

SINGARENI COLLIERIES COMPANY LTD.

2 X 600 MW SINGARENI, ADILABAD TPP

CONSULTANT - NTPC LTD.

**TECHNICAL SPECIFICATION
FOR
INSULATING MATS**

SPECIFICATION NO. : PE-TS-381-507-E018

REVISION - 0



**BHARAT HEAVY ELECTRICALS LIMITED
POWER SECTOR
PROJECT ENGINEERING MANAGEMENT
NOIDA, UP**



TECHNICAL SPECIFICATION
FOR
INSULATING MATS

2 X 600 MW SINGARENI, ADILABAD TPP

SPECIFICATION NO. PE-TS-381-507-E018

VOLUME II B

REVISION 0

DATE: 20.04.2014

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	TOTAL SHEETS (INCLUDING COVER SHEET)	18

IT IS CONFIRMED THAT OUR TECHNICAL OFFER COMPLIES WITH THE SPECIFICATION IN
TOTAL, & THAT THERE ARE NO TECHNICAL DEVIATIONS.

BIDDER'S STAMP & SIGNATURE
(REFER INSTRUCTION NO.1 OF 'INSTRUCTION TO BIDDERS')



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INSTRUCTIONS TO BIDDER FOR PREPARING TECHNICAL OFFER

1. Two signed and stamped copies of the following shall be furnished by all bidders as technical offer.
 - a. Unpriced Price schedule with bidder's signature and company stamp.
 - b. A copy of this sheet ("Instructions to Bidder for Preparing technical Offer"), with bidder's signature and company stamp.
 - c. A copy of previous sheet ("contents"), with bidder's signature and company stamp.
2. No comments/additions/deletions shall be made by the bidder on the signed & stamped copy of the specification. Any such changes made by the bidder shall not be considered.
3. Confirmations/comments (if any) regarding delivery schedules shall be furnished as part of the commercial offer. Any reference elsewhere/covering letter of technical offer shall not be considered by BHEL.
4. Any comments/clarifications on technical/inspection requirements furnished as part of bidder's covering letter shall not be considered by BHEL, and bidder's offer shall not be construed to be in conformance with the specification.
5. Any changes made by the bidder in the price schedule with respect to the material description/quantities, notes etc. from those given in Annexure of specification shall not be considered (i.e., technical description, quantities, notes etc. as per specification shall prevail.)

(BIDDER'S STAMP & SIGNATURE)



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PREAMBLE

1. The Tender documents contain Two (2) volumes. The bidder shall meet the requirements of all two volumes.
- 1.1 VOLUME - I CONDITIONS OF CONTRACT
This consists of four parts as below: -
 - Volume – IA This part contains Instructions to bidders for making bids to BHEL.
 - Volume – IB This part contains General Commercial Conditions of the Tender & includes provision that vender shall be responsible for the quality of item supplied by their sub-vendors.
 - Volume – IC This part contains Special Conditions of Contract.
 - Volume – ID This part contains Commercial Conditions for Erection & Commissioning site work, as applicable.
- 1.2 VOLUME – II TECHNICAL SPECIFICATIONS
Technical requirements are stipulated in Volume – II, which comprises of: -
 - Volume – IIA General Technical Conditions.
 - Volume – IIB Technical Specification including Drawings, if any.
- 1.3 VOLUME – IIB
This volume is sub-divided in to following sections:-
 - Section – A This section outlines the Intent of Specification
 - Section – B This section provides "Project Information".
 - Section – C This section indicates Technical Requirements specific to Contract, not covered in Section – D
 - Section – D This section comprises of Technical specification of equipments complete with Data Sheets A & C.

Data sheet – A: - Specific data and other requirements pertaining to the equipments.

Data Sheet-C: Not Applicable



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SECTION A

SCOPE OF ENQUIRY



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SCOPE OF ENQUIRY

- 1.0 This specification covers design, manufacture, assembly, inspection & testing at manufacturer's works & CPRI, proper packing, delivery to site 2 X 600 MW SINGARENI, ADILABAD TPP of Insulating Mats as mentioned in different sections of this specification, complete with all accessories for efficient and trouble-free operation.
- 2.0 It is not the intent to specify completely herein all details of the design and manufacture. However, the equipment shall conform in all respects to high standards of design engineering and workmanship and shall be capable of performing in continuous commercial operation up to bidder's guarantee.
- 3.0 The general terms and conditions, instruction to bidders and other attachment referred to elsewhere are hereby made part of the Technical Specification.
- 4.0 The Bidder shall be responsible for and governed by all requirements stipulated hereinafter.
- 5.0 Bidder shall confirm total compliance to the specification without any deviations from the technical / quality assurance requirements stipulated.
- 6.0 The documents shall be in English language and MKS system of units.
- 7.0 At Contract Stage [By successful bidder for BHEL/ CUSTOMER approval]:
 - 1) Quality Assurance Plan.
 - 2) Technical Datasheet
 - 3) Copies of test certificates for testing done under the contract.



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SECTION B

PROJECT INFORMATION



**PROJECT :2X600 MW SINGARENI COLLIERIES
COMPANY LTD., ADILABAD TPP**

SPECIFICATION NO. PE-TS-381-507-E018

VOLUME II B

SECTION B

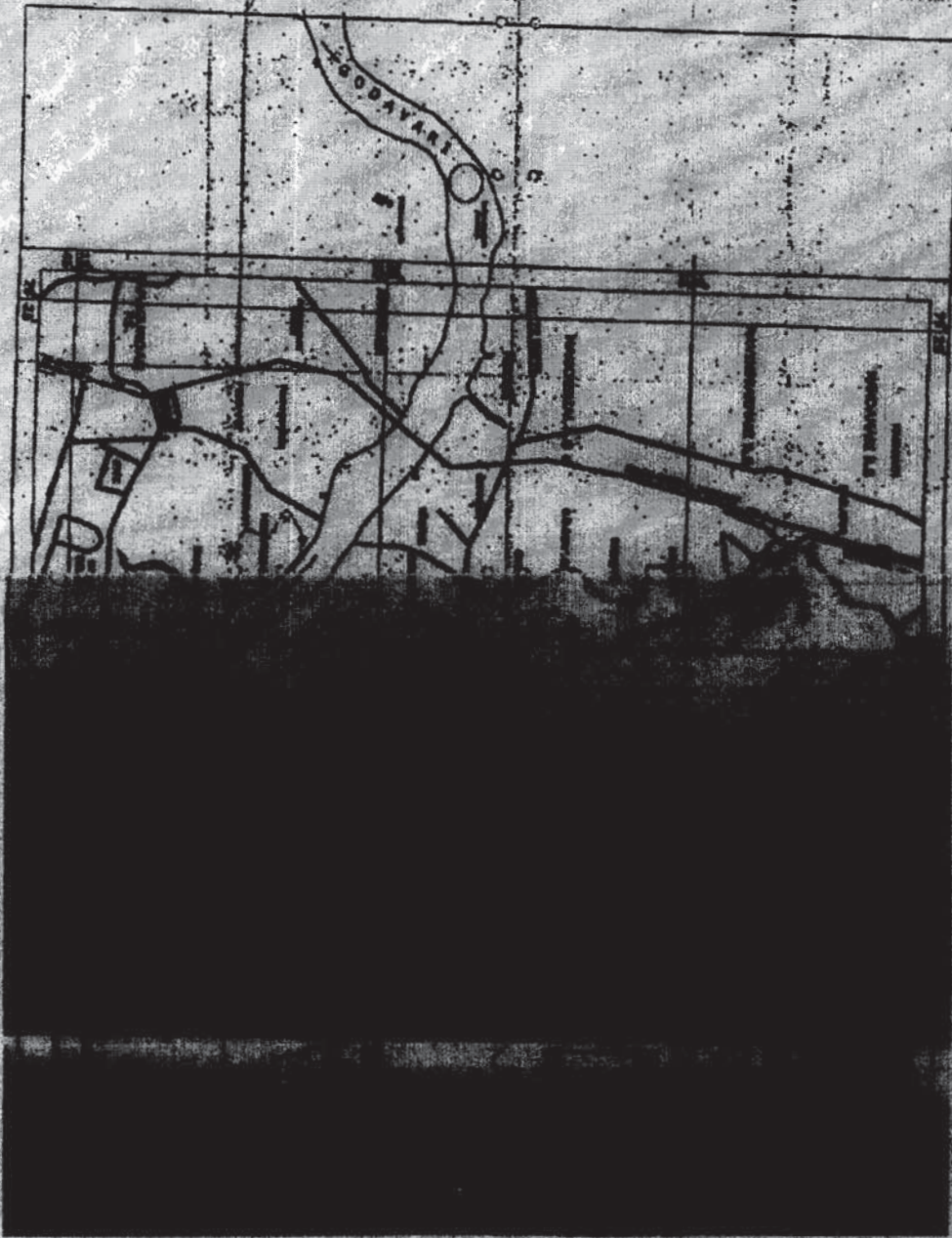
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PROJECT INFORMATION

1.	Owner	SINGARENI COLLIERIES COMPANY LTD.(A GOVT. OF INDIA UNDERTAKING), HYDERABAD.
2.	Project	2X600 MW SINGARENI COLLIERIES COMPANY LTD., ADILABAD THERMAL POWER PLANT
3.	No of Units	2
4.	Consultant	NATIONAL THERMAL POWER CORPORATION LTD.
5.	Location	The site is located near Pegadapalli Village, Jaipur Mandal, District- Adilabad of Andhra Pradesh The latitude & longitude of site are 18° 48' 30" to 18° 50' 35" and 79° 34' 00" to 79° 35' 30" respectively. The site is 14 km from nearest town Mancherial and 4.6 km from State Highway. Distance from NH-16 is 500 M.
6.	District	Adilabad (Andhra Pradesh)
7.	Nearest Major Town	Mancherial
8.	Nearest Railway station	The nearest railway station is Mancherial railway station on Nagpur-Kazipet main rail line of South central Railway, located at a distance of about 14.6 kms.
9.	Nearest Airport	The nearest airport is Shamshabad Airport, Hyderabad located at a distance of 250 km.
10.	Vicinity Plan of the project	Refer Annexure-I (section-B)
11.	Meterological Data	Refer Annexure-II (section-B)

Annexure - I (Section-B)

CLAUSE NO.	PROJECT INFORMATION		
	VICINITY PLAN		
	 <p>The vicinity plan shows a river labeled 'GODAVARI' flowing from the top left towards the center. Below the river, there is a grid of lines representing a project site or infrastructure. A large, solid black rectangular area covers the bottom portion of the map, obscuring details. The text 'ANNEXURE-I' is printed in the upper right corner of the map area.</p>		
SINGARENI THERMAL POWER PROJECT (2X600 MW) BOILER TURBINE GENERATOR PACKAGE	TECHNICAL SPECIFICATION SECTION - VI PART-A	SUB-SECTION-I PROJECT INFORMATION	PAGE 7 OF 12

CLAUSE NO.	PROJECT INFORMATION
SINGAREN THERMAL POWER PROJECT (2x600 MW) BOILER/TURBINE GENERATOR PACKAGE	SECTION IV PART 1

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2 X 600 MW SINGARENI, ADILABAD TPP

BOQ CUM PRICE SCHEDULE FOR INSULATING MATS

(TECH. SPEC. NO. - PE-TS-381-507-E018)

SL. No.	Item Code	Item Description	Total Quantity (SQ. MTRS.)	Unit Price Ex-Works (Rs.)	Total Price Ex-Works (Rs.)
1	507-40006-A	CLASS-A, UPTO 3.3 kV SWITCHGEAR [Category-III As per amendment no. 2 March 2010 of IS 15652:2006]	1200		
2	507-40007-A	CLASS-B, ABOVE 3.3 & UPTO 11kV SWITCHGEAR [Category-III As per amendment no. 2 March 2010 of IS 15652:2006]	150		

NOTE :

1	Insulating mats shall be manufactured and tested in accordance with latest version of IS:15652.
2	Mats shall be supplied in units of 1x1 meters. The thickness of Class-A shall be 2mm (+/-10% Tolerance) while thickness of Class-B insulating mats shall be 2.5 mm (+/-10% Tolerance). Mats shall be light blue in colour.
3	Bidder to comply the requirements of enclosed Quality plan no. PED-507-00-Q-008, R-2. Materials consumed during testing shall be to bidder's account.
4	Insulating mats to be supplied shall be BIS marked.
5	Type tests shall be conducted on one sample/lot of each type of insulating mats for the project. Sample shall be drawn by BHEL representative out of entire lot offered for inspection by vendor. However type testing shall be applicable for each lot of each type for the project. Type test shall be conducted at CPRI. The cost of testing of each lot shall be to bidder's account.
6	BHEL reserves the right to witness the testing for which due notice shall be given by the Vendor.



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ANNEXURE - I

DOCUMENT / DRG. DISTRIBUTION SCHEDULE

SL. NO.	DESCRIPTION	DRG/DOC. NO.	REMARKS
1	TECHNICAL DATA SHEET	PE-V0-381-507-E011	
2	QUALITY PLAN	PE-V0-381-507-E012	
3	TYPE TEST REPORTS FOR TEST CONDUCTED AS PER QUALITY PLAN	PE-V0-381-507-E013	

(REQUIRED DOCUMENTS TO BE FURNISHED BY SUCCESSFUL BIDDER AFTER AWARD OF CONTRACT)

TECHNICAL DATA SHEET OF INSULATING MATS

S.NO.	Technical Parameters	TYPE OF INSULATING MAT	
		Class- A, Category-III	Class- B, Category-III
1.	Applicable standard	IS:15652-2006 with latest amendments	
2.	Dimension		
2.1	Width	1000 mm (±20mm tolerance)	
2.2	Length	1000 mm (±20mm tolerance)	
2.3	Thickness	2mm (±10% tolerance)	2.5mm (±10% tolerance)
3.	Color	Light Blue (No metallic derivatives shall be used)	
4.	Marking	Class, Category, Thickness, Manufacturer's Identity, Lot No., Roll No. shall be marked on Insulating Mats.	
5.	BIS Certification Mark	Yes	
6.	Type Tests on Insulating Mats		
6.1	Physical Properties		
6.1.1	Tensile Strength	15N/mm ² (min.)	
6.1.2	Elongation at Break	250% (min.)	
6.2	Dielectric Properties		
6.2.1	Insulation Resistance with Water	10,00,000MΩ with 500V Megger or 100,000MΩ with 5000V Megger	
6.2.2	Leakage Current	10 mA (max.)	
6.2.3	AC Dielectric Strength (rms)	30 KV (min.)	45 KV (min.)
6.2.4	AC Proof Voltage (rms)	10 KV for 3 minutes	22 KV for 3 minutes
6.3	Ageing Properties		
6.3.1	Tensile Strength & Elongation	Not less than 75% of the corresponding values obtained for unaged test pieces from same lot when subject to ageing test as per IS 15652	
6.4	Thermal Properties		
6.4.1	Flame Retardant	5 seconds (max.) after removal of blue flame	
6.4.2	Low Temperature Resistant	Mats of all classes shall not show any visible break or cracks when folded after placing for 1 hour at a temperature of -10 ± 3 Deg C; These shall also pass AC proof voltage test.	
6.5	Acid, Alkali, Diesel & Transformer Oil Resistance	Values of tensile strength & elongation at break shall not be less than 80% of the corresponding values obtained in tests carried out on samples from same batch without conditioning when subjected to testing as per IS 15652.	



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STANDARD QUALITY PLAN

VENDOR'S NAME & ADDRESS		MANUFACTURING QUALITY PLAN											
CUSTOMER: PROJECT: PRODUCT: Insulating Mats		BHEL P.O. NO.:		P.O. DATE:		BHEL SPEC:		REV NO:		AGENCY		DATE:	
								2		W		2	
SL. NO.	COMPONENTS	CHARACTERISTICS	CLASS	TYPE OF CHECK	QUANTUM OF CHECK	REFERENCE DOCUMENT	ACCEPTANCE NORMS	FORMAT OF RECORD	P	W	V	REMARKS	
1.0	RAW MATERIALS & BOUGHT OUT ITEMS												
01	Synthetic Resin	Appearance, Bulk density, Particle Porosity, Sieve analysis	-	Physical & Chemical	As per vendor's QAP sampling plan	Manufacturer's Standard/IS Specification	Manufacturer's Standard/IS Specification	QC Record	2	2	1		
02	Lubricants	Appearance, Melting Point	-	Physical	As per vendor's QAP sampling plan	Manufacturer's Standard/IS Specification	Manufacturer's Standard/IS Specification	QC Record	2	2	1		
03	Filler	Appearance, Bulk density, DOP absorption, Sieve analysis	-	Physical & Chemical	As per vendor's QAP sampling plan	Manufacturer's Standard/IS Specification	Manufacturer's Standard/IS Specification	QC Record	2	2	1		
04	Fire Retardant Chemicals	Appearance, Bulk density, DOP absorption	-	Physical & Chemical	As per vendor's QAP sampling plan	Manufacturer's Standard/IS Specification	Manufacturer's Standard/IS Specification	QC Record	2	2	1		
05	Plasticizer	Appearance, Flash Point, Thermal Stability, Specific gravity	-	Physical & Chemical	As per vendor's QAP sampling plan	Manufacturer's Standard/IS Specification	Manufacturer's Standard/IS Specification	QC Record	2	2	1		
06	Titanium Dioxide	Appearance, Bulk density, Particle Porosity	-	Physical & Chemical	As per vendor's QAP sampling plan	Manufacturer's Standard/IS Specification	Manufacturer's Standard/IS Specification	QC Record	2	2	1		
07	Heat Stabilizer	Appearance, Thermal Stability	-	Physical	As per vendor's QAP sampling plan	Manufacturer's Standard/IS Specification	Manufacturer's Standard/IS Specification	QC Record	2	2	1		

LEGEND: P: PERFORM, W: WITNESS, V: VERIFICATION. INDICATE 1 FOR BHEL/CUSTOMER FOR BHEL NOMINATED INSPECTION AGENCY) & 2 FOR VENDOR/SUB VENDOR AS APPROPRIATE AGAINST EACH COMPONENT/CHARACTERISTIC UNDER P, W & V COLUMNS * FOR ITEMS MARKED V(TICK) IN COLUMN 'D'. TEST CERTIFICATES

PREPARED BY	CHECKED BY	APPROVED BY
VENDOR'S SIGNATURE & STAMP	BHEL QA SIGNATURE & STAMP	BHEL QA SIGNATURE & STAMP

VENDOR'S NAME & ADDRESS		MANUFACTURING QUALITY PLAN				DOC NO.: PED-507-00-Q-008, R-02	
CUSTOMER: PROJECT: PRODUCT: Insulating Mats		BHEL P.O. NO.:		P.O. DATE:		REV NO: 2	
CHARACTERISTICS		CLASS		TYPE OF CHECK		QUANTUM OF CHECK	
ACCEPTANCE NORMS		REFERENCE DOCUMENT		FORMAT OF RECORD		REMARKS	
AGENCY		P		W		V	

2.0 IN PROCESS CONTROL / INSPECTION								
SL. NO.	COMPONENTS	CHARACTERISTICS	CLASS	TYPE OF CHECK	QUANTUM OF CHECK	ACCEPTANCE NORMS	FORMAT OF RECORD	REMARKS
01	Visual	Mat shall be free on both surfaces from harmful physical irregularities such as pin holes, cracks, blisters, cuts, conductive foreign matter, creases, pinch marks, voids (entrapped air) and prominent ripples.	Each class	Visual	Each Jumbo Roll	IS 15652	QC records	2 2 1
02	Thickness	As specified	Each class	Physical	Each Jumbo Roll	Approved Data Sheet	QC records	2 2 1
03	Width	As specified	Each class	Physical	Each Jumbo Roll	Approved Data Sheet	QC records	2 2 1

3.0 FINAL ASSEMBLY, INSPECTION & TESTING								
3.1 TYPE TEST								
SL. NO.	COMPONENTS	CHARACTERISTICS	CLASS	TYPE OF CHECK	QUANTUM OF CHECK	ACCEPTANCE NORMS	FORMAT OF RECORD	REMARKS
01	Visual	Compared with std. sample	Each class	Physical	One sample/Lot for each type	IS: 15652	Test reports	2 1 1
02	Thickness	As Specified	Each class	Physical	One sample/Lot for each type	Approved data sheet	Test reports	2 1 1
03	Width	As Specified	Each class	Physical	One sample/Lot for each type	Approved data sheet	Test reports	2 1 1

LEGEND: P: PERFORM, W: WITNESS, V: VERIFICATION. INDICATE 1 FOR BHEL/CUSTOMER FOR BHEL NOMINATED (INSPECTION AGENCY) & 2 FOR VENDOR/SUB VENDOR AS APPROPRIATE AGAINST EACH COMPONENT/CHARACTERISTIC UNDER P.W.&V COLUMNS		PREPARED BY	CHECKED BY	APPROVED BY
		VENDOR'S SIGNATURE & STAMP	BHEL QA SIGNATURE & STAMP	BHEL QA SIGNATURE & STAMP

MANUFACTURING QUALITY PLAN

VENDOR'S NAME & ADDRESS		CUSTOMER: BHEL P.O. NO.: P.O. DATE: BHEL SPEC:										REV NO: 2 DATE:	
PROJECT: Insulating Mats		CHARACTERISTICS	CLASS	TYPE OF CHECK	QUANTUM OF CHECK	REFERENCE DOCUMENT	ACCEPTANCE NORMS	FORMAT OF RECORD	AGENCY			REMARKS	
SL. NO.	COMPONENTS								P	W	V		
04	Tensile Strength	15 N/mm ² (min).	Each class	Physical	One sample/Lot for each type	Approved data sheet/ IS 15652	Approved data sheet/ IS 15652	Test reports	2	1	1		
05	Elongation	250% (min)	Each class	Physical	One sample/Lot for each type	Approved data sheet/ IS 15652	Approved data sheet/ IS 15652	Test reports	2	1	1		
06	Insulation Resistance with water	1000000 MΩ with 500V Megger OR 100000 MΩ with 5000V Megger	Each class	Electrical	One sample/Lot for each type	Approved data sheet/ IS 15652	Approved data sheet/ IS 15652	Test reports	2	1	1		
07	Leakage Current	10 mA (max)	Each class	Electrical	One sample/Lot for each type	Approved data sheet/ IS 15652	Approved data sheet/ IS 15652	Test reports	2	1	1		
08	AC-Dielectric strength	2.00mm-30 kV(min) 2.5mm-45 kV (min)	Each class	Electrical	One sample/Lot for each type	Approved data sheet/ IS 15652	Approved data sheet/ IS 15652	Test reports	2	1	1		
09	AC-proof Voltage	2.00mm-10kV 2.5mm-22kV For 3 minutes duration.	Each class	Electrical	One sample/Lot for each type	Approved data sheet/ IS 15652	Approved data sheet/ IS 15652	Test reports	2	1	1	Product will be tested at CPRI as per IS:15652 and shall be witnessed by BHEL/ BHEL's Customer.	
10	Ageing Properties	Not less than 75% of corresponding values obtained for unaged test pieces from the same lot.	Each class	Physical	One sample/Lot for each type	Approved data sheet/ IS 15652	Approved data sheet/ IS 15652	Test reports	2	1	1		
11	Flame retardance	5 Second (max.) after removal of blue flame	Each class	Physical	One sample/Lot for each type	Approved data sheet/ IS 15652	Approved data sheet/ IS 15652	Test reports	2	1	1		
12	Low temperature resistance	Shall not show any visible break or crack when folded	Each class	Physical	One sample/Lot for each type	Approved data sheet/ IS 15652	Approved data sheet/ IS 15652	Test reports	2	1	1		
13	Acid, Alkalis, diesel and transformer oil resistance	Not less than 80% of corresponding values obtained in tests carried out on samples from same batch without conditioning.	Each class	Chemical	One sample/Lot for each type	Approved data sheet/ IS 15652	Approved data sheet/ IS 15652	Test reports	2	1	1		

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	VENDOR'S SIGNATURE & STAMP	BHEL QA SIGNATURE & STAMP	BHEL QA SIGNATURE & STAMP

VENDOR'S NAME & ADDRESS		MANUFACTURING QUALITY PLAN																
CUSTOMER:		BHEL P.O. NO.:		P.O. DATE:		BHEL SPEC:		ACCEPTANCE NORMS		FORMAT OF RECORD		REMARKS						
PROJECT:		Insulating Mats		QUANTUM OF CHECK		REFERENCE DOCUMENT		AGENCY		P		W		V				
PRODUCT:		CLASS		TYPE OF CHECK		ACCEPTANCE NORMS		AGENCY		P		W		V				
SL NO.	COMPONENTS	CHARACTERISTICS	CLASS	TYPE OF CHECK	QUANTUM OF CHECK	REFERENCE DOCUMENT	ACCEPTANCE NORMS	FORMAT OF RECORD	AGENCY	P	W	V	REMARKS					
3.2 SAMPLING & ROUTINE TESTS																		
01		All sampling and routine tests shall be done as per IS: 15652:2006 at vendor's works.	Each class	Physical/ Electrical/ Chemical/ Visual	As per IS 15652	As per IS 15652	As per IS 15652	QC Records		2	1	1						
02		Color	Each Class	Visual	100%	As per approved data sheet	As per approved data sheet	QC Records		2	1	1						
4.0 MARKING & PACKING																		
01	Marking	Class, Category, Thickness, Manufacturer's Identity, Lot No., Roll No. & BIS Mark	Each Class	Visual	Random	IS 15652	IS 15652	QC Records		2	1	1						
02	Packing	Gunny/Jute material (in accordance with IS 15652)	-	Visual	100%	IS 15652	IS 15652	QC Records		2	2	1						
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										VENDOR'S SIGNATURE & STAMP		BHEL QA SIGNATURE & STAMP		BHEL QA SIGNATURE & STAMP				