

**2 X 800 MW NTPC GADARWARA
STPP STAGE I**

VOLUME – IIB

**TECHNICAL SPECIFICATION
FOR
SPRING LOADED BYPASS VALVES**

SPECIFICATION NO. PE-TS-394-100-M009



**BHARAT HEAVY ELECTRICALS LIMITED, POWER SECTOR
PROJECT ENGINEERING MANAGEMENT
NOIDA, INDIA**

	TITLE:	SPECIFICATION NO. PE-SS-999-100-Q001	
	PREAMBLE	VOLUME	
		SECTION	
		REV. NO. 0	DATE: 03.02.2015
		SHEET 1 OF 1	

1.0 The tender document contains three (3) volumes. The bidder shall meet the requirements of all the three volumes.

1.1 **Volume-I (CONDITIONS OF CONTRACT)**

This consists of four parts as below:-

- Volume-IA : This part contains instructions to bidders for making bids to BHEL.
- Volume-IB : This part contains general commercial conditions of the tender & includes provision that vendor is responsible for the quality of item supplied by their sub-vendors.
- Volume-IC : This part contains special conditions of contract.
- Volume-ID : This part contains commercial conditions for erection & commissioning site work, as applicable.

1.2 **Volume-II TECHNICAL SPECIFICATIONS**

Technical requirements are stipulated in Volume-II which comprises of :-

- Volume-IIA : General Technical Conditions
- Volume-IIB : Technical Specification including Drawings, if any.

1.2.1 **Volume-IIB**

This volume is sub-divided into following sections:-

- Section-A : This section outlines the scope of enquiry.
- Section-B : This section provides "Project Information".
- Section-C : This section indicates technical requirements specific to the contract, not covered in Section-D.
- Section-D : This section comprises of technical specifications of equipments complete with data sheet A, B and C.

Data Sheet - A Specifies data and other requirements pertaining to the Equipment.


Data Sheet - B Specifies data to be filled by the bidder (Data Sheet-B is contained in Volume-III).

Data Sheet -C Indicates data/documents to be furnished after the award of contract as per agreed schedule by the vendor (as applicable).

1.2.2 **Volume-III (TECHNICAL SCHEDULES)**


This volume contains technical schedules and Data Sheets-B, which are to be duly filled by the bidder and the same shall be furnished with the technical bid.

2.0 The requirements mentioned in Section-C / Data Sheets-A of section-D shall prevail and govern in case of conflict between the same and the corresponding requirements mentioned in the descriptive portion in Section-D

	TECHNICAL SPECIFICATION SPRING LOADED BYPASS VALVES 2 X 800 MW NTPC GADARWARA STPP STAGE I	SPECIFICATION NO. PE-TS-394-100-M009	
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SECTION-A

SCOPE OF ENQUIRY

	TECHNICAL SPECIFICATION SPRING LOADED BYPASS VALVES 2 X 800 MW NTPC GADARWARA STPP STAGE I	SPECIFICATION NO. PE-TS-394-100-M009	
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SCOPE OF ENQUIRY

1. SCOPE

This enquiry covers the Design, Manufacture, Inspection & Testing at vendor's and/or his sub-vendor's works, proper packing and delivery to site of Spring loaded bypass valve complete with all accessories as per the requirements mentioned in different sections of the specification for 2 X 800 MW NTPC GADARWARA STPP STAGE I.


2. GENERAL TECHNICAL INSTRUCTIONS

- a) It is not the intent to specify herein all the details of design and manufacture. However the equipment shall conform in all respects to high standards of design, engineering and workmanship, and shall be capable of performing the required duties in a manner acceptable to Engineer/ Owner, who will interpret the meaning of drawing and specifications, and shall be entitled to reject any component or material, which in his judgement is not in full accordance herewith.
- b) The omission of specific reference to any component/ accessories necessary for the proper performance of Spring loaded bypass valve shall not relieve the bidder of the responsibility of providing such facilities to complete the supply of Spring loaded bypass valve at quoted prices.
- c) Design/ drawings/ data sheets etc. shall be subject to approval of BHEL as per specification, in the event of order.
- d) BHEL's / customer's representative shall be given access to the shop in which the equipment are being manufactured or tested and all test records shall be made available to him.
- e) The equipment covered under this specification shall not be despatched unless the same have been finally inspected, accepted and shipping release issued by BHEL.

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SECTION-B

PROJECT INFORMATION


	TECHNICAL SPECIFICATION SPRING LOADED BYPASS VALVES 2 X 800 MW NTPC GADARWARA STPP STAGE I	SPECIFICATION NO. PE-TS-394-100-M009	
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PROJECT INFORMATION

The site is located near villages Gangai & Umaraiya (about 9 Kms from Gadarwara town in Narsingpur district of Madhya Pradesh. The major cities Bhopal & Jabalpur are located at about 210 Kms & about 140 kms respectively from proposed project site. The nearest BG Railway Station, Gadarwara, on Jabalpur-Itarsi Section on central railway main Line is about 9 Kms from proposed project site.


The nearest commercial airport, Bhopal and Jabalpur are located about 240 Kms and about 155 Kms respectively from site. The plant latitude and longitude are 22° 51' 42" N and 75° 52' OS" respectively.

The bidder shall acquaint himself by a visit to the site, if felt necessary, with the conditions prevailing at site before submission of the bid. The information provided in this section will be for general guidance and shall not be contractually binding on BHEL/OWNER. All relevant site data/information as may be necessary shall have to be obtained/collected by the bidder.

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SECTION-C

SPECIFIC TECHNICAL REQUIREMENTS

	SPECIFIC TECHNICAL REQUIREMENTS SPRING LOADED BYPASS VALVES 2 X 800 MW NTPC GADARWARA STPP STAGE I	SPECIFICATION NO. PE-TS-394-100-M009	
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1. GENERAL

- 1.1 The valves shall meet the technical requirements and conform to the standard technical specification and Data sheet A of Section D. In addition, the requirements of this Section-C shall also be complied with. However, wherever the details given in standard technical specification of Section-D and Data sheet A are different, the requirements of Data sheet A shall prevail. Similarly in the event of contradictions between Section –C & Section –D/ Data sheet A, Section –C will prevail.
- 1.2 The technical requirements for valves shall, in general, be as per the attached standard Technical specification for Valves and Data sheet A of Vol. II B Section D.

2. SCOPE OF SUPPLY

- 2.1 The valves complete with all accessories shall be supplied as per Data sheet A of Section D. For detail refer the same. Each valve (quantity and other details specified in Data Sheet-A) shall be complete with the following accessories.
- i) Lifting arrangement provision for handling i.e., lifting lugs, eye bolts etc.
- 2.2 Commissioning spares, if any.
- 2.3 Set of special tools and tackles if required for the maintenance, erection etc. of the equipment supplied.
- 2.4 Mandatory spares as applicable depending upon the project requirement.
- 2.5 Finish paints for touch-up painting of equipment after erection at site in sealed containers.
- 2.6 Various drawings, datasheets, operation and maintenance manuals etc., as specified in Data Sheet-C.

3 EXCLUSIONS:


Erection & Commissioning at site are excluded from the bidder's scope.

4 QUALITY ASSURANCE

The Quality Plans enclosed with this specification specify minimum quality control requirement. During contract stage vendor shall furnish these Quality Plans duly signed & stamped for their compliance. Quality plans shall be approved by BHEL and customer (If necessary). All inspection and testing shall be carried out by BHEL and CUSTOMER (if necessary). In case inspection is by both BHEL and CUSTOMER, then the inspection can be carried out jointly or separately, which will be informed later.

5 PAINTING REQUIREMENT:

Surface preparation shall be as per SSPC-SP-3/ Power Tool Cleaning followed by two coats of Heat Resistance Aluminium paint to IS 13183 Gr. I or equivalent, paint shade Aluminium and total DFT of paint will be equal to 80 microns minimum.

	SPECIFIC TECHNICAL REQUIREMENTS SPRING LOADED BYPASS VALVES 2 X 800 MW NTPC GADARWARA STPP STAGE I	SPECIFICATION NO. PE-TS-394-100-M009	
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6 PACKING INSTRUCTIONS:

- a) Each valve shall be drained, cleaned, prepared and suitably protected in such a way so as to minimize the possibility of damage and deterioration during transit and storage.
- b) The valve has to be dispatched in total assembled form.
- c) Body ends shall be suitably sealed to protect them against damage during transit and storage.
- d) Valves with butt-welding ends shall be protected by means of polythene caps/rubber end protectors to prevent damage to ends & also to avoid foreign material entering the valve during shipment & storage.
- e) Valve Tag Nos. shall be incorporated in all the dispatch documents.
- f) Proper care shall be taken to avoid damage to the painted surface during transit.
- g) All the valves shall be packed suitably in wooden cases in order to avoid damage during transit and also during storage at site in tropical climate conditions for a period of 15-18 months.
- h) Spare parts shall be packed separately and clearly marked. Spares shall also be suitably packed for transit and long storage period at site.

7 SPARES


- a) **Mandatory Spares:** These shall be as per Data Sheet-A.
- b) **Recommended Spares:** List of recommended spares for 3 year reliable operation along with the unit price shall be indicated in the schedule of prices for recommended spares enclosed in Volume-III. Cost of Recommended spares shall not be included in the base price.
- c) Order for the spares may be placed simultaneously or otherwise at the option of purchaser.

8 DOCUMENTS TO BE SUBMITTED ALONG WITH OFFER

Bidder shall submit the following documents (enclosed in Vol III) duly filled, signed and stamped along with the bid:


- a) Compliance sheet
- b) Schedule of Deviations if any.
- c) Schedules of Price & Unit Price for each project.
- d) Schedule of declaration.

The above are the only documents which will be used for technical evaluation unless other documents are asked for during technical clarifications. Any other technical document enclosed with the bid shall be ignored for the purpose of technical evaluation. All other documents attached with the specification are for information of the vendor and no comments shall be marked on these.

	TITLE: TECHNICAL SPECIFICATION SPRING LOADED BYPASS VALVES	SPECIFICATION NO. PE-TS-394-100-M009	
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SECTION-D

STANDARD TECHNICAL SPECIFICATION DATA SHEET – A QUALITY PLAN DATA SHEET – C

	STANDARD TECHNICAL SPECIFICATION FOR SPRING LOADED BYPASS VALVES	SPECIFICATION NO. PE-SS-999-100-M009	
		VOLUME . II B	
		SECTION D	
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1.0 GENERAL

This specification covers the design, materials, construction features, manufacture and testing of Spring Loaded Bypass valves at Vendor's or/ and sub-Vendor's works inclusive of painting and packing requirements.

2.0 CODES AND STANDARDS:

2.1 The valves covered under this specification shall be of manufacturer's own proven design and shall be suitable for the required technical parameters mentioned in Data sheet A. However BS:759 and BS EN ISO 4126 shall be referred to wherever applicable.

2.2 In case of any conflict between the above Codes/Standards and this specification, the latter shall prevail and in case any further conflict in this matter, the interpretation of the specification by the Engineer shall be final & binding.

3.0 DESIGN REQUIREMENTS

All valves shall be suitable for the service conditions i.e. flow, temperature and pressure under which they are required to operate and those performing similar duties shall be interchangeable with each other unless otherwise specified.

4.0 MATERIALS

4.1 The materials of construction of main parts of valves shall be specified in Data sheet-A.

4.2 The materials of construction of the remaining parts shall be as per relevant code/ standard governing the valves and to suit the service conditions. These materials shall be subject to approval of the purchaser.

4.3 Materials used in manufacture of valves shall be of tested quality.

5.0 CONSTRUCTION FEATURES:

5.1 All valves shall be globe type construction.

5.2 The seat and disc shall be easily removable and shall be suitable for easy relapping.

5.3 Valves shall have pressure seal bonnet / bolted bonnet construction and the adjusting screw shall be covered under a cap.

5.4 An arrow indicating the direction of flow shall be embossed on the body of the valves.

5.5 A metallic (stainless steel plate 2mm thick) nameplate shall be fitted on each valve. Nameplate inscription required for each valve shall be indicated at the contract stage. Inscriptions shall be engraved 1 mm deep filled with enamel paint.

5.6 Suitable lifting lugs and eye bolts shall be provided for valves of weight 500 Kg and above.

6.0 LUBRICATION:

6.1 Lubrication, if any, required for smooth and easy operation of valves shall be mentioned.

6.2 Choice of lubrication shall be based on ambient temperature condition of 50°C.

6.3 Type of lubricant to be used and its annual consumption (based on 100 operations per year) shall be indicated by the tenderer.



**STANDARD TECHNICAL
SPECIFICATION FOR
SPRING LOADED BYPASS VALVES**

SPECIFICATION NO. PE-SS-999-100-M009

VOLUME . II B

SECTION D

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7.0 INSPECTION AND TESTS:

- 7.1 The items covered under this contract shall be subjected to inspection, testing and quality surveillance. The Inspection Agency shall, at all reasonable times have access to Vendor's works, Quality Control records and all facilities as reasonably required for carrying out the inspection and testing efficiently, and these shall be provided by the vendor free of cost
- 7.2 Valves coming under the purview of IBR shall be inspected by Independent Inspecting authority approved by Indian Boiler Board and the test Certificate in IBR Form III-C duly countersigned shall be submitted. The Independent Inspecting Authority proposed by the vendor shall be informed in the offer.
- 7.3 The minimum NDT/testing and inspection requirements for valve shall be as per the attached Quality Plan. However, in case of order, final inspection and testing shall be carried out as per the final approved quality plan without any price implications.
- 7.4 Body of all valves shall be hydraulically tested at 1.5 times the design pressure for leak tightness.

8.0 PAINTING


The surface preparation of all exterior and interior surfaces of valves shall include the following:

- a) Removal of oil, grease and dirt.
- b) Removal of rust and scale etc.,
- c) Sand blasting/ shot blasting.

All exterior surfaces of valves shall be painted with primer and finish coated with coating of min. 150 microns thickness. Color shade etc. shall be subject to BHEL/ Customer approval.

9.0 CLEANING AND PROTECTION FOR DESPATCH

- 9.1 Suitable rust preventive shall be applied on machined exposed surfaces.
- 9.2 Valve ends shall be protected from external damage and sealed against the ingress of dirt by means of polythene caps/rubber end protectors.
- 9.3 Valve Tag Nos. shall also be incorporated in all the despatch documents.

	DATA SHEET-A SPRING LOADED BYPASS VALVE 2 X 800 MW NTPC GADARWARA STPP STAGE I	SPECIFICATION NO. PE-TS-394-100-M009	
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REQUIREMENT OF SPRING LOADED BYPASS VALVE
BILL OF MATERIAL FOR MAIN & SPARES

DESCRIPTION	QUANTITY (NOS)			MANDATORY SPARES (COMPLETE ASSEMBLY WITHOUT COMMISSIONING SPARES) (NOS)
	MAIN VALVE(NOS.)	COMMISSIONING SPARES		
		BONNET GASKET (NOS)	CAP GASKET (NOS)	
FDV-42	2	2	2	NIL
FDV-43	2	2	2	

CW
3/2/15.

	DATA SHEET-A SPRING LOADED BYPASS VALVE 2 X 800 MW NTPC GADARWARA STPP STAGE I	SPECIFICATION NO. PE-TS-394-100-M009	
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Material of Construction

SNO	COMPONENT	MATERIALS
1	BODY, BONNET, CAP	ASTMA216GrWCC
2	STEM	ASTMA182 Gr F6a
3	SPRINGS	ALLOY STEEL
4	BODY SEAT	ASTMA 105 Hard Faced (Stellite or Equivalent)
5	BONNET BUSH & LOCK NUT, ADJUSTING SCREW	PHOSPHER BRONZE (ASTM B139 / BS1400)
6	BOTTOM & TOP SPRING PLATE	STAINLESS STEEL (BS970-420 / ASTM276-420)
7	BODY & CAP STUD	ASTMA193 Gr B7
8	BODY & CAP NUT	ASTMA 194 Gr 2H
9	BONNET & CAP GASKETS	SPIRAL WOUND GASKETS
10	VALVE HEAD	NICKLE CHROME ALLOY/ Seating Surface Hard Faced (Stellite or Equivalent)
11	VALVE GUIDE	NICKLE CHROME ALLOY

Chaitanya
ST/15.

	DATA SHEET-A SPRING LOADED BYPASS VALVE 2 X 800 MW NTPC GADARWARA STPP STAGE I	SPECIFICATION NO. PE-TS-394-100-M009	
		VOLUME : IIB	
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GENERAL DESCRIPTION

Two banks of HP Heaters of 50% capacity on feed water side are installed in the regenerative feed cycle i.e. HPH-6A / 7A/ 8A & HPH 6B / 7B/ 8B. Each heater bank is provided with motor operated gate valves at the inlet & outlet. The two (2) feed water bypass lines, of 50% capacity each, are provided across HP Heater banks with spring loaded bypass valve (SLBV) FDV-42 & FDV-43 for facilitating individual as well as both heater banks isolation due to any operational problem. Each SLBV is sized to pass flow as per the data given below and works on differential pressure across the valve.

TECHNICAL REQUIREMENTS

1.	Quantity	:	2 nos. Tagged FDV-42 & FDV- 43
2.	Type	:	Globe type spring loaded bypass valve.
3.	Size of valve	:	To be decided by bidder based on sizing data.
4.	a) End connection b) Connecting pipe material	:	Butt welded. SA 106 GrC
5.	No. of Heater banks.	:	2 nos.
6.	Pressure drop across each heater bank.	:	4.35 kg/cm ² at 1209.5 T/Hr
7.	Operating conditions	:	FDV-42: valve shall pass 1210 T/Hr of feed water at 190 °C & 300 kg/cm ² (a). Set pressure 4.8 kg/cm ² . Fully opens at 10% over pressure. FDV-43: valve shall pass 1210 T/Hr of feed water at 190 °C & 300 kg/cm ² (a). Set pressure 5.3 kg/cm ² . Fully opens at 10% over pressure.
8.	Set pressure range	:	Each valve shall be adjustable for opening when differential pressure settings are 4.3 to 5.8 kg/cm ² .
9.	Design pressure and temperature	:	350 kg/cm ² (g) and 300 °C
10.	Valve body Material	:	ASTM A216 WCC
11.	Regulatory requirement	:	IBR certificate in form IIIC

C. V. S.
3/2/15.

MANUFACTURER'S NAME AND ADDRESS		PROJECT : 2 X 800 MW NTPC GADARWARA	
LATER		PACKAGE : STPP STAGE	
CONTRACT NO. : 0000-110		MAIN-SUPPLIER: BHEL PEM NOIDA	
SUB-SYSTEM: FEED WATER		PAGE: 1 OF 3	


SL. NO	COMPONENT & OPERATIONS	CHARACTERISTICS	CLASS	TYPE OF CHECK	QUANTUM OF CHECK		REFERENCE DOCUMENT	ACCEPTANCE NORMS	FORMAT OF RECORD			REMARKS
					M	C/N			M	C	N	
1.	2.	3.	4.	5.	6.	7.	8.	9.	D*	**	10.	11.

SL. NO	COMPONENT & OPERATIONS	CHARACTERISTICS	CLASS	TYPE OF CHECK	QUANTUM OF CHECK	REFERENCE DOCUMENT	ACCEPTANCE NORMS	FORMAT OF RECORD	TEST CERT	APPROVED DRG./REL. MATL SPEC	APPROVED DRG./REL. MATL SPEC	APPROVED DRG./REL. MATL SPEC	TEST CERT	APPROVED DRG./REL. MATL SPEC	APPROVED DRG./REL. MATL SPEC	APPROVED DRG./REL. MATL SPEC	REMARKS
1.0	MATERIALS																
1.1	BODY, BONNET, CAP, SPINDLE, DISC, BODY SEAT, SPRING PLATES, FASTENERS	1. PHYSICAL, CHEMICAL PROPERTIES 2. DIMENSION 3. HEAT TREATMENT 4. SURFACE DEFECTS	MA	PHYSICAL, CHEMICAL TESTS	100% 100% 100% 100%	APPROVED DRG./REL. MATL SPEC	APPROVED DRG./REL. MATL SPEC	✓	TEST CERT	APPROVED DRG./REL. MATL SPEC	APPROVED DRG./REL. MATL SPEC	APPROVED DRG./REL. MATL SPEC	TEST CERT	APPROVED DRG./REL. MATL SPEC	APPROVED DRG./REL. MATL SPEC	APPROVED DRG./REL. MATL SPEC	-CORRELATION REQUIRED FOR BODY, BONNET, CAP, DISC, SPINDLE
1.2	BODY, BONNET, CAP	1. SURFACE DEFECTS 2. SUB-SURFACE DEFECTS	CR	MEASUREMENT HT CHART REVIEW VISUAL	100% 100% 100%	APPROVED DRG./REL. MATL SPEC	APPROVED DRG./REL. MATL SPEC	✓	-DO- HT CHART INSPN. REPORT TEST CERT.	APPROVED DRG./REL. MATL SPEC	APPROVED DRG./REL. MATL SPEC	APPROVED DRG./REL. MATL SPEC	TEST CERT	APPROVED DRG./REL. MATL SPEC	APPROVED DRG./REL. MATL SPEC	APPROVED DRG./REL. MATL SPEC	MT ON 100% AREA -FILM REVIEW FOR RT ON 100% AREA
1.3	SPRING & VALVE GUIDE	1. PHYSICAL, CHEMICAL PROPERTIES	MA	PHYSICAL, CHEMICAL TESTS	100%	APPROVED DRG./REL. MATL SPEC	APPROVED DRG./REL. MATL SPEC	✓	TEST CERT	APPROVED DRG./REL. MATL SPEC	APPROVED DRG./REL. MATL SPEC	APPROVED DRG./REL. MATL SPEC	TEST CERT	APPROVED DRG./REL. MATL SPEC	APPROVED DRG./REL. MATL SPEC	APPROVED DRG./REL. MATL SPEC	-CERTIFICATE OF COMPLIANCE TO BE FURNISHED
1.4	BONNET BUSH & ADJUSTING SCREW	1. CHEM. PROPERTIES	MA	CHEM. TESTS	100%	APPROVED DRG./REL. MATL SPEC	APPROVED DRG./REL. MATL SPEC	✓	TEST CERT	APPROVED DRG./REL. MATL SPEC	APPROVED DRG./REL. MATL SPEC	APPROVED DRG./REL. MATL SPEC	TEST CERT	APPROVED DRG./REL. MATL SPEC	APPROVED DRG./REL. MATL SPEC	APPROVED DRG./REL. MATL SPEC	--DO--
1.5	SPRING	1. ENDURANCE 2. SPRING RATE	CR	ENDURANCE TEST LOAD TEST	1/BATCH 1/BATCH	APPROVED DRG./REL. MATL SPEC	APPROVED DRG./REL. MATL SPEC	✓	-DO-	APPROVED DRG./REL. MATL SPEC	APPROVED DRG./REL. MATL SPEC	APPROVED DRG./REL. MATL SPEC	-DO-	APPROVED DRG./REL. MATL SPEC	APPROVED DRG./REL. MATL SPEC	APPROVED DRG./REL. MATL SPEC	

MANUFACTURER'S NAME AND ADDRESS		PROJECT : 2 X 800 MW NTPC GADARWARA	
LATER		PACKAGE : STPP STAGE	
CONTRACT NO. : 0000-110		MAIN-SUPPLIER: BHEL PEM NOIDA	
SUB-SYSTEM: FEED WATER		PAGE: 1 OF 3	

LEGEND: * RECORDS IDENTIFIED WITH "TICK" (✓) SHALL BE ESSENTIALLY INCLUDED BY SUPPLIER IN QA DOCUMENTATION.
 ** M: MANUFACTURER/SUB-SUPPLIER C: MAIN SUPPLIER, N: NTPC
 P: PERFORM W: WITNESS AND V: VERIFICATION AS APPROPRIATE, CHP: NTPC SHALL IDENTIFY IN COLUMN "N" AS "W"

MANUFACTURER'S NAME AND ADDRESS		PROJECT : 2 X 800 MW NTPC GADARWARA	
LATER		PACKAGE : STPP STAGE	
CONTRACT NO. : 0000-110		MAIN-SUPPLIER: BHEL PEM NOIDA	
SUB-SYSTEM: FEED WATER		PAGE: 1 OF 3	

MANUFACTURER'S NAME AND ADDRESS		MANUFACTURING QUALITY PLAN				PROJECT : 2 X 800 MW NTPC GADARWARA PACKAGE : STPP STAGE CONTRACT NO. : 0000-110 MAIN-SUPPLIER: BHEL, PEM NOIDA													
SL. NO	COMPONENT & OPERATIONS	CHARACTERISTICS	CLAS	TYPE OF CHECK	QUANTUM OF CHECK		REFERENCE DOCUMENT	ACCEPTANCE NORMS	FORMAT OF RECORD	AGENCY			REMARKS						
					M	C/N				M	C	N							
1.	2.	3.	4.	5.	6.		7.	8.	9.	D*	**	10.	11.						
		3. SCRAGGING	CR	FULL DEFLECTION	100%		RELEVANT SPEC.	NO PERMANENT SET IN 10 CYCLES NO DEFECTS	-DO-	✓	P/W	V	V						
		4. SURFACE DEFECTS	CR	PT/MPI	100%		ASTME 165/ ASTME-709		-DO-	✓	P/W	V	V						
2.0	IN PROCESS CONTROL																		
2.1	MACHINING OF BODY, BONNET, CAP, DISC, BODY SEAT, SPINDLE, SPRING PLATE ETC.	1. DIMENSIONS 2. SURFACE FINISH 3. SURFACE DEFECTS	MA MA CR	MEASUREMENT VISUAL PT/MPT	100% 100% 100%		MFG DRG -DO- ASTME 165/ ASTME 709	MFG DRG. -DO- ASTME 165/ ASTME 709	INSPN. REPORT -DO- -DO-	✓ ✓ ✓	P/W P/W P/W	V V V	V V V						
2.2	SS / STELLITE DEPOSIT ON DISC/BODY SEAT	WELD DEPOSIT	MA	VISUAL	100%		INTERNAL STANDARD	INTERNAL STANDARD	LOG BOOK	✓	P/W	V	V						
2.3	DISC SEAT, BODY SEAT & VALVE GUIDE	1. HARDNESS 2. CONTACT PATTERN (SEATS) 3. SURFACE DEFECTS	MA MA CR	HARDNESS TEST BLUE MATCHING UT & PT	100% 100% 100%		APPROVED DRAWING/ TECHNICAL SPEC ASME B16.34	APPROVED UNIFORM METAL TO METAL CONTACT ASME B16.34	TEST CERT. -DO- -DO-	✓ ✓ ✓	P/W P/W P/W	V V V	V V V						
2.4	SPINDLE	1. SURFACE DEFECTS 2. SUB SURFACE DEFECTS. 3. HARDNESS	CR CR MA	PENETRANT TEST UT MEASUREMENT	100% 100% 100%		ASTME 165 ASME B16.34 APPD DRG.	NO DEFECT ASME B16.34 APPD DRG.	TEST CERT. TEST CERT. INSPN REPORT	✓ ✓ ✓	P/W P/W P/W	V V V	V V V						
3.0	ASSEMBLY TESTING	1. DIMENSIONS	MA	MEASUREMENT	100%		APPROVED DRAWING	APPROVED DRAWING	INSPN REPORT TEST	✓ ✓	P/W P/W	W W	W W						
<p>LEGEND: * RECORDS, IDENTIFIED WITH "TICK" (✓) SHALL BE ESSENTIALLY INCLUDED BY SUPPLIER IN QA DOCUMENTATION ** M: MANUFACTURER/SUB-SUPPLIER C: MAIN SUPPLIER, N: NTPC P: PERFORM W: WITNESS AND V: VERIFICATION. AS APPROPRIATE, CBP: NTPC SHALL IDENTIFY IN COLUMN "N" AS 'W'</p>												FOR NTPC USE		REVIEWED BY		APPROVED BY		APPROVAL SEAL	
MANUFACTURER/SUB-SUPPLIER SIGNATURE										REVIEWED BY		APPROVED BY		APPROVAL SEAL					
MANUFACTURER/SUB-SUPPLIER										REVIEWED BY		APPROVED BY		APPROVAL SEAL					


DOC. NO.: REV..... CAT.....

MANUFACTURER'S NAME AND ADDRESS		MANUFACTURING QUALITY PLAN				PROJECT : 2 X 800 MW NTPC GADARWARA STPP STAGE PACKAGE : TG CONTRACT NO. : 0000-110 MAIN-SUPPLIER: BHEL PEM NOIDA							
SL. NO	COMPONENT & OPERATIONS	CHARACTERISTICS	CLASS	TYPE OF CHECK	QUANTUM OF CHECK		REFERENCE DOCUMENT	ACCEPTANCE NORMS	FORMAT OF RECORD	AGENCY			REMARKS
					M	C/N				M	C	N	
1.	2.	3.	4.	5.	6.		7.	8.	9.	D*	**	10.	11.
		2. BODY LEAK TIGHTNESS 3. SEAT LEAK TIGHTNESS 4. SEAT LEAK TIGHTNESS 5. PRESSURE SETTINGS AS PER APPD DRGS	CR	HYDRAULIC	100%	100%	APPROVED DRG/	NO LEAKAGE	✓	✓	P/W	W	W
		1. DIMENSIONS 2. SURFACE DEFECTS	CR	HYDRAULIC	100%	100%	-DO-	NO LEAKAGE	✓	✓	P/W	W	W
		5. PRESSURE SETTINGS AS PER APPD DRGS	CR	AIR	100%	100%	-DO-	-DO-	✓	✓	P/W	W	W
		1. DIMENSIONS 2. SURFACE DEFECTS	CR	HYDRAULIC	100%	100%	SMOOTH OPERATION, VALVE TO OPEN AT SET PRESSURE	-DO-	✓	✓	P/W	W	W
4.0	END CONNECTION (FOR B.W. ENDS)	1. DIMENSIONS 2. SURFACE DEFECTS	MA	MEASUREMENT	100%	100%	APPROVED DRAWING/ TECHNICAL SPEC. ASTM E 165	APPROVED DRAWING/ TECHNICAL SPEC.	✓	✓	P/W	W	W
5.0	FINAL INSPECTION	CLEANLINESS AND COMPLETENESS	MA	VISUAL TEST	100%	100%	APPROVED DRAWING/ TECHNICAL SPEC.	APPROVED DRAWING/ TECHNICAL SPEC.	✓	✓	P/W	V	V
6.0	PAINTING	QUALITY AND THICKNESS OF PAINT	MA	VISUAL & MEASUREMENT	100%	100%	-DO-	-DO-	✓	✓	P/W	V	V
7.0	PACKING	AS PER TECHNICAL SPECIFICATION	MA	VISUAL	100%	100%	TECHNICAL SPEC.	TECHNICAL SPEC.	✓	✓	P/W	V	V

MANUFACTURER'S SIGNATURE		FOR NTPC USE		DOC. NO.:	REV. CAT.
SIGNATURE		FOR NTPC USE		REVIEWED BY	APPROVED BY
MANUFACTURER/SUB-SUPPLIER		FOR NTPC USE		APPROVAL SEAL	

FORMAT NO.: QS-01-QAI-P-09/F1-R1

LEGEND: * RECORDS IDENTIFIED WITH "TICK" (✓) SHALL BE ESSENTIALLY INCLUDED BY SUPPLIER IN QA DOCUMENTATION.
 ** M: MANUFACTURER/SUB-SUPPLIER C: MAIN SUPPLIER, N: NTPC
 P: PERFORM W: WITNESS AND V: VERIFICATION AS APPROPRIATE,
 CHP: NTPC SHALL IDENTIFY IN COLUMN 'N' AS 'W'

	TECHNICAL SPECIFICATION SPRING LOADED BYPASS VALVE 2 X 800 MW NTPC GADARWARA STPP STAGE I	SPECIFICATION NO. PE-TS-394-100-M009	
		VOLUME : IIB	
		SECTION: D	
		REV. NO.: 00	DATE: 03.02.2015
		SHEET 1	OF 1

DATA SHEET - C

Drawings/documents distribution schedule to be followed by the successful bidder:

1.0 The successful bidder shall submit the following drawings/documents within two weeks after award of contact.

1.1 Relevant drawings/leaflets for the valves showing following information.

- i) Complete cross sectional arrangement of the valve.
- ii) Binding dimensions, dismantling clearances & weights.
- iii) Bill of material incorporating all the materials of construction of various parts along with BS/ASTM/IS standards to which the materials conform to.
- iv) Special features, if any, as called for in the specific requirement
- v) Type of oil/Grease wherever required and its annual consumption.

1.2 Relevant catalogue/leaflet of the actuators

1.3 Quality Plan duly signed & stamped with bidder's seal.

2.0 The following shall be submitted within the stipulated time period as per vendor's drawings/ documents schedule, but not later than one month before first dispatch.

- a) Drawings of components & details as deemed necessary.
- b) Instruction manual for erection, operation and maintenance.
- c) Storage instructions.

3.0 Before dispatch of the equipment the vendor shall furnish the following.

- a) Material Test certificates.
- b) Shop test reports and certificates.

4.0 Distribution of drawings / documents for all projects:

After award of the contract the successful bidder shall furnish drawings/ documents as per following distribution schedule.

Sl. No.	Type of Document	No of Hard copies	No. of Soft copies
1	Documents submitted for Approval	7 Nos.	1 Nos.
2	Final Distribution(Approved Documents)	12 Nos.	1 Nos.
3	O&M Manuals	12 Nos.	2 Nos.

**2 X 800 MW NTPC GADARWARA STPP
STAGE I**

VOLUME – III

TECHNICAL SCHEDULES


FOR

SPRING LOADED BYPASS VALVES

SPECIFICATION NO. PE-TS-394-100-M009




**BHARAT HEAVY ELECTRICALS LIMITED, POWER SECTOR
PROJECT ENGINEERING MANAGEMENT, NOIDA, INDIA**

	SPRING LOADED BYPASS VALVE 2 X 800 MW NTPC GADARWARA STPP STAGE I	SPECIFICATION NO. PE-TS-394-100-M009	
		VOLUME : III	
		SECTION:	
		REV. NO.: 00	DATE: 03.02.2015
		SHEET 1 OF 1	

CONTENTS

SL.NO	TITLE
1	COMPLIANCE SHEET
2	SCHEDULE OF DEVIATIONS
3	SCHEDULE OF DECLARATIONS
4	SCHEDULE OF PRICES

	COMPLIANCE SHEET - SPRING LOADED BYPASS VALVES 2 X 800 MW NTPC GADARWARA STPP STAGE I	SPECIFICATION NO.:PE-TS-394-100-M009	
		VOLUME : III	
		SECTION:	
		REV. NO. 00	DATE : 03.02.2015
		SHEET 1 OF 2	


The bidder shall sign and return a copy of this compliance sheet along with his offer, indicating his compliance to the points specified herein:

A) Technical Details: Bidder to tick whichever is applicable.

1.	Technical requirements as per Data sheet-A & Standard Technical Specification of Vol IIB Section-D	Accepted	Not Accepted
2.	Quality Plan	Accepted	Not Accepted
3.	Specific Technical requirements of Vol IIB Section-C	Accepted	Not Accepted
4.	Documentation requirement as per Data sheet-C of Vol IIB Section-D	Accepted	Not Accepted

- B) Deviations to the technical specification are not acceptable. However, if there are any deviations due to unavoidable reasons then the same to be clearly specified in the schedule of deviation. In case of no deviations, schedule of deviations to be filled as NIL by bidder.
- C) The offered materials should be either equivalent or superior to those specified. Also for components where material is not specified, the material used shall be suitable for intended duty.
- D) QP/ test procedures shall be submitted in the event of order based on the guidelines given in the specification & QP enclosed therein. QP will be subject to BHEL/Customer approval in the event of order & customer hold points for inspection/ testing shall be marked in the QP at the contract stage. All Inspection/ testing shall be as per approved QP. The charges for 3rd party inspection (Lloyds, TUV or equivalent) for foreign bidders shall be included in the base price of the equipment by the bidder. This 3rd party inspection agency shall be approved by BHEL and will be decided in contract stage.
- E) All drawings/data – sheets etc. to be submitted during contract shall be subject to BHEL/Customer review/ approval.
- F) GA drawings, as submitted with offer at tender stage are for reference purpose only and shall be subject to approval during contract stage.
- G) The commissioning spares (if any) are supplied on 'As Required Basis' & prices for same shall be quoted in the price bid format. If the bidder has not quoted for commissioning spares at tender stage and if the same are actually required during commissioning, then the same shall be supplied by bidder without any cost to BHEL.

PARTICULARS OF BIDDER / AUTHORISED REPRESENTATIVE				
NAME	DESIGNATION	SIGNATURE	DATE	COMPANY SEAL

	COMPLIANCE SHEET - SPRING LOADED BYPASS VALVES 2 X 800 MW NTPC GADARWARA STPP STAGE I	SPECIFICATION NO.:PE-TS-394-100-M009	
		VOLUME : III	
		SECTION:	
		REV. NO. 00	DATE : 03.02.2015
		SHEET 2 OF 2	

- H) All drawings/documents in soft as well as hard copy shall be submitted within 2 weeks from placement of Purchase orders in the event of order. A technical representative of bidder shall come for meeting with BHEL along with revised documents within one week of receipt of BHEL comments to resolve all issues and incorporate all comments in the soft copy for further submission to customer if required. Further, on receipt of customer comments on the documents a technical representative from bidder shall come for meeting to resolve all issues and incorporate all comments in the soft copy at BHEL and resubmit the drawings /documents for CAT I approval and shall visit customer/customer's consultant if required for across the table approval of documents.
- I) Any special tools & tackles, if required, shall be in bidder's scope.
- J) Prices for recommended spares (if any) for three year operation shall be furnished separately and not to be included in the base price.
- K) The offered model design should be of bidder's proven model and they should have designed, manufactured, supplied and tested the equipment of similar type and rating in at least Two (2) projects and be in satisfactory operation for last two (2) years.

PARTICULARS OF BIDDER / AUTHORISED REPRESENTATIVE				
NAME	DESIGNATION	SIGNATURE	DATE	COMPANY SEAL



TITLE
*** SCHEDULE OF DEVIATIONS**
() From Technical Specifications (Volume –II B)

SPECIFICATION NO
PE-TS-394-100-M009

VOL III

SHEET..... OF.....

We the undersigned hereby certify that the above mentioned are the only deviations.

PARTICULARS OF BIDDER / AUTHORISED REPRESENTATIVE				COMPANY SEAL
NAME	DESIGNATION	SIGNATURE	DATE	

	TITLE *SCHEDULE OF DECLARATIONS	SPECIFICATION NO PE-TS-394-100-M009
		VOL III
		SHEET..... OF.....

* Bidder shall include this schedule both in technical and Price offers

DECLARATION

Icertify that all the technical data and information pertaining to this specification are correct and are true representation of the equipment/system covered by our format proposal number Dated and there is no deviation to the specification other than those listed in "Schedule of deviations" of this Vol III.

I hereby certify that I am duly authorized representative of the Bidder's company whose name appears above my signature.


Bidder's Company Name

Authorised representative's Signature

Name

Bidder's Name The bidder hereby agrees to fully comply with the requirements and intent of this specification for the price indicated

PARTICULARS OF BIDDER / AUTHORISED REPRESENTATIVE				
NAME	DESIGNATION	SIGNATURE	DATE	
				COMPANY SEAL

	PRICE SCHEDULE SPRING LOADED BYPASS VALVE 2 X 800 MW NTPC GADARWARA STPP STAGE I	SPECIFICATION NO. PE-TS-394-100-M009	
		VOLUME : III	
		SECTION:	
		REV. NO.: 00	DATE: 03.02.2015
		SHEET 1	OF 1

1. PRICE SCHEDULE (MAIN VALVES WITHOUT COMMISSIONING SPARES)

SL.NO	SPRING LOADED BYPASS VALVE	MAIN VALVE(NOS.)	UNIT PRICE (FOB)	TOTAL PRICE (FOB)
1.	FDV-42	2		
2.	FDV-43	2		

2. PRICE SCHEDULE (COMMISSIONING SPARES)

SL.NO	SPRING LOADED BYPASS VALVE	BONNET GASKET (NOS)	CAP GASKET (NOS)	UNIT PRICE (FOB)	TOTAL PRICE (FOB)
1	FDV-42	2	2		
2.	FDV-43	2	2		

3. PRICE SCHEDULE (RECOMMENDED SPARES)

SL.NO	SPRING LOADED BYPASS VALVE	RECOMMENDED SPARES (TO BE FILLED BY BIDDER)	UNIT PRICE (FOB)	TOTAL PRICE (FOB)
1	FDV-42			
2.	FDV-43			

NOTES:

- Main valve prices shall BE EXCLUSIVE of cost of Commissioning Spares prices.
- Bidder is required to quote unit price of each item under commissioning spares separately & individually i.e. prices of all commissioning spares shall not be clubbed/ included in the unit prices of Main valves.
- Bidder to note that the Mandatory spares valves are only complete valve assembly and are required without any commissioning spares. Hence unit price of Mandatory spare valve shall NOT BE INCLUSIVE of prices of commissioning spares and therefore, shall be quoted separately. Bidder to note that there shall be separate Purchase order for Mandatory Spares and these spares shall also supplied duly packed in separate packing boxes.