

BHARAT HEAVY ELECTRICALS LIMITED
PIPING CENTRE – CHENNAI - 600 017



GUJARAT STATE ELECTRICITY CORPORATION LIMITED
WANAKBORI 8, KHEDA DIST, GUJARAT

1 X 800 MW – SUPERCRITICAL BOILER & Aux. BOILER

BHEL CUSTOMER Nos : 7266, 7267(Aux.Boiler) & 7274(Outside TG Hall)

PAINTING SCHEME FOR LP PIPING

Prepared by	Vivekananda Yellu SQE/QA	10
Reviewed & Approved by	Paremeswaran .H DGM / QA	

DEVELOPMENT CONSULTANTS PRIVATE LIMITED			
Reviewed only for general conformance with contract drawings and specifications. Contractor to be responsible for any errors and for fulfillment of detailed requirements of contract documents.			
ACTION : 2		DATE : 23.11.15	
DISTRIBUTED BY : TKD/AD/JRC			
1	Distributed	4	Approved except as noted. Resubmission required.
2	✓ Approved	5	Disapproved. See accompanying letter.
3	Approved except as noted. Forward final drawing.	6	For information and record only.
SEE COVERING LETTER			
Letter Ref. No.		Date :	

Document No: 7266:QPC:12
Revision No: 01 Dated: 02.11.2015
Sheet No. : 1 of 2



**BHARAT HEAVY
ELECTRICALS LIMITED**
PIPING CENTRE, CHENNAI- 17
QUALITY ASSURANCE & CONTROL DEPT.

PAINTING SCHEME FOR LP PIPING

(CW / ACW / ECW / Plant water, Air Piping...,)

PROJECT NAME : - WANAKBORI EXTN. Unit #8 - 1X800 MW
BHEL CUSTOMER Nos : 7266, 7267(Aux.Boiler) & 7274(Outside TG Hall).

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REV.NO: 01

Dt : 02.11.2015

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Notes:

1. Blast cleaning to near white metal to obtain roughness as per epoxy paint data sheet.
2. Application of Epoxy based Zinc rich Primer, Coal Tar Epoxy shall be done as per manufacturer's data sheet / recommendation, meeting the thickness requirements as per this document.
3. Witness by BHEL / BHEL nominated inspection agency.