AC Drive shall be able to start and control the speed of a standard squirrel cage induction AC motor. The AC Drives shall be: CE marked, conforming to European Low Voltage (73/23/CEE and 93/68/CEE) and EMC (89/336/CEE) Directives, UL/CSA marked according to UL 508C.

The AC Drives have to be built to comply with the IEC standards.

The AC Drive shall be a digitally controlled drive, using, at least, the Pulse Width Modulation (PWM) with flux vector control open loop (for travel) and closed loop (for hoist). It shall have diodes / thyristors in rectifier and IGBT's in the inverter section in their entire power range, and it shall have the following minimum specifications.

Rated Input Voltages	380V to 480V (-10% to +10% variation), three-phase
Rated Input Frequency	50Hz +3 % to - 5%
Output Voltage	0 – Input voltage, three-phase
Output Frequency Range	0 to 400 Hz
Acceleration / Deceleration Time	0.01 – 999s, adjustable, linear, with S, with U or customised shapes
Overload capability (Constant Torque)	150% of nominal current for 1min.
Operating ambient Temperature	-10°C up to 50°C (shall be de-rated suitably if not rated at 50°C)
Storage ambient Temperature	-25°C up to 70 °C



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Maximum operating altitude	1000 m without de-rating, 1000...3000 (shall be de-rated suitably)
Max. Relative Humidity	95 %, without condensation and dripping water.
Main Protections	Over current, short circuit between phase, short circuit between phase and ground, input phase loss, output phase loss, motor overload, over speed, over voltage, under voltage, drive over temperature

The AC Drive shall be able to give a 100 % output current continuously in the above specified conditions. In order to ensure that the drive can provide the required output current in the specified ambient conditions, the Manufacturer shall inform the required de-rating, if the ambient temperature given in the project-specific specification is higher than rated ambient of the drive or if the installation altitude is more than 1000 m above the sea level. The de-rating factor shall be specified so that neither the lifetime of the AC Drive nor the unit's performance, overload capability included, nor the reliability of the AC Drive shall suffer.

Suitable encoder shall be provided for main hoist motion.

3.0 User interface

3.1 General

The user interface shall be identical throughout the power range and type to avoid confusion amongst the users and need for training in several different units.

3.2 Inputs and outputs

A. At least, the following standard Inputs and Outputs shall be provided, to be used in interface with the control system:

Analogue Inputs	:	1 x Programmable differential voltage input $\pm 10V$, 1 x Programmable current input 0(4) - 20mA 1 x Programmable voltage input 0 – 10V
Analogue Output	:	1 x Programmable analogue outputs 0(4) - 20mA or 0 – 10V
Logic inputs	:	6 x Programmable logic Inputs isolated from the mains
Relay Outputs	:	2 x Programmable Digital outputs with a changeover dry contact

All the control terminals shall be clearly marked.

B. At least, it shall be possible to assigned the following functions to the I/Os:



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Analogue input	Analogue outputs
Speed reference Summing reference	Motor current Motor frequency Motor torque Motor power
Logic input	Relay or logic outputs (open collector)
Forward Reverse Jog Preset speeds Reference switching Ramp switching Parameter sets selection Fast stop Freewheel stop + speed - speed External fault	Ready Drive running High speed attained Drive fault Frequency threshold attained Motor thermal state attained Torque or current limitation attained Brake control

3.4 Programming terminal

- A. The AC drive shall have a keypad /display for programming and controlling purposes. An IP54 or IP65 remote mounting shall be possible at a distance of 10m.
- B. Password protection shall be provided to avoid unauthorized tampering with the set parameters.
- C. The programming terminal shall be able to display the commercial reference of the AC drive and of the options, the software version, the serial number
- D. Direct keypad entry shall be provided to observe the following actual parameters. Any one of the following parameters or actual values shall be selected to be always displayed:
- i) Input Voltage
 - ii) Input Frequency
 - iii) Output Frequency
 - iv) Output Power
 - v) Output Current
 - vi) Motor Speed

The following parameters shall always be displayed during normal operation:-

- i) Drive Status



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The following drive control functions at least shall be available from the keypad:-

- i) Run
- ii) Stop
- iii) Local / Remote selection.
- iv) Forward/Reverse (if function enabled)
- v) Accelerate
- vi) Decelerate
- vii) Parameter setting

3.5 Application programming

The AC Drive shall be designed for both simple and the most complicated applications, yet it shall be user friendly. It shall be possible to reset the parameter settings back to the original factory settings through the keypad.

3.6 PC Tools

The AC Drive Supplier shall have Windows based PC software available for monitoring and controlling the AC Drives, and the software shall be offered as an option. The software shall be supplied with the necessary hardware and a provision for connecting a PC with the AC Drives. It shall be possible to set and modify parameters, control the drive, read actual values and make trend analysis using the software.

4.0 Software features

A. Restart

In the event of a fault trip due to over voltage, over current or loss of analogue signal, the AC DRIVE shall be programmable to attempt an automatic restart. For safety reasons, the maximum number of attempts shall be within a selectable time. If the fault does not clear after the attempts, the drive shall lock out.

B. Brake logic control

The AC Drive shall have a built-in function to control a mechanical brake in order to move the load in a smooth and safe way. The brake logic control shall be adapted to the different movements: hoisting, travel, orientation.

5. Preferred makes:

Schneider Electric, L&T-YASKAWA, Siemens, ABB, Allen Bradley (Rockwell Automation).



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ANNEXURES



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ANNEXURE-I

LIST OF MAKES

- 1.0.0** Bidder to note that Make of various items shall subject to approval of BHEL / Customer during detail engineering stage without any commercial implication at contract stage.

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ANNEXURE-II
MANDATORY SPARES

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ANNEXURE-II
List of Mandatory Spares for elevator.

Capacity and type of elevator for TG building, Service building, admin building and ESP control room elevators are same. Hence one set of spares for each building elevators i.e total four (4) set shall be provided.

Sl. No.	DESCRIPTION	Qty. for Two Unit	Remark
1.1	415 V Motors		As applicable
1.1.1	Terminal plates	10 Nos. each for small motors upto 30 kW & 4 Nos. each for more than 30 kW	
1.1.2	Heaters	2 sets	
1.1.3	Greasing arrangements	4 sets each type of motor	
1.1.4	Motor of each type and rating	10% of the installed quantity or minimum 1 number whichever be higher	
1.1.5	Bearings (DE and NDE) for each type and rating of motor	4 sets	
1.2	DC Motors		
1.2.1	Carbon brushes	10 sets each type	
1.2.2	Brush assemblies	2 sets each type	
1.2.3	Terminal blocks	2 sets each type	
1.2.4	Heaters	2 sets each type	
1.2.5	Pulleys	2 sets each type	
1.2.6	Motor of each type and rating	10% of the installed quantity or minimum 1 number whichever be higher	
1.2.7	Bearings (DE and NDE) for each type and rating of motor	4 sets	

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ANNEXURE-III

LIST OF TOOLS AND TACKLES



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ANNEXURE-III

List of Tools & tackles for elevator.

Sl. No.	DESCRIPTION	Qty.	Remarks
1	Spanner of all sizes required for maintenance		
2	Adjustable Spanner		
3	Allen Key set all sizes required for maintenance		
4	Screw driver set		
5	Cutting plier		
6	Grease gun		
7	Nose plier		
8	Grip plier		
9	Hook spanner		
10	Box spanner		
11	Oil can		
12	Measurement Taps		
13	Paint brush 1/4,1/2,3/4 inch		
14	Line tester		
15	Multimeter		
16	Soldering iron		
17	Torch Light		
18	Knife cutter		
19	Steel rule		
20	Wire Striper		
21	Tube Spanner Combination		
22	Hammer 1/2 Kg		
23	Dial rench		
24	Other tools if any (Please specify)		

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ANNEXURE-IV

Drawing document submission schedule

S.NO.	Description	Schedule
1	First submission of dwg/ docs as per MDL	Within two (2) weeks from placement of LOI.
2	Every repeat submission	Within one (1) week.
3	Response time by BHEL	Within three (3) weeks after receiving of drawing.

Note:

- 1.0 The above are the minimum quantity of drawings/documents required. The exact requirement shall be informed to the successful bidder during detail engineering stage for which no commercial implication shall be entertained by BHEL.
- 2.0 Bidder to note that BHEL reserves the right for drawing/document submission through web based Document Management System. Bidder would be provided access to the DMS for drawing/document approval and adequate training for the same. Detailed methodology would be finalized during the kick-off meeting. Bidder to ensure following at their end.
 - Internet explorer version – Minimum Internet Explorer 7.
 - Internet speed – 2 mbps (Minimum preferred).
 - Pop ups from our external DMS IP (124.124.36.198) should not be blocked.
 - Vendor's internal proxy setting should not block DMS application's link (<http://124.124.36.198/wrenchwebaccess/login.aspx>).

ANNEXURE-I

S. NO.	DESCRIPTION OF MANUALS	NO OF PRINTS (sets)	NO. OF CD- ROMs (sets)
1.	PLANT DEFINITION MANUAL		3 CD-ROMs
2.	Drawings "FOR APPROVAL"	10	Soft Copy
3.	Drawings "FOR INFORMATION"	10	Soft Copy
4.	Drawings "FINAL APPROVED DRAWING"	8	Soft Copy
5.	Drawings "AS BUILT "	8	3 CD-ROMs
6	DATASHEETS,DESIGNCALCULATIONS,PURCHASE SPECIFICATIONS, etc. and Other type of documents		
	i) For Approval	10	SOFT COPY
	ii) FINAL	8	3 CD-ROMs -
	iii) Analysis reports of equipment/ piping/ structures components/ systems employing software packages as detailed in the specifications		
	a) Input	10	SOFT COPY
	b) Output	10	SOFT COPY
	c) Drawings/ Sketches	10	SOFT COPY
7	Erection manual "FINAL"	8	3CD ROMS
8	Operation & Maintenance manual	10	3CD ROMS
9	Plant Hand Book "DRAFT"	6	SOFT COPY
10	Plant Hand Book "FINAL"	15	3CD ROMS
11	Commissioning and Performance Procedure manual	10	3CD ROMS
12	Performance and Functional Guarantees test report	6	3CD ROMS
13	Progress Reports	6	3CD ROMS
14	Project completion report	10	3CD ROMS
15	QA programme including	1	



2 x 660 MW Ennore SEZ Supercritical Thermal Power
Project at Ash Dyke of NCTPS
Spec. No. CE/C/P&E/EE/E/OT.No.03 /2013-14



S. NO.	DESCRIPTION OF MANUALS	NO OF PRINTS (sets)	NO. OF CD- ROMs (sets)
	Organization for implementation and QA system manual (with revision-servicing)		
16	Vendor details in respect of proposed vendors including Bidder's evaluation report.	1	
17	Manufacturing QPs, Field QPs, Field welding schedules and their reference documents like test procedures, WPS, POR etc.		
	(i) For review/comment	3	
	(ii) For final approval	4	1 set CD ROMS
18	Welding Manual, Heat Treatment Manuals, Storage & preservation manuals	4	
	Final	4	2 CD ROMS
19	Monthly Vendor Approval and QP approval status	2	1 CD ROM
20	QA Documentation Package for items / equipment manufactured and dispatched to site	2	2 CD ROMS
21	QA Documentation Package for field activities on equipment/systems at site	2	2 CD ROMS





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ANNEXURE-V

MDL FOR ELEVATOR

S.NO	BHEL DOC No	TITLE	PURPOSE
1	PE-V0-412-502-A101	TDS OF TG HALL ELEVATOR UNIT #1	A
2	PE-V0-412-502-A102	TDS OF TG HALL ELEVATOR UNIT #2	A
3	PE-V0-412-502-A103	TDS OF SERVICE BUILDING ELEVATOR	A
4	PE-V0-412-502-A104	TDS OF ADMINISTRATIVE BUILDING ELEVATOR	A
5	PE-V0-412-502-A105	TDS OF ESP CONTROL ROOM ELEVATOR	A
6	PE-V0-412-502-A001	GA, M/C ROOM LAYOUT, SCOPE & BOM OF PASSENGER ELEVATOR (TG HALL UNIT#1)	A
7	PE-V0-412-502-A002	GA, M/C ROOM LAYOUT, SCOPE & BOM OF PASSENGER ELEVATOR (TG HALL UNIT#2)	A
8	PE-V0-412-502-A003	GA, M/C ROOM LAYOUT, SCOPE & BOM OF PASSENGER ELEVATOR (SERVICE BUILDING)	A
9	PE-V0-412-502-A004	GA, M/C ROOM LAYOUT, SCOPE & BOM OF PASSENGER ELEVATOR (ADMINISTRATIVE BUILDING)	A
10	PE-V0-412-502-A005	GA, M/C ROOM LAYOUT, SCOPE & BOM OF PASSENGER ELEVATOR (ESP CONTROL ROOM).	A
11	PE-V0-412-502-A006	MQP FOR ELEVATOR (Common for TG hall, Service building, Admin building and ESP Control room)	A
12	PE-V0-412-502-A007	O&M MANUAL FOR ELEVATOR (Common for TG hall, Service building, Admin building and ESP Control room)	I

A= APPROVAL
I= INFORMATION

ANNEXURE-VI

Check List for Operation & Maintenance Manual

Project name :
 Project number :
 Package Name :
 PO reference :
 Document number :
 Revision number :

Sl.no. & Sections	Description	Tick (√)if included in Manual			Remarks
		Yes	No	Not Applicable	
1.	Cover page				
1.1	Project Name				
1.2	Customer/consultant Name				
1.3	Name of Package				
1.4	Supplier details with phone, FAX ,email address , Emergency Contact number				
1.5	Name and sign of prepared by , checked by & approved by				
1.6	Revision history with approval Details				
2.0	Index				
2.1	showing the sections & related page nos All the pages should be numbered section wise				
3.0	Description of Plant/System				
3.1	Description /write up of operating principle of system equipment/ associated sub-systems & accessories/controls system , operating conditions, performance parameters under normal , start up and special cases				
3.2	Equipment list and basic parameter with Tag numbers				
3.3	Data sheets approved by Customer/for information and catalogues provided by original manufacturer				
3.4	Associated other packages and Interface /terminal points				
3.5	P&ID & Process Diagrams				
3.6	GA Layout drawings, As-built drawings , Actual photograph of items/system (Drawings of A2 & bigger sizes are to be attached in the last)				
3.7	Single line/wiring diagrams				
3.8	Control philosophy /control write-ups				

4.0	Commissioning Activities (if not covered in separate document i.e. erection manual, commissioning manual)				
4.1	Pre-Commissioning Checks				
4.2	handling of items at site				
4.3	Storage at site				
4.4	Unpacking & Installation procedure				
5.0	Operation Guidelines for plant personal/user/operator				
5.1	Interlock & Protection logic along with the limiting values of protection settings for the equipment along with brief philosophy behind the logic, drawings etc. to be provided.				
5.2	Start up, normal operation and shut down procedure for equipments along with the associated systems in step by step mode. Valve sequence chart, step list, interlocks etc. with Equipment isolating procedures to be mentioned.				
5.3	Do's & Don't of the equipments.				
5.4	Safety precautions to be taken during normal operation. Safety symbols, Emergency instructions on total power failure condition/lubrication failure/any other condition				
5.5	Parameters to be monitored with normal values and limiting values				
5.6	Trouble shooting with causes and remedial measures				
5.7	Routine operational checks, recommended logs & records				
5.8	Changeover schedule if more than one auxiliary for the same purpose is given				
5.9	Painting requirement and schedule				
5.10	Inspection, repair , Testing and calibration procedures				
6.0	Maintenance guidelines for plant personal				
6.1	List of Special Tools and Tackles required for Overhaul/Trouble shooting including special testing equipment required for calibration etc.				
6.2	Stepwise dismantling and re-assembly procedure clearly specifying the tools to be used, checks to be made, records to be maintained, clearances etc. to be mentioned. Tolerances for fitment of various components to be given.				
6.3	Preventive Maintenance & Overhauling schedules linked with running hours/calendar period along with checks to be given				

6.4	Long term maintenance schedules especially for structural, foundations etc.				
6.5	Consumable list along with the estimated quantity required during commissioning, normal running and during maintenance like Preventive Maintenances and Overhaul. Storage/handling requirement of consumables/self-life.				
6.6	List of lubricants with their Indian equivalent, Lubrication Schedule, Quantity required for each equipment for complete replacement is to be given				
6.7	List of vendors & Sub-vendors with their latest addresses, service centres ,Telephone Nos., Fax Nos., Mobile Nos., e-mail IDs etc.				
6.8	List of mandatory and recommended spare parts list				
6.9	Tentative Lead time required for ordering of spares from the equipment supplier				
6.10	Guarantee and warranty clauses				
7.0	Statutory and other specific requirements considerations.				
8.0	List of reference documents				
9.0	Binding as per requirement				

SITE STORAGE AND PRESERVATION GUIDELINES

FOR

MECHNANICAL BOPs

(Doc No: PE-DC-SSG-A001 REV.00)



PROJECT ENGINEERING MANAGEMENT, POWER SECTOR
BHARAT HEAVY ELECTRICALS LIMITED-NOIDA

CONTENT

- 1 SCOPE OF THE DOCUMENT
- 2 PURPOSE OF STORAGE & PRESERVATION
- 3 MEASURES TO BE TAKEN FOR STORAGE AND PRESERVATION
 - a) GENERAL STORAGE REQUIREMENTS
 - b) GENERAL PRESERVATION REQUIREMENTS
 - c) GENERAL INSPECTION REQUIREMENTS
- 4 TYPE OF STORAGE FOR VARIOUS EQUIPMENT
5. CONCLUSION
6. STACKING ARRANGEMENT FOR PLATES AND STRUCTURAL STEEL

1. SCOPE OF THE DOCUMENT

This guideline is prepared in intent to provide proper site storage and preservation of the Mechanical, Electrical and C & I items / equipment supplied under various bought out packages/items. This storage procedure shall be followed at different power plant sites by concerned agency for storage and preservation from the date of equipment received at site until the same are erected and handed over to the customer.

2. PURPOSE OF STORAGE & PRESERVATION

Many of the items may be required to be kept in stores for long period. It shall therefore be essential that proper methods of storage and preservation be applied so that items do not deteriorate, lose some of their properties and become unusable due to atmospheric conditions and biological elements.

3. MEASURES TO BE TAKEN FOR STORAGE, HANDLING & PRESERVATION

a) GENERAL STORAGE REQUIREMENTS

1. To the extent feasible, materials should be stored near the point of erection. The storage areas should have adequate unloading and handling facilities with adequate passage space for movement of material handling equipment such as cranes, fork lift trucks, etc. The storage of materials shall be properly planned to minimise time loss during retrieval of items required for erection.
2. The outdoor storage areas as well as semi-closed stores shall be provided with adequate drainage facilities to prevent water logging. Adequacy of these facilities shall be checked prior to monsoon.
3. The storage sheds shall be built in conformity with fire safety requirements. The stores shall be provided with adequate lights and fire extinguishers. 'No smoking' signs shall be placed at strategic locations. Safety precautions shall be strictly enforced.
4. Adequate lighting facility shall be provided in storage areas and storage sheds and security personnel positioned to ensure enforcement of security measures to prevent theft and loss of materials.
5. Adequate number of competent stores personnel and security staff shall be deployed to efficiently store and maintain the equipment / material.
7. The equipment shall be stored in an orderly manner, preserving their identification slips, tags and instruction booklets, etc., required during erection. The storage of materials shall be equipment-wise. Loose parts shall be stored in sheds on racks,

preserving the identification marks and tags in good condition. The group codes shall be displayed on the racks

6. At no time shall any materials be stored directly on ground. All materials shall be stored minimum 200 mm above the ground preferably on wooden sleepers

b) GENERAL PRESERVATION REQUIREMENTS

1. All special measures to prevent corrosion shall be taken like keeping material in dry condition, avoiding the equipment coming in contact with corrosive fluid like water, acid etc.
2. Materials which carry protective coating shall not be wrapped in paper, cloth, etc., as these are liable to absorb and retain moisture. The material shall be inspected and in case of signs of wear or damages to protective coating, that portion shall be cleaned with approved solution and coated with an approved protective paint. Complete record of all such observations and protective measures taken shall be maintained.
3. Generally equipment supplied at site are properly greased or rust protective oil is applied on machined/ fabricated components. However periodic inspection shall be carried out to ensure that protection offered is intact.
4. While handling the equipment, no dragging on the ground is permitted. Avoid using wire rope for lifting coated components. Use polyester slings (if possible) otherwise protective material (e.g. clothes, wood block etc.) should be used while handling the components with rope / slings
5. For Equipment supplied with finished paint, touch paint shall be done in case any surface paint gets peeled off during handling. Otherwise such surfaces shall necessarily be wrapped with polythene to avoid any corrosion. Further for equipment wherein finish coat is to be applied at site, site to ensure that equipment is received with primer coat applied.
6. It shall be ensured by periodic inspection that plastic inserts are intact in tapped holes, wherever applicable.
7. Pipes shall be blown with air periodically and it shall be ensured that there is no obstruction.
8. Silica gel or approved equivalent moisture absorbing material in small cotton bags shall be placed and tied at various points on the equipment, wherever necessary.
9. Heavy rotating parts in assembled conditions shall be periodically rotated to prevent corrosion/jamming due to prolonged storage.

10. All the electrical equipment such as motors, generators, etc. shall be tested for insulation resistance at least once in three months and a record of such measured insulation values shall be maintained.
11. Following preservatives/preservation methods can be used depending upon type of equipment
 - a. Rust preventive fluid (RPF)
 - b. Rust protective paints
 - c. Tarpaulin covers, in case of outdoor storage
 - d. De-oxy aluminate for weld-ments

c) GENERAL INSPECTION REQUIREMENTS

1. Period inspection of materials with specific reference to –
 - Ingress of moisture and corrosion damages.
 - Damage to protective coating.
 - Open ends in pipes, vessels and equipment -
 - In case any open ends are noticed, same shall be capped.
2. Any damages to equipment / materials.
 - In case of any damages, these shall be promptly notified and in all cases, the repairs / rectification shall be carried out.
 - Any items found damaged or not suitable as per project requirements shall be removed from site. If required to store temporarily, they shall be clearly marked and stored separately to prevent any inadvertent use.

4. TYPE OF STORAGE FOR VARIOUS EQUIPMENT

The types of storage are broadly classified under the following heads:

i **Closed storage with dry and dust free atmosphere. (C)**

The closed shed can be constructed by using cold-rolled / tubular components for structure and corrugated asbestos sheets / galvanised iron sheets for roofing. Brick walls / asbestos sheets can be used to cover all the sides. The floor of the shed can be finished with plain cement concrete suitably glazed. The shed shall be provided with proper ventilation and illumination.



ii **Semi-closed storage. (S)**

The semi closed shed can be constructed by using cold-rolled / tubular components for structure and corrugated / asbestos sheets for roofing. The floor shall be brick paved. If required a small portion of sides can be covered to protect components from rainwater splashing onto the components.





iii Open storage (O)

The open yard shall be levelled, well consolidated to achieve raised ground with the provision of feeder roads for crane approach along with access roads running all sides. One part of the open yard shall be stone pitched, levelled and consolidated with raised ground suitable for storing / stacking heavier and critical components with due space to handle them by cranes etc . Adequate number of sleepers, concrete block etc. to be provided to make raised platforms to stack critical materials.

A separate yard to be identified as “scrap yard” slightly away from main open yard to store wooden/steel scraps, which are to be disposed off. This is required to avoid mix up with regular components as well as to avoid fire hazard.

Some of the components, which are having both machined & un-machined surfaces and are bulky, shall be stored in open storage area on a raised ground and suitably covered with water proof / fire retardant tarpaulin.



The equipment listed below shall be stored and inspected as per requirement mentioned in the table below.

Sl. No.	Description of the equipment	Type of Storage	Check for	Remarks
Raw material /mechanical items like pipes, plates, structure sections etc.)				
1.	Steel pipes (lined/unlined)	S	Damage , paint, corrosion, rubber lining peeling	Provide end cap
2.	MS Plates	S	Damage, paint, corrosion	
3.	SS Plates	S	Damage	
4.	Non-metallic pipes	S	Damage, cracks	Provide end cap
5.	Stainless steel pipes	S	Damage ,	Provide end cap
6.	MS sections, beams	S	Damage, paint, corrosion	
7.	Cable trays	S	Damage, condition of preservations	
8.	Insulation sheets	S	Damage	
9.	Insulation	C	Damage, packing	
10.	Hangers Rods	S	Damage, paint, packing	
11.	Tubes	S	Damage, paint , packing	Provide end cap
12.	Hume pipes	O	Damage	
13.	Castings	O	Damage, paint, corrosion	
Fabricated mechanical items (pressure vessels, tanks etc.)				
14.	Pressure vessels (unlined)	O	Damage, paint, corrosion,	Covered nozzles
15.	Atmospheric storage tanks (unlined)	O	Damage, paint, corrosion	Covered nozzles

Sl. No.	Description of the equipment	Type of Storage	Check for	Remarks
16.	Pressure vessels (lined)	S	Damage, paint, corrosion, rubber lining	
17.	Atmospheric storage tanks(lined)	S	Damage, paint, corrosion, rubber lining	
18.	Support structures	O	Damage , paint, corrosion	
19.	Flanges	C	Damage , paint, corrosion	
20.	Fabricated pipes	S	Damage , paint, corrosion	Provide end cap
21.	Vessels internals	C	Damage , paint, corrosion ,packing	
22.	Grills	S	Damage , paint, corrosion	
23.	Angles	S	Damage , paint, corrosion	
24.	Bridge mechanism/clarifier mechanism	O	Damage , paint, corrosion	
25.	Cranes, rails	S	Damage , paint, corrosion	
26.	Stair cases	O	Damage , paint, corrosion	
27.	Ladders/handrails	O	Damage , paint, corrosion	
28.	Fabricated ducts	S	Damage , paint, corrosion	
29.	Isolation Gates	O	Damage , paint, corrosion	
30.	Fabricated boxes/panels	S	Damage , paint, corrosion	
Mechanical components like valves, fittings, cables glands, spares etc.)				
31.	Valves	S	Damage , packing	

Sl. No.	Description of the equipment	Type of Storage	Check for	Remarks
32.	Fittings	S	Damage , packing	Provide end cap
33.	Cable glands	C	Damage , packing	
34.	Tools & tackles	C	Damage , packing	
35.	Nut , bolts, washers,	C	Damage , packing	
36.	Gasket & Packings	C	Damage , packing	
37.	Copper tubes	C	Damage , packing, corrosion	Provide end cap
38.	SS tubing	C	Damage , packing	Provide end cap
Rotating assemblies (pumps, blowers, stirrers, fans, compressors etc.)				
39.	Pumps	S	Damage , packing, corrosion	Shaft rotation
40.	Blowers/Compressors	S	Damage , packing, corrosion	Shaft rotation
41.	Agitators/stirrers/radial launders	C	Damage , packing, corrosion	Shaft rotation
42.	Rollers for chlorine tonner mounting	C	Damage , packing, corrosion	
43.	Centrifuge	S	Damage , packing,	
44.	Gear box	C	Damage , packing, corrosion	
45.	Bearings	C	Damage , packing, corrosion	
46.	Fans	S	Damage , packing, corrosion	
47.	Dosing skids	S	Damage , packing, corrosion	
48.	Pump assemblies	S	Damage , packing, corrosion	
49.	Air washers(INTERNALS)	S	Damage , packing	
50.	Air conditioners (split)	C	Damage , packing	

Sl. No.	Description of the equipment	Type of Storage	Check for	Remarks
51.	Elevators(CONTAINERIZED)	O	Damage , packing, corrosion	
52.	Chillers/VA machines	S	Damage , packing	
53.	Air handling Unit/Package unit	S	Damage , packing	
54.	Chlorinators & Evaporators	C	Damage , packing	
55.	Ejectors	C	Damage , packing	
56.	Electrolyser	C	Damage , packing	
Miscellaneous items like chain pulley blocks, hoists etc.				
57.	Chain pulley blocks	S	Damage, Packing	
58.	Electric hoists	S	Damage, Packing	
59.	Fire extinguishers	C	Damage, expiry date	
60.	Fork Lift Truck	S	Damage, Packing	
61.	Hydraulic Mobile Crane	O	Damage, Packing	
62.	Mobile Pick Up & Carry Crane	O	Damage, Packing	
63.	Motor boats	O	Damage, Packing	
64.	Safety showers	S	Damage, Packing	
65.	Diffusers/dampers	S	Damage, Packing	
Chemicals and consumables (acid, alkali, paints, oils, reagents and special chemicals)				
66.	Hydro Chloric Acid (HCl)	Store in canes/ storage tank in dyke area	Date of production/ leakage/fumes	hazardous chemical
67.	Sulphuric acid (H ₂ SO ₄)	Store in canes/ storage tank in dyke area	Date of production/ leakage/fumes	hazardous chemical

Sl. No.	Description of the equipment	Type of Storage	Check for	Remarks
68.	Sodium hydroxide (NaOH)	Store in canes/ storage tank in dyke area	Date of production/ leakage/ fumes/ breather	hazardous chemical ,breather to be checked for air ingress
69.	Sodium hypo chlorite	To be stored under shed	Date of production/ leakage/ fumes	hazardous chemical ,self-life normally 15-30 days after which strength of chemical decays
70.	Ammonia	S	Date of production/ leakage/ fumes	Store in closed storage tanks, hazardous chemical
71.	CW treatment chemicals	S	Date of production , Self-life	Store in closed canes
72.	RO/UF cleaning chemicals	S	Date of production , Self-life	Store in closed canes
73.	Lime	C	Damage to packing , seepage	Prevent moisture, rain
74.	Alum bricks	C	Damage to packing	Prevent moisture, rain
75.	Poly electrolyte	S		Store in closed storage tanks
76.	Laboratory chemicals(powder)	C	Damage, Packing self- life	
77.	Laboratory chemicals(liquid)	C	Damage, Packing self- life	
78.	Lubrication oils	C	Leakage	
79.	Paints	S	Leakage ,air tightness	
80.	Sand	O	Damage of packing	No hooks
81.	Salt (NaCl)	C	Damage of packing, water ingress	Prevent moisture, rain
82.	Anthracite	S	Damage of packing	
83.	Activated carbon	S	Damage of packing	

Sl. No.	Description of the equipment	Type of Storage	Check for	Remarks
84.	Thermal insulation	S	Damage of packing	
85.	Cement	C	Damage of packing	Prevent moisture, rain
86.	Gravels	O	Damage of packing	
87.	ION exchange resins	C	Damage , packing	Refer manufacturer guidelines
88.	RO membranes	C	Damage , packing	Refer manufacturer guidelines
89.	UF membranes	C	Damage , packing	Refer manufacturer guidelines
90.	Cleaning chemicals	C	Damage , packing	Refer manufacturer guidelines
91.	Chemicals for analysers/calibration	C	Damage , packing	Refer manufacturer guidelines
Electrical and C & I items (motors, cables etc.)				
92.	Motors	C	Damage , packing	
93.	Cable drums	O	Damage	
94.	Control Panel /control desk, UPS ,JB	S	Damage, Packing	
95.	Instruments(gauges/analysers)	C	Damage	
Special items		As per Manufacturer's item, like Hydrogen cylinders, Ozonator, Analyser, Chlorine dioxide generators etc.		

5. CONCLUSION

Concerned storage agency at site should make sure that loss in equipment performance and wear & tear are minimised through proper storage and preservation. The above are broad guidelines and cover major equipment / materials. However specific storage practices shall be followed as per manufacturer recommendation. All the necessary measures even in addition to the ones mentioned above, if found necessary, should be taken to achieve the objective.

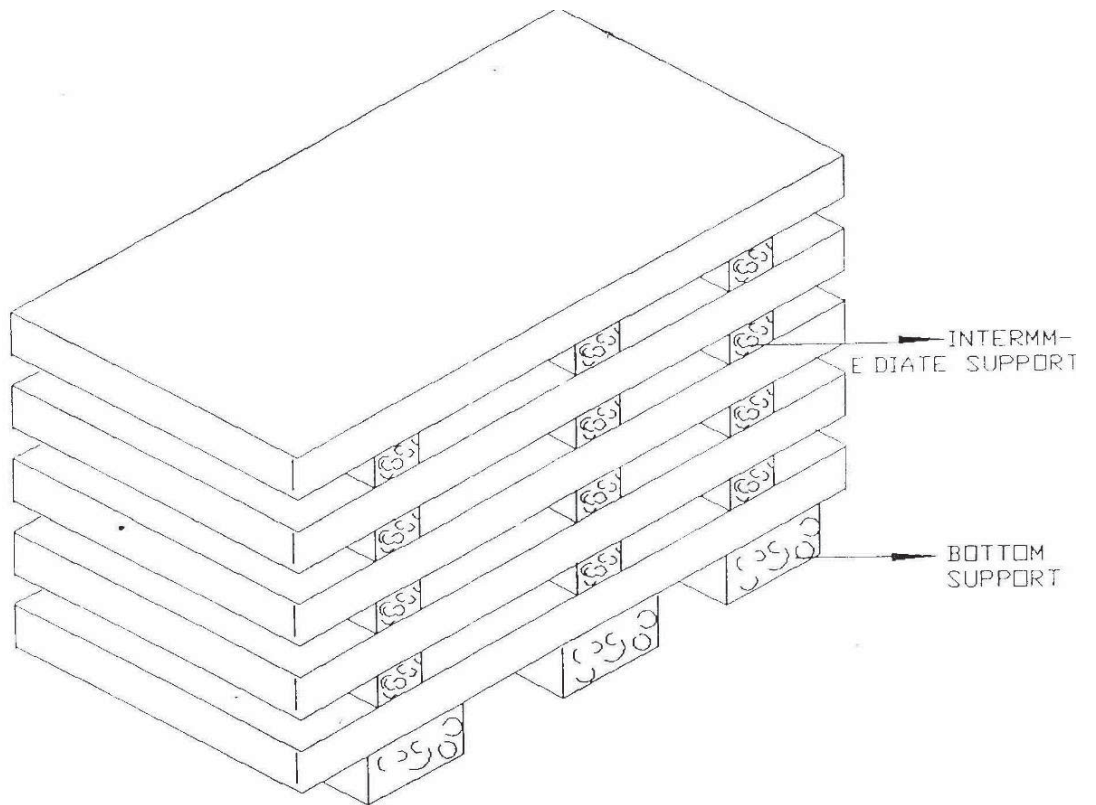


Figure – 1 – PLATE STACKING ARRANGEMENT

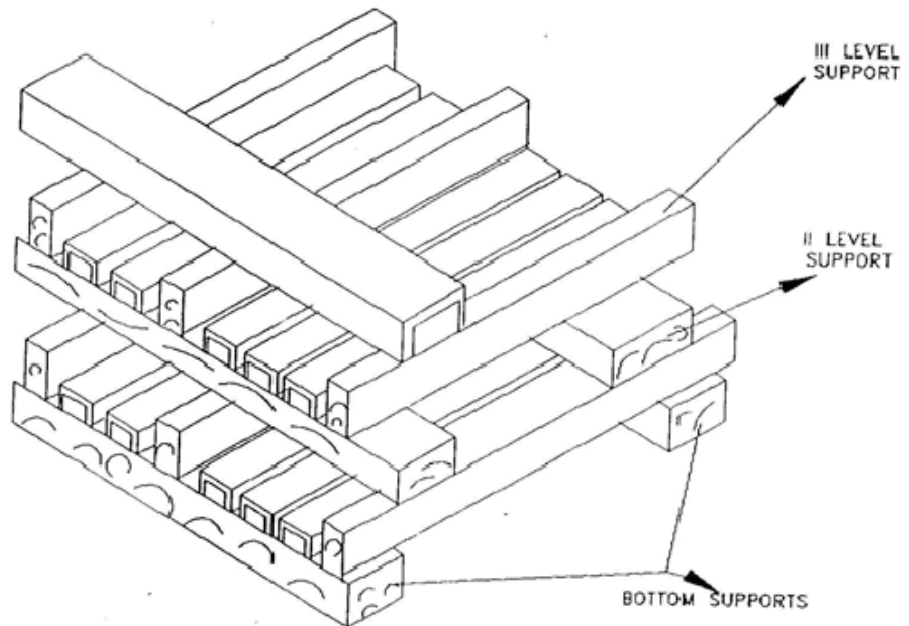


Figure – 2 – STRUCTURAL STEEL STACKING ARRANGEMENT

CIVIL INPUT DETAILS.**Project:** 2 X 660 MW ENNORE SEZ STPP.**Job No.** 412**PACKAGE:** ELEVATORS

Details of Elevator shaft well dimension as per IS: 14665 (all parts) is tabulated below.

Building / Location	No. of elevator	Capacity of elevator (KG)	Type of elevator (Conventional / panoramic)	Type of service (Passenger Elevator / Passenger cum goods elevator / Goods cum passenger elevator)	Elevator shaft dimension (inside clear space over plaster) as per IS :14665 (C X D) mm		Elevator shaft construction with	Remarks
					C	D		
TG Building.	2 Nos.	680	Conventional	Passenger Elevator	1900 (ENTRANCE)	2100	Clay Brick or concrete with plastered and white washed shaft walls from inside.	As per manufacturer's recommendation, fly ash brick not to be used.
Service Building	2 No.	680	Conventional	Passenger Elevator	1900	1900		
Administrative building	1 No.	680	Conventional	Passenger Elevator	(ENTRANCE)	(ENTRANCE)		
ESP Control room	2 No.	680	Conventional	Passenger Elevator	1900	1900		

Note:

1. Min height above M/c Room slab till M/c Room ceiling (below secondary roof beams) shall be 4.00 m.
2. Please note that Lift Well/Shaft dimensions furnished are as per IS 14665, Part-I. Further bidder to note that TOC of pit for all elevators shall be (-)1.6 m. RCC pedestals for buffers for car and counter weight(in pit) & traction machine (in machine room) and cutouts & pockets in machine room shall be furnished after finalization of order.
3. Shaft construction shall be done with RCC or clay bricks (230 mm thk) only, which shall be confirmed during contract stage.



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1	List of documents to be submitted with bid.
2	Electrical load list.
2	Compliance cum confirmation certificate
3	Pre Bid Clarification Schedule
4	Schedule of Technical Deviation




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BIDDER HAS TO SUBMIT ONLY FOLLOWING DOCUMENTS ALONG WITH THE OFFER, FOR TECHNICAL EVALUATION OF THE BID:-

- 1) SCHEDULE OF TECHNICAL DEVIATION (IF ANY)
OR
'NO DEVIATION CERTIFICATE' – Clearly mentioning that bidder has considered 'No - Deviation' from the technical specification provided by BHEL.
- 2) SIGNED AND STAMPED COPY OF COMPLIANCE CUM CONFIRMATION CERTIFICATE.
- 3) Unpriced format, duly mentioned 'Quoted' against each Sl.no/ clause no.
- 4) Signed and stamped copy of :
 - a) "Specific-Electrical Equipment Specification for elevator.
 - b) "Electrical Scope between BHEL and Vendor" sheet.
 - c) Compliance to /duly filled "Electrical Load Data" sheet.

Note 1:- Any other standard document/ details furnished by the bidder i.e. Data sheet / GA Drawing/ QAP etc. shall not be taken in to consideration for evaluation.

Note 2:- Bidder to note that if the bidder does not submit the documents mentioned in Sl. No. 1.0 to 4.0 along with their offer then their offer is liable to be rejected.

LOAD TITLE	RATING (KW)		UNIT (U)/STN (S)	Nos.		VOLTAGE CODE*	FEEDER CODE**	EMER. LOAD (Y)	CONT.(C)/INTT.(I)	STARTING TIME >5 SEC (Y)	LOCATION	BOARD NO.	CABLE		BLOCK CABLE DRG.No.	CONTROL CODE	REMARKS	LOAD No.
	NAME PLATE	MAX. CONT. DEMAND (MCR)		RUNNING	STANDBY								SIZE CODE	NOs				
1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19
TG HALL ELEVATOR																		
ELEVATOR MOTOR		16.5	U	1	0	D	S	-	C		TG HALL Elevator Machine room (1 No. for Unit # 1)							
2 T A/C FOR TG HALL M/C ROOM AND LIGHTING FOR ELEVATOR M/C ROOM & SHAFT AND MAINTENANCE AND INSTALLATION REQUIREMENT.		7	U	1	0	D	S	-	C		TG HALL Elevator Machine room (1 No. for Unit # 2)							
SERVICE BUILDING ELEVATOR																		
ELEVATOR MOTOR		16.5	S	2	0	D	S	-	C		Each Elevator Machine room of Service Building.							
2 T A/C FOR SERVICE BUILDING ELEVATOR M/C ROOM AND LIGHTING FOR ELEVATOR M/C ROOM & SHAFT AND MAINTENANCE AND INSTALLATION REQUIREMENT		7	S	2	0	D	S	-	C		Each Elevator Machine room of Service Building.							
ADMINISTRATIVE BUILDING ELEVATOR																		
ELEVATOR MOTOR		16.5	S	1	0	D	S	-	C		Elevator Machine room of Admin Building							
2 T A/C FOR Admin BUILDING ELEVATOR M/C ROOM AND LIGHTING FOR ELEVATOR M/C ROOM & SHAFT AND MAINTENANCE AND INSTALLATION REQUIREMENT		7	S	1	0	D	S	-	C		Elevator Machine room of Admin Building							
ESP CONTROL ROOM																		
NOTES: 1. COLUMN 1 TO 12 & 18 SHALL BE FILLED BY THE REQUISITIONER (ORIGINATING AGENCY); REMAINING COLUMNS ARE TO BE FILLED UP BY PEM (ELECTRICAL) 2. ABBREVIATIONS : * VOLTAGE CODE (7):- (ac) A=11 KV, B=6.6 KV, C=3.3 KV, D=415 V, E=240 V (1 PH), F=110 V (DC): G=220 V, H=110 V, J=48 V, K=+24V, L=-24 V ** FEEDER CODE (8):- U=UNIDIRECTIONAL STARTER, B=BI-DIRECTIONAL STARTER, S=SUPPLY FEEDER, D=SUPPLY FEEDER (CONTACTER CONTROLLED)																		
	LOAD DATA (ELECTRICAL)	JOB NO. 412		ORIGINATING AGENCY				PEM (ELECTRICAL)										
		PROJECT TITLE 2X660 MW ENNORE SEZ STPP		NAME		DATA FILLED UP ON												
		SYSTEM / S ELEVATOR		SIGN.		DATA ENTERED ON												
		DEPTT. / SECTION MAUX / MH		SHEET 1 OF 2		REV. 00		DE'S SIGN. & DATE										

LOAD TITLE	RATING (KW)		UNIT (U)/STN (S)	Nos.		VOLTAGE CODE*	FEEDER CODE**	EMER. LOAD (Y)	CONT.(C)/INTT.(I)	STARTING TIME >5 SEC (Y)	LOCATION	BOARD NO.	CABLE		BLOCK CABLE DRG. No.	CONTROL CODE	REMARKS	LOAD No.
	NAME PLATE	MAX. CONT. DEMAND (MCR)		RUNNING	STANDBY								SIZE CODE	NOs				
1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19

ELEVATOR MOTOR		16.5	U	1	0	D	S	-	C		Each Elevator Machine room of ESP CONTROL ROOM							
2 T A/C FOR ESP CONTROL ROOM ELEVATOR M/C ROOM AND LIGHTING FOR ELEVATOR M/C ROOM & SHAFT AND MAINTENANCE AND INSTALLATION REQUIREMENT		7	U	1	0	D	S	-	C		Each Elevator Machine room of ESP CONTROL ROOM							

Note:

- 1) No other single phase or 3 phase supply shall be provided for elevator erection / operation etc.
- 2) Only two (3 phase) supply feeders per elevator shall be provided, one feeder shall be dedicated to elevator motor and other 3 phase supply feeder shall be provided by BHEL for air conditioner, machine room and shaft lighting and maintenance / installation requirement. Bidder to consider CT for stepping down the voltage as per their requirement.

NOTES: 1. COLUMN 1 TO 12 & 18 SHALL BE FILLED BY THE REQUISITIONER (ORIGINATING AGENCY); REMAINING COLUMNS ARE TO BE FILLED UP BY PEM (ELECTRICAL)
2. ABBREVIATIONS : * VOLTAGE CODE (7):- (ac) A=11 KV, B=6.6 KV, C=3.3 KV, D=415 V, E=240 V (1 PH), F=110 V (DC): G=220 V, H=110 V, J=48 V, K=+24V, L=-24 V
** FEEDER CODE (8):- U=UNIDIRECTIONAL STARTER, B=BI-DIRECTIONAL STARTER, S=SUPPLY FEEDER, D=SUPPLY FEEDER (CONTACTER CONTROLLED)

	LOAD DATA (ELECTRICAL)	JOB NO.	412	ORIGINATING AGENCY	PEM (ELECTRICAL)	
		PROJECT TITLE	2X660 MW ENNORE SEZ STPP	NAME	DATA FILLED UP ON	
		SYSTEM / S	ELEVATOR	SIGN.	DATA ENTERED ON	
		DEPTT. / SECTION	MAUX / MH	SHEET 2 OF 2	REV. 00	DE'S SIGN. & DATE



TITLE:
**TECHNICAL SPECIFICATION
FOR ELEVATOR
COMPLIANCE CUM CONFIRMATION
CERTIFICATE**

SPEC. NO.: PE-TS-412-502-A001

VOLUME: III

S.No. A1

SECTION:

REV. NO. 0 DATE 27.04.2015

SHEET 1 OF 2

COMPLIANCE CUM CONFIRMATION CERTIFICATE

The bidder shall confirm compliance with following by signing/ stamping this compliance certificates (every sheet) and furnishes same with the offer.

- a) The scope of supply, technical details, construction features, design parameters etc. shall be as per technical specification & there are no exclusions, other than those resolved as per 'Schedule of Deviations', with regard to same.
- b) There are no other deviations w.r.t. specifications other than those furnished in the 'Schedule of Deviations'. Any other deviation, stated or implied, taken elsewhere in the offer stands withdrawn unless specifically brought out in the 'Schedule of Deviations'
- c) Bidder shall submit QP in the event of order based on the guidelines given in the specification & QP enclosed therein. QP will be subject to BHEL/ CUSTOMER approval & customer hold points for inspection / testing shall be marked in the QP at the contract stage. Inspection/ testing shall be witnessed as per same apart from review of various test certificates / Inspection records etc. This is within the contracted price with extra implications to BHEL after award of the contract.
- d) All drawings / data-sheets / calculations etc. submitted along with the offer shall be considered for reference only, same shall be subject to BHEL/ CUSTOMER approval in the event of order.

- e) The offered materials shall be either equivalent or superior to those specified in the specification & shall meet the specified / intended duty requirements. In case the material specified in the specifications is not compatible for intended duty requirements then same shall be resolved by the bidder with BHEL during the pre-bid discussions, otherwise BHEL/ Customer's decision shall be binding on the bidder whenever the deficiency is pointed out.

For components where materials are not specified, same shall be suitable for intended duty, all materials shall be subject to approval in the event of order.

- f) The commissioning spares shall be supplied on 'As Required Basis' & prices for same included in the base price itself. Prices for special tools & tackles, if any, shall also be included in the base price.
- g) All sub vendors shall be subject to BHEL/ CUSTOMER approval in the event of order.
- h) Guarantee for plant /equipment shall be as per relevant clause of GCC /SCC /Other Commercial Terms & Conditions.
- i) In the event of order, all the material required for completing the job at site shall be supplied by the bidder within the ordered price even if the same are additional to approved billing break up, approved drawing or approved Bill of quantities. This clause will apply in case during site commissioning additional requirements emerges due to customer and / or consultant's comments. No extra claims shall be put on this account.
- j) Schedule of drawings submissions, comment incorporations & approval shall be as stipulated in the specifications. The successful bidder shall depute his design personnel to BHEL's/ Customer's/ Consultant's office for across the table resolution of issues and to get documents approved in the stipulated time.



TITLE:
**TECHNICAL SPECIFICATION
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SPEC. NO.: PE-TS-412-502-A001

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- k) As built drawings shall be submitted as and when required during the project execution.
- l) That the bidder has not tempered with this compliance cum confirmation certificate and if at any stage any tempering in the signed copy of this document is noticed then same shall be treated as breach of contract and suitable actions shall be taken against the bidder.

DEVIATION SHEET (COST OF WITHDRAWAL)



PROJECT:- 2X660 MW ENNORE SEZ STPP.

PACKAGE:- ELEVATOR

TENDER ENQUIRY REFERENCE:-

NAME OF VENDOR:-

SL NO	VOULME/ SECTION	PAGE NO.	CLAUSE NO.	TECHNICAL SPECIFICATION/ TENDER DOCUMENT	COMPLETE DESCRIPTION OF DEVIATION	COST OF WITHDRAWAL OF DEVIATION	REFERENCE OF PRICE SCHEDULE ON WHICH COST OF WITHDRAWAL OF DEVIATION IS APPLICABLE	NATURE OF COST OF WITHDRAWAL OF DEVIATION (POSITIVE/ NEGATIVE)	REASON FOR QUOTING DEVIATION
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TECHNICAL DEVIATIONS

COMMERCIAL DEVIATIONS

PARTICULARS OF BIDDERS/ AUTHORISED REPRESENTATIVE

NAME	DESIGNATIONS	SIGN & DATE

NOTES:

- For self manufactured items of bidder, cost of withdrawal of deviation will be applicable on the basic price (i.e. excluding taxes, duties & freight) only.
- For directly dispatchable items, cost of withdrawal of deviation will be applicable on the basic price including taxes, duties & freight.
- All the bidders have to list out all their Technical & Commercial Deviations (if any) in detail in the above format.
- Any deviation not mentioned above and shown separately or found hidden in offer, will not be taken cognizance of.
- Bidder shall submit duly filled unpriced copy of above format indicating "quoted" in "cost of withdrawal of deviation" column of the schedule above along with their Techno-commercial offer, wherever applicable.
- Bidder shall furnish price copy of above format along with price bid.
- The final decision of acceptance/ rejection of the deviations quoted by the bidder shall be at discretion of the Purchaser.
- Bidders to note that any deviation (technical/commercial) not listed in above and asked after Part-I opening shall not be considered.
- For deviations w.r.t. Payment terms, Liquidated damages, Firm prices and submission of E1/ E2 forms before claiming 10% payment, if a bidder chooses not to give any cost of withdrawal of deviation loading as per Annexure-VIII of GCC, Rev-06 will apply. For any other deviation mentioned in un-priced copy of this format submitted with Part-I bid but not mentioned in priced copy of this format submitted with Priced bid, the cost of withdrawal of deviation shall be taken as NIL.
- Any deviation mentioned in priced copy of this format, but not mentioned in the un-priced copy, shall not be accepted.
- All techno-commercial terms and conditions of NIT shall be deemed to have been accepted by the bidder, other than those listed in unpriced copy of this format.
- Cost of withdrawal is to be given separately for each deviation. In no event bidder should club cost of withdrawal of more than one deviation else cost of withdrawal of such deviations which have been clubbed together shall be considered as NIL.
- In case nature of cost of withdrawal (positive/negative) is not specified it shall be assumed as positive.
- In case of discrepancy in the nature of impact (positive/ negative), positive will be considered for evaluation and negative for ordering.