



NOTES:

1. IMPORTANT: THIS COUPLING COVER ALSO TO BE SUPPLIED ALONGWITH THE MAIN EXCITER COVERS.
2. VENDOR SHALL ENSURE THE MANUFACTURING OF COUPLING COVER AS PER THE DIMENSIONS MENTIONED IN THIS DRAWING WITH MATERIAL CONFIRMING TO IS:2082.
3. AFTER FABRICATION AND MACHINING, THE COUPLING COVER SHALL BE APPLIED WITH SOUND ABSORBING LINING OF SAME MATERIAL AS DONE ON MAIN EXCITER COVERS.
4. DIMENSION IN [] BRACKETS ARE FOR FABRICATION.
5. SIZE OF UNSPECIFIED WELD SEAM 3 [] .
6. 12 NO. HEXAGONAL HEAD SCREW M10x30, GRADE 8.8 AND 12 NO. MCD WASHER SIZE 10.5 TO BE SUPPLIED LOOSE ALONGWITH THIS COUPLING COVER.
7. HOLE 20 TO BE MADE IN BOTH HALVES AT CENTRAL, RIB ONLY FOR LIFTING PURPOSE.

INVENTORY NO.	SIGN & DATE	REF. DRG NO.
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GRADE OF UNTOOL. DIM.:-	M/C:- V/C/N/F. A. 0230208
WELDING:-A/B/C/D:-A&B2104	
CAS CUTTING:-T/M&O&E21101	
RVT DATE ALTERED	CHECKED
RVT DATE ALTERED	CHECKED

GRADE NO.	NAME	SIGN	DATE
DESIGNER			
CHECKER			

TYPE OF PRODUCT	B.L.E.S.S EXCITER FOR
OR	NAME OF CUSTOMER/ PROJECT
660 MW TG	
NAME OF COMPANY	BHARAT HEAVY ELECTRICALS LTD.
SCALE	NTS
WEIGHT(Kg)	3300
ISSUING NO.	91450401016
DATE	01/11/2023
NO. OF SHEETS	2
SHEET NO. 2	